

**CPC****COOPERATIVE PATENT CLASSIFICATION****F22B**

**METHODS OF STEAM GENERATION; STEAM BOILERS** (steam engine plants where engine aspects predominate [F01K](#); domestic central-heating systems using steam [F24D](#); heat exchange or heat transfer in general [F28](#); generation of vapour in the cores of nuclear reactors [G21](#))

**NOTE**

This subclass covers only methods of, or apparatus for, the generation of steam under pressure for heating or power purposes

**Guidance heading:** General aspects of, or methods for, steam generation

- F22B 1/00** **Methods of steam generation characterised by form of heating method** (solar heating [F24J](#); jackets or other cooling means in which steam is generated and which serve for cooling other apparatus, see the subclasses for such apparatus)
- [F22B 1/003](#) . {using combustion of hydrogen with oxygen (power plants using steam created by combustion of hydrogen with oxygen [F01K 25/005](#))}
- [F22B 1/006](#) . { using solar heat (solar heat collectors per se [F24J 2/00](#); devices for producing mechanical power from solar energy [F03G 6/00](#))}
- [F22B 1/02](#) . by exploitation of the heat content of hot heat carriers
- [F22B 1/021](#) . . {with heating tubes in which flows a non-specified heating fluid (for nuclear reactors [F22B 1/023](#), for hot gas [F22B 1/1884](#))}
- [F22B 1/023](#) . . {with heating tubes, for nuclear reactors as far as they are not classified, according to a specified heating fluid, in another group}
- [F22B 1/025](#) . . . {with vertical U shaped tubes carried on a horizontal tube sheet}
- [F22B 1/026](#) . . . {with vertical tubes between to horizontal tube sheets}
- [F22B 1/028](#) . . {Steam generation using heat accumulators ([F22B 27/14](#) takes precedence)}
- [F22B 1/04](#) . . the heat carrier being hot slag, hot residues, or heated blocks, e.g. iron blocks
- [F22B 1/06](#) . . the heat carrier being molten; Use of molten metal, e.g. zinc, as heat transfer medium
- [F22B 1/063](#) . . . { for metal cooled nuclear reactors (heat-exchangers having a liquid metal as heat exchange medium [F28D7/00C](#))}
- [F22B 1/066](#) . . . . {with double-wall tubes having a third fluid between these walls, e.g. helium for leak detection (heat-exchangers with double-wall tubes [F28D 7/10](#); double-wall pipes per se [F16L 9/18](#))}
- [F22B 1/08](#) . . the heat carrier being steam
- [F22B 1/10](#) . . . released from heat accumulators
- [F22B 1/12](#) . . . produced by an indirect cyclic process
- [F22B 1/123](#) . . . . {Steam generators downstream of a nuclear boiling water reactor}
- [F22B 1/126](#) . . . . {Steam generators of the Schmidt-Hartmann type}
- [F22B 1/14](#) . . . coming in direct contact with water in bulk or in sprays
- [F22B 1/143](#) . . . . {in combination with a nuclear installation}

F22B 1/146	....	{Loffler boilers}
F22B 1/16	..	the heat carrier being hot liquid or hot vapour, e.g. waste liquid, waste vapour
F22B 1/162	...	{in combination with a nuclear installation}
F22B 1/165	...	{using heat pipes (heat pipes per se <a href="#">F28D 15/02</a> )}
F22B 1/167	...	{using an organic fluid}
F22B 1/18	..	the heat carrier being a hot gas, e.g. waste gas such as exhaust gas of internal-combustion engines (use of waste heat of combustion engines, in general, <a href="#">F02G</a> )
F22B 1/1807	...	{using the exhaust gases of combustion engines}
F22B 1/1815	....	{using the exhaust gases of gas-turbines}
F22B 1/1823	...	{for gas-cooled nuclear reactors}
F22B 1/183	...	{in combination with metallurgical converter installations}
F22B 1/1838	...	{the hot gas being under a high pressure, e.g. in chemical installations}
F22B 1/1846	....	{the hot gas being loaded with particles, e.g. waste heat boilers after a coal gasification plant}
F22B 1/1853	...	{coming in direct contact with water in bulk or in sprays}
F22B 1/1861	...	{Waste heat boilers with supplementary firing}
F22B 1/1869	...	{Hot gas water tube boilers not provided for in <a href="#">F22B 1/1807</a> - <a href="#">F22B 1/1861</a> }
F22B 1/1876	....	{the hot gas being loaded with particles, e.g. dust (with the hot gas being under high pressure <a href="#">F22B 1/1846</a> )}
F22B 1/1884	...	{Hot gas heating tube boilers with one or more heating tubes}
F22B 1/1892	...	{Systems therefor not provided for in <a href="#">F22B 1/1807</a> to <a href="#">F22B 1/1861</a> }
F22B 1/20	.	using heat evolved in a solution absorbing steam; Soda steam boilers
F22B 1/22	.	using combustion under pressure substantially exceeding atmospheric pressure
F22B 1/24	..	Pressure-fired steam boilers, e.g. using turbo-air compressors actuated by hot gases from boiler furnace
F22B 1/26	..	Steam boilers of submerged-flame type, i.e. the flame being surrounded by, or impinging on, the water to be vaporised{ e.g. water in sprays}
F22B 1/265	...	{the water being in bulk}
F22B 1/28	.	in boilers heated electrically {(superheating using an electrical heat source independent from heat supply of the steam boiler <a href="#">F22G 1/165</a> )}
F22B 1/281	..	{other than by electrical resistances or electrodes}
F22B 1/282	..	{with water or steam circulating in tubes or ducts}
F22B 1/284	..	{with water in reservoirs}
F22B 1/285	...	{the water being fed by a pump to the reservoirs}
F22B 1/287	..	{with water in sprays or in films}
F22B 1/288	..	{Instantaneous electrical steam generators built-up from heat-exchange elements arranged within a confined chamber having heat-retaining walls}
F22B 1/30	..	Electrode boilers
F22B 1/303	...	{with means for injecting or spraying water against electrodes or with means for water circulation}
F22B 1/306	....	{with at least one electrode permanently above the water surface}

<b>F22B 3/00</b>	<b>Other methods of steam generation; Steam boilers not provided for in other groups of this subclass</b>
F22B 3/02	. involving the use of working media other than water
F22B 3/04	. by drop in pressure of high-pressure hot water within pressure- reducing chambers, e.g. in accumulators ( <a href="#">steam accumulators per se F01K 1/00</a> )
F22B 3/045	. . {the drop in pressure being achieved by compressors, e.g. with steam jet pumps}
F22B 3/06	. by transformation of mechanical, e.g. kinetic, energy into heat energy
F22B 3/08	. at critical or supercritical pressure values

**Guidance heading: Kinds of steam boilers**

<b>F22B 5/00</b>	<b>Steam boilers of drum type, i.e. without internal furnace or fire tubes, the boiler body being contacted externally by flue gas</b>
F22B 5/005	. {with rotating drums}
F22B 5/02	. with auxiliary water tubes outside the boiler body
F22B 5/04	. Component parts thereof; Accessories therefor ( <a href="#">covers or similar closure members F16J 13/00</a> )
<b>F22B 7/00</b>	<b>Steam boilers of furnace-tube type, i.e. the combustion of fuel being performed inside one or more furnace tubes built-in in the boiler body</b>
F22B 7/02	. without auxiliary water tubes
F22B 7/04	. with auxiliary water tubes
F22B 7/06	. . inside the furnace tube in transverse arrangements
F22B 7/08	. . inside the furnace tube in longitudinal arrangement
F22B 7/10	. . outside the boiler body
F22B 7/12	. with auxiliary fire tubes; Arrangement of header boxes providing for return diversion of flue gas flow
F22B 7/14	. with both auxiliary water tubes and auxiliary fire tubes
F22B 7/16	. Component parts thereof; Accessories therefor, e.g. stay-bolt connections
F22B 7/18	. . Walling of flues; Flue gas header boxes
F22B 7/20	. . Furnace tubes
<b>F22B 9/00</b>	<b>Steam boilers of fire-tube type, i.e. the flue gas from a combustion chamber outside the boiler body flowing through tubes built-in in the boiler body</b>
F22B 9/02	. the boiler body being disposed upright, e.g. above the combustion chamber
F22B 9/04	. . the fire tubes being in upright arrangement
F22B 9/06	. . . Arrangement of header boxes providing for return diversion of flue gas flow
F22B 9/08	. . the fire tubes being in horizontal arrangement
F22B 9/10	. the boiler body being disposed substantially horizontally, e.g. at the side of the combustion chamber
F22B 9/12	. . the fire tubes being in substantially horizontal arrangement
F22B 9/14	. . . Arrangement of header boxes providing for return diversion of flue gas flow

- F22B 9/16
  - . the boiler body containing fire tubes disposed crosswise in inclined upward arrangement
- F22B 9/18
  - . Component parts thereof; Accessories therefor, e.g. stay-bolt connections
- F22B 11/00**

**Steam boilers of combined fire-tube type and water-tube type, i.e. steam boilers of fire-tube type having auxiliary water tubes**
- F22B 11/02
  - . the fire tubes being in upright arrangement
- F22B 11/04
  - . the fire tubes being in horizontal arrangement
- F22B 13/00**

**Steam boilers of fire-box type, i.e. the combustion of fuel being performed in a chamber or fire-box with subsequent flue(s) or fire tube(s), both chamber or fire-box and flues or fire tubes being built-in in the boiler body**
- F22B 13/005
  - . { with flues, other than fire tubes }
- F22B 13/02
  - . mounted in fixed position with the boiler body disposed upright
- F22B 13/023
  - .. {with auxiliary water tubes inside the fire-box, e.g. vertical tubes (F22B 13/10 takes precedence)}
- F22B 13/026
  - ... {the tubes being in substantially horizontal arrangement}
- F22B 13/04
  - . mounted in fixed position with the boiler body disposed substantially horizontally
- F22B 13/06
  - . Locomobile, traction-engine, steam-roller, or locomotive boilers
- F22B 13/065
  - .. {Combination of low and high pressure locomotive boilers}
- F22B 13/08
  - .. without auxiliary water tubes inside the fire-box
- F22B 13/10
  - .. with auxiliary water tubes inside the fire-box
- F22B 13/12
  - ... the auxiliary water tubes lining the fire-box
- F22B 13/14
  - . Component parts thereof; Accessories therefor
- F22B 13/145
  - .. {Firebox thermosiphons}
- F22B 13/16
  - .. Stay-bolt connections, e.g. rigid connections
- F22B 13/18
  - ... Flexible connections, e.g. of ball-and-socket type
- F22B 15/00**

**Water-tube boilers of horizontal type, i.e. the water-tube sets being arranged horizontally**
- F22B 17/00**

**Water-tube boilers of horizontally-inclined type, e.g. the water-tube sets being inclined slightly with respect to the horizontal plane**
- F22B 17/02
  - . built-up from water-tube sets in abutting connection with two header boxes in common for all sets, e.g. with flat header boxes
- F22B 17/025
  - .. {with combined inlet and outlet header boxes, e.g. connected by U-tubes or Field tubes}
- F22B 17/04
  - .. the water-tube sets being inclined in opposite directions, e.g. crosswise
- F22B 17/06
  - .. the water-tube sets being bent angularly
- F22B 17/08
  - .. the water-tube sets being curved
- F22B 17/10
  - . built-up from water-tube sets in abutting connection with two sectional headers each for every set, i.e. with headers in a number of sections across the width or height of the boiler
- F22B 17/105
  - .. {with tubes in series flow arrangement}
- F22B 17/12
  - .. the sectional headers being in vertical or substantially vertical arrangement

F22B 17/14	.. the sectional headers being in horizontal or substantially horizontal arrangement
F22B 17/16	. Component parts thereof; Accessories therefor
F22B 17/18	.. Header boxes; Sectional headers
<b>F22B 19/00</b>	<b>Water-tube boilers of combined horizontally-inclined type and vertical type, i.e. water-tube boilers of horizontally-inclined type having auxiliary water-tube sets in vertical or substantially vertical arrangement</b>
<b>F22B 21/00</b>	<b>Water-tube boilers of vertical or steeply-inclined type, i.e. the water-tube sets being arranged vertically or substantially vertically</b>
F22B 21/002	. {involving a single upper drum (F22B 21/36 takes precedence)}
F22B 21/005	. {involving a central vertical drum, header or downcomer}
F22B 21/007	. {specially adapted for locomotives}
F22B 21/02	. built-up from substantially straight water tubes
F22B 21/04	.. involving a single upper drum and a single lower drum, e.g. the drums being arranged transversely
F22B 21/06	... the water tubes being arranged annularly in sets, e.g. in abutting connection with drums of annular shape
F22B 21/065	.... {involving an upper and lower drum of annular shape}
F22B 21/08	... the water tubes being arranged sectionally in groups or in banks, e.g. bent over at their ends
F22B 21/081	.... {involving a combustion chamber, placed at the side and built-up from water tubes}
F22B 21/083	.... {involving an upper drum and a lower drum and a fire-place between the two drums}
F22B 21/085	.... {the tubes being placed in layers}
F22B 21/086	.... {Frames built-up from water tubes}
F22B 21/088	.... {involving an upper drum and a lower drum and two lateral drums}
F22B 21/10	... the water tubes being arranged in staggered rows
F22B 21/12	.. involving two or more upper drums and two or more lower drums, e.g. with crosswise-arranged water-tube sets in abutting connections with drums
F22B 21/123	... {involving crossed water tubes}
F22B 21/126	... {involving more than two lower or upper drums}
F22B 21/14	.. involving a single upper drum and two or more lower drums
F22B 21/16	... the lower drums being interconnected by further water tubes
F22B 21/18	.. involving two or more upper drums and a single lower drum
F22B 21/185	... {involving more than two upper drums and a single lower drum}
F22B 21/20	.. involving sectional or subdivided headers in separate arrangement for each water-tube set
F22B 21/22	. built-up from water tubes of form other than straight or substantially straight
F22B 21/24	.. bent in serpentine or sinuous form
F22B 21/26	.. bent helically, i.e. coiled
F22B 21/28	.. bent spirally
F22B 21/30	.. bent in U-loop form

- F22B 21/32 . . . disposed horizontally in abutting connection with upright headers or rising water mains
- F22B 21/34 . built-up from water tubes grouped in panel form surrounding the combustion chamber, i.e. radiation boilers
- F22B 21/341 . . { Vertical radiation boilers with combustion in the lower part}
- F22B 21/343 . . . {the vertical radiation combustion chamber being connected at its upper part to a sideways convection chamber}
- F22B 21/345 . . . . {with a tube bundle between an upper and a lower drum in the convection pass}
- F22B 21/346 . . { Horizontal radiation boilers}
- F22B 21/348 . . {Radiation boilers with a burner at the top}
- F22B 21/36 . . involving an upper drum or headers mounted at the top of the combustion chamber
- F22B 21/363 . . . {involving a horizontal drum mounted in an upper corner of the boiler}
- F22B 21/366 . . . {involving a horizontal drum mounted in the middle of the boiler}
- F22B 21/38 . . Component parts thereof, e.g. prefabricated panels
- F22B 21/40 . built-up from water tubes arranged in a comparatively long vertical shaft, i.e. tower boilers

**F22B 23/00 Water-tube boilers built-up from sets of spaced double-walled water tubes of return type in unilateral abutting connection with a boiler drum or with a header box, i.e. built-up from Field water tubes comprising an inner tube arranged within an outer unilaterally-closed tube**

- F22B 23/02 . the water-tube, i.e. Field-tube, sets being horizontal or substantially horizontal
- F22B 23/04 . the water-tube, i.e. Field-tube, sets being vertical or substantially vertical
- F22B 23/06 . Component parts thereof, e.g. Field water tubes ([heat-exchange tubes in general F28F](#))

**F22B 25/00 Water-tube boilers built-up from sets of water tubes with internally-arranged flue tubes, or fire tubes, extending through the water tubes**

**F22B 27/00 Instantaneous or flash steam boilers**

- F22B 27/02 . built-up from fire tubes
- F22B 27/04 . built-up from water tubes ([F22B 27/12 to F22B 27/16 take precedence](#))
- F22B 27/06 . . bent in serpentine or sinuous form
- F22B 27/08 . . bent helically, i.e. coiled
- F22B 27/10 . . bent spirally
- F22B 27/12 . built-up from rotary heat-exchange elements, e.g. from tube assemblies
- F22B 27/14 . built-up from heat-exchange elements arranged within a confined chamber having heat-retaining walls ([F22B 1/288 takes precedence](#))
- F22B 27/16 . involving spray nozzles for sprinkling or injecting water particles on to or into hot heat-exchange elements, e.g. into tubes ([F22B 1/287 takes precedence](#))
- F22B 27/165 . . {with film flow of water on heated surfaces}

**F22B 29/00 Steam boilers of forced-flow type**

- F22B 29/02 . of forced-circulation type ([F22B 29/06 takes precedence](#))

- F22B 29/023 . . { without drums, i.e. without hot water storage in the boiler}
- F22B 29/026 . . . {operating at critical or supercritical pressure}
- F22B 29/04 . of combined-circulation type, i.e. in which convection circulation due to the difference in specific gravity between cold and hot water is promoted by additional measures, e.g. by injecting pressure-water temporarily
- F22B 29/06 . of once-through type, i.e. built-up from tubes receiving water at one end and delivering superheated steam at the other end of the tubes ([F22B 33/00](#) takes precedence)
- F22B 29/061 . . {Construction of tube walls}
- F22B 29/062 . . . {involving vertically-disposed water tubes}
- F22B 29/064 . . . {involving horizontally- or helically-disposed water tubes}
- F22B 29/065 . . . {involving upper vertically disposed water tubes and lower horizontally- or helically disposed water tubes}
- F22B 29/067 . . {operating at critical or supercritical pressure (with recirculation during normal operation [F22B 29/026](#))}
- F22B 29/068 . . {operating with superimposed recirculation during normal operation ([F22B 29/12](#) takes precedence)}
- F22B 29/08 . . operating with fixed point of final state of complete evaporation ({ evaporation or evaporation apparatus for physical or chemical purposes, e.g. evaporation of liquids for gas phase reactions [B01B 1/005](#))}
- F22B 29/10 . . operating with sliding point of final state of complete evaporation ({ evaporation or evaporation apparatus for physical or chemical purposes, e.g. evaporation of liquids for gas phase reactions [B01B 1/005](#))}
- F22B 29/12 . . operating with superimposed recirculation during starting and low-load periods, e.g. composite boilers
  
- F22B 31/00** **Modifications of boiler construction, or of tube systems, dependent on installation of combustion apparatus; Arrangements of dispositions of combustion apparatus (steam generation characterised by heating method [F22B 1/00](#); combustion apparatus per se [F23](#))**
- F22B 31/0007 . {with combustion in a fluidized bed (fluidized bed apparatus per se [B01J 8/00](#); fluidized bed combustors [F23C 10/00](#))}
- F22B 31/0015 . . {for boilers of the water tube type}
- F22B 31/0023 . . . {with tubes in the bed ([F22B 31/003](#) takes precedence)}
- F22B 31/003 . . . {with tubes surrounding the bed or with water tube wall partitions}
- F22B 31/0038 . . . . {with tubes in the bed}
- F22B 31/0046 . . {for boilers of the shell type, e.g. with furnace box}
- F22B 31/0053 . . . {with auxiliary water tubes}
- F22B 31/0061 . . {Constructional features of bed cooling}
- F22B 31/0069 . . {Systems therefor}
- F22B 31/0076 . . {Controlling processes for fluidized bed boilers not related to a particular type}
- F22B 31/0084 . . {with recirculation of separated solids or with cooling of the bed particles outside the combustion bed}
- F22B 31/0092 . . . {with a fluidized heat exchange bed and a fluidized combustion bed separated by a partition, the bed particles circulating around or through that partition}
- F22B 31/02 . Installation of water-tube boilers in chimneys, e.g. in converter chimneys



- F22B 31/04 . Heat supply by installation of two or more combustion apparatus, e.g. of separate combustion apparatus for the boiler and the superheater respectively
- F22B 31/045 . . {Steam generators specially adapted for burning refuse}
- F22B 31/06 . . Installation of emergency heat supply
- F22B 31/08 . Installation of heat-exchange apparatus or of means in boilers for heating air supplied for combustion

**Guidance heading: Steam-generation plants; Control systems**

**F22B 33/00** **Steam-generation plants, e.g. comprising steam boilers of different types in mutual association** (arrangements or dispositions of steam-generation plants in marine vessels [B63H 21/00](#))

- F22B 33/02 . Combinations of boilers having a single combustion apparatus in common
- F22B 33/04 . . of boilers of furnace-tube type with boilers of water-tube type
- F22B 33/06 . . of boilers of furnace-tube type with boilers of fire-tube type
- F22B 33/08 . . of boilers of water tube type with boilers of fire-tube type
- F22B 33/10 . . of two or more superposed boilers with separate water volumes and operating with two or more separate water levels
- F22B 33/12 . Self-contained steam boilers, i.e. comprising as a unit the steam boiler, the combustion apparatus, the fuel storage, accessory machines and equipment
- F22B 33/14 . Combination of low and high pressure boilers ([F22B 13/065](#) takes precedence)
- F22B 33/16 . . of forced-flow type
- F22B 33/18 . Combinations of steam boilers with other apparatus
- F22B 33/185 . . {in combination with a steam accumulator}

**F22B 35/00** **Control systems for steam boilers** ({for fluidized bed boilers [F22B 31/0076](#);} regulation or control of steam power plants [F01K 7/00](#); for regulating feed-water supply [F22D](#); for controlling superheat temperature [F22G 5/00](#); control of combustion [F23N](#); regulating or controlling in general [G05](#))

- F22B 35/001 . {Controlling by flue gas dampers (for superheaters [F22G 5/04](#))}
- F22B 35/002 . {Control by recirculating flue gases (for superheaters [F22G 5/06](#))}
- F22B 35/004 . {Control systems for steam generators of nuclear power plants}
- F22B 35/005 . {Control systems for instantaneous steam boilers}
- F22B 35/007 . {Control systems for waste heat boilers}
- F22B 35/008 . {Control systems for two or more steam generators ([F22D 5/36](#) takes precedence)}
- F22B 35/02 . for steam boilers with natural convection circulation
- F22B 35/04 . . during starting-up periods, i.e. during the periods between the lighting of the furnaces and the attainment of the normal operating temperature of the steam boilers
- F22B 35/06 . for steam boilers of forced-flow type
- F22B 35/08 . . of forced-circulation type
- F22B 35/083 . . . {without drum, i.e. without hot water storage in the boiler}
- F22B 35/086 . . . . {operating at critical or supercritical pressure}
- F22B 35/10 . . of once-through type



F22B 35/101	...	{operating with superimposed recirculation during starting or low load periods, e.g. composite boilers ( <a href="#">F22B 35/125</a> takes precedence)}
F22B 35/102	...	{operating with fixed point of final state of complete evaporation, e.g. in a steam-water separator}
F22B 35/104	...	{Control systems by injecting water (for superheaters <a href="#">F22G 5/12</a> )}
F22B 35/105	...	{operating at sliding pressure}
F22B 35/107	...	{Control systems with auxiliary heating surfaces}
F22B 35/108	...	{Control systems for steam generators having multiple flow paths}
F22B 35/12	...	operating at critical or supercritical pressure
F22B 35/125	....	{operating with superimposed recirculation during starting or low load periods, e.g. composite boilers}
F22B 35/14	..	during the starting-up periods, i.e. during the periods between the lighting of the furnaces and the attainment of the normal operating temperature of the steam boilers
F22B 35/16	..	responsive to the percentage of steam in the mixture of steam and water
F22B 35/18	.	Application of computers to steam boiler control
<b>F22B 37/00</b>		<b>Component parts or details of steam boilers</b> (venting devices <a href="#">F16K 24/00</a> ; steam traps or like apparatus <a href="#">F16T</a> )
F22B 37/001	.	{Steam generators built-up from pre-fabricated elements}
F22B 37/002	.	{specially adapted for nuclear steam generators, e.g. maintenance, repairing or inspecting equipment not otherwise provided for}
F22B 37/003	..	{Maintenance, repairing or inspecting equipment positioned in or via the headers}
F22B 37/005	...	{ Positioning apparatus specially adapted therefor ( <a href="#">F22B 37/64</a> takes precedence)}
F22B 37/006	..	{Walking equipment, e.g. walking platforms suspended at the tube sheet (walking mechanism per se <a href="#">B62D 57/02</a> )}
F22B 37/007	..	{Installation or removal of nuclear steam generators}
F22B 37/008	.	{ Adaptations for flue gas purification in steam generators, (flue gas purification in general <a href="#">F23J</a> ; gas purification in general <a href="#">B01D</a> )}
F22B 37/02	.	applicable to more than one kind or type of steam boiler
F22B 37/025	..	{Devices and methods for diminishing corrosion, e.g. by preventing cooling beneath the dew point}
F22B 37/04	..	and characterised by material, e.g. use of special steel alloy
F22B 37/06	..	Flue or fire tubes; Accessories therefor, e.g. fire-tube inserts
F22B 37/08	...	Fittings preventing burning-off of the tube edges
F22B 37/10	..	Water tubes; Accessories therefor (working of metal tubes <a href="#">B21D</a> ; pipes in general <a href="#">F16L</a> ; repairing leaks in water tubes <a href="#">F16L 55/16</a> ; <a href="#">F28F 11/00</a> ; baffles, screens, or deflectors formed of water tubes <a href="#">F23M 9/10</a> ; cleaning internal or external surfaces of water tubes <a href="#">F28G</a> )
F22B 37/101	...	{Tubes having fins or ribs}
F22B 37/102	....	{Walls built-up from finned tubes}
F22B 37/103	....	{Internally ribbed tubes}
F22B 37/104	...	{ Connection of tubes one with the other or with collectors, drums or distributors (in general <a href="#">F16L</a> )}

F22B 37/105	...	{Penetrations of tubes through a wall and their sealing (in general <a href="#">F16L 5/00</a> )}
F22B 37/106	...	{Studding of tubes}
F22B 37/107	...	{Protection of water tubes (in general <a href="#">F16L 57/00</a> )}
F22B 37/108	....	{Protection of water tube walls}
F22B 37/12	...	Forms of water tubes, e.g. of varying cross-section
F22B 37/125	....	{Bifurcates}
F22B 37/14	...	Supply mains, e.g. rising mains, down-comers, in connection with water tubes
F22B 37/141	....	{involving vertically-disposed water tubes, e.g. walls built-up from vertical tubes}
F22B 37/142	....	{involving horizontally-or helically-disposed water tubes, e.g. walls built-up from horizontal or helical tubes}
F22B 37/143	....	{Panel shaped heating surfaces built up from tubes ( <a href="#">F22B 37/145</a> takes precedence)}
F22B 37/145	....	{Flag-shaped panels built-up from tubes, e.g. from U-shaped tubes}
F22B 37/146	....	{Tube arrangements for ash hoppers and grates and for combustion chambers of the cyclone or similar type out of the flues}
F22B 37/147	....	{Tube arrangements for cooling orifices, doors and burners}
F22B 37/148	....	{Tube arrangements for the roofs}
F22B 37/16	...	Return bends
F22B 37/165	....	{Closures for access openings in return bends (boiler plugs for drums or headers <a href="#">F22B 37/223</a> )}
F22B 37/18	...	Inserts, e.g. for receiving deposits from water
F22B 37/20	...	Supporting arrangements, e.g. for securing water-tube sets (construction of tube walls of furnaces including boiler furnaces <a href="#">F23M 5/08</a> )
F22B 37/201	....	{Suspension and securing arrangements for walls built-up from tubes}
F22B 37/202	....	{Suspension and securing arrangements for contact heating surfaces}
F22B 37/203	.....	{Horizontal tubes supported only away from their ends on vertical support tubes}
F22B 37/204	....	{Supporting arrangements for individual tubes, e.g. for securing tubes to a refractory wall}
F22B 37/205	....	{Supporting and spacing arrangements for tubes of a tube bundle}
F22B 37/206	.....	{Anti-vibration supports for the bends of U-tube steam generators}
F22B 37/207	....	{Supporting arrangements for drums and collectors}
F22B 37/208	....	{Backstay arrangements}
F22B 37/22	..	Drums; Headers; Accessories therefor (making boilers from sheet metal <a href="#">B21D 51/24</a> ; pressure vessels in general <a href="#">F16J 12/00</a> ; covers or similar closure members <a href="#">F16J 13/00</a> )
F22B 37/221	...	{Covers for drums, collectors, manholes or the like (in general <a href="#">F16J 13/00</a> )}
F22B 37/222	....	{Nozzle dams introduced through a smaller manway, e.g. foldable}
F22B 37/223	....	{Boiler plugs, e.g. for handholes (closures for access openings in return bends <a href="#">F22B 37/165</a> )}
F22B 37/225	...	{Arrangements on drums or collectors for fixing tubes or for connecting collectors to each other}

F22B 37/226	...	{Protection of drums against combustion}
F22B 37/227	...	{Drums and collectors for mixing}
F22B 37/228	...	{Headers for distributing feedwater into steam generator vessels; Accessories therefor}
F22B 37/24	..	Supporting, suspending, or setting arrangements, e.g. heat shielding ( <a href="#">frames</a> , <a href="#">engine beds F16M</a> )
F22B 37/242	...	{for bottom supported water-tube steam generators}
F22B 37/244	...	{for water-tube steam generators suspended from the top}
F22B 37/246	...	{for steam generators of the reservoir type, e.g. nuclear steam generators}
F22B 37/248	....	{with a vertical cylindrical wall}
F22B 37/26	..	Steam-separating arrangements ( <a href="#">vapour-liquid separators</a> , e.g. for drying steam, <a href="#">B01D</a> ; <a href="#">B04</a> )
F22B 37/261	...	{specially adapted for boiler drums}
F22B 37/263	...	{Valves with water separators}
F22B 37/265	...	{Apparatus for washing and purifying steam}
F22B 37/266	...	{Separator reheaters}
F22B 37/268	...	{specially adapted for steam generators of nuclear power plants}
F22B 37/28	...	involving reversal of direction of flow
F22B 37/283	....	{specially adapted for boiler drums}
F22B 37/286	....	{specially adapted for steam generators of nuclear power plants}
F22B 37/30	...	using impingement against baffle separators
F22B 37/303	....	{specially adapted for boiler drums}
F22B 37/306	....	{specially adapted for steam generators of nuclear power plants}
F22B 37/32	...	using centrifugal force
F22B 37/322	....	{specially adapted for boiler drums}
F22B 37/325	....	{using a revolving element}
F22B 37/327	....	{specially adapted for steam generators of nuclear power plants}
F22B 37/34	..	Adaptations of boilers for promoting water circulation ({ <a href="#">F22B 13/145</a> takes precedence }; <a href="#">auxiliary devices for promoting water circulation F22D 7/00</a> )
F22B 37/36	..	Arrangements for sheathing or casing boilers
F22B 37/365	...	{Casings of metal sheets, e.g. expansion plates, expansible joints}
F22B 37/38	..	Determining or indicating operating conditions in steam boilers, e.g. monitoring direction or rate of water flow through water tubes ( <a href="#">measuring or indicating instruments in general G01</a> )
F22B 37/40	..	Arrangements of partition walls in flues of steam boilers, e.g. built-up from baffles ( <a href="#">in flues or chimneys F23J 13/00</a> )
F22B 37/42	..	Applications, arrangements, or dispositions of alarm or automatic safety devices ( <a href="#">for feed-water heaters F22D 1/14</a> ; { <a href="#">emergency feed-water supply F22D 11/003</a> }; <a href="#">alarms responsive to undesired or abnormal conditions G08B</a> )
F22B 37/421	...	{Arrangements for detecting leaks}
F22B 37/423	...	{Valves for testing steam generators}
F22B 37/425	...	{Feed-water supply alarm devices using floats}

F22B 37/426	...	{Feed-water supply alarm devices using electric signals}
F22B 37/428	...	{Feed-water supply alarm devices using dilatation of solids or liquids}
F22B 37/44	...	of safety valves (safety valves per se <a href="#">F16K</a> )
F22B 37/443	....	{Safety devices extinguishing the fire}
F22B 37/446	....	{Safety devices responsive to overpressure}
F22B 37/46	...	responsive to low or high water level, e.g. for checking, suppressing, extinguishing combustion in boilers (fire-fighting, fire extinction in general <a href="#">A62</a> )
F22B 37/47	...	responsive to abnormal temperature, e.g. actuated by fusible plugs (such alarms or devices per se <a href="#">G08B</a> )
F22B 37/475	....	{Safety devices with fusible plugs}
F22B 37/48	..	Devices for removing water, salt, or sludge from boilers (cleaning internal or external surfaces of water tubes <a href="#">F28G</a> ); Arrangements of cleaning apparatus in boilers (cleaning external surfaces of tubes by soot blowers <a href="#">F23J</a> ); Combinations thereof with boilers
F22B 37/483	...	{specially adapted for nuclear steam generators}
F22B 37/486	...	{Devices for removing water, salt, or sludge from boilers ( <a href="#">F22B 37/483</a> , <a href="#">F22B 37/50</a> , <a href="#">F22B 37/52</a> and <a href="#">F22B 37/54</a> take precedence)}
F22B 37/50	...	for draining or expelling water
F22B 37/52	...	Washing-out devices
F22B 37/54	...	De-sludging or blow-down devices {( <a href="#">F22B 37/565</a> takes precedence)}
F22B 37/545	....	{Valves specially adapted therefor (valves in general <a href="#">F16K</a> )}
F22B 37/56	..	Boiler cleaning control devices, e.g. for ascertaining proper duration of boiler blow-down
F22B 37/565	...	{Blow-down control, e.g. for ascertaining proper duration of boiler blow-down}
F22B 37/58	..	Removing tubes from headers or drums; Extracting tools
F22B 37/60	.	specially adapted for steam boilers of instantaneous or flash type
F22B 37/62	.	specially adapted for steam boilers of forced-flow type
F22B 37/64	..	Mounting of, or supporting arrangements for, tube units (construction of tube walls of furnaces, e.g. boiler furnaces <a href="#">F23M 5/08</a> )
F22B 37/645	...	{involving upper vertically-disposed water tubes and lower horizontally- or helically disposed water tubes}
F22B 37/66	...	involving vertically-disposed water tubes ( <a href="#">F22B 37/645</a> takes precedence)
F22B 37/68	...	involving horizontally-disposed water tubes ( <a href="#">F22B 37/645</a> takes precedence)
F22B 37/70	..	Arrangements for distributing water into water tubes
F22B 37/72	...	involving injection devices
F22B 37/74	...	Throttling arrangements for tubes or sets of tubes
F22B 37/76	.	Adaptations or mounting of devices for observing existence or direction of fluid flow (devices per se <a href="#">G01P</a> )
F22B 37/78	.	Adaptations or mounting of level indicators (level indicators per se <a href="#">G01F</a> )