

**CPC****COOPERATIVE PATENT CLASSIFICATION****B23G**

**THREAD CUTTING; WORKING OF SCREWS, BOLT HEADS, OR NUTS, IN CONJUNCTION THEREWITH** (making helical grooves by turning [B23B 5/48](#), by milling [B23C 3/32](#), by forging, pressing, or hammering [B21K 1/56](#), by grinding [B24B 19/02](#); arrangements for copying or controlling [B23Q](#); thread-forming by corrugating tubes [B21D 15/04](#), by rolling [B21H 3/02](#))

**NOTE**

The term "thread cutting" is to be understood as including the use of tools similar both in form and in manner of use to thread-cutting tools, but without removing any material

**B23G 1/00****Thread cutting; Automatic machines specially designed therefor****B23G 1/02**

- on an external or internal cylindrical or conical surface, e.g. on recesses ([B23G 1/16](#), [B23G 1/22](#), [B23G 1/32](#), [B23G 1/36](#) take precedence)

**B23G 1/04**

- . Machines with one working-spindle

**B23G 1/06**

- . . specially adapted for making conical screws, e.g. wood-screws

**B23G 1/08**

- . Machines with a plurality of working spindles

**B23G 1/10**

- . . specially adapted for making conical screws, e.g. wood-screws

**B23G 1/12**

- . Machines with a toothed cutter in the shape of a spur-gear of the like which is rotated to generate the thread profile as the work rotates

**B23G 1/14**

- . . specially adapted for making conical screws, e.g. wood-screws

**B23G 1/16**

- in holes of workpieces by taps ([B23G 1/26](#), [B23G 1/32](#), [B23G 1/36](#) take precedence)

**B23G 1/18**

- . Machines with one working spindle

**B23G 1/185**

- . . {specially adapted for making nuts}

**B23G 1/20**

- . Machines with a plurality of working spindles

**B23G 1/205**

- . . {specially adapted for making nuts}

**B23G 1/22**

- Machines specially designed for operating on pipes or tubes

**B23G 1/225**

- . {automatically controlled}

**B23G 1/24**

- . portable

**B23G 1/26**

- Manually-operated thread-cutting devices (features of the threading tool per se [B23G 5/00](#))

**B23G 1/261**

- . {Die and tap wrenches (lubricating and cooling devices therefor [B23G 5/005](#); [B23G 1/265](#) takes precedence)}

**B23G 1/262**

- . . {Tap wrenches having a V slot ([B23G 1/264](#) takes precedence)}

**B23G 1/263**

- . . {Die wrenches having a cylindrical opening and a clamping screw}

**B23G 1/264**

- . . . {comprising tap wrench features with a V slot}

**B23G 1/265**

- . {Die and tap wrenches with a guiding part (lubricating and cooling devices therefor [B23G 5/005](#))}

**B23G 1/266**

- . . {Tap wrenches having a V slot ([B23G 1/268](#) takes precedence)}

**B23G 1/267**

- . . {Die wrenches having a cylindrical opening and a clamping screw}

- B23G 1/268 . . . . {comprising tap wrench features with a V slot}
- B23G 1/28 . . with means for adjusting the threading tool
- B23G 1/30 . . without means for adjusting the threading tool, e.g. with die-stock (tap wrenches B25B)
- B23G 1/32 . by milling
- B23G 1/34 . . with a cutting bit moving in a closed path arranged eccentrically with respect to the axis of the rotating workpieces
- B23G 1/36 . by grinding
- B23G 1/38 . . with grinding discs guided along the workpiece in accordance with the pitch of the required thread
- B23G 1/40 . . with grinding discs guided radially to the workpiece
- B23G 1/42 . Centreless grinding
- B23G 1/44 . Equipment or accessories specially designed for machines or devices for thread cutting
- B23G 1/46 . . for holding the threading tools {(B23B 31/083 takes precedence)}
- B23G 1/465 . . . {comprising arrangements for reversing the rotation of the tool}
- B23G 1/48 . . for guiding the threading tools
- B23G 1/50 . . for cutting thread by successive operations
- B23G 1/52 . . for operating on pipes or tubes
  
- B23G 3/00** **Arrangements or accessories for enabling machine tools not specially designed only for thread cutting to be used for this purpose, e.g. arrangements for reversing the working spindle**
- B23G 3/005 . {for enabling presses to be used for thread cutting}
- B23G 3/02 . for withdrawing or resetting the threading tool
- B23G 3/04 . . for repeatedly setting the threading tool in a predetermined working position
- B23G 3/06 . for compensating inaccuracies in the pitch of the lead-screw
- B23G 3/08 . for advancing or controlling the threading tool or the work by templates, cams, or the like
- B23G 3/10 . . for cutting thread of variable pitch
- B23G 3/12 . . for using several adjacently-arranged threading tools, e.g. using several chasers
- B23G 3/14 . . for cutting thread of conical shape
  
- B23G 5/00** **Thread-cutting tools; Die-heads**
- B23G 5/005 . {with lubrication or cooling devices}
- B23G 5/02 . without means for adjustment
- B23G 5/04 . . Dies
- B23G 5/043 . . . {with guiding means}
- B23G 5/046 . . . {for conical thread}
- B23G 5/06 . . Taps (chucks therefor B23B 31/00)
- B23G 5/062 . . . {with a guiding means part}
- B23G 5/064 . . . {with weakened shank portion}

B23G 5/066	. . . {with stops}
B23G 5/068	. . . {with means for removing the broken tap}
B23G 5/08	. with means for adjustment
B23G 5/083	. . {Adjustable dies}
B23G 5/086	. . . {with guiding means}
B23G 5/10	. . Die-heads
B23G 5/103	. . . {with guiding means}
B23G 5/106	. . . {Collet-type die-heads}
B23G 5/12	. . . self-releasing
B23G 5/14	. . Tapping-heads
B23G 5/16	. . . self-releasing
B23G 5/18	. Milling cutters
B23G 5/182	. . {combined with other tools}
B23G 5/184	. . . {combined with drills ( <a href="#">B23G 5/188</a> takes precedence)}
B23G 5/186	. . . {combined with chamfering tools}
B23G 5/188	. . . . {and with drills}
B23G 5/20	. combined with other tools, e.g. drills {( <a href="#">B23G 5/182</a> takes precedence; screws which drill and tap <a href="#">F16B 25/00</a> )}
<b>B23G 7/00</b>	<b>Forming thread by means of tools similar both in form and in manner of use to thread-cutting tools, but without removing any material (features of machines or devices not specially adapted to the particular mode of forming the thread <a href="#">B23G 1/00</a>)</b>
B23G 7/02	. Tools for this purpose
<b>B23G 9/00</b>	<b>Working screws, bolt heads, or nuts in conjunction with thread cutting, e.g. slotting screw heads or shanks, removing burrs from screw heads or shanks; Finishing, e.g. polishing, any screw-thread</b>
B23G 9/001	. {Working screws}
B23G 9/002	. . {Slotting screw heads or shanks}
B23G 9/003	. . {Deburring screws}
B23G 9/004	. . {Finishing screws ( <a href="#">B23G 9/003</a> takes precedence)}
B23G 9/005	. {Working nuts}
B23G 9/006	. . {Slotting nuts}
B23G 9/007	. . {Deburring nuts}
B23G 9/008	. . {Finishing nuts ( <a href="#">B23G 9/007</a> takes precedence)}
B23G 9/009	. {Thread cleaning or repairing}
<b>B23G 11/00</b>	<b>Feeding or discharging mechanisms combined with, or arranged in, or specially adapted for use in connection with, thread-cutting machines (for machines tools in general <a href="#">B23Q</a>)</b>
<b>B23G 2200/00</b>	<b>Details of threading tools</b>

- B23G 2200/02 . Tools in which the shank and the cutting part are made from different materials or from separate components
- B23G 2200/04 . Tools with negative cutting angles
- B23G 2200/06 . Connections between parts of threading tools
- B23G 2200/062 . . Brazed connections
- B23G 2200/065 . . Glued connections
- B23G 2200/067 . . Welded connections
- B23G 2200/08 . Threading tools with adjustable elements ([manually operated thread cutting devices with means for adjusting the threading tool B23G 1/28](#))
- B23G 2200/10 . Threading tools comprising cutting inserts
- B23G 2200/12 . Threading tools comprising inserts for thread forming
- B23G 2200/14 . Multifunctional threading tools
- B23G 2200/141 . . Tools comprising means for deburring
- B23G 2200/142 . . Tools comprising means for forming threads by deformation
- B23G 2200/143 . . Tools comprising means for drilling
- B23G 2200/144 . . Tools comprising a die
- B23G 2200/145 . . Tools comprising means for milling features other than the thread
- B23G 2200/146 . . Tools comprising a tap
- B23G 2200/147 . . Tools comprising means for reaming
- B23G 2200/148 . . Tools having means for countersinking
- B23G 2200/16 . Tools with cutting edges spaced unequally around the circumference
- B23G 2200/18 . Tools rotatable in both directions
- B23G 2200/20 . Tools having a brush
- B23G 2200/22 . Tools having an end cap, e.g. for the distribution of cutting fluid
- B23G 2200/24 . Chip breakers
- B23G 2200/26 . Coatings of tools
- B23G 2200/28 . Threading tools having a conical form
- B23G 2200/30 . Cutting edges that are rounded in the cross-sectional view of the cutting edge
- B23G 2200/32 . Tools having a decreasing diameter in the direction of the shank from the tip
- B23G 2200/34 . Tools having an increasing diameter in the direction of the shank from the tip ([B23G 2200/28 takes precedence](#))
- B23G 2200/36 . Tools having provision to produce threads of more than one type or size
- B23G 2200/38 . Tools with shanks having a working end at each end of the shank
- B23G 2200/40 . Tools with variable or different helix angles
- B23G 2200/42 . Hollow tools
- B23G 2200/44 . Taps with more than one threading section, the threading sections being axially spaced from one another
- B23G 2200/46 . Tools having a section of polygonal form, e.g. for the transmission of torque
- B23G 2200/48 . Spiral grooves, i.e. spiral flutes
- B23G 2200/50 . Tools in which the pitch of the teeth is a multiple of the pitch of the thread being produced

**B23G 2210/00****Details of threads produced**

- B23G 2210/04 . Internal threads
- B23G 2210/08 . External threads
- B23G 2210/12 . Threads having a large diameter
- B23G 2210/16 . Multiple start threads
- B23G 2210/21 . Threads in nuts
- B23G 2210/24 . Threads having a variable pitch
- B23G 2210/28 . Threads having a rounded profile
- B23G 2210/36 . Threads having a square profile
- B23G 2210/41 . Threads having a stepped profile
- B23G 2210/44 . Threads having a trapezoidal profile
- B23G 2210/48 . Threads having a special form or profile not otherwise provided for

**B23G 2225/00****Materials of threading tools, workpieces or other structural elements**

- B23G 2225/04 . Cubic boron nitride
- B23G 2225/08 . Cermets
- B23G 2225/12 . Chromium
- B23G 2225/16 . Diamond
- B23G 2225/165 . . Polycrystalline diamond
- B23G 2225/24 . Elastomers, e.g. rubber
- B23G 2225/28 . Hard metal, i.e. cemented carbides
- B23G 2225/32 . High speed steel
- B23G 2225/36 . Molybdenum disulphide
- B23G 2225/40 . Plastics not otherwise provided for
- B23G 2225/44 . Titanium
- B23G 2225/48 . Titanium aluminium nitride (TiAlN)
- B23G 2225/52 . Titanium carbide
- B23G 2225/56 . Titanium carbide nitride (TiCN)
- B23G 2225/60 . Titanium nitride

**B23G 2240/00****Details of equipment for threading other than threading tools, details of the threading process**

- B23G 2240/04 . Compensation of centrifugal force
- B23G 2240/08 . Evacuation of chips or fines
- B23G 2240/12 . Means for cooling or lubrication
- B23G 2240/16 . Equipment for producing threaded component with a rotating disc to hold the components
- B23G 2240/20 . Guiding devices with a pin affixable in a drilling chuck and with free rotation of the threading tool holder with respect to the pin
- B23G 2240/24 . Guides for threading tools having a V-groove for location on cylindrical workpieces

- B23G 2240/28
  - Indication scales
- B23G 2240/32
  - Threading devices designed to be mounted in the tailstock of a lathe
- B23G 2240/36
  - Methods of threading not otherwise provided for
- B23G 2240/40
  - Threading equipment having an integrally incorporated driving motor
- B23G 2240/44
  - Tap or die wrenches with multiple locations for holding threading tools, e.g. for holding threading tools of different sizes
- B23G 2240/48
  - Protective sleeves for taps
- B23G 2240/52
  - Sensors
- B23G 2240/56
  - Producing or refurbishing threads for spark plugs or glow plugs
- B23G 2240/60
  - Thread whirling, i.e. production of a thread by means of an annular tool rotating about an axis not coincident with the axis of the thread being produced