

**CPC****COOPERATIVE PATENT CLASSIFICATION****B27M****WORKING OF WOOD NOT PROVIDED FOR IN SUBCLASSES [B27B](#) TO [B27L](#) ; MANUFACTURE OF SPECIFIC WOODEN ARTICLES****Guidance heading:****B27M 1/00****Working of wood not provided for in subclasses [B27B](#) to [B27L](#) , e.g. by stretching**

B27M 1/003

. {Mechanical surface treatment }

B27M 1/006

.. {for preparation of impregnation by deep incising }

B27M 1/02

. by compressing

B27M 1/04

. by punching out

B27M 1/06

. by burning or charring, e.g. cutting with hot wire (as surface treatment [B44B](#) ) { cutting synthetic materials with heated tools [B26F 3/06](#) to [B26F 3/12](#) }

B27M 1/08

. by multi-step processes

**B27M 3/00****Manufacture or reconditioning of specific semi-finished or finished articles**  
(features of copying devices [B23Q](#) ; manufacture of plywood or veneer, shaping plywood or veneer into articles [B27D](#) ; of central layers for plywood [B27D 1/06](#); nailing or stapling machines in general [B27F 7/00](#); of elements for cooperage or wheel making [B27H](#) )  
{presses therefor [B27D 3/00](#) }

B27M 3/0006

. {Devices for fixing fittings into holes }

B27M 3/0013

. {of composite or compound articles (working veneer or plywood [B27D](#) ) }

B27M 3/002

.. {characterised by oblong elements connected at their ends ([B27M 3/006](#) takes precedence) }

B27M 3/0026

.. {characterised by oblong elements connected laterally ([B27M 3/006](#) takes precedence; making fencing or the like comprising bars connected by wires [B21F 29/02](#); cane or similar material joined by strand or wire twisting [B27J 1/006](#)) }

B27M 3/0033

... {by a plurality of clamps each used with similar articles and each functioning similarly but time-delayed }

B27M 3/004

... {by nails, staples or screws }

B27M 3/0046

... {by rods or tie wires }

B27M 3/0053

... {using glue }

B27M 3/006

.. {characterised by oblong elements connected both laterally and at their ends }

B27M 3/0066

.. {characterised by tongue and groove or tap hole connections }

B27M 3/0073

.. {characterised by nailing, stapling or screwing connections }

B27M 3/008

.. {characterised by bar or grill connections }

B27M 3/0086

.. {characterised by connecting using glue }

B27M 3/0093

. {of raised panels, i.e. panels having a profiled surface }

- B27M 3/02 . of roofing elements, e.g. shingles
- B27M 3/04 . of flooring elements, e.g. parqueting blocks ([assembling wooden elements on backings of other substances B32B](#) , {e.g. [B32B 31/00F4](#), [E04F 15/16](#); [furniture joints F16B 12/00](#) }
- B27M 3/06 . . of composite floor plates per se by assembling or jointing the parqueting blocks
- B27M 3/08 . of specially shaped wood laths or strips {[covering of mouldings with veneer B27D 1/08](#) }
- B27M 3/10 . of airscrew blades { [milling of propeller blades B23C 3/16](#) }
- B27M 3/12 . of railings, stairs, stair stringers, ladders, or parts thereof
- B27M 3/14 . of railroad sleepers
- B27M 3/16 . of tool handles or tools, e.g. mallets
- B27M 3/18 . of furniture {[or of doors \(B27D 5/003 takes precedence\)](#) }
- B27M 3/20 . of lasts; of shoes, e.g. sabots; of parts of shoes, e.g. heels
- B27M 3/22 . of sport articles, e.g. bowling pins, frames of tennis rackets, skis, paddles
- B27M 3/24 . of household utensils, e.g. spoons, clothes hangers, clothes pegs
- B27M 3/26 . of smokers utensils, e.g. pipes
- B27M 3/28 . of dowels or bolts {[wood screws B23G](#) }
- B27M 3/30 . of bobbins
- B27M 3/32 . of tapered poles, e.g. mine props
- B27M 3/34 . of cases, trunks, or boxes, of wood or equivalent material which cannot satisfactorily be bent without softening ([nailing or stapling in general B25C](#) , [B27F](#) ; [of cardboard, paper, or similarly workable material B31B](#) ) {[Manufacture of cleats therefor \(manufacture of tubes, coops or barrels B27D 1/00, B27D 1/08; by folding grooved panels B27G 5/00\)](#) }
- B27M 3/36 . . Machines or devices for attaching blanks together, e.g. for making wire-bound boxes {[manufacture of wire-bound wooden tubes B27H 5/02](#) }
- B27M 3/38 . of walking sticks or of sticks for umbrellas