

# CPC COOPERATIVE PATENT CLASSIFICATION

**B21K MAKING FORGED OR PRESSED METAL PRODUCTS, e.g. HORSE-SHOES, RIVETS, BOLTS OR WHEELS** (making particular articles by working sheet metal without essentially removing material [B21D](#); processing wire [B21F](#); making pins, needles or nails [B21G](#); making particular articles by rolling [B21H](#); forging machines, pressing machines, hammering machines, in general [B21J](#); making chains [B21L](#); plating [B23K](#))

## NOTE

This subclass includes only forging, pressing, or hammering operations which are specially adapted for use in the manufacture of particular objects and which, so far as the invention is concerned, are not combined with any different metal-working operation unless the latter is a subsidiary operation performed in the same machine.

### Making particular articles by forging, pressing, or hammering; Equipment therefor

#### **1/00 Making machine elements**

- 1/02 . balls, rolls, or rollers, e.g. for bearings
- 1/025 . . {of bullets}
- 1/04 . ball-races {or sliding bearing races}
- 1/05 . cages for bearings
- 1/06 . axles or shafts
- 1/063 . . {hollow (hollow racks [B21K 1/768](#))}
- 1/066 . . {splined}
- 1/08 . . crankshafts
- 1/10 . . of cylindrical form
- 1/12 . . of specially-shaped cross-section
- 1/14 . fittings
- 1/16 . . parts of pipe or hose couplings
- 1/18 . pistons or plungers
- 1/185 . . {with cooling channels}
- 1/20 . valve parts
- 1/205 . . {rocker arms}
- 1/22 . . poppet valves, e.g. for internal-combustion engines
- 1/24 . . valve bodies; valve seats
- 1/26 . housings or supporting parts, e.g. axle housings, engine mountings
- 1/28 . wheels; discs
- 1/30 . . with gear-teeth
- 1/305 . . . {helical}
- 1/32 . . discs, e.g. disc wheels
- 1/34 . . wheels with spokes
- 1/36 . . with blades
- 1/38 . . rims; tyres
- 1/40 . . hubs
- 1/42 . . pulleys, e.g. cable pulleys
- 1/44 . bolts, studs, or the like (making screw-thread [B21K 1/56](#); making U-bolts [B21K 1/74](#))
- 1/46 . . with heads
- 1/463 . . . {with recessed heads}
- 1/466 . . . {Heading machines with an oscillating die block}
- 1/48 . . . Machines working with hammers, e.g. beating in a radial direction, for forming heads
- 1/50 . . . Trimming or shearing formed heads, e.g. working with dies
- 1/52 . . double-ended, e.g. with heads on both ends (forming heads [B21K 1/46](#))

- 1/54 . . with grooves or notches
- 1/56 . screw-threaded elements
- 1/58 . rivets
- 1/60 . . hollow or semi-hollow rivets
- 1/62 . . special rivets, e.g. with electrical contacts
- 1/64 . nuts (making screw-thread [B21K 1/56](#))
- 1/66 . . form strip bars
- 1/68 . . from round or profiled bars
- 1/70 . . of special shape, e.g. self-locking nuts, wing nuts
- 1/701 . . . {Weld nuts}
- 1/702 . . . {Clinch nuts}
- 1/704 . . . {Cap nuts}
- 1/705 . . . {Castellated nuts}
- 1/707 . . . {Self-locking nuts}
- 1/708 . . . {wing nuts}
- 1/72 . hooks, e.g. crane hooks, railway track spikes (making nails in general [B21G](#))
- 1/74 . forked members or members with two or more limbs, e.g. U-bolts, anchors
- 1/76 . elements not mentioned in one of the preceding groups
- 1/761 . . {rings}
- 1/762 . . {Coupling members for conveying mechanical motion, e.g. universal joints}
- 1/763 . . . {Inner elements of coupling members}
- 1/765 . . . {Outer elements of coupling members}
- 1/766 . . {Connecting rods}
- 1/767 . . {Toothed racks}
- 1/768 . . . {hollow}

#### **3/00 Making engine or like machine parts not covered by sub-groups of [B21K 1/00](#); Making propellers or the like**

- 3/02 . cylinder heads
- 3/04 . blades, e.g. for turbines; Upsetting of blade roots

#### **5/00 Making tools or tool parts, e.g. pliers**

- 5/02 . drilling-tools or other for making or working on holes
- 5/04 . . twisting-tools, e.g. drills, reamers
- 5/06 . . Dressing, e.g. sharpening rock drills
- 5/08 . . drifting tools
- 5/10 . . Forming drill-bit shanks
- 5/12 . other cutting tools (cutlery wares [B21K 11/00](#))
- 5/14 . hand hammers
- 5/16 . tools for turning nuts
- 5/18 . handles or parts therefor

5/20	• Making working faces of dies, either recessed or outstanding	25/00	<b>Uniting components to form integral members, e.g. turbine wheels and shafts, caulks with inserts, with or without shaping of the components</b> (uniting by interference- or press-fitting <a href="#">B23P 11/02</a> , <a href="#">B21K 19/02</a> )
<b>7/00</b>	<b>Making railway appurtenances; Making vehicle parts</b>	25/005	• {by friction heat forging ( <a href="#">B21J 15/027</a> takes precedence; friction heat forging <a href="#">per se</a> <a href="#">B21J 5/063</a> )}
7/02	• parts for permanent way ( <a href="#">spikes B21K 1/72</a> )	<b>Accessories; Auxiliary devices</b>	
7/04	• . switch tongues	<b>27/00</b>	<b>Handling devices, e.g. for feeding, aligning, discharging, Cutting-off means; Arrangement thereof</b>
7/06	• . sleepers	27/02	• Feeding devices for rods, wire, or strips
7/08	• . base plates for rails, e.g. chairs	27/04	• . allowing successive working steps
7/10	• . rails joints	27/06	• Cutting-off means; Arrangements thereof
7/12	• parts for locomotives or vehicles, e.g. frames, underframes	<b>29/00</b>	<b>Arrangements for heating or cooling during processing</b> (for preparing metal stock to be forged or pressed <a href="#">B21J 1/06</a> ; heating equipment <a href="#">per se</a> , <a href="#">see the appropriate classes</a> , e.g. <a href="#">H05B</a> )
7/14	• . brake rigging or brake parts	<b>31/00</b>	<b>Control devices specially adapted for positioning tool carriers</b>
<b>9/00</b>	<b>Reconditioning railroad accessories, e.g. rails</b>		
<b>11/00</b>	<b>Making cutlery wares; Making garden tools or the like</b>		
11/02	• knives		
11/04	• spoons; table forks		
11/06	• scissors		
11/08	• sickles; scythes		
11/10	• axes; picks		
11/12	• spades; shovels		
11/14	• rakes; garden forks		
<b>13/00</b>	<b>Making locksmiths' goods, e.g. handles for cases</b>		
13/02	• hinges		
<b>15/00</b>	<b>Making blacksmiths' goods</b>		
15/02	• horseshoes; appurtenances therefor		
15/04	• . caulks		
15/06	• metal attachments for footwear, e.g. wearresisting plates		
<b>17/00</b>	<b>Making sport articles, e.g. skates</b>		
<b>19/00</b>	<b>Making articles for agricultural machinery</b>		
19/02	• plough blades; ploughshares		
<b>21/00</b>	<b>Making hollow articles not covered by a single preceding sub-group</b> (essentially from sheet-metal or uniform thin-walled tubes <a href="#">B21D</a> , e.g. <a href="#">B21D 41/00</a> , <a href="#">B21D 51/00</a> )		
21/02	• Producing blanks in the shape of discs or cups as semifinished articles for making hollow articles, e.g. to be deep-drawn or extruded		
21/04	• Shaping thin-walled hollow articles, e.g. cartridges		
21/06	• Shaping thick-walled hollow articles, e.g. projectiles		
21/08	• Shaping hollow articles with different cross-section in longitudinal direction, e.g. nozzles, spark-plugs		
21/10	• . cone-shaped or bell-shaped articles, e.g. insulator caps		
21/12	• Shaping end portions of hollow articles		
21/14	• . closed or substantially-closed ends, e.g. cartridge bottoms		
21/16	• Remodelling hollow bodies with respect to the shape of the cross-section ( <a href="#">remodelling end portions only B21K 21/12</a> )		
<b>23/00</b>	<b>Making other articles</b>		
23/02	• members of endless tracks, e.g. track guides, shoes ( <a href="#">making from sheet-metal B21D</a> )		
23/04	• flanged articles ( <a href="#">B21K 1/28</a> takes precedence; <a href="#">flanging tubes B21D</a> )		