

**CPC****COOPERATIVE PATENT CLASSIFICATION****B31D****MAKING ARTICLES OF PAPER OR CARDBOARD NOT PROVIDED FOR IN SUBCLASSES [B31B](#) OR [B31C](#)**

(manufacture by dry processes of articles made from particles or fibres consisting of wood or other lignocellulosic or like organic material [B27N](#); making layered products not composed wholly of paper or cardboard [B32B](#); making cardboard or paper [D21F](#), [D21H](#); making articles from cellulosic fibrous suspensions, e.g. wood pulp [D21J](#))

**B31D 1/00****Multiple-step processes for making flat articles; {[Making flat articles](#)}**[B31D 1/0006](#)

- {the articles being coffee filters}

[B31D 1/0012](#)

- {the articles being mounting corners for photographs or cards}

[B31D 1/0018](#)

- {the articles being pull-tab closure discs for bottles, jars or like containers}

[B31D 1/0025](#)

- {Making articles having embedded wires ([B31D 1/024](#) takes precedence)}

[B31D 1/0031](#)

- {the articles being paper nettings, e.g. by slitting and expanding webs or sheets}

[B31D 1/0037](#)

- {the articles being toilet seat covers (toilet seat covers per se [A47K 13/14](#))}

[B31D 1/0043](#)

- {the articles being box parts not otherwise provided for}

[B31D 1/005](#)

- . {making bottoms or caps}

[B31D 1/0056](#)

- {the articles being package fasteners, e.g. tubular bands}

[B31D 1/0062](#)

- {the articles being adhesive strips or tape}

[B31D 1/0068](#)

- {the articles being saucer or beerglass pads, liners for closing caps or similar articles}

[B31D 1/0075](#)

- {by assembling, e.g. by laminating ([B31D 1/0012](#) to [B31D 1/0068](#) take precedence)}

[B31D 1/0081](#)

- . {by attaching individual objects to webs or sheets}

[B31D 1/0087](#)

- . . {the webs or sheets being provided with apertures for the objects e.g. with means for making the apertures}

[B31D 1/0093](#)

- {involving impregnating}

[B31D 1/02](#)

- the articles being labels or tags (means and processes for attaching threads [D05](#))

**NOTE**

Attaching threads to labels or tags is classified in group [B31D 1/02](#), e.g. [B31D 1/023](#)

[B31D 1/021](#)

- . {Making adhesive labels having a multilayered structure, e.g. provided on carrier webs}

[B31D 1/022](#)

- . {Label folding}

[B31D 1/023](#)

- . {Attaching wires or threads}

[B31D 1/024](#)

- . . {to labels or tags composed of two layers, the wire or thread being embedded between them}

[B31D 1/025](#)

- . {Applying patches, washers or reinforcements}

[B31D 1/026](#)

- . {Cutting or perforating ([B31D 1/022](#) takes precedence)}

[B31D 1/027](#)

- . {involving, marking, printing or coding}

B31D 1/028	• • {Applying RFID chips}
B31D 1/04	• the articles being napkins, handkerchiefs, towels, doilies, or the like
B31D 1/06	• the articles being handles
B31D 1/065	• • {the articles being parcel carriers}
<b>B31D 3/00</b>	<b>Making articles of cellular structure, e.g. insulating board</b>
B31D 3/002	• {Methods for making cellular structures; Cellular structures ( <a href="#">B31D 3/005</a> takes precedence)}
B31D 3/005	• {Making cellular structures from corrugated webs or sheets}
B31D 3/007	• • {by cutting corrugated webs longitudinally into strips, piling these strips and uniting them}
B31D 3/02	• Honeycombed structures {i.e. the cells having an essentially hexagonal section}
B31D 3/0207	• • {of particular shape or construction}
B31D 3/0215	• • • {for window coverings}
B31D 3/0223	• • {Making honeycomb cores, e.g. by piling a plurality of web sections or sheets}
B31D 3/023	• • • {by cutting webs longitudinally into strips, piling these strips and uniting them along lines perpendicular to the cuts}
B31D 3/0238	• • • • {involving laminating the expanded core}
B31D 3/0246	• • • {Plane webs having essentially longitudinal adhesive strips being folded transversely into stacks or being cut transversely into sections which are piled, e.g. zigzag-folding the webs preceding the cutting}
B31D 3/0253	• • • • {involving laminating the expanded core}
B31D 3/0261	• • • • {by applying longitudinal adhesive strips to the web and zig-zag folding the strips transversely}
B31D 3/0269	• • • {Forming piles by winding a web on a reel ( <a href="#">B31D 3/0215</a> takes precedence)}
B31D 3/0276	• • • {Plane webs having essentially transverse adhesive strips being folded transversely into stacks or being cut transversely into sections which are piled}
B31D 3/0284	• • {Laminating honeycomb cores; applying cover sheets to core edges; working core edges}
B31D 3/0292	• • {involving auxiliary operations, e.g. expanding, moistening, glue-applying, joining, controlling}
B31D 3/04	• cellular packaging articles, e.g. for bottles {(making box position inserts <a href="#">B31B 11/00</a> )}
<b>B31D 5/00</b>	<b>Multiple-step processes for making three-dimensional articles; {Making three-dimensional articles} (assembly {or manufacture} of garlands <a href="#">A41G 1/04</a>; making receptacles or containers <a href="#">B31B</a>; making tubes <a href="#">B31B</a>, <a href="#">B31C</a>)</b>
	<b>NOTE</b>
	Making drinking straws is classified in group <a href="#">B31D 5/00</a> , e.g. <a href="#">B31D 5/0095</a>
B31D 5/0004	• {for making inserts, e.g. partitions, for boxes}
B31D 5/0008	• • {the inserts having recesses for holding ampoules}

- B31D 5/0013 . . {the inserts having interengaged slotted panels}
- B31D 5/0017 . . . {involving folding one of the panels into an U-shape}
- B31D 5/0021 . . {the inserts having the form of a tray}
- B31D 5/0026 . . {involving collapsing or stacking the inserts}
- B31D 5/003 . . {the inserts being egg carton fillers}
- B31D 5/0034 . {for making valve inserts for bags}
- B31D 5/0039 . {for making dunnage or cushion pads}
- B31D 5/0043 . . {including crumpling flat material}
- B31D 5/0047 . . . {involving toothed wheels}
- B31D 5/0052 . . . {involving rollers}
- B31D 5/0056 . . . {involving belts}
- B31D 5/006 . . {including controlled deformation of flat material, e.g. pleating, corrugating or embossing (including crumpling flat material [B31D 5/0043](#))}
- B31D 5/0065 . . {including slitting and expanding flat material}
- B31D 5/0069 . . {including forming or transforming three-dimensional material, e.g. corrugated webs or material of cellular structure (making articles of cellular structure [B31D 3/00](#), corrugating paper or cardboard [B31F 1/20](#))}
- B31D 5/0073 . . {including pillow forming}
- B31D 5/0078 . . . {and filling with a material other than air or gas}
- B31D 5/0082 . {Making filter elements, e.g. pleated}
- B31D 5/0086 . {Making hollow objects ([B31D 5/0082](#), [B31D 5/0095](#), [B31D 5/02](#), [B31D 5/04](#) take precedence)}
- B31D 5/0091 . {Making paper sticks (involving winding [B31C](#))}
- B31D 5/0095 . {Making drinking straws}
- B31D 5/02 . including pressing
- B31D 5/04 . including folding or pleating, e.g. Chinese lanterns including folding or pleating, e.g. Chinese lanterns {([B31D 5/0039](#) takes precedence)}

**B31D 99/00 Subject matter not provided for in other groups of this subclass**

**B31D 2201/00 Multiple-step processes for making flat articles**

- B31D 2201/02 . the articles being labels or tags

**B31D 2205/00 Multiple-step processes for making three-dimensional articles**

- B31D 2205/0005 . for making dunnage or cushion pads
- B31D 2205/0011 . . including particular additional operations
- B31D 2205/0017 . . . Providing stock material in a particular form
- B31D 2205/0023 . . . . as web from a roll
- B31D 2205/0029 . . . . . unwound from inside
- B31D 2205/0035 . . . . as fan folded web
- B31D 2205/0041 . . . . as individual sheets from a pile
- B31D 2205/0047 . . . Feeding, guiding or shaping the material
- B31D 2205/0052 . . . Perforating; Forming lines of weakness

- B31D 2205/0058 . . . Cutting; Individualising the final products
- B31D 2205/0064 . . . Stabilizing the shape of the final product, e.g. by mechanical interlocking
- B31D 2205/007 . . . Delivering
- B31D 2205/0076 . . involving particular machinery details
- B31D 2205/0082 . . . General layout of the machinery or relative arrangement of its subunits
- B31D 2205/0088 . . . Control means
- B31D 2205/0094 . . . Safety devices