

**CPC****COOPERATIVE PATENT CLASSIFICATION****F01D**

**NON-POSITIVE DISPLACEMENT MACHINES OR ENGINES, e.g. STEAM TURBINES** ( machines or engines for liquids [F03](#); non-positive displacement pumps [F04D](#) )

**NOTE**

This subclass covers:

- non-positive-displacement engines for elastic fluids, e.g. steam turbines;
- non-positive-displacement engines for liquids and elastic fluids;
- non-positive-displacement machines for elastic fluids;
- non-positive-displacement machines for liquids and elastic fluids.

Attention is drawn to the Notes preceding class [F01](#), especially as regards the definitions of "reaction type", e.g. with airfoil-like blades, and "impulse type", e.g. bucket turbines.

**WARNING**

The following IPC groups are not used in the CPC system. Subject matter covered by these groups is classified in the following CPC groups:

[F01D 5/32](#) covered by [F01D 5/30](#)

**F01D 1/00**

**Non-positive-displacement machines or engines, e.g. steam turbines** ( with working-fluid flows in opposite axial directions for balancing axial thrust [F01D 3/02](#); with other than pure rotation [F01D 23/00](#); turbines characterised by their use in special steam systems, cycles, or processes, regulating devices therefor [F01K](#) )

**F01D 1/02**

- . with stationary working-fluid guiding means and bladed or like rotor, { e.g. multi-bladed impulse steam turbines } ( [F01D 1/24](#) takes precedence; without stationary working-fluid guiding means [F01D 1/18](#) )

**F01D 1/023**

- .. { the working-fluid being divided into several separate flows ( [F01D 3/02](#) takes precedence ); several separate fluid flows being united in a single flow; the machine or engine having provision for two or more different possible fluid flow paths }

**F01D 1/026**

- .. { Impact turbines with buckets, i.e. impulse turbines e.g. Pelton turbines ( [F01D 1/16](#), [F01D 1/34](#) take precedence ) }

**F01D 1/04**

- .. traversed by the working-fluid substantially axially

**F01D 1/06**

- .. traversed by the working-fluid substantially radially

**F01D 1/08**

- ... having inward flow

**F01D 1/10**

- .. having two or more stages subjected to working-fluid flow without essential intermediate pressure change, i.e. with velocity stages ( [F01D 1/12](#) takes precedence )

**F01D 1/12**

- .. with repeated action on same blade ring

**F01D 1/14**

- ... traversed by the working-fluid substantially radially



- F01D 1/16 . . characterised by having both reaction stages and impulse stages
- F01D 1/18 . without stationary working-fluid guiding means; ( [F01D 1/24](#), [F01D 1/32](#), [F01D 1/34](#) take precedence; { with pressure-velocity transformation exclusively in rotor [F01D 1/32](#) } )
- F01D 1/20 . . traversed by the working-fluid substantially axially
- F01D 1/22 . . traversed by the working-fluid substantially radially
- F01D 1/24 . characterised by counter-rotating rotors subjected to same working fluid stream without intermediate stator blades or the like
- F01D 1/26 . . traversed by the working-fluid substantially axially
- F01D 1/28 . . traversed by the working-fluid substantially radially
- F01D 1/30 . characterised by having a single rotor operable in either direction of rotation, e.g. by reversing of blades ( [combinations of machines or engines F01D 13/00](#) )
- F01D 1/32 . with pressure velocity transformation exclusively in rotor, e.g. the rotor rotating under the influence of jets issuing from the rotor, { e.g. [Heron turbines](#) ( [the working fluid being a combustion products F02C 3/165](#); [jet propulsion plants per se F02K](#) ) }
- F01D 1/34 . characterised by non-bladed rotor, e.g. with drilled holes ( [F01D 1/32](#) takes precedence; [sirens G10K 7/00](#) { [impact turbines with buckets F01D 1/026](#); [hand-held tools with a non-bladed rotor F01D 15/067](#) } )
- F01D 1/36 . . using fluid friction
- F01D 1/38 . . of the screw type
- F01D 3/00 Machines or engines with axial-thrust balancing effected by working-fluid**
- F01D 3/02 . characterised by having one fluid flow in one axial direction and another fluid flow in the opposite direction
- F01D 3/025 . . { [with a centrally disposed radial stage](#) }
- F01D 3/04 . axial thrust being compensated by thrust-balancing dummy piston or the like
- F01D 5/00 Blades; Blade-carrying members ( [nozzle boxes F01D 9/02](#) ); Heating, heat-insulating, cooling or anti-vibration means on the blades or the members { [special arrangements in rotors dealing with breaking off of part thereof F01D 21/045](#) }**
- F01D 5/005 . { [Repairing methods or devices](#) }
- F01D 5/02 . Blade-carrying members, e.g. rotors ( [rotors of non-bladed type F01D 1/34](#); [stators F01D 9/00](#) ) { [selecting particular materials F01D 5/28](#) }
- F01D 5/021 . . { [for flow machines or engines with only one axial stage](#) ( [for more than one stage F01D 5/06](#) ) }
- F01D 5/022 . . { [with concentric rows of axial blades](#) }
- F01D 5/023 . . { [of the screw type](#) }
- F01D 5/025 . . { [Fixing blade carrying members on shafts](#) ( [attachment of a member on a shaft in general F16D 1/06](#); [for non-positive displacement pumps F04D 29/00](#) ) }
- F01D 5/026 . . { [Shaft to shaft connections](#) }



- F01D 5/027 .. { Arrangements for balancing ( for balancing rotating bodies in general [F16F 15/32](#); for compensating unbalance [G01M 1/36](#) ) }
- F01D 5/028 .. { the rotor disc being formed of sheet laminae ( rotor blade aggregates of unitary construction [F01D 5/34](#) ) }
- F01D 5/03 .. Annular blade-carrying members having blades on the inner periphery of the annulus and extending inwardly radially, i.e. inverted rotors
- F01D 5/04 .. for radial-flow machines or engines
- F01D 5/041 ... { of the Ljungström type }
- F01D 5/043 ... { of the axial inlet- radial outlet, or vice-versa, type }
- F01D 5/045 .... { the wheel comprising two adjacent bladed wheel portions e.g. with interengaging blades for damping vibrations }
- F01D 5/046 .... { Heating, heat insulation or cooling means }
- F01D 5/048 .... { Form or construction }
- F01D 5/06 .. Rotors for more than one axial stage, e.g. of drum or multiple disc type; Details thereof, e.g. shafts, shaft connections { [F01D 5/022](#), [F01D 5/023](#) take precedence }
- F01D 5/063 ... { Welded rotors ( welding per se [B23K](#) ) }
- F01D 5/066 ... { Connecting means for joining rotor-discs or rotor-elements together, e.g. by a central bolt, by clamps }
- F01D 5/08 .. Heating, heat-insulating or cooling means { specially adapted for radial flow machines or engines [F01D 5/04](#) }
- F01D 5/081 ... { Cooling fluid being directed on the side of the rotor disc or at the roots of the blades ( [F01D 5/087](#) takes precedence ) }
- F01D 5/082 .... { on the side of the rotor disc }
- F01D 5/084 .... { the fluid circulating at the periphery of a multistage rotor, e.g. of drum type }
- F01D 5/085 ... { cooling fluid circulating inside the rotor }
- F01D 5/087 .... { in the radial passages of the rotor disc }
- F01D 5/088 .... { in a closed cavity }
- F01D 5/10 .. Anti- vibration means { ( specially adapted for radial flow machines or engines [F01D 5/04](#) ) }
- F01D 5/12 . Blades { ( specially adapted for radial flow machines or engines [F01D 5/04](#) ); blade roots [F01D 5/30](#); rotors with blades adjustable in operation [F01D 7/00](#); stator blades [F01D 9/02](#) ) }
- F01D 5/14 .. Form or construction ( selecting particular materials, measures against erosion or corrosion [F01D 5/28](#) )
- F01D 5/141 ... { Shape, i.e. outer, aerodynamic form ( [F01D 5/148](#) to [F01D 5/20](#) take precedence; blade construction [F01D 5/147](#) ) }
- F01D 5/142 .... { of the blades of successive rotor or stator blade-rows }
- F01D 5/143 ..... { Contour of the outer or inner working fluid flow path wall, i.e. shroud or hub contour }
- F01D 5/145 .... { Means for influencing boundary layers or secondary circulations ( for compressors [F04D 29/68](#) ) }
- F01D 5/146 .... { of blades with tandem configuration, split blades or slotted blades }
- F01D 5/147 ... { Construction, i.e. structural features, e.g. of weight-saving hollow blades ( [F01D 5/148](#), [F01D 5/16](#) and [F01D 5/20](#) take precedence; blade shape [F01D 5/141](#); blades with cooling or heating channels or cavities [F01D 5/18](#); heating, heat-insulating or cooling means on blades [F01D 5/18](#) ) }
- F01D 5/148 ... { Blades with variable camber, e.g. by ejection of fluid }



- F01D 5/16 . . . for counteracting blade vibration
- F01D 5/18 . . . Hollow blades, { i.e. blades with cooling or heating channels or cavities ( structure of hollow blades in general [F01D 5/147](#) )}; Heating, heat-insulating or cooling means on blades
  - F01D 5/181 . . . . { Blades having a closed internal cavity containing a cooling medium, e.g. sodium }
  - F01D 5/182 . . . . { Transpiration cooling }
  - F01D 5/183 . . . . . { Blade walls being porous }
  - F01D 5/184 . . . . . { Blade walls being made of perforated sheet laminae }
  - F01D 5/185 . . . . { Liquid cooling ( [F01D 5/181](#) takes precedence )}
  - F01D 5/186 . . . . { Film cooling ( [F01D 5/187](#) takes precedence )}
  - F01D 5/187 . . . . { Convection cooling }
  - F01D 5/188 . . . . . { with an insert in the blade cavity to guide the cooling fluid, e.g. forming a separation wall }
  - F01D 5/189 . . . . . { the insert having a tubular cross-section, e.g. airfoil shape }
- F01D 5/20 . . . Specially-shaped blade tips to seal space between tips and stator {( [F01D 5/225](#) takes precedence )}
- F01D 5/22 . . Blade-to-blade connections, { e.g. for damping vibrations }
- F01D 5/225 . . . { by shrouding }
- F01D 5/24 . . . using wire or the like
- F01D 5/26 . . Antivibration means not restricted to blade form or construction or to blade-to-blade connections { or to the use of particular materials }
- F01D 5/28 . . Selecting particular materials; { Particular measures relating thereto; } Measures against erosion or corrosion
  - F01D 5/282 . . . { Selecting composite materials, e.g. blades with reinforcing filaments }
  - F01D 5/284 . . . { Selection of ceramic materials }
  - F01D 5/286 . . . { Particular treatment of blades, e.g. to increase durability or resistance against corrosion or erosion ( [F01D 5/288](#) takes precedence )}
  - F01D 5/288 . . . { Protective coatings for blades }
- F01D 5/30 . Fixing blades to rotors; Blade roots; { Blade spacers }
- F01D 5/3007 . . { of axial insertion type }
- F01D 5/3015 . . . { with side plates }
- F01D 5/3023 . . { of radial insertion type, e.g. in individual recesses }
- F01D 5/303 . . . { in a circumferential slot }
- F01D 5/3038 . . . . { the slot having inwardly directed abutment faces on both sides }
- F01D 5/3046 . . . { the rotor having ribs around the circumference }
- F01D 5/3053 . . { by means of pins }
- F01D 5/3061 . . { by welding, brazing }
- F01D 5/3069 . . { between two discs or rings }
- F01D 5/3076 . . { Sheet metal discs }
- F01D 5/3084 . . { the blades being made of ceramics }
- F01D 5/3092 . . { Protective layers between blade root and rotor disc surfaces, e.g. anti-friction layers ( [F01D 5/288](#) takes precedence )}
- F01D 5/32 . . Locking, e.g. by final locking blades or keys



- F01D 5/323 . . { Locking of axial insertion type blades by means of a key or the like parallel to the axis of the rotor }
- F01D 5/326 . . { Locking of axial insertion type blades by other means }
- F01D 5/34 . Rotor-blade aggregates of unitary construction { e.g. formed of sheet laminae; ( discs formed of sheet laminae [F01D 5/028](#); Ceramic materials [F01D 5/284](#), composite materials [F01D 5/282](#) ) }
  
- F01D 7/00** **Rotors with blades adjustable in operation; Control thereof ( for reversing [F01D 1/30](#) )**
- F01D 7/02 . having adjustment responsive to speed
  
- F01D 9/00** **Stators ( non-fluid guiding aspects of casings, regulating, controlling, or safety aspects, see the relevant groups )**
- F01D 9/02 . Nozzles; Nozzle boxes; Stator blades; Guide conduits { e.g. individual nozzles ( nozzle boxes [F01D 9/047](#) ) }
- F01D 9/023 . . { Transition ducts between combustor cans and first stage of the turbine in gas-turbine engines; their cooling or sealings }
- F01D 9/026 . . { Scrolls for radial machines or engines }
- F01D 9/04 . . forming ring or sector
- F01D 9/041 . . . { using blades ( [F01D 5/148](#) takes precedence ) }
- F01D 9/042 . . . { fixing blades to stators ( fixing stator-rings in the casing or to each other [F01D 25/246](#) ) }
- F01D 9/044 . . . . { permanently, e.g. by welding, brazing, casting or the like }
- F01D 9/045 . . . { for radial flow machines or engines }
- F01D 9/047 . . . { Nozzle boxes }
- F01D 9/048 . . . { for radial admission }
  
- F01D 9/06 . Fluid supply conduits to nozzles or the like
- F01D 9/065 . . { Fluid supply or removal conduits traversing the working fluid flow, e.g. for lubrication-, cooling-, or sealing fluids ( see also [F01D 25/16](#), [F01D 25/24](#) and [F01D 25/26](#) ) }
  
- F01D 11/00** **Preventing or minimising internal leakage of working-fluid, e.g. between stages ( sealings in general [F16J](#) ) { sealing arrangements for transition ducts of combustor cans [F01D 9/023](#) }**
- F01D 11/001 . { for sealing space between stator blade and rotor }
- F01D 11/003 . { by packing rings; Mechanical seals }
- F01D 11/005 . { Sealing means between non relatively rotating elements }
- F01D 11/006 . . { Sealing the gap between rotor blades or blades and rotor }
- F01D 11/008 . . . { by spacer elements between the blades, e.g. independent interblade platforms }
  
- F01D 11/02 . by non-contact sealings, e.g. of labyrinth type ( for sealing space between rotor blade



- tips and stator [F01D 11/08](#) )
- F01D 11/025 . . { Seal clearance control; Floating assembly; Adaptation means to differential thermal dilatations }
  - F01D 11/04 . . using sealing fluid, e.g. steam
  - F01D 11/06 . . . Control thereof
  - F01D 11/08 . for sealing space between rotor blade tips and stator ( specially-shaped blade tips therefor [F01D 5/20](#) )
  - F01D 11/10 . . using sealing fluid, e.g. steam
  - F01D 11/12 . . using a rubstrip, e.g. erodible. deformable or resiliently-biased part
  - F01D 11/122 . . . { with erodable or abradable material ( blades having cutting or grinding tips [F01D 5/20](#) ) }
  - F01D 11/125 . . . . { with a reinforcing structure }
  - F01D 11/127 . . . { with a deformable or crushable structure, e.g. honeycomb }
  - F01D 11/14 . . Adjusting or regulating tip-clearance, i.e distance between rotor-blade tips and stator casing ( rotors with blades adjustable in operation [F01D 7/00](#) )
  - F01D 11/16 . . . by self-adjusting means ( [F01D 11/12](#) takes precedence )
  - F01D 11/18 . . . . using stator or rotor components with predetermined thermal response, e.g. selective insulation, thermal inertia, differential expansion
  - F01D 11/20 . . . Actively adjusting tip-clearance
  - F01D 11/22 . . . . by mechanically actuating the stator or rotor components, e.g. moving shroud sections relative to the rotor
  - F01D 11/24 . . . . by selectively cooling-heating stator or rotor components
  - F01D 13/00** **Combinations of two or more machines or engines** ( [F01D 15/00](#) takes precedence; regulating or controlling, see the relevant groups; combinations of two or more pumps [F04](#); fluid gearing [F16H](#) )
  - F01D 13/003 . { with at least two independent shafts, i.e. cross-compound }
  - F01D 13/006 . { one being a reverse turbine }
  - F01D 13/02 . Working-fluid interconnection of machines or engines
  - F01D 15/00** **Adaptations of machines or engines for special use; Combinations of engines with devices driven thereby** ( regulating or controlling see the relevant groups; aspects predominantly concerning driven devices, see the relevant classes for the devices )
  - F01D 15/005 . { Adaptations for refrigeration plants }
  - F01D 15/02 . Adaptations for driving vehicles, e.g. locomotives ( arrangement in vehicles, see the relevant vehicle classes )
  - F01D 15/04 . . the vehicles being waterborne vessels
  - F01D 15/045 . . . { Control thereof }
  - F01D 15/06 . Adaptations for driving, or combinations with, hand-held tools or the like { control thereof }



- F01D 15/062 .. { Controlling means specially adapted therefor }
- F01D 15/065 .. { with pressure-velocity transformation exclusively in rotor }
- F01D 15/067 .. { characterised by non-bladed rotor }
- F01D 15/08 . Adaptations for driving, or combinations with, pumps
- F01D 15/10 . Adaptations for driving, or combinations with, electric generators
- F01D 15/12 . Combinations with mechanical gearing ( driven by multiple engines [F01D 13/00](#) )
- F01D 17/00** **Regulating or controlling by varying flow** ( for reversing [F01D 1/30](#); by varying rotor-blade position [F01D 7/00](#); specially for starting [F01D 19/00](#); shutting-down [F01D 21/00](#); regulating or controlling in general [G05](#) ) { specially adapted for hand-held tools or the like [F01D 15/06](#) }
- F01D 17/02 . Arrangement of sensing elements ( sensing elements per se: see the relevant subclasses )
- F01D 17/04 .. responsive to load
- F01D 17/06 .. responsive to speed
- F01D 17/08 .. responsive to condition of working-fluid, e.g. pressure
- F01D 17/085 ... { to temperature }
- F01D 17/10 . Final actuators ( valves in general [F16K](#) ) { blades with variable camber [F01D 5/148](#) }
- F01D 17/105 .. { by passing part of the fluid }
- F01D 17/12 .. arranged in stator parts
- F01D 17/14 ... varying effective cross-sectional area of nozzles or guide conduits
- F01D 17/141 .... { by means of shiftable members or valves obturating part of the flow path }
- F01D 17/143 ..... { the shiftable member being a wall, or part thereof of a radial diffuser }
- F01D 17/145 ..... { by means of valves, e.g. for steam turbines ( valves in general [F16K](#) ) }
- F01D 17/146 .... { by throttling the volute inlet of radial machines or engines }
- F01D 17/148 .... { by means of rotatable members, e.g. butterfly valves }
- F01D 17/16 .... by means of nozzle vanes
- F01D 17/162 ..... { for axial flow; i.e. the vanes turning around axes which are essentially perpendicular to the rotor centre line ( [F01D 17/167](#) takes precedence ) }
- F01D 17/165 ..... { for radial flow; i.e. the vanes turning around axes which are essentially parallel to the rotor centre line ( [F01D 17/167](#) takes precedence ) }
- F01D 17/167 ..... { of vanes moving in translation }
- F01D 17/18 ... varying effective number of nozzles or guide conduits { e.g. sequentially operable valves for steam turbines }
- F01D 17/20 . Devices dealing with sensing elements or final actuators or transmitting means between them, e.g. power-assisted ( sensing elements alone [F01D 17/02](#); final actuators alone [F01D 17/10](#) )
- F01D 17/205 .. { Centrifugal governors directly linked to valves }
- F01D 17/22 .. the operation or power assistance being predominantly non-mechanical
- F01D 17/24 ... electrical
- F01D 17/26 ... fluid, e.g. hydraulic



<b>F01D 19/00</b>	<b>Starting of machines or engines; Regulating, controlling, or safety means in connection therewith ( warming-up before starting <a href="#">F01D 25/10</a>; turning or inching gear <a href="#">F01D 25/34</a> )</b>
F01D 19/02	. dependent on temperature of component parts, e.g. of turbine-casing
<b>F01D 21/00</b>	<b>Shutting-down of machines or engines, e.g. in emergency; Regulating, controlling, or safety means not otherwise provided for</b>
F01D 21/003	. { Arrangements for testing or measuring ( for measuring vibrations <a href="#">G01H</a> ) }
F01D 21/006	. { Arrangements of brakes ( brakes per se <a href="#">F16D</a> ) }
F01D 21/02	. Shutting-down responsive to overspeed
F01D 21/04	. responsive to undesired position of rotor relative to stator { or to breaking-off of a part of the rotor }, e.g. indicating such position
F01D 21/045	. . { special arrangements in stators or in rotors dealing with breaking-off of part of rotor }
F01D 21/06	. . Shutting-down
F01D 21/08	. . Restoring position
F01D 21/10	. responsive to unwanted deposits on blades, in working-fluid conduits or the like
F01D 21/12	. responsive to temperature
F01D 21/14	. responsive to other specific conditions
F01D 21/16	. Trip gear
F01D 21/18	. . involving hydraulic means
F01D 21/20	. Checking operation of shut-down devices
<b>F01D 23/00</b>	<b>Non-positive-displacement machines or engines with movement other than pure rotation, e.g. of endless-chain type</b>
<b>F01D 25/00</b>	<b>Component parts, details, or accessories, not provided for in, or of interest apart from, other groups</b>
F01D 25/002	. { Cleaning of turbomachines }
F01D 25/005	. { Selecting particular materials }
F01D 25/007	. { Preventing corrosion }
F01D 25/02	. De-icing means for engines having icing phenomena
F01D 25/04	. Antivibration arrangements



- F01D 25/06      ..      for preventing blade vibration ( means on blade-carrying members or blades [F01D 5/00](#) )
- F01D 25/08      .      Cooling ( of machines or engines in general [F01P](#) ); Heating; Heat-insulation ( of blade-carrying members, of blades [F01D 5/00](#) )
- F01D 25/10      ..      Heating, e.g. warming-up before starting
- F01D 25/12      ..      Cooling
- F01D 25/125      ...      { of bearings }
- F01D 25/14      ..      Casings modified therefor ( double casings [F01D 25/26](#) )
- F01D 25/145      ...      { Thermally insulated casings }
- F01D 25/16      .      Arrangement of bearings; Supporting or mounting bearings in casings ( bearings per se [F16C](#) )
- F01D 25/162      ..      { Bearing supports }
- F01D 25/164      ...      { Flexible supports; Vibration damping means associated with the bearing }
- F01D 25/166      ..      { Sliding contact bearing ( gas bearings [F01D 25/22](#) ) }
- F01D 25/168      ...      { for axial load mainly }
- F01D 25/18      .      Lubricating arrangements ( of machines or engines in general [F01M](#) )
- F01D 25/183      ..      { Sealing means }
- F01D 25/186      ...      { for sliding contact bearing }
- F01D 25/20      ..      using lubrication pumps
- F01D 25/22      ..      using working-fluid or other gaseous fluid as lubricant
- F01D 25/24      .      Casings ( modified for heating or cooling [F01D 25/14](#) ); Casing parts, e.g. diaphragms, casing fastenings ( casings for rotary machines or engines in general [F16M](#) ) { special arrangements in stators dealing with breaking-off of part of rotor [F01D 21/045](#) }
- F01D 25/243      ..      { Flange connections; Bolting arrangements ( [F01D 25/265](#) takes precedence ) }
- F01D 25/246      ..      { Fastening of diaphragms or stator-rings }
- F01D 25/26      ..      Double casings; Measures against temperature strain in casings
- F01D 25/265      ...      { Vertically split casings; Clamping arrangements therefor }
- F01D 25/28      .      Supporting or mounting arrangements, e.g. for turbine casing
- F01D 25/285      ..      { Temporary support structures, e.g. for testing, assembling, installing, repairing; Assembly methods using such structures }
- F01D 25/30      .      Exhaust heads, chambers, or the like
- F01D 25/305      ..      { with fluid, e.g. liquid injection }
- F01D 25/32      .      Collecting of condensation water; Drainage { Removing solid particles }
- F01D 25/34      .      Turning or inching gear
- F01D 25/36      ..      using electric motors