

CPC**COOPERATIVE PATENT CLASSIFICATION****B22D**

CASTING OF METALS; CASTING OF OTHER SUBSTANCES BY THE SAME PROCESSES OR DEVICES (shaping of plastics or substances in a plastic state [B29C](#) ; metallurgical processing, selection of substances to be added to metal [C21](#) , [C22](#)) .

Guidance heading:**B22D 1/00**

Treatment of fused masses in the ladle or the supply runners before casting { (for continuous casting [B22D 11/10](#); metallurgical processing, e.g. refining of iron or other metal [C21](#) , [C22](#) , [C25C](#)) }

B22D 1/002

- . {Treatment with gases ([C21C 7/072](#), [C22B 9/05](#) take precedence) }

B22D 1/005

- .. {Injection assemblies therefor (features relating to gas injection, provided on closures of the sliding gate type [B22D 41/42](#); provided on pouring nozzles [B22D 41/58](#); provided on closures of the stopper-rod type [B22D 41/186](#)) }

B22D 1/007

- . {Treatment of the fused masses in the supply runners ([B22D 1/002](#), [B22D 1/005](#) take precedence) }

B22D 2/00

Arrangement of indicating or measuring devices, e.g. for temperature or viscosity of the fused mass.

B22D 2/001

- . {for the slag appearance in a molten metal stream }

B22D 2/003

- . {for the level of the molten metal ([B22D 11/181](#) and [B22D 11/201](#) take precedence; level indicators in general [G01F23](#)) }

B22D 2/005

- . {for the thickness of a frozen shell ([B22D 11/188](#) and [B22D 11/207](#) take precedence) }

B22D 2/006

- . {for the temperature of the molten metal (measuring temperature in general [G01K](#)) }

B22D 2/008

- . {for the viscosity of the molten metal (measuring viscosity in general [G01N11](#)) }

Guidance heading: **Casting of pigs, i.e. metal castings suitable for subsequently melting; similar casting**

B22D 3/00

Pig or like casting (equipment for conveying molten metal [B22D 35/00](#))

B22D 3/02

- . Moulding of beds

B22D 5/00

Machines or plants for pig or like casting

B22D 5/005

- . {Devices for stacking pigs; Pigforms to be stacked }

B22D 5/02

- . with rotary casting tables

B22D 5/04 . with endless casting conveyers

Guidance heading: Casting of ingots, i.e. metal castings suitable for subsequently rolling or forging

B22D 7/00 Casting ingots, {e.g. from ferrous metals } (equipment for conveying molten metal [B22D 35/00](#)) .

B22D 7/005 . {from non-ferrous metals }

B22D 7/02 . Casting compound ingots of two or more different metals in the molten state, i.e. integrally cast

B22D 7/04 . Casting hollow ingots

B22D 7/06 . Ingot moulds or their manufacture

B22D 7/062 . . {Stools for ingot moulds }

B22D 7/064 . . {Cooling the ingot moulds }

B22D 7/066 . . {Manufacturing, repairing or reinforcing ingot moulds }

B22D 7/068 . . . {characterised by the materials used therefor }

B22D 7/08 . . Divided ingot moulds

B22D 7/10 . . Hot tops therefor {heating the top discard of ingots [B22D 27/06](#) } 06]

B22D 7/102 . . . {from refractorial material only }

B22D 7/104 . . . {from exothermic material only }

B22D 7/106 . . . {Configuration of hot tops }

B22D 7/108 . . . {Devices for making or fixing hot tops }

B22D 7/12 . Appurtenances, e.g. for sintering, for preventing splashing

B22D 9/00 Machines or plants for casting ingots

B22D 9/003 . {for top casting }

B22D 9/006 . {for bottom casting }

Guidance heading: Particular casting processes; Machines or apparatus therefor

B22D 11/00 Continuous casting of metals, i.e. casting in indefinite lengths (metal drawing, metal extruding [B21C](#))

B22D 11/001 . {of specific alloys }

B22D 11/002 . . {Stainless steels }

B22D 11/003 . . {Aluminium alloys }

B22D 11/004 . . {Copper alloys }

B22D 11/005 . {of wire (casting on wire [B22D 19/14](#)) }

- B22D 11/006 . {of tubes }
- B22D 11/007 . {of composite ingots, i.e. two or more molten metals of different compositions being used to integrally cast the ingots (casting of composite ingots in definite lengths [B22D 7/02](#)) }
- B22D 11/008 . {of clad ingots, i.e. the molten metal being cast against a continuous strip forming part of the cast product }
- B22D 11/009 . {of work of special cross-section, e.g. I-beams, U-profiles }
- B22D 11/01 . without moulds, e.g. on molten surfaces
- B22D 11/015 . . {using magnetic field for conformation, i.e. the metal is not in contact with a mould }
- B22D 11/04 . into open-ended moulds ([B22D 11/06](#), [B22D 11/07](#) take precedence; plants for continuous casting, e.g. for upwardly drawing the strand [B22D 11/14](#))
- B22D 11/0401 . . {Moulds provided with a feed head }
- B22D 11/0403 . . {Multiple moulds }
- B22D 11/0405 . . {Rotating moulds }
- B22D 11/0406 . . {Moulds with special profile }
- B22D 11/0408 . . {Moulds for casting thin slabs }
- B22D 11/041 . . for vertical casting ([B22D 11/043](#), [B22D 11/049](#) to [B22D 11/059](#) take precedence)
- B22D 11/043 . . Curved moulds ([B22D 11/049](#) to [B22D 11/059](#) take precedence)
- B22D 11/045 . . for horizontal casting ([B22D 11/049](#) to [B22D 11/059](#) take precedence)
- B22D 11/0455 . . . {Bidirectional horizontal casting }
- B22D 11/047 . . . Means for joining tundish to mould
- B22D 11/0475 {characterised by use of a break ring }
- B22D 11/049 . . for direct chill casting, e.g. electromagnetic casting
- B22D 11/05 . . into moulds having adjustable walls
- B22D 11/051 . . into moulds having oscillating walls
- B22D 11/053 . . Means for oscillating the moulds
- B22D 11/0535 . . . {in a horizontal plane }
- B22D 11/055 . . Cooling the moulds ({[B22D 11/04](#) takes precedence })
- B22D 11/057 . . Manufacturing or calibrating the moulds
- B22D 11/059 . . Mould materials or platings
- B22D 11/06 . into moulds with travelling walls, e.g. with rolls, plates, belts, caterpillars
- B22D 11/0602 . . {formed by a casting wheel and belt, e.g. Properzi-process }
- B22D 11/0605 . . {formed by two belts, e.g. Hazelett-process }
- B22D 11/0608 . . {formed by caterpillars }
- B22D 11/0611 . . {formed by a single casting wheel, e.g. for casting amorphous metal strips or wires }
- B22D 11/0614 . . . {the casting wheel being immersed in a molten metal bath, and drawing out upwardly the casting strip }
- B22D 11/0617 . . . {the casting wheel having its axis vertical and a casting strip formed in a peripheral groove of the wheel }

B22D 11/062	...	{the metal being cast on the inside surface of the casting wheel }
B22D 11/0622	..	{formed by two casting wheels }
B22D 11/0625	...	{the two casting wheels being immersed in a molten metal bath and drawing out upwardly the casting strip }
B22D 11/0628	..	{formed by more than two casting wheels }
B22D 11/0631	..	{formed by a travelling straight surface, e.g. through-like moulds, a belt }
B22D 11/0634	..	{formed by a casting wheel and a co-operating shoe }
B22D 11/0637	..	{Accessories therefor }
B22D 11/064	...	{ for supplying molten metal (supplying molten metal to open-ended moulds B22D 11/10) }
B22D 11/0642	{Nozzles (nozzles used in open-ended moulds B22D 41/50) }
B22D 11/0645	{Sealing means for the nozzle between the travelling surfaces }
B22D 11/0648	...	{Casting surfaces }
B22D 11/0651	{Casting wheels (B22D 11/0682 takes precedence) }
B22D 11/0654	{Casting belts (B22D 11/0685 takes precedence) }
B22D 11/0657	{Caterpillars (B22D 11/0688 takes precedence) }
B22D 11/066	{Side dams (B22D 11/0691 takes precedence) }
B22D 11/0662	{having electromagnetic confining means }
B22D 11/0665	...	{for treating the casting surfaces, e.g. calibrating, cleaning, dressing, preheating }
B22D 11/0668	{for dressing, coating or lubricating }
B22D 11/0671	{for heating or drying }
B22D 11/0674	{for machining }
B22D 11/0677	...	{for guiding, supporting or tensioning the casting belts }
B22D 11/068	...	{for cooling the cast product during its passage through the mould surfaces (cooling open-ended moulds B22D 11/04 ; secondary cooling B22D 11/124) }
B22D 11/0682	{by cooling the casting wheel }
B22D 11/0685	{by cooling the casting belts (B22D 11/0677 takes precedence) }
B22D 11/0688	{by cooling the caterpillars }
B22D 11/0691	{by cooling the side dams }
B22D 11/0694	...	{for peeling-off or removing the cast product }
B22D 11/0697	...	{for casting in a protected atmosphere }
B22D 11/07	.	Lubricating the moulds
B22D 11/08	.	Accessories for starting the casting procedure
B22D 11/081	..	{Starter bars }
B22D 11/083	...	{Starter bar head; Means for connecting or detaching starter bars and ingots }
B22D 11/085	..	{Means for storing or introducing the starter bars in the moulds }
B22D 11/086	..	{Means for connecting cast ingots of different sizes or compositions }
B22D 11/088	..	{Means for sealing the starter bar head in the moulds }
B22D 11/10	.	Supplying or treating molten metal (B22D 41/00 takes precedence)
B22D 11/103	..	Distributing the molten metal, e.g. using runners, floats, distributors

- B22D 11/106 .. Shielding the molten jet ({B22D 41/50 takes precedence })
- B22D 11/108 .. Feeding additives, powders, or the like
- B22D 11/11 .. Treating the molten metal
- B22D 11/111 ... by using protecting powders
- B22D 11/112 ... by accelerated cooling
- B22D 11/113 ... by vacuum treating
- B22D 11/114 ... by using agitating or vibrating means (B22D 11/117 takes precedence)
- B22D 11/115 by using magnetic fields
- B22D 11/116 ... Refining the metal
- B22D 11/117 by treating with gases (B22D 11/118, B22D 11/119 take precedence)
- B22D 11/118 by circulating the metal under, over or around weirs (B22D 11/119 takes precedence)
- B22D 11/119 by filtering

- B22D 11/12 . Accessories for subsequent treating or working cast stock in situ (rolling immediately subsequent to continuous casting B21B 1/46, B22D 13/22)
- B22D 11/1206 .. {for plastic shaping of strands (rolling mills B21B 1/46) }
- B22D 11/1213 .. {for heating or insulating strands }
- B22D 11/122 .. {using magnetic fields }
- B22D 11/1226 .. {for straightening strands }
- B22D 11/1233 .. {for marking strands }
- B22D 11/124 .. for cooling
- B22D 11/1241 ... {by transporting the cast stock through a liquid medium bath or a fluidized bed }
- B22D 11/1243 ... {by using cooling grids or cooling plates }
- B22D 11/1245 ... {using specific cooling agents }
- B22D 11/1246 ... {Nozzles; Spray heads }
- B22D 11/1248 ... {Means for removing cooling agent from the surface of the cast stock }
- B22D 11/126 .. for cutting
- B22D 11/1265 ... {having auxiliary devices for deburring }
- B22D 11/128 .. for removing
- B22D 11/1281 ... {Vertical removing }
- B22D 11/1282 ... {Vertical casting and curving the cast stock to the horizontal }
- B22D 11/1284 ... {Horizontal removing }
- B22D 11/1285 ... {Segment changing devices for supporting or guiding frames }
- B22D 11/1287 ... {Rolls; Lubricating, cooling or heating rolls while in use }
- B22D 11/1288 ... {Walking bar members }

- B22D 11/14 . Plants for continuous casting
- B22D 11/141 .. {for vertical casting }
- B22D 11/142 .. {for curved casting }
- B22D 11/143 .. {for horizontal casting }
- B22D 11/144 .. {with a rotating mould }
- B22D 11/145 .. {for upward casting }

- B22D 11/146 .. {for inclined casting }
- B22D 11/147 .. {Multi-strand plants }
- B22D 11/148 .. {Safety arrangements }

- B22D 11/16 . Controlling or regulating processes or operations
- B22D 11/161 .. {for automatic starting the casting process }
- B22D 11/163 .. {for cutting cast stock }
- B22D 11/165 .. {for the supply of casting powder }
- B22D 11/166 .. {for mould oscillation }
- B22D 11/168 .. {for adjusting the mould size or mould taper }
- B22D 11/18 .. for pouring ([B22D 11/20](#) takes precedence)
- B22D 11/181 ... {responsive to molten metal level or slag level }
- B22D 11/182 {by measuring temperature }
- B22D 11/183 {by measuring molten metal weight }
- B22D 11/185 {by using optical means }
- B22D 11/186 {by using electric, magnetic, sonic or ultrasonic means }
- B22D 11/187 {by using X-rays or nuclear radiation }
- B22D 11/188 ... {responsive to thickness of solidified shell }
- B22D 11/20 .. for removing cast stock
- B22D 11/201 ... {responsive to molten metal level or slag level }
- B22D 11/202 {by measuring temperature }
- B22D 11/203 {by measuring molten metal weight }
- B22D 11/204 {by using optical means }
- B22D 11/205 {by using electric, magnetic, sonic or ultrasonic means }
- B22D 11/206 {by using X-rays or nuclear radiation }
- B22D 11/207 ... {responsive to thickness of solidified shell }
- B22D 11/208 ... {for aligning the guide rolls }
- B22D 11/22 .. for cooling cast stock or mould
- B22D 11/225 ... {for secondary cooling }

- B22D 13/00 Centrifugal casting; Casting by using centrifugal force**

- B22D 13/02 . of elongated solid or hollow bodies, e.g. pipes, in moulds rotating around their longitudinal axis
- B22D 13/023 .. {the longitudinal axis being horizontal }
- B22D 13/026 .. {the longitudinal axis being vertical }

- B22D 13/04 . of shallow solid or hollow bodies, e.g. wheels or rings, in moulds rotating around their axis of symmetry

- B22D 13/06 . of solid or hollow bodies in moulds rotating around an axis arranged outside the mould
- B22D 13/063 .. {for dentistry or jewellery }
- B22D 13/066 .. {several moulds being disposed in a circle }

- B22D 13/08 . in which a stationary mould is fed from a rotating mass of liquid metal

- B22D 13/10 . Accessories for centrifugal casting apparatus, e.g. moulds, linings therefor, means for feeding molten metal, cleansing moulds, removing castings ([making or lining moulds B22C](#))
- B22D 13/101 . . {Moulds }
- B22D 13/102 . . . {Linings for moulds ([making or lining moulds B22C](#)) }
- B22D 13/104 . . . {Cores }
- B22D 13/105 . . . {Cooling for moulds or cores }
- B22D 13/107 . . {Means for feeding molten metal }
- B22D 13/108 . . {Removing of casting }

- B22D 13/12 . Controlling, supervising, specially adapted to centrifugal casting, e.g. for safety reasons ([controlling or regulating in general G05](#))

- B22D 15/00 Casting using a mould or core of which a part significant to the process is of high thermal conductivity, e.g. chill casting; Moulds or accessories specially adapted therefor**

- B22D 15/005 . {of rolls, wheels or the like ([B22D 19/16 takes precedence](#)) }
- B22D 15/02 . of cylinders, pistons, bearing shells or like thin-walled objects
- B22D 15/04 . Machines or apparatus for chill casting ({[B22D 15/005](#) }, [B22D 15/02 take precedence](#))

- B22D 17/00 Pressure die casting or injection die casting, i.e. casting in which the metal is forced into a mould under high pressure**

- B22D 17/002 . {using movable moulds ([for plastics B29C 45/04](#)) }
- B22D 17/005 . {using two or more fixed moulds ([for plastics B29C 45/12](#)) }
- B22D 17/007 . {Semi-solid pressure die casting }

- B22D 17/02 . Hot chamber machines, i.e. with heated press chamber in which metal is melted
- B22D 17/04 . . Plunger machines
- B22D 17/06 . . air injection machines

- B22D 17/08 . Cold chamber machines, i.e. with unheated press chamber into which molten metal is ladled
- B22D 17/10 . . with horizontal press motion
- B22D 17/12 . . with vertical press motion

- B22D 17/14 . Machines with evacuated die cavity
- B22D 17/145 . . {Venting means therefor ([for permanent moulds B22C 9/067](#)) }

- B22D 17/16 . specially adapted for casting slide fasteners or elements therefor

- B22D 17/18 . Machines built up from units providing for different combinations

- B22D 17/20 . Accessories: Details
- B22D 17/2007 .. {Methods or apparatus for cleaning or lubricating moulds }
- B22D 17/2015 .. {Means for forcing the molten metal into the die (for plastics [B29C 45/46](#)) }
- B22D 17/2023 ... {Nozzles or shot sleeves }
- B22D 17/203 ... {Injection pistons ([B22D 17/2053](#) takes precedence; for plastics [B29C 45/53](#)) }
- B22D 17/2038 ... {Heating, cooling or lubricating the injection unit (for plastics [B29C 45/74](#), [B29C 45/83](#)) }
- B22D 17/2046 ... {with provisions for damping the pressure peak }
- B22D 17/2053 ... {using two or more cooperating injection pistons }
- B22D 17/2061 ... {using screws }
- B22D 17/2069 ... {Exerting after-pressure on the moulding material }
- B22D 17/2076 .. {Cutting-off equipment for sprues or ingates (for plastics [B29C 45/38](#)) }
- B22D 17/2084 .. {Manipulating or transferring devices for evacuating cast pieces }
- B22D 17/2092 .. {Safety devices (for plastics [B29C 45/84](#)) }
- B22D 17/22 .. Dies (manufacture, see the appropriate class, e.g. [B23P 15/24](#)) ; Die plates; Die supports; Cooling equipment for dies; Accessories for loosening and ejecting castings from dies
- B22D 17/2209 ... {Selection of die materials (for permanent moulds [B22C 9/061](#)) }
- B22D 17/2218 ... {Cooling or heating equipment for dies (for permanent moulds [B22C 9/065](#); for plastics [B29C 45/73](#)) }
- B22D 17/2227 ... {Die seals (for plastics [B29C 45/2608](#)) }
- B22D 17/2236 ... {Equipment for loosening or ejecting castings from dies (for plastics [B29C 45/40](#)) }
- B22D 17/2245 ... {having walls provided with means for marking or patterning }
- B22D 17/2254 ... {having screw-threaded die walls }
- B22D 17/2263 ... {having tubular die cavities }
- B22D 17/2272 ... {Sprue channels }
- B22D 17/2281 {closure devices therefor }
- B22D 17/229 ... {with exchangeable die part ([B22D 17/2245](#) takes precedence) }
- B22D 17/24 ... Accessories for locating and holding cores or inserts
- B22D 17/26 .. Mechanisms or devices for locking or opening dies
- B22D 17/263 ... {mechanically }
- B22D 17/266 ... {hydraulically }
- B22D 17/28 .. Melting pots
- B22D 17/30 .. Accessories for supplying molten metal, e.g. in rations (supplying molten metal in ration in general [B22D 39/00](#))
- B22D 17/32 .. Controlling equipment
- B22D 18/00** **Pressure casting; Vacuum casting** ([B22D 17/00](#) takes precedence; treating the metal in the mould by using pressure or vacuum [B22D 27/00](#))
- B22D 18/02 . Pressure casting making use of mechanical pressure devices, e.g. cast-forging ([B22D 18/04](#) takes precedence)
- B22D 18/04 . Low pressure casting, i.e. making use of pressures up to a few bars to fill the mould

- B22D 18/06 . Vacuum casting, i.e. making use of vacuum to fill the mould
- B22D 18/08 . Controlling, supervising, e.g. for safety reasons ([controlling or regulating in general G05](#))
- B22D 19/00** **Casting in, on, or around objects which form part of the product** ([B22D 23/04](#) takes precedence; [alumino-thermic welding B23K 23/00](#); coating by casting molten material on the substrate [C23C 6/00](#))
- B22D 19/0009 . {Cylinders, pistons }
- B22D 19/0018 . . {cylinders with fins }
- B22D 19/0027 . . {pistons }
- B22D 19/0036 . {gears }
- B22D 19/0045 . {household utensils }
- B22D 19/0054 . {rotors, stators for electrical motors }
- B22D 19/0063 . {finned exchangers ([cylinders B22D 19/0018](#)) }
- B22D 19/0072 . {for making objects with integrated channels }
- B22D 19/0081 . {pretreatment of the insert, e.g. for enhancing the bonding between insert and surrounding cast metal }
- B22D 19/009 . {for casting objects the members of which can be separated afterwards }
- B22D 19/02 . for making reinforced articles ([B22D 19/14](#) takes precedence)
- B22D 19/04 . for joining parts
- B22D 19/045 . . {for joining tubes }
- B22D 19/06 . for manufacturing or repairing tools
- B22D 19/08 . for building-up linings or coverings, e.g. of anti-frictional metal
- B22D 19/085 . . {of anti-frictional metal }
- B22D 19/10 . Repairing defective or damaged objects by metal casting procedures ([by other procedures B23P 6/04](#); [ingot mould B22D 7/06](#); [B22D 19/06](#) takes precedence)
- B22D 19/12 . for making objects, e.g. hinges, with parts which are movable relatively to one another
- B22D 19/14 . the objects being filamentary or particulate in form ([making alloys containing fibres or filaments by contacting the fibres or filaments with molten metal C22C 47/08](#))
- B22D 19/16 . for making compound objects cast of two or more different metals, e.g. for making rolls for rolling mills ([casting compound ingots B22D 7/02](#))
- B22D 21/00** **Casting non-ferrous metals or metallic compounds so far as their metallurgical properties are of importance for the casting procedure; selection of compositions**

therefor { (non-ferrous ingots [B22D 7/005](#)) }

- [B22D 21/002](#) . {Castings of light metals }
- [B22D 21/005](#) .. {with high melting point, e.g. Be 1280 degrees C, Ti 1725 degrees C }
- [B22D 21/007](#) .. {with low melting point, e.g. Al 659 degrees C, Mg 650 degrees C }

- [B22D 21/02](#) . Casting exceedingly oxidisable non-ferrous metals, e.g. in inert atmosphere (use of inert atmosphere in casting metals in general [B22D 23/00](#); apparatus for vacuum casting [B22D 27/16](#))
- [B22D 21/022](#) .. {Casting heavy metals, with exceedingly high melting points, i.e. more than 1600 degrees C, e.g. W 3380 degrees C, Ta 3000 degrees C, Mo 2620 degrees C, Zr 1860 degrees C, Cr 1765 degrees C, V 1715 degrees C }
- [B22D 21/025](#) .. {Casting heavy metals with high melting point, i.e. 1000 - 1600 degrees C, e.g. Co 1490 degrees C, Ni 1450 degrees C, Mn 1240 degrees C, Cu 1083 degrees C }
- [B22D 21/027](#) .. {Casting heavy metals with low melting point, i.e. less than 1000 degrees C, e.g. Zn 419 degrees C, Pb 327 degrees C, Sn 232 degrees C }
- [B22D 21/04](#) .. Casting aluminium or magnesium {no material; see [B22D 21/007](#) }
- [B22D 21/06](#) . Casting non-ferrous metals with a high melting point, e.g. metallic carbides ([B22D 21/02](#) takes precedence)

- [B22D 23/00](#)** **Casting processes not provided for in groups [B22D 1/00](#) to [B22D 21/00](#)** (making metallic powder by casting [B22F 9/08](#); alumino-thermic welding [B23K 23/00](#); remelting metals [C22B 9/16](#))

- [B22D 23/003](#) . {Moulding by spraying metal on a surface }
- [B22D 23/006](#) . {Casting by filling the mould through rotation of the mould together with a molten metal holding recipient, about a common axis }
- [B22D 23/02](#) . Top casting
- [B22D 23/04](#) . Casting by dipping (hot-dipping or immersion processes for applying coating material in the molten state without affecting the shape [C23C 2/00](#))
- [B22D 23/06](#) . Melting-down metal, e.g. metal particles, in the mould
- [B22D 23/10](#) .. Electroslag casting { (electroslag remelting [C22B 9/18](#)) }

- [B22D 25/00](#)** **Special casting characterised by the nature of the product** ([B22D 15/02](#), [B22D 17/16](#), [B22D 19/00](#) take precedence; casting stereotype plates [B41D 3/00](#))

- [B22D 25/005](#) . {Casting metal foams }
- [B22D 25/02](#) . by its peculiarity of shape; of works of art { (cylinders, pistons [B22D 15/02](#)) }
- [B22D 25/023](#) .. {Casting chains or the like }
- [B22D 25/026](#) .. {Casting jewelry articles ([B22D 13/063](#) takes precedence) }
- [B22D 25/04](#) .. Casting metal electric battery plates or the like (manufacture thereof by multi-step processes [H01M 4/82](#))

- B22D 25/06 . by its physical properties ([B22D 27/00](#) takes precedence)
- B22D 25/08 . . by uniform hardness ([B22D 15/00](#) takes precedence)

- B22D 27/00** **Treating the metal in the mould while it is molten or ductile** ([B22D 7/12](#), [B22D 11/10](#), [B22D 43/00](#) take precedence) ; {Pressure or vacuum casting ([B22D 17/00](#) takes precedence) }

- B22D 27/003 . {by using inert gases }
- B22D 27/006 . {by using reactive gases }
- B22D 27/02 . Use of electric or magnetic effects { (for continuous casting [B22D 11/015](#), [B22D 11/11](#)) }
- B22D 27/04 . Influencing the temperature of the metal, e.g. by heating or cooling the mould
- B22D 27/045 . . {Directionally solidified castings }
- B22D 27/06 . . Heating the top discard of ingots (hot tops for ingot moulds [B22D 7/10](#))
- B22D 27/08 . Shaking, vibrating, or turning of moulds
- B22D 27/09 . by using pressure
- B22D 27/11 . . making use of mechanical pressing devices
- B22D 27/13 . . making use of gas pressure
- B22D 27/15 . by using vacuum
- B22D 27/18 . Measures for using chemical processes for influencing the surface composition of castings, e.g. for increasing resistance to acid attack
- B22D 27/20 . Measures not previously mentioned for influencing the grain structure or texture; Selection of compositions therefor

Guidance heading: **Final measures after casting** (cleaning of castings by sand-blasting [B24C](#))

- B22D 29/00** **Removing castings from moulds, not restricted to casting processes covered by a single main group; Removing cores; Handling ingots** { ([B22D 13/10](#), [B22D 11/124](#), [B22D 17/00](#) take precedence) }

- B22D 29/001 . {Removing cores }
- B22D 29/002 . . {by leaching, washing or dissolving }
- B22D 29/003 . . {using heat }
- B22D 29/005 . . {by vibrating or hammering }
- B22D 29/006 . . {by abrasive, water or air blasting }
- B22D 29/007 . . {by using explosive shock waves }
- B22D 29/008 . . . {in a liquid medium }

- B22D 29/02 . Vibratory apparatus specially designed for shaking out flasks

- B22D 29/04 . Handling or stripping castings or ingots (grippers in general, [see the relevant subclasses, e.g. B66C](#))
- B22D 29/06 . . Strippers actuated by fluid pressure
- B22D 29/08 . . Strippers actuated mechanically

- B22D 30/00** **Cooling castings, not restricted to casting processes covered by a single main group** (accessories for cooling cast stock in continuous casting of metals [B22D 11/124](#); controlling or regulating processes or operations for cooling cast stock or mould in continuous casting of metals [B22D 11/22](#); chill casting [B22D 15/00](#))

- B22D 31/00** **Cutting-off surplus material, e.g. gates;** {Cleaning and working on castings ([B22D 17/2076](#) takes precedence) }

- B22D 31/002 . {Cleaning, working on castings }
- B22D 31/005 . . {Sealing or impregnating porous castings }
- B22D 31/007 . . {Tumbling mills }

- Guidance heading:** **Other equipment for casting** (arrangement of indicating or measuring devices [B22D 2/00](#))

- B22D 33/00** **Equipment for handling moulds**

- B22D 33/005 . {Transporting flaskless moulds }
- B22D 33/02 . Turning or transposing moulds
- B22D 33/04 . Bringing together or separating moulds
- B22D 33/06 . Burdening or relieving moulds

- B22D 35/00** **Equipment for conveying molten metal into beds or moulds** ([B22D 37/00](#) to [B22D 41/00](#) take precedence; specially adapted to particular processes or machines, see the relevant groups)

- B22D 35/02 . into beds
- B22D 35/04 . into moulds, e.g. base plates, runners
- B22D 35/045 . . {Runner base plates for bottom casting ingots }
- B22D 35/06 . Heating or cooling equipment

- B22D 37/00** **Controlling or regulating the pouring of molten metal from a casting melt-holding vessel** ([B22D 39/00](#) ,[B22D 41/00](#)T ake precedence; specially adapted to particular processes or machines, see the relevant groups of this subclass) { [B22D 11/18](#) takes precedence }

- B22D 37/005 . { Shielding the molten metal stream ([B22D 11/106](#), [B22D 41/50](#) take precedence) }

B22D 39/00	Equipment for supplying molten metal in rations (specially adapted to particular processes or machines, see the relevant groups of this subclass)
B22D 39/003	. {using electromagnetic field }
B22D 39/006	.. {Electromagnetic conveyers }
B22D 39/02	. having means for controlling the amount of molten metal by volume
B22D 39/023	.. {using a displacement member }
B22D 39/026	.. {using a ladler }
B22D 39/04	. having means for controlling the amount of molten metal by weight
B22D 39/06	. having means for controlling the amount of molten metal by controlling the pressure above the molten metal
B22D 41/00	Casting melt-holding vessels, e.g. ladles, tundishes, cups or the like (B22D 39/00 , B22D 43/00 take precedence)
B22D 41/001	. {devices for cleaning ladles (cleaning in general B08B) }
B22D 41/003	. {with impact pads }
B22D 41/005	. with heating or cooling means
B22D 41/01	.. Heating means
B22D 41/015	... with external heating, i.e. the heat source not being a part of the ladle
B22D 41/02	. Linings
B22D 41/023	.. {Apparatus used for making or repairing linings (equipment used for making or repairing converter linings C21C 5/441) }
B22D 41/026	.. {Apparatus used for fracturing and removing of linings }
B22D 41/04	. tiltable
B22D 41/05	.. Tea-pot spout ladles
B22D 41/06	. Equipment for tilting
B22D 41/08	. for bottom pouring (B22D 41/14 , B22D 41/50 take precedence)
B22D 41/12	. Travelling ladles or similar containers; Cars for ladles (casting cranes B66C)
B22D 41/13	.. Ladle turrets
B22D 41/14	. Closures
B22D 41/16	.. stopper-rod type, i.e. a stopper-rod being positioned downwardly through the vessel and the metal therein, for selective registry with the pouring opening
B22D 41/18	... Stopper-rods therefor
B22D 41/183 {with cooling means }
B22D 41/186 {with means for injecting a fluid into the melt }

- B22D 41/20 . . . Stopper-rod operating equipment
- B22D 41/22 . . sliding-gate type, i.e. having a fixed plate and a movable plate in sliding contact with each other for selective registry of their openings
- B22D 41/24 . . . characterised by a rectilinearly movable plate ([B22D 41/38 to B22D 41/42 take precedence](#))
- B22D 41/26 . . . characterised by a rotatively movable plate ([B22D 41/38 to B22D 41/42 take precedence](#))
- B22D 41/28 . . . Plates therefor ([B22D 41/38 to B22D 41/42 take precedence](#))
- B22D 41/30 Manufacturing or repairing thereof
- B22D 41/32 characterised by the materials used therefor
- B22D 41/34 Supporting, fixing or centering means therefor
- B22D 41/36 Treating the plates, e.g. lubricating, heating ([ladles, cups or the like with heating means B22D 41/01](#))
- B22D 41/38 . . . Means for operating the sliding gate
- B22D 41/40 . . . Means for pressing the plates together
- B22D 41/42 . . . Features relating to gas injection
- B22D 41/44 . . Consumable closure means, i.e. closure means being used only once
- B22D 41/46 . . . Refractory plugging masses
- B22D 41/465 {[Unplugging a vessel discharge port](#) }
- B22D 41/48 . . . Meltable closures

- B22D 41/50 . Pouring-nozzles
- B22D 41/502 . . {[Connection arrangements; Sealing means therefor](#) }
- B22D 41/505 . . {[Rings, inserts or other means preventing external nozzle erosion by the slag](#) }
- B22D 41/507 . . {[giving a rotating motion to the issuing molten metal](#) }
- B22D 41/52 . . Manufacturing or repairing thereof
- B22D 41/54 . . . characterised by the materials used therefor
- B22D 41/56 . . Means for supporting, manipulating or changing a pouring-nozzle
- B22D 41/58 . . with gas injecting means
- B22D 41/60 . . with heating or cooling means
- B22D 41/62 . . with stirring or vibrating means

- B22D 43/00 Mechanical cleaning, e.g. skimming of molten metals**
- B22D 43/001 . {[Retaining slag during pouring molten metal](#) }
- B22D 43/002 . . {[by using floating means](#) }
- B22D 43/004 . . {[by using filtering means \(B22C 9/086 takes precedence\)](#) }

- B22D 43/005 . {[Removing slag from a molten metal surface](#) }
- B22D 43/007 . . {[by using scrapers](#) }
- B22D 43/008 . . {[by suction](#) }

- B22D 45/00 Equipment for casting, not otherwise provided for**
- B22D 45/005 . {[Evacuation of fumes, dust or waste gases during manipulations in the foundry \(during](#)

steel manufacture [C21C 5/38](#); evacuation from furnaces [F27D 17/001](#) }

B22D 46/00 **Controlling, supervising, not restricted to casting covered by a single main group, e.g. for safety reasons** ([controlling or regulating in general G05](#))

B22D 47/00 **Casting plants**

[B22D 47/02](#) . for both moulding and casting