

**CPC****COOPERATIVE PATENT CLASSIFICATION****B27B****SAWS FOR WOOD OR SIMILAR MATERIAL; COMPONENTS OR ACCESSORIES THEREFOR**

(saws specially adapted for pruning or debranching [A01G 3/08](#); sawing apparatus specially adapted for felling trees [A01G 23/091](#); features not restricted to a particular type of wood saw [B23D](#), e.g. attaching saw blades [B23D 51/00](#); machine tool frames, beds, pillars or like members, in general [B23Q 1/01](#))

**B27B 1/00**

**Methods for subdividing trunks or logs essentially involving sawing** (features of machines used, [see the relevant groups for the machines](#))

[B27B 1/002](#)

- {by cross-cutting (saw benches with non-feedable circular saw blades for cross-cutting laterally fed workpieces [B27B 5/228](#); cross-cutting reciprocating saws with power drive [B27B 11/00](#))}

[B27B 1/005](#)

- {including the step of dividing the log into sector-shaped segments}

[B27B 1/007](#)

- {taking into account geometric properties of the trunks or logs to be sawn, e.g. curvature}

**B27B 3/00**

**Gang saw mills; Other sawing machines with reciprocating saw blades, specially designed for length sawing of trunks**

[B27B 3/02](#)

- with vertically-reciprocating saw frame

[B27B 3/04](#)

- . with multiple- blade saw frame

[B27B 3/06](#)

- . with side blade saw frame

[B27B 3/08](#)

- . . combined with multiple-blade saw frame

[B27B 3/10](#)

- . Saw frames or guides therefor

[B27B 3/12](#)

- . Mechanisms for producing the reciprocating movement of the saw frame; Arrangements for damping vibration; Arrangements for counter-balancing ([B27B 3/26 takes precedence](#))

[B27B 3/14](#)

- . Arrangements for raising or lowering the feed rollers

[B27B 3/16](#)

- . Driving mechanisms for the feed rollers

[B27B 3/18](#)

- . Controlling equipment, e.g. for controlling the drive

[B27B 3/20](#)

- . Equipment for guiding the sawn part of timber during machining, e.g. preventing faults due to torsional stress

[B27B 3/22](#)

- with horizontally-reciprocating saw frame

[B27B 3/24](#)

- . Arrangements for raising and lowering the saw frame

[B27B 3/26](#)

- . Mechanisms for producing the reciprocating movement of the saw frame; Arrangements for damping vibrations; Arrangements for counter-balancing

[B27B 3/28](#)

- Components

[B27B 3/30](#)

- . Blade attachments, e.g. saw buckles; Stretching devices

[B27B 3/32](#)

- . . the stretching devices being equipped with screw-threaded or wedging means

[B27B 3/34](#)

- . . the stretching devices being actuated by fluid pressure

[B27B 3/36](#)

- . Devices for adjusting the mutual distance of the saw blades

[B27B 3/38](#)

- . . Spacing bars; Spacing plates

- B27B 3/40 . . Devices for adjusting the overhang of the saw

### **Circular saws**

- B27B 5/00** **Sawing machines working with circular {or cylindrical} saw blades (for length sawing of trunks [B27B 7/00](#)); Components or equipment therefor**
- B27B 5/02 . characterised by a special purpose only
- B27B 5/04 . . for edge trimming {(equipment for adjusting the mutual distance between the saw blades [B27B 5/34](#))}
- B27B 5/06 . . for dividing plates in parts of determined size, e.g. panels
- B27B 5/061 . . . {Devices having saws perpendicular to each other ([B27B 5/075](#) takes precedence)}
- B27B 5/063 . . . {Sawing travelling workpieces}
- B27B 5/065 . . . with feedable saw blades, e.g. arranged on a carriage
- B27B 5/07 . . . . the plate being positioned in a substantially vertical plane ([B27B 5/075](#) takes precedence)
- B27B 5/075 . . . . characterised by having a plurality of saw blades, e.g. turning about perpendicular axes
- B27B 5/08 . . for sawing with the saw blade abutting parallel against a surface of the workpiece
- B27B 5/10 . Wheeled circular saws; Circular saws designed to be attached to tractors or other vehicles and driven by same {(saw assemblies designed to be mounted on or driven by tractors [B27B 11/12](#))}
- B27B 5/12 . Cylinder saws {([B27C 1/007](#) takes precedence)}
- B27B 5/14 . Rim-driven circular saws
- B27B 5/16 . Saw benches ([B27B 15/06](#) takes precedence)
- B27B 5/165 . . {Convertible sawing devices}
- B27B 5/18 . . with feedable circular saw blade, e.g. arranged on a carriage
- B27B 5/181 . . . {the saw blade being arranged underneath a work-table}
- B27B 5/182 . . . . {the saw blade performing a pivoting movement only}
- B27B 5/184 . . . . {the saw blade performing a rectilinear movement only}
- B27B 5/185 . . . {the saw blade being carried by a pivoted lever ([B27B 5/181](#) and [B27B 5/188](#) take precedence)}
- B27B 5/187 . . . {the saw blade being fitted on a movable carriage ([B27B 5/181](#) takes precedence)}
- B27B 5/188 . . . {the saw blade being mounted on a hanging arm or at the end of a set of bars, e.g. parallelograms}
- B27B 5/20 . . . the saw blade being adjustable according to depth or angle of cut; Radial saws, i.e. sawing machines with a pivoted radial arm for guiding the movable carriage
- B27B 5/201 . . . . {Radial sawing machines; Machines having a saw blade on an extendable radial arm}
- B27B 5/202 . . . . {with the saw blade underneath a work-table}
- B27B 5/203 . . . . . {the saw blade performing a pivoting movement only}

- B27B 5/205 . . . . . {the saw blade performing a rectilinear movement only}
- B27B 5/206 . . . . . {the saw blade being carried by a pivoted lever ([B27B 5/208](#) takes precedence)}
- B27B 5/207 . . . . . {the saw blade being fitted on a movable carriage}
- B27B 5/208 . . . . . {the saw blade being mounted on a hanging arm or at the end of a set of bars, e.g. parallelograms}
- B27B 5/22 . . with non-feedable circular saw blade
- B27B 5/222 . . . {the saw blade being arranged underneath the work-table; Guiding arrangements for the work-table}
- B27B 5/224 . . . {the workpieces being fitted on a pivoting support}
- B27B 5/226 . . . {the workpieces being radially fed by means of a turning drum}
- B27B 5/228 . . . {Cross-cutting automatically laterally-fed travelling workpieces; Reducing lumber to desired lengths}
- B27B 5/24 . . . the saw blade being adjustable according to depth or angle of cut
- B27B 5/243 . . . . {the saw blade being arranged underneath the work-table (the circular saw blade arranged underneath a stationary work-table for sawing material in general [B23D 45/06](#))}
- B27B 5/246 . . . . {End cutting of automatically laterally-fed travelling workpieces}
- B27B 5/26 . . . the table being adjustable according to depth or angle of cut
- B27B 5/265 . . . . {with the saw blade arranged underneath the work-table}
- B27B 5/29 . Details; Component parts; Accessories
- B27B 5/30 . . for mounting or securing saw blades or saw spindles
- B27B 5/32 . . . Devices for securing circular saw blades to the saw spindle
- B27B 5/325 . . . . {using fluid pressure means}
- B27B 5/34 . . . Devices for securing a plurality of circular saw blades on a single saw spindle; Equipment for adjusting the mutual distance {(arrangements for adjusting the mutual distances of circular saw machines for lengthwise sawing of trunks [B27B 7/04](#))}
- B27B 5/36 . . . Mounting for swivelling or tilting the circular saw blade, {e.g. using an adjustable mounting (slotting or mortising machines [B27F 5/02](#))}
- B27B 5/38 . . Devices for braking the circular saw blade or the saw spindle; Devices for damping vibrations of the circular saw blade, e.g. silencing {(B23D 47/005 takes precedence)}
- B27B 7/00** **Sawing machines working with circular saw blades, specially designed for length sawing of trunks**
- B27B 7/02 . by making use of circular saws mounted substantially at right angles, e.g. vertically and horizontally
- B27B 7/04 . by making use of a plurality of circular saws mounted on a single spindle; Arrangements for adjusting the mutual distances {(equipment for adjusting the mutual distance of circular wood saws in general [B27B 5/34](#))}
- B27B 9/00** **Portable power-driven circular saws for manual operation (details or components, e.g. handles, casings, of portable power-driven tools not particularly related to the operation performed [B25F 5/00](#))**
- B27B 9/02 . Arrangements for adjusting the cutting depth or the amount of tilting

- B27B 9/04
  - Guiding equipment, e.g. for cutting panels {(circular sawing machines for dividing plates in parts of determined size, e.g. panels [B27B 5/06](#))}
- B27B 11/00** **Cross-cut reciprocating saws with power drive; Appurtenances therefor**
- B27B 11/02
  - Arrangements for guiding the saw blade
- B27B 11/04
  - . Supports able to be attached to the work
- B27B 11/06
  - Arrangements for chucking the saw blade, with or without releasable transmission mechanisms for uncoupling the drive
- B27B 11/08
  - Frames, pillars, or beds
- B27B 11/10
  - Devices for clamping the work or holding same in position
- B27B 11/12
  - Saw assemblies designed to be mounted on or driven by tractors {(circular saws designed to be attached to tractors or other vehicles and driven by same [B27B 5/10](#))}

### **Band or strap sawing machines**

- B27B 13/00** **Band or strap sawing machines (for length cutting of trunks [B27B 15/00](#)); Components or equipment therefor**
- B27B 13/02
  - Frames; Pillars
- B27B 13/04
  - Work-tables; Arrangements for tilting the band saw blade
- B27B 13/06
  - Saw pulleys; Bearings therefor
- B27B 13/08
  - Arrangements for stretching the band saw blade {([B23D 55/10](#) takes precedence)}
- B27B 13/10
  - Guiding equipment for the band saw blade, e.g. guide rollers, back guides, side guides {([B23D 55/08](#) takes precedence)}
- B27B 13/12
  - Lubricating devices specially designed for band saw blades
- B27B 13/14
  - Braking devices specially designed for band sawing machines, e.g. acting after damage of the band saw blade
- B27B 13/16
  - Accessories, e.g. for cooling the saw blade
- B27B 15/00** **Band or strap sawing machines specially designed for length cutting of trunks**
- B27B 15/02
  - with horizontally-guided saw blade, i.e. horizontal log band saw
- B27B 15/04
  - with vertically-guided saw blade
- B27B 15/06
  - in combined arrangement with circular saws for performing simultaneously several sawing procedures
- B27B 15/08
  - with a plurality of band saw blades
- B27B 17/00** **Chain saws; Equipment therefor {(slotting or mortising machines equipped with chain cutters [B27F 5/06](#))}**
- B27B 17/0008
  - {Means for carrying the chain saw, e.g. handles ([B27B 17/0033](#) takes precedence)}
- B27B 17/0016
  - {Devices to adapt the chain saw for other purposes, e.g. drilling}
- B27B 17/0025
  - {Length measuring devices incorporated in the chain saw}
- B27B 17/0033
  - {Devices for attenuation of vibrations}

- B27B 17/0041 . {Saw benches or saw bucks}
- B27B 17/005 . . {with the saw mounted on a carriage}
- B27B 17/0058 . . {with the saw being pivotally mounted}
- B27B 17/0066 . . {with the saw mounted upright}
- B27B 17/0075 . . {the workpiece being held in a cantilever manner}
- B27B 17/0083 . {Attachments for guiding or supporting chain saws during operation}
- B27B 17/0091 . {Wheeled chain saws; Chain saws mounted on or driven by vehicles, e.g. for sawing trees in situ}
- B27B 17/02 . Chain saws equipped with guide bar ([B27B 17/06 takes precedence](#))
- B27B 17/025 . . {Composite guide bars, e.g. laminated, multisectioned; Guide bars of diverse material}
- B27B 17/04 . . Roller bearing guides
- B27B 17/06 . Chain saws mounted on a bow
- B27B 17/08 . Drives or gearings; Devices for swivelling or tilting the chain saw
- B27B 17/083 . . {Devices for arresting movement of the saw chain}
- B27B 17/086 . . {Angle drives}
- B27B 17/10 . . Transmission clutches specially designed for chain saws
- B27B 17/12 . Lubricating devices specially designed for chain saws
- B27B 17/14 . Arrangements for stretching the chain saw

**B27B 19/00****Other reciprocating saws with power drive; Fret-saws**

- B27B 19/002 . {Power-driven hand saws}
- B27B 19/004 . . {in which the saw blade is chucked at both ends}
- B27B 19/006 . {with oscillating saw blades; Hand saws with oscillating saw blades}
- B27B 19/008 . . {having a plurality of saw blades or saw blades having plural cutting zones}
- B27B 19/02 . Saws with a power- driven blade chucked at both ends or at one end only, e.g. jig saws, scroll saws ([B27B 19/10 takes precedence](#))
- B27B 19/04 . . characterised by power drive, e.g. by electromagnetic drive
- B27B 19/06 . . Stationary machines
- B27B 19/065 . . . {hand-operated or foot-operated}
- B27B 19/09 . . portable
- B27B 19/10 . Fret-saws, i.e. with bilaterally chucked saw blade in a manually-guided bow
- B27B 19/12 . . with power drive
- B27B 19/14 . . with hand drive

**B27B 21/00****Hand saws without power drive ({hand saws with oscillating saw blades,} [B27B 19/14 takes precedence](#)); Equipment for hand sawing, e.g. saw horses {(work benches [B25H 1/00](#); saw guides [B27B 11/02](#))}**

- B27B 21/02 . Buck or hack saws
- B27B 21/04 . Cross-cut saws; Pad saws
- B27B 21/06 . Arrangements for stretching the saw blade

- B27B 21/08** . Arrangements of gauging or adjusting equipment on hand saws, e.g. for limiting the cutting depth

**B27B 23/00** **Other cutting of wood by non-rotary toothed tools; Tools therefor** (cutting with hot wire [B27M 1/06](#))

### **Components or accessories for saws**

**B27B 25/00** **Feeding devices for timber in saw mills or sawing machines; Feeding devices for trees** ({[B27B 29/00](#)}, [B27B 31/00](#) take precedence)

- [B27B 25/02](#) . with feed and pressure rollers
- [B27B 25/04](#) . with feed chains or belts
- [B27B 25/06](#) . Resilient feeding or pressing accessories, e.g. pads, springs
- [B27B 25/08](#) . Feeding devices able to be attached to any sawing machine
- [B27B 25/10](#) . Manually-operated feeding or pressing accessories, e.g. pushers

**B27B 27/00** **Guide fences or stops for timber in saw mills or sawing machines; Measuring equipment thereon** (safety guards or devices specially designed for wood saws [B27G 19/00](#); constructional features of measuring devices [G01B](#))

- [B27B 27/02](#) . arranged laterally and parallel with respect to the plane of the saw blade
- [B27B 27/04](#) . arranged perpendicularly to the plane of the saw blade
- [B27B 27/06](#) . arranged angularly with respect to the plane of the saw blade, e.g. for mitring {[\(devices for mitring wood B27G 5/00\)](#)}
- [B27B 27/08](#) . arranged adjustably, not limited to only one of the groups [B27B 27/02](#) - [B27B 27/06](#)
- [B27B 27/10](#) . Devices for moving or adjusting the guide fences or stops

**B27B 29/00** **Gripping, clamping, or holding devices for the trunk or log in saw mills or sawing machines** (for other timber, see the relevant groups for the machines; safety guards or devices specially designed for wood saws [B27G 19/00](#)); **Travelling trunk or log carriages** {(for logs being held in a cantilever manner [B27B 17/0075](#))}

- [B27B 29/02](#) . Clamping angles; Gripping equipment thereon
- [B27B 29/04](#) . Trunk or log carriages with gripping means which do not pass the saw blade(s), specially for gang saws; Arrangement of gripping accessories thereon
- [B27B 29/06](#) . . Auxiliary trunk or log carriages for carrying initially the log to the feed rollers or for carrying the sawn part of the log
- [B27B 29/08](#) . Trunk or log carriages with gripping means designed to pass the saw blade(s), especially for band saws; Arrangement of gripping accessories thereon; Turning devices thereon
- [B27B 29/085](#) . . {[Turning devices thereon](#)}
- [B27B 29/10](#) . . Assemblies for laterally adjusting or controlling the clamping or turning devices with respect to the thickness of the board to be sawn

<b>B27B 31/00</b>	<b>Arrangements for conveying, loading, turning, adjusting, or discharging the log or timber, specially designed for saw mills or sawing machines</b> ( <a href="#">B27B 29/00</a> takes precedence; {arrangements for raising or lowering the feed rollers of gang saw mills <a href="#">B27B 3/14</a> ; driving mechanisms for the feed rollers of gang saw mills <a href="#">B27B 3/16</a> })
<a href="#">B27B 31/003</a>	<ul style="list-style-type: none"> <li>• {with rollers}</li> </ul>
<a href="#">B27B 31/006</a>	<ul style="list-style-type: none"> <li>• {with chains or belts}</li> </ul>
<a href="#">B27B 31/02</a>	<ul style="list-style-type: none"> <li>• Loading equipment for travelling carriages</li> </ul>
<a href="#">B27B 31/04</a>	<ul style="list-style-type: none"> <li>• Turning equipment {(turning devices on trunk or log carriages <a href="#">B27B 29/08</a>)}</li> </ul>
<a href="#">B27B 31/06</a>	<ul style="list-style-type: none"> <li>• Adjusting equipment, e.g. using optical projection {(see also <a href="#">B27L 5/022</a>)}</li> </ul>
<a href="#">B27B 31/08</a>	<ul style="list-style-type: none"> <li>• Discharging equipment</li> </ul>
<b>B27B 33/00</b>	<b>Sawing tools for saw mills, sawing machines, or sawing devices</b>
<a href="#">B27B 33/02</a>	<ul style="list-style-type: none"> <li>• Structural design of saw blades or saw teeth</li> </ul>
<a href="#">B27B 33/04</a>	<ul style="list-style-type: none"> <li>• . Gang saw blades</li> </ul>
<a href="#">B27B 33/06</a>	<ul style="list-style-type: none"> <li>• . Band saw blades</li> </ul>
<a href="#">B27B 33/08</a>	<ul style="list-style-type: none"> <li>• . Circular saw blades</li> </ul>
<a href="#">B27B 33/10</a>	<ul style="list-style-type: none"> <li>• . Hand saw blades</li> </ul>
<a href="#">B27B 33/12</a>	<ul style="list-style-type: none"> <li>• . Saw blades having inserted or exchangeably arranged bits or toothed segments</li> </ul>
<a href="#">B27B 33/14</a>	<ul style="list-style-type: none"> <li>• Saw chains {(saw chains for slotting or mortising devices <a href="#">B27F 5/08</a>)}</li> </ul>
<a href="#">B27B 33/141</a>	<ul style="list-style-type: none"> <li>• . {with means to control the depth of cut}</li> </ul>
<a href="#">B27B 33/142</a>	<ul style="list-style-type: none"> <li>• . {Cutter elements}</li> </ul>
<a href="#">B27B 33/144</a>	<ul style="list-style-type: none"> <li>• . . {having cutting inserts or exchangeable cutting teeth}</li> </ul>
<a href="#">B27B 33/145</a>	<ul style="list-style-type: none"> <li>• . . {having plural teeth on a single link}</li> </ul>
<a href="#">B27B 33/147</a>	<ul style="list-style-type: none"> <li>• . {with incorporated lubricating means}</li> </ul>
<a href="#">B27B 33/148</a>	<ul style="list-style-type: none"> <li>• . {with means permitting replacement of cutter elements}</li> </ul>
<a href="#">B27B 33/16</a>	<ul style="list-style-type: none"> <li>• Saw wires; Twisted saw strips</li> </ul>
<a href="#">B27B 33/20</a>	<ul style="list-style-type: none"> <li>• Edge trimming saw blades or tools combined with means to disintegrate waste</li> </ul>