

CPC COOPERATIVE PATENT CLASSIFICATION

B23B TURNING; BORING (arrangements for copying or controlling [B23Q](#))

WARNING

The following IPC groups are not used in the CPC scheme. Subject matter covered by these groups is classified in the following CPC groups:

B23B 3/18	covered by	B23B 3/16
B23B 3/20	covered by	B23B 3/16
B23B 3/28	covered by	B23B 3/00
B23B 5/22	covered by	B23B 31/00
B23B 5/24	covered by	B23Q 27/00 ; B23B 35/00
B23B 5/30	covered by	B23Q 35/00
B23B 5/34	covered by	B23B 31/00 ; B23B 33/00
B23B 5/42	covered by	B23Q 35/00
B23B 5/44	covered by	B23Q 27/00
B23B 7/08	covered by	B23B 7/04
B23B 7/14	covered by	B23B 7/12
B23B 7/16	covered by	B23B 7/12
B23B 9/04	covered by	B23B 9/02
B23B 9/06	covered by	B23B 9/02
B23B 9/10	covered by	B23B 9/08
B23B 9/12	covered by	B23B 9/08
B23B 15/00	covered by	B23Q 7/00
B23B 17/00	covered by	B23Q 1/01 ; B23Q 1/03 ; B23Q 1/25
B23B 19/00	covered by	B23Q 1/70
B23B 19/02	covered by	B23Q 1/70
B23B 21/00	covered by	B23Q 1/00
B23B 29/30	covered by	B23B 29/28
B23B 31/163	covered by	B23B 31/16004
B23B 31/165	covered by	B23B 31/16045
B23B 31/167	covered by	B23B 31/16045
B23B 31/169	covered by	B23B 31/16083
B23B 31/171	covered by	B23B 31/1612
B23B 31/173	covered by	B23B 31/16158
B23B 31/175	covered by	B23B 31/16195
B23B 31/177	covered by	B23B 31/16233
B23B 41/08	covered by	F16L 41/04
B23B 45/14	covered by	B25H 1/0021
B23B 45/16	covered by	B25D 16/00
B23B 47/02	covered by	B23Q 5/00
B23B 47/04	covered by	B23Q 5/00
B23B 47/06	covered by	B23Q 5/00
B23B 47/08	covered by	B23Q 5/00
B23B 47/10	covered by	B23Q 5/00
B23B 47/12	covered by	B23Q 5/00
B23B 47/14	covered by	B23Q 5/00
B23B 47/16	covered by	B23Q 5/00
B23B 47/18	covered by	B23Q 5/00
B23B 47/20	covered by	B23Q 5/00
B23B 47/22	covered by	B23Q 5/00
B23B 47/24	covered by	B23Q 16/00

Turning

- 1/00** **Methods for turning or working essentially requiring the use of turning-machines; Use of auxiliary equipment in connection with such methods**
- 3/00** **General-purpose turning-machines or devices, e.g. centre lathes with feed rod and lead screw; Sets of turning-machines**
- 3/02** **Small lathes, e.g. for toolmakers (specially designed for watchmakers [G04D 3/00](#))**

- 3/04** **Turning-machines in which the workpiece is rotated by means at a distance from the headstock**
- 3/06** **Turning-machines or devices characterised only by the special arrangement of constructional units ([B23Q 37/00](#) takes precedence; structural features of details, see the relevant groups; such features of general applicability [B23Q](#))**
- 3/065** **{Arrangements for performing other machining operations, e.g. milling, drilling}**
- 3/08** **Turning-machines characterised by the use of faceplates**

- 3/10 . . with the faceplate horizontal, i.e. vertical boring and turning machines
- 3/12 . . with the faceplate vertical, i.e. face lathes
- 3/14 . . Mountings or drives of faceplates [{rotatable members, e.g. faceplates B23Q 1/50}](#)
- 3/16 . Turret lathes for turning individually-chucked workpieces [{\(turrets B23B 29/24\)}](#)
- 3/161 . . [{lathe with one toolslide carrying one turret head}](#)
- 3/162 . . . [{Arrangements for performing other machining operations, e.g. milling, drilling}](#)
- 3/164 . . [{lathe with one toolslide carrying two or more turret heads}](#)
- 3/165 . . . [{Arrangements for performing other machining operations, e.g. milling, drilling}](#)
- 3/167 . . [{lathe with two or more toolslides carrying turrets}](#)
- 3/168 . . . [{Arrangements for performing other machining operations, e.g. milling, drilling}](#)
- 3/22 . Turning-machines or devices with rotary tool heads [{\(B23B 5/08, B23B 5/14 and B23B 5/16 take precedence\)}](#)
- 3/24 . . the tools of which do not perform a radial movement; Rotary tool heads therefor
- 3/26 . . the tools of which perform a radial movement; Rotary tool heads therefor
- 3/265 . . . [{Surfacing or grooving flanges}](#)
- 3/30 . Turning-machines with two or more working-spindles, e.g. in fixed arrangement
- 3/32 . . for performing identical operations simultaneously on two or more workpieces
- 3/34 . Short turning-machines with one or multiple working-spindles attended from the end [\(B23B 3/12 takes precedence\)](#)
- 3/36 . Associations of only turning-machines directed to a particular metal-working result [\(if the metal-working result is not essential B23Q 39/00\)](#)
- 5/00** **Turning-machines or devices specially adapted for particular work; Accessories specially adapted therefor**
- 5/02 . for turning hubs or brake drums [\(B23B 5/04 takes precedence\)](#)
- 5/04 . for reconditioning hubs or brake drums or axle spindles without removing same from the vehicle
- 5/06 . for turning valves or valve bodies [{\(turning conical surfaces in general B23B 5/38; tools for working valve seats B23B 51/106\)}](#)
- 5/08 . for turning axles, bars, rods, tubes, rolls, i.e. shaft-turning lathes, roll lathes; Centreless turning
- 5/10 . . for turning pilgrim rolls
- 5/12 . . for peeling bars or tubes by making use of cutting bits arranged around the workpiece [\(otherwise than by turning B23D 79/12\)](#)
- 5/14 . Cutting-off lathes [{\(B23D 21/00 takes precedence\) shearing B23D}](#)
- 5/16 . for bevelling, chamfering, or deburring the ends of bars or tubes
- 5/161 . . [{Devices attached to the workpiece}](#)
- 5/162 . . . [{with an internal clamping device}](#)
- 5/163 . . . [{with an external clamping device}](#)
- 5/165 . . [{Workpieces clamped on a bench, e.g. a vice}](#)
- 5/166 . . [{Devices for working electrodes}](#)
- 5/167 . . [{Tools for chamfering the ends of bars or tubes}](#)
- 5/168 . . . [{with guiding devices}](#)
- 5/18 . for turning crankshafts, eccentrics, or cams, e.g. crankpin lathes
- 5/20 . . without removing same from the engine
- 5/26 . for simultaneously turning internal and external surfaces of a body
- 5/28 . for turning wheels or wheel sets or cranks thereon, i.e. wheel lathes
- 5/32 . . for reconditioning wheel sets without removing same from the vehicle; Underfloor wheel lathes for railway vehicles
- 5/36 . for turning specially-shaped surfaces by making use of relative movement of the tool and work produced by geometrical mechanisms, i.e. forming-lathes
- 5/365 . . [{for toroidal surfaces}](#)
- 5/38 . . for turning conical surfaces inside or outside, e.g. taper pins [{\(for turning valves or valve bodies B23B 5/06\)}](#)
- 5/40 . . for turning spherical surfaces inside or outside
- 5/46 . . for turning helical or spiral surfaces [\(thread cutting B23G\)](#)
- 5/48 . . . for cutting grooves, e.g. oil grooves of helicoidal shape
- 7/00** **Automatic or semi-automatic turning-machines with a single working-spindle, e.g. controlled by cams; Equipment therefor; Features common to automatic and semi-automatic turning-machines with one or more working-spindles [{\(arrangements or accessories for enabling machine tools not specially designed only for thread cutting to be used for this purpose B23G 3/00\)}](#)**
- 7/02 . Automatic or semi-automatic machines for turning of stock
- 7/04 . . Turret machines
- 7/06 . . with sliding headstock
- 7/10 . . Accessories, e.g. guards [{\(guards B23Q 11/08 takes precedence\)}](#)
- 7/12 . Automatic or semi-automatic machines for turning of workpieces
- 9/00** **Automatic or semi-automatic turning-machines with a plurality of working-spindles, e.g. automatic multiple-spindle machines with spindles arranged in a drum carrier able to be moved into predetermined positions; Equipment therefor [\(equipment applicable to single-spindle machines B23B 7/00\)](#)**
- 9/005 . [{Spindle carriers: constructional details, drives for the spindles, or the like}](#)
- 9/02 . Automatic or semi-automatic machines for turning of stock
- 9/08 . Automatic or semi-automatic machines for turning of workpieces
- 11/00** **Automatic or semi-automatic turning-machines incorporating equipment for performing other working procedures, e.g. slotting, milling, rolling [{\(B23B 3/065 and B23B 3/16 take precedence; machines incorporating a plurality of sub-assemblies, each capable of performing a metal-working operation, the sub-assemblies being arranged to operate simultaneously at different stations B23Q 39/04\)}](#)**
- 13/00** **Arrangements for automatically conveying or chucking or guiding stock**

- 13/02 . for turning-machines with a single working-spindle
- 13/021 . . {Feeding device having intermittent movement}
- 13/022 . . . {being placed in the spindle}
- 13/024 {including two collets}
- 13/025 . . {with stock drum}
- 13/027 . . {Feeding by pistons under fluid-pressure}
- 13/028 . . {the material being fed from a reel}
- 13/04 . for turning-machines with a plurality of working-spindles
- 13/06 . Arrangements for switching-off the drive of turning-machines after the stock has been completely machined
- 13/08 . Arrangements for reducing vibrations in feeding-passages or for damping noise (damping noise in general [G10K](#))
- 13/10 . with magazines for stock
- 13/12 . Accessories, e.g. stops, grippers
- 13/121 . . {Stops (stops for equipment for precise positioning of tool or work into particular locations not otherwise provided for [B23Q 16/00](#))}
- 13/123 . . {Grippers, pushers or guiding tubes (arrangements for reducing vibrations in feeding-passages or for damping noise [B23B 13/08](#))}
- 13/125 . . . {Feed collets (feeding device having intermittent movement being placed in the spindle including two collets [B23B 13/024](#); collet chucks [B23B 31/20](#))}
- 13/126 . . {Supports}
- 13/128 . . {Stock rest handling devices, e.g. ejectors}
- 27/005 . {Geometry of the chip-forming or the clearance planes, e.g. tool angles ([B23B 27/141](#) and [B23B 27/22](#) take precedence)}
- 27/007 . {for internal turning (boring bars [B23B 29/02](#), boring heads [B23B 29/03](#); milling cutters [B23C 5/00](#); reamers [B23D 77/00](#))}
- 27/02 . Cutting tools with straight main part and cutting edge at an angle ([B23B 27/04](#) - [B23B 27/08](#) take precedence)
- 27/04 . Cutting-off tools ([B23B 27/08](#) takes precedence; {toolholders for cutting-off inserts [B23B 29/043](#)})
- 27/045 . . {with chip-breaking arrangements}
- 27/06 . profile cutting tools, i.e. forming-tools
- 27/065 . . {Thread-turning tools}
- 27/08 . Cutting tools with blade- or disc-like main parts {(with disc-like main parts [B23B 27/083](#))}
- 27/083 . . {Cutting tools with disc-like main parts}
- 27/086 . . {with yieldable support for the cutting insert}
- 27/10 . Cutting tools with special provision for cooling {(drills with lubricating or cooling equipment [B23B 51/06](#); features relating to lubricating or cooling of milling cutters [B23C 5/28](#); arrangements or devices for cooling or lubricating tools or work [B23Q 11/10](#))}
- 27/12 . . with a continuously-rotated circular cutting edge; holders therefor
- 27/14 . Cutting tools of which the bits or tips {or cutting inserts} are of special material
- 27/141 . . {Specially shaped plate-like cutting inserts, i.e. length greater or equal to width, width greater than or equal to thickness (with specially shaped plate-like exchangeable cutting inserts, e.g. chip-breaking groove, [B23B 27/1603](#); with removable plate-like milling cutting inserts of special shape [B23C 5/202](#))}
- 27/143 . . . {characterised by having chip-breakers}
- 27/145 . . . {characterised by having a special shape}
- 27/146 {Means to improve the adhesion between the substrate and the coating}
- 27/148 . . {Composition of the cutting inserts}
- 27/16 . . with exchangeable cutting bits {or cutting inserts}, e.g. able to be clamped
- 27/1603 . . . {with specially shaped plate-like exchangeable cutting inserts, e.g. chip-breaking groove ([B23B 27/1614](#) - [B23B 27/1655](#) take precedence)}
- 27/1607 {characterised by having chip-breakers}
- 27/1611 {characterised by having a special shape}
- 27/1614 . . . {with plate-like cutting inserts of special shape clamped against the walls of the recess in the shank by a clamping member acting upon the wall of a hole in the insert ([B23B 27/1644](#) takes precedence)}
- 27/1618 {characterised by having chip-breakers}
- 27/1622 {characterised by having a special shape}
- 27/1625 . . . {with plate-like cutting inserts of special shape clamped by a clamping member acting almost perpendicularly on the chip-forming plane ([B23B 27/1644](#) takes precedence)}
- 27/1629 {in which the clamping member breaks the chips}
- 27/1633 {in which the chip-breaking clamping member is adjustable}
- 27/1637 {characterised by having chip-breakers}

Components or accessories particularly for turning machines

- 23/00 Tailstocks; Centres** {(for grinding machines [B24B 41/062](#))}
- 23/005 . {the centres being adjustable}
- 23/02 . Dead centres
- 23/025 . . {the centres being adjustable}
- 23/04 . Live centres
- 23/045 . . {the centres being adjustable}
- 25/00 Accessories or auxiliary equipment for turning-machines** (for machine tools in general [B23Q](#); cooling or lubricating [B23Q 11/12](#))
- 25/02 . Arrangements for chip-breaking in turning-machines (on cutting tools [B23B 27/22](#))
- 25/04 . Safety guards specially designed for turning machines ({[B23Q 11/08](#) takes precedence;} in general [F16P](#))
- 25/06 . Measuring, gauging, or adjusting equipment on turning-machines for setting-on, feeding, controlling, or monitoring the cutting tools or work (measuring devices or gauges [G01B](#))
- 25/065 . . {Tool setting height gauges}
- 27/00 Tools for turning or boring machines** (for drilling machines [B23B 51/00](#)); **Tools of a similar kind in general; Accessories therefor**
- NOTE**
all subgroups except [B23B 27/12](#) relate to tools with a shank
- 27/002 . {with vibration damping means}

- 27/164 {characterised by having a special shape}
- 27/1644 . . . {with plate-like cutting inserts of special shape clamped by a clamping member acting almost perpendicularly on the chip-forming plane and at the same time upon the wall of a hole in the cutting insert}
- 27/1648 {characterised by having chip-breakers}
- 27/1651 {characterised by having a special shape}
- 27/1655 . . . {Adjustable position of the plate-like cutting inserts of special form}
- 27/1659 . . . {with plate-like exchangeable cutting inserts ([B23B 27/1662](#) - [B23B 27/1681](#) take precedence)}
- 27/1662 . . . {with plate-like cutting inserts clamped against the walls of the recess in the shank by a clamping member acting upon the wall of a hole in the cutting insert ([B23B 27/1677](#) takes precedence)}
- 27/1666 . . . {with plate-like cutting inserts clamped by a clamping member acting almost perpendicularly on chip-forming plane ([B23B 27/1677](#) takes precedence)}
- 27/167 {in which the clamping member breaks the chips}
- 27/1674 {in which the chip-breaking clamping member is adjustable}
- 27/1677 . . . {with plate-like cutting inserts clamped by a clamping member acting almost perpendicularly on the chip-forming plane and at the same time upon the wall of a hole in the insert}
- 27/1681 . . . {Adjustable position of the plate-like cutting inserts}
- 27/1685 . . . {Adjustable position of the cutting inserts ([B23B 27/1655](#) and [B23B 27/1681](#) take precedence)}
- 27/1688 {Height of the cutting tip adjustable}
- 27/1692 {Angular position of the cutting insert adjustable around an axis parallel to the chip-forming plane}
- 27/1696 {Angular position of the cutting insert adjustable around an axis generally perpendicularly to the chip-forming plane}
- 27/18 . . with cutting bits or tips {or cutting inserts} rigidly mounted, e.g. by brazing
- 27/20 . . . with diamond bits {or cutting inserts}
- 27/22 . Cutting tools with chip-breaking equipment {([B23B 27/045](#), [B23B 27/143](#), [B23B 27/16](#) take precedence; arrangements for chip-breaking [B23B 25/02](#); for milling tools [B23C 5/165](#))}
- 27/24 . Knurling tools
- 29/00** **Holders for non-rotary cutting tools ([B23B 27/12](#) takes precedence); Boring bars or boring heads; Accessories for tool holders**
- 29/02 . Boring bars
- 29/022 . . {with vibration reducing means}
- 29/025 . . {Boring toolholders fixed on the boring bar}
- 29/027 . . {Steadies for boring bars (auxiliary devices, e.g. steadies, rests [B23Q 1/76](#))}
- 29/03 . Boring heads
- 29/034 . . with tools moving radially, e.g. for making chamfers or undercuttings
- 29/03403 . . . {radially adjustable before starting manufacturing}
- 29/03407 {by means of screws and nuts}
- 29/0341 {Cartridges}
- 29/03414 {adjustment of the tool placed in the hole being possible}
- 29/03417 {by means of inclined planes}
- 29/03421 {by pivoting the tool carriers or by elastic deformation}
- 29/03425 {by means of gears and racks}
- 29/03428 {by means of an eccentric}
- 29/03432 . . . {radially adjustable during manufacturing}
- 29/03435 {by means of screws and nuts}
- 29/03439 {Boring and facing heads}
- 29/03442 {Grooving tool}
- 29/03446 {by means of inclined planes}
- 29/0345 {Boring and facing heads}
- 29/03453 {Grooving tool}
- 29/03457 {by pivoting the tool carriers or by elastic deformation}
- 29/0346 {Boring and facing heads}
- 29/03464 {Grooving tool}
- 29/03467 {by means of gears and racks}
- 29/03471 {Boring and facing heads}
- 29/03475 {Grooving tool}
- 29/03478 {by means of an eccentric}
- 29/03482 {Boring and facing heads}
- 29/03485 {Grooving tool}
- 29/03489 {Adjustment means not specified or not covered by the groups [B23B 29/03435](#) - [B23B 29/03478](#) }
- 29/03492 {Boring and facing heads}
- 29/03496 {Grooving tool}
- 29/04 . Tool holders for a single cutting tool
- 29/043 . . {with cutting-off, grooving or profile cutting tools, i.e. blade- or disc-like main cutting parts ([B23B 29/14](#) takes precedence)}
- 29/046 . . {with an intermediary toolholder}
- 29/06 . . Tool holders equipped with longitudinally-arranged grooves for setting the cutting tool
- 29/08 . . Tool holders equipped with grooves arranged crosswise to the longitudinal direction for setting the cutting tool
- 29/10 . . . with adjustable counterbase for the cutting tool
- 29/12 . . Special arrangements on tool holders
- 29/125 . . . {Vibratory toolholders}
- 29/14 . . . affording a yielding support of the cutting tool, e.g. by spring clamping {(cutting tools with yieldable support for the cutting insert [B23B 27/086](#))}
- 29/16 . . . for supporting the workpiece in a backrest
- 29/18 . . . for retracting the cutting tool
- 29/20 . . . for placing same by shanks in sleeves of a turret
- 29/205 {the tools being adjustable}
- 29/22 . . . for tool adjustment by means of shims or spacers
- 29/24 . . Tool holders for a plurality of cutting tools, e.g. turrets {(indexing devices [B23Q 16/00](#))}

- 29/242 . . {Turrets, without description of the angular positioning device (turret lathes for turning individually-chucked workpieces [B23B 3/16](#); turrets with manually operated angular positioning devices [B23B 29/282](#); turrets with power operated angular positioning devices [B23B 29/323](#))}
- 29/244 . . {Toolposts, i.e. clamping quick-change toolholders, without description of the angular positioning device (toolposts with manually operated angular positioning devices [B23B 29/285](#); toolposts with power operated angular positioning devices [B23B 29/326](#))}
- 29/246 . . . {Quick-change tool holders}
- 29/248 . . {with individually adjustable toolholders}
- 29/26 . . Tool holders in fixed position
- 29/28 . . Turrets manually adjustable about a vertical {or horizontal} pivot {(indexing devices [B23Q 16/00](#))}
- 29/282 . . . {Turrets with manually operated angular positioning devices}
- 29/285 . . . {Toolposts with manually operated angular positioning devices}
- 29/287 . . . {Turret toolholder with manually operated angular positioning devices}
- 29/32 . . Turrets adjustable by power drive, i.e. turret heads {(indexing devices [B23Q 16/00](#))}
- 29/323 . . . {Turrets with power operated angular positioning devices}
- 29/326 . . . {Toolposts with power operated angular positioning devices}
- 29/34 . . Turrets equipped with triggers for releasing the cutting tools
- 31/00 Chucks** {(allowing axial oscillation of percussion tool bits [B25D 17/08](#)); **Expansion mandrels; Adaptations thereof for remote control** (faceplates [B23Q 1/50](#); devices for securing work or tools to spindles in general [B23Q 3/12](#); rotary devices holding by magnetic and/or electrical force acting directly on work [B23Q 3/152](#))}
- 31/001 . {Protection against entering of chips or dust}
- 31/003 . {Work or tool ejection means}
- 31/005 . {Cylindrical shanks of tools}
- 31/006 . {Conical shanks of tools}
- 31/008 . {with arrangements for transmitting torque}
- 31/02 . Chucks
- 31/021 . . {Faceplates}
- 31/023 . . {for screw-threads}
- 31/025 . . {for gears}
- 31/026 . . {the radial or angular position of the tool being adjustable (boring heads with tools moving radially [B23B 29/034](#); holding tools yieldably [B23B 31/08](#); with means for adjusting the chuck with respect to the working spindle [B23B 31/36](#))}
- 31/028 . . {the axial positioning of the tool being adjustable ([B23B 31/208](#) takes precedence; with means for adjusting the chuck with respect to the working spindle [B23B 31/36](#))}
- 31/06 . . Features relating to the removal of tools; Accessories therefor
- 31/07 . . . Ejector wedges
- 31/08 . . Holding tools yieldably
- 31/083 . . . {axially}
- 31/086 {having an overload clutch}
- 31/10 . . characterised by the retaining or gripping devices or their immediate operating means
- NOTE**
Group [B23B 31/12](#) takes precedence over groups {[B23B 31/101](#), [B23B 31/102](#), [B23B 31/103](#) - [B23B 31/117](#)}
- 31/101 . . . {Chucks with separately-acting jaws movable radially ([B23B 31/1602](#), [B23B 31/16062](#), [B23B 31/161](#), [B23B 31/16137](#), [B23B 31/16175](#), [B23B 31/16212](#), [B23B 31/1625](#) and [B23B 31/16283](#) take precedence; Chucks with simultaneously-acting jaws moving radially [B23B 31/16](#))}
- 31/102 . . . {Jaws, accessories or adjustment means ([B23B 31/16008](#), [B23B 31/1605](#), [B23B 31/16087](#), [B23B 31/16125](#), [B23B 31/16162](#), [B23B 31/162](#), [B23B 31/16237](#), [B23B 31/1627](#) take precedence)}
- 31/103 . . . Retention by pivotal elements, e.g. catches, pawls
- 31/107 . . . Retention by laterally-acting detents, e.g. pins, screws, wedges; Retention by loose elements, e.g. balls
- 31/1071 {Retention by balls (balls acting as jaws [B23B 31/22](#))}
- 31/1072 {Retention by cylindrical elements (cylindrical elements acting as jaws [B23B 31/22](#))}
- 31/1073 {Retention by conical elements (conical elements acting as jaws [B23B 31/22](#))}
- 31/1074 {Retention by pins}
- 31/1075 {Retention by screws}
- 31/1076 {with conical ends}
- 31/1077 {acting on a floating pin}
- 31/1078 {Retention by wedges}
- 31/11 . . . Retention by threaded connection
- 31/1107 {for conical parts}
- 31/1115 {using conical threads}
- 31/1122 {using cylindrical threads}
- 31/113 . . . Retention by bayonet connection
- 31/117 . . . Retention by friction only, e.g. using springs, resilient sleeves, tapers
- 31/1171 {not used, see subgroups and [B23B 31/117](#)}
- 31/1172 {using fluid-pressure means to actuate the gripping means}
- 31/1173 {using springs}
- 31/1174 {using fluid-pressure means to actuate the gripping means}
- 31/1175 {using elastomer rings or sleeves}
- 31/1176 {using fluid-pressure means to actuate the gripping means}
- 31/1177 {using resilient metallic rings or sleeves}
- 31/1178 {using fluid-pressure means to actuate the gripping means}
- 31/1179 {using heating and cooling}
- 31/12 . . . Chucks with simultaneously-acting jaws, whether or not also individually adjustable
- 31/1207 {moving obliquely to the axis of the chuck in a plane containing this axis}
- 31/1215 {Details of the jaws}

31/1223	{using fluid-pressure means in the chuck to actuate the gripping means}	31/16108	{using mechanical transmission through the spindle}
31/123	{with locking arrangements (locking arrangements for chucks with simultaneously-acting jaws moving radially actuated by one or more spiral grooves B23B 31/16041)}	31/16112	{with a centre}
31/1238	{Jaws movement actuated by a nut with conical screw-thread}	31/16116	{using mechanical transmission through the spindle (B23B 31/16108 takes precedence)}
31/1246	{Jaws movement actuated by a bolt with conical screw-thread}	31/1612	{Jaws movement actuated by cam surface in a radial plane}
31/1253	{Jaws movement actuated by an axially movable member}	31/16125	{Details of the jaws}
31/1261	{pivotally movable in a radial plane}	31/16129	{Form of the jaws}
31/1269	{Details of the jaws}	31/16133	{Fixation on the master jaw}
31/1276	{using fluid-pressure means to actuate the gripping means}	31/16137	{Individually adjustable jaws}
31/1284	{with a centre}	31/16141	{using fluid-pressure means to actuate the gripping means}
31/1292	{using mechanical transmission through the spindle}	31/16145	{using mechanical transmission through the spindle}
31/14	involving the use of a centrifugal force	31/1615	{with a centre}
31/16	moving radially	31/16154	{using mechanical transmission through the spindle (B23B 31/16145 takes precedence)}
31/16004	{Jaws movement actuated by one or more spiral grooves}	31/16158	{Jaws movement actuated by coaxial conical surfaces}
31/16008	{Details of the jaws}	31/16162	{Details of the jaws}
31/16012	{Form of the jaws}	31/16166	{Form of the jaws}
31/16016	{Fixation on the master jaw}	31/1617	{Fixation on the master jaw}
31/1602	{Individually adjustable jaws}	31/16175	{Individually adjustable jaws}
31/16025	{using fluid-pressure means to actuate the gripping means}	31/16179	{using fluid-pressure means to actuate the gripping means}
31/16029	{using mechanical transmission through the spindle}	31/16183	{using mechanical transmission through the spindle}
31/16033	{with a centre}	31/16187	{with a centre}
31/16037	{using mechanical transmission through the spindle (B23B 31/16029 takes precedence)}	31/16191	{using mechanical transmission through the spindle (B23B 31/16183 takes precedence)}
31/16041	{with locking arrangements (locking arrangements for chucks with simultaneously-acting jaws moving obliquely to the axis of the chuck in a plane containing this axis B23B 31/123)}	31/16195	{Jaws movement actuated by levers moved by a coaxial control rod}
31/16045	{Jaws movement actuated by screws and nuts or oblique racks}	31/162	{Details of the jaws}
31/1605	{Details of the jaws}	31/16204	{Form of the jaws}
31/16054	{Form of the jaws}	31/16208	{Fixation on the master jaw}
31/16058	{Fixation on the master jaw}	31/16212	{Individually adjustable jaws}
31/16062	{Individually adjustable jaws}	31/16216	{using fluid-pressure means to actuate the gripping means}
31/16066	{using fluid-pressure means to actuate the gripping means}	31/1622	{using mechanical transmission through the spindle}
31/1607	{using mechanical transmission through the spindle}	31/16225	{with a centre}
31/16075	{with a centre}	31/16229	{using mechanical transmission through the spindle (B23B 31/1622 takes precedence)}
31/16079	{using mechanical transmission through the spindle (B23B 31/1607 takes precedence)}	31/16233	{Jaws movement actuated by oblique surfaces of a coaxial control rod}
31/16083	{Jaws movement actuated by gears and racks}	31/16237	{Details of the jaws}
31/16087	{Details of the jaws}	31/16241	{Form of the jaws}
31/16091	{Form of the jaws}	31/16245	{Fixation on the master jaw}
31/16095	{Fixation on the master jaw}	31/1625	{Individually adjustable jaws}
31/161	{Individually adjustable jaws}	31/16254	{using fluid-pressure means to actuate the gripping means}
31/16104	{using fluid-pressure means to actuate the gripping means}	31/16258	{using mechanical transmission through the spindle}
			31/16262	{with a centre}
			31/16266	{using mechanical transmission through the spindle (B23B 31/16258 takes precedence)}
			31/1627	{Details of the jaws}

- 31/16275 {Form of the jaws}
- 31/16279 {Fixation on the master jaw}
- 31/16283 {Individually adjustable jaws}
- 31/16287 {using fluid-pressure means to actuate the gripping means}
- 31/16291 {with a centre}
- 31/16295 {with means preventing the ejection of the jaws}
- 31/18 pivotally movable in planes containing the axis of the chuck
- 31/185 {moving first parallel to the axis then pivotally in planes containing the axis of the chuck}
- 31/19 moving parallel to the axis of the chuck {[\(B23B 31/185 takes precedence\)](#)}
- 31/20 Longitudinally-split sleeves, e.g. collet chucks
- 31/201 {characterised by features relating primarily to remote control of the gripping means}
- 31/202 {Details of the jaws}
- 31/204 {using fluid-pressure means to actuate the gripping means}
- 31/205 {using mechanical transmission through the spindle}
- 31/207 {using mechanical transmission through the spindle [\(B23B 31/205 takes precedence\)](#)}
- 31/208 {with a tool positioning stop (axial positioning of the tool being adjustable [B23B 31/028\)](#)}
- 31/22 Jaws in the form of balls {[\(retention by balls B23B 31/1071\)](#)}
- 31/223 {Jaws in the form of cylindrical elements [\(Retention by cylindrical elements B23B 31/1072\)](#)}
- 31/226 {Jaws in the form of conical elements [\(Retention by conical elements B23B 31/1073\)](#)}
- 31/24 characterised by features relating primarily to remote control of the gripping means {[\(B23B 31/201 takes precedence\)](#)}
- 31/26 using mechanical transmission through the working-spindle {[\(B23B 31/16 and B23B 31/40 take precedence\)](#)}
- 31/261 {clamping the end of the toolholder shank}
- 31/263 {by means of balls}
- 31/265 {by means of collets}
- 31/266 {using a threaded spindle}
- 31/268 {using a bayonet connection}
- 31/28 using electric or magnetic means in the chuck
- 31/30 using fluid-pressure means in the chuck {[\(B23B 31/10 and B23B 31/40 take precedence\)](#)}
- 31/302 {Hydraulic equipment, e.g. pistons, valves, rotary joints}
- 31/305 {the gripping means is a deformable sleeve}
- 31/307 {Vacuum chucks}
- 31/32 with jaws carried by diaphragm
- 31/34 with means enabling the workpiece to be reversed or tilted
- 31/36 with means for adjusting the chuck with respect to the working-spindle
- 31/38 with overload clutches {[\(B23B 31/086 takes precedence\)](#)}
- 31/39 Jaw changers
- 31/40 Expansion mandrels
- 31/4006 {Gripping the work or tool by a split sleeve (collet chucks [B23B 31/20\)](#)}
- 31/4013 {Details of the jaws}
- 31/402 {using fluid-pressure means to actuate the gripping means}
- 31/4026 {using mechanical transmission through the spindle}
- 31/4033 {using mechanical transmission through the spindle [\(B23B 31/4026 takes precedence\)](#)}
- 31/404 {Gripping the work or tool by jaws moving radially controlled by conical surfaces [\(see also B23B 31/16158\)](#)}
- 31/4046 {Details of the jaws}
- 31/4053 {using fluid-pressure means to actuate the gripping means}
- 31/406 {using mechanical transmission through the spindle}
- 31/4066 {using mechanical transmission through the spindle [\(B23B 31/406 takes precedence\)](#)}
- 31/4073 {Gripping the work or tool between planes almost perpendicular to the axis}
- 31/408 {Work or tool supported by two conical surfaces}
- 31/4086 {Work or tool gripped by a roller movable on an inclined plane}
- 31/4093 {Tube supporting means including a centerhole}
- 31/42 characterised by features relating primarily to remote control of the gripping means
- 33/00 Drivers; Driving centres, Nose clutches, e.g. lathe dogs**
- 33/005 {Drivers with driving pins or the like}
- Boring; Drilling** (for surgical purposes [A61B 17/16](#); in metal using electric current [B23H 9/14](#); by laser beam [B23K 26/00](#); earth or rock drilling [E21B](#))
- 35/00 Methods for boring or drilling, or for working essentially requiring the use of boring or drilling machines; Use of auxiliary equipment in connection with such methods**
- 35/005 {Measures for preventing splintering}
- 37/00 Boring by making use of ultrasonic energy (essentially using abrasive material [B24B](#), e.g. [B24B 1/04](#))**
- 39/00 General-purpose boring or drilling machines or devices; Sets of boring and/or drilling machines**
- 39/003 {Drilling machine situated underneath the workpiece}
- 39/006 {Portal drilling machines}
- 39/02 Boring machines; Combined horizontal boring and milling machines
- 39/04 Co-ordinate boring or drilling machines; Machines for making holes without previous marking
- 39/06 Equipment for positioning work
- 39/08 Devices for programme control
- 39/10 characterised by the drive, e.g. by fluid-pressure drive pneumatic power drive
- 39/12 Radial drilling machines

- 39/14 . with special provision to enable the machine or the drilling or boring head to be moved into any desired position, e.g. with respect to immovable work
- 39/16 . Drilling machines with a plurality of working-spindles; Drilling automatons
 - 39/161 . . {with parallel work spindles}
 - 39/162 . . . {having gear transmissions}
 - 39/163 . . . {having crank pin transmissions}
 - 39/165 . . . {having universal joint transmissions}
 - 39/166 . . . {having flexible shaft transmissions}
 - 39/167 . . . {having belt and chain transmissions}
 - 39/168 . . {with the work spindles being oblique to each other}
- 39/18 . . Setting work or tool carrier along a straight index line
- 39/20 . . Setting work or tool carrier along a circular index line; Turret head drilling machines
 - 39/205 . . . {Turret head drilling machines}
- 39/22 . . with working-spindles in opposite headstocks
- 39/24 . . designed for programme control
- 39/26 . in which the working position of tool or work is controlled by copying discrete points of a pattern (features of copying devices [B23Q 35/02](#))
- 39/28 . Associations of only boring or drilling machines directed to a particular metal-working result (if not producing a particular metal-working result [B23Q 39/00](#))
- 41/00 Boring or drilling machines or devices specially adapted for particular work ({surgical drilling machines [A61B 17/16](#)}); Accessories specially adapted therefor**
 - 41/003 . {for drilling elongated pieces, e.g. beams}
 - 41/006 . . {the machining device being moved along a fixed workpiece}
 - 41/02 . for boring deep holes; Trepanning, e.g. of gun or rifle barrels
 - 41/04 . for boring polygonal or other non-circular holes
 - 41/06 . for boring conical holes
 - 41/10 . for boring holes in steam boilers
 - 41/12 . for forming working surfaces of cylinders, of bearings, e.g. in heads of driving rods, or of other engine parts
 - 41/14 . for very small holes
 - 41/16 . for boring holes with high-quality surface
- 43/00 Boring or drilling devices able to be attached to a machine tool, whether or not replacing an operative portion of the machine tool (if specially adapted for particular work [B23B 41/00](#))**
 - 43/02 . to the tailstock of a lathe
- 45/00 Hand-held or like portable drilling machines, e.g. drill guns; Equipment therefor (details or components, e.g. casings, bodies, of portable power-driven tools not particularly related to the operation performed [B25F 5/00](#))**
 - 45/001 . {Housing of the drill, e.g. handgrip}
 - 45/003 . {Attachments}
 - 45/005 . . {Flexible shafts}
 - 45/006 . {Keys for operating the chucks}
 - 45/008 . {Gear boxes, clutches, bearings, feeding mechanisms or like equipment}
 - 45/02 . driven by electric power
 - 45/04 . driven by fluid-pressure or pneumatic power

- 45/042 . . {Turbine motors}
- 45/044 . . {Rotary vane type motors}
- 45/046 . . {Piston engines}
- 45/048 . . . {Internal combustion piston engines}
- 45/06 . driven by man-power
- 45/08 . . for drilling rails or profiled stock
- 45/10 . . by using a fiddle bow or a belt
- 45/12 . . by using a ratchet brace

Components or accessories for boring or drilling machines

- 47/00 Constructional features of components specially designed for boring or drilling machines; Accessories therefor (working-spindles, bearing sleeves therefor [B23Q 1/70](#); for machine tools in general [B23Q](#))**
 - 47/26 . Lifiable or lowerable drill heads or headstocks; Balancing arrangements therefor ({weight and flexion compensation [B23Q 11/001](#)})
 - 47/28 . Drill jigs for workpieces (equipment for setting or guiding the drill [B23B 49/00](#))
 - 47/281 . . {Jigs for drilling cylindrical parts}
 - 47/282 . . {Jigs for drilling spherical parts}
 - 47/284 . . {Jigs for drilling rivets or bolts}
 - 47/285 . . {Jigs for drilling ski bindings}
 - 47/287 . . {Jigs for drilling plate-like workpieces (templates for marking the position of fittings on wings or frames [E05D 11/0009](#))}
 - 47/288 . . . {involving dowelling}
 - 47/30 . Additional gear with one or more working-spindles attachable to the main working-spindle and mounting the additional gear ({multi-spindle drilling machines [B23B 39/16](#)})
 - 47/32 . Arrangements for preventing the running-out of drills or fracture of drills when getting through
 - 47/34 . Arrangements for removing chips out of the holes made; Chip-breaking arrangements attached to the tool ({chip-breaking in turning machines [B23B 25/02](#); in turning tools [B23B 27/22](#)})
- 49/00 Measuring or gauging equipment on boring machines for positioning or guiding the drill; Devices for indicating failure of drills during boring; Centering devices for holes to be bored (marking-out equipment [B25H 7/00](#); measuring devices, gauges [G01B](#))**
 - 49/001 . {Devices for detecting or indicating failure of drills}
 - 49/003 . {Stops attached to drilling tools, tool holders or drilling machines ([B23B 51/104](#) takes precedence)}
 - 49/005 . . {Attached to the drill}
 - 49/006 . . {Attached to drilling machines}
 - 49/008 . . . {Attached to the nose of the drilling machines}
 - 49/02 . Boring templates or bushings
 - 49/023 . . {Bushings and their connection to the template}
 - 49/026 . . {Boring bushing carriers attached to the workpiece by glue, magnets, suction devices or the like}
 - 49/04 . Devices for boring or drilling centre holes in workpieces
 - 49/06 . Devices for drilling holes in brake bands or brake linings

51/00	Tools for drilling machines {(for drilling wood B27G 15/00 ; for drilling stone or stone-like materials, e.g. brick, concrete, glass B28D 1/00 ; drill bits for earth or rock drilling E21B 10/00)}
51/0009	. {Spade drills}
51/0018	. {Drills for enlarging a hole}
51/0027	. . {by tool swivelling}
51/0036	. . {by a tool-carrying eccentric}
51/0045	. . {by expanding or tilting the toolhead}
51/0054	. {Drill guiding devices}
51/0063	. {Centerdrills}
51/0072	. {Drills for making non-circular holes}
51/0081	. {Conical drills}
51/009	. {Stepped drills}
51/02	. Twist drills
51/04	. Drills for trepanning
51/0406	. . {Drills with a tubular body (saw cylinders, e.g. having their cutting rim equipped with abrasive particles, for working stone or glass B28D 1/041)}
51/0413	. . . {with core-cutting-off devices}
51/042	. . . {with lubricating or cooling equipment}
51/0426	. . . {with centering devices}
51/0433 {with exchangeable cutting inserts, e.g. able to be clamped}
51/044	. . . {with core holding devices}
51/0446 {with exchangeable cutting inserts, e.g. able to be clamped}
51/0453	. . . {with ejecting devices}
51/046 {with exchangeable cutting inserts, e.g. able to be clamped}
51/0466	. . . {with exchangeable cutting inserts, e.g. able to be clamped}
51/0473	. . . {details about the connection between the driven shaft and the tubular cutting part}
51/048	. . {with exchangeable cutting inserts, e.g. able to be clamped (B23B 51/0493 takes precedence)}
51/0486	. . {with lubricating or cooling equipment (B23B 51/042 takes precedence)}
51/0493	. . . {with exchangeable cutting inserts, e.g. able to be clamped}
51/05	. . for cutting discs from sheet
51/06	. Drills with lubricating or cooling equipment {(B23B 51/042 and B23B 51/0486 take precedence)}
51/08	. Drills combined with tool parts or tools for performing additional working {(B23G 5/20 takes precedence)}
51/10	. Bits for countersinking
51/101	. . {Deburring tools (B23B 51/103 takes precedence)}
51/102	. . {Back spot-facing or chamfering}
51/103	. . {Deburring or chamfering tools for the ends of tubes or rods}
51/104	. . {with stops}
51/105	. . {Deburring or countersinking of radial holes}
51/106	. . {with a toolholder moving along a direction oblique to the axis}
51/107	. . {having a pilot}
51/108	. . {having a centering twist drill}
51/12	. Adapters for drills or chucks; Tapered sleeves
51/123	. . {Conical reduction sleeves}
51/126	. . {Tool elongating devices}

51/14 . . Adapters for broken drills

2200/00	Details of cutting inserts
2200/04	. Overall shape
2200/0404	. . Hexagonal
2200/0409	. . . irregular
2200/0414	. . . rounded
2200/0419	. . . trigonal
2200/0423	. . Irregular
2200/0428	. . Lozenge
2200/0433	. . . rounded
2200/0438	. . Octagonal
2200/0442	. . . rounded
2200/0447	. . Parallelogram
2200/0452	. . . rounded
2200/0457	. . Pentagonal
2200/0461	. . Round
2200/0466	. . Segment or sector of a circle
2200/0471	. . Square
2200/0476	. . . rounded
2200/048	. . Star form
2200/0485	. . Trapezium
2200/049	. . Triangular
2200/0495	. . . rounded
2200/08	. Rake or top surfaces
2200/081	. . with projections (chip breaking projections in general B23B 2200/321)
2200/082	. . with elevated clamping surface
2200/083	. . curved
2200/085	. . discontinuous
2200/086	. . with one or more grooves
2200/087	. . . for chip breaking (chip breaking depressions in general B23B 2200/323 , multiple chip breaking grooves B23B 2200/325)
2200/088	. . . for clamping
2200/12	. Side or flank surfaces
2200/121	. . with projections
2200/123	. . curved
2200/125	. . discontinuous
2200/126	. . . stepped
2200/128	. . with one or more grooves
2200/16	. Supporting or bottom surfaces
2200/161	. . with projections
2200/162	. . curved
2200/163	. . discontinuous
2200/164	. . ground
2200/165	. . with one or more grooves
2200/166	. . polygonal
2200/167	. . with serrations
2200/168	. . star form
2200/20	. Top or side views of the cutting edge
2200/201	. . Details of the nose radius and immediately surrounding area
2200/202	. . with curved cutting edge
2200/204	. . with discontinuous cutting edge
2200/205	. . with cutting edge having a wave form
2200/207	. . for cutting a particular form corresponding to the form of the cutting edge
2200/208	. . with wiper, i.e. an auxiliary cutting edge to improve surface finish

2200/24	. Cross section of the cutting edge	2210/022	. . Grooving tools
2200/242	. . bevelled or chamfered	2210/025	. . . Grooving inserts arranged on a turret
2200/245	. . rounded	2210/027	. . . Means for adjusting the grooving inserts
2200/247	. . sharp	2210/04	. Self-sharpening tools
2200/28	. Angles	2210/06	. Chip breakers
2200/283	. . Negative cutting angles	2210/08	. Tools comprising intermediary toolholders
2200/286	. . Positive cutting angles	2210/12	. Tools comprising weakened spot on the tool at a preferred breakage location (break points on shanks of tools B23B 2231/0212)
2200/32	. Chip breaking or chip evacuation		
2200/321	. . by chip breaking projections (with projections on rake surface B23B 2200/081)	2215/00	Details of workpieces
2200/323	. . by chip breaking depressions (with one or more grooves on top surface for chip breaking B23B 2200/087, with multiple chip breaking grooves B23B 2200/325)	2215/04	. Aircraft components
2200/325	. . by multiple chip-breaking grooves (with one or more grooves on top surface for chip breaking B23B 2200/087, with chip breaking depression B23B 2200/323)	2215/08	. Automobile wheels
2200/326	. . by chip breaking-plates	2215/10	. Ammunition cartridge cases
2200/328	. . Details of chip evacuation	2215/12	. Bearing races
2200/36	. Other features of cutting inserts not covered by B23B 2200/04 - B23B 2200/32	2215/16	. Camshafts
2200/3609	. . Chamfers	2215/20	. Crankshafts
2200/3618	. . Fixation holes	2215/24	. Components of internal combustion engines (B23B 2215/16 and B23B 2215/20 take precedence)
2200/3627	. . Indexing (with grooves on bottom surfaces B23C 2200/165, with polygonal bottom surfaces B23B 2200/166, with star form bottom surfaces B23C 2200/167)	2215/242	. . Cylinder liners
2200/3636	. . . with cutting geometries differing according to the indexed position	2215/245	. . Pistons
2200/3645	. . Lands, i.e. the outer peripheral section of the rake face	2215/247	. . Piston rings
2200/3654	. . . being variable (negative lands of variable width B23B 2200/3672)	2215/28	. Firearms, guns
2200/3663	. . . having negative cutting angles (with bevelled cutting edge B23C 2200/243)	2215/32	. Railway tracks
2200/3672 being variable (lands with variable width B23B 2200/3654)	2215/36	. Railway wheels
2200/3681	. . Split inserts, i.e. comprising two or more sections roughly equal in size and having similar or dissimilar cutting geometries	2215/40	. Spectacles
2200/369	. . Mounted tangentially, i.e. where the rake face is not the face with the largest area	2215/56	. Springs
		2215/60	. Steel wool
2205/00	Fixation of cutting inserts in holders	2215/64	. Thin walled components
2205/02	. Fixation using an elastically deformable clamping member	2215/68	. Threaded components
2205/04	. Fixation screws, bolts or pins of particular form	2215/72	. Tubes, pipes
2205/045	. . orientated obliquely to the hole in the insert or to the seating surface	2215/76	. Components for turbines
2205/08	. using an eccentric	2215/81	. . Turbine blades
2205/10	. using two or more fixation screws		
2205/12	. Seats for cutting inserts	2220/00	Details of turning, boring or drilling processes
2205/125	. . One or more walls of the seat being elastically deformable	2220/04	. Chamferring (B23B 2220/28 takes precedence)
2205/16	. Shims	2220/08	. Deburring
2205/18	. Systems for indexing the cutting insert automatically	2220/12	. Grooving
2205/21	. Systems for changing the cutting insert automatically	2220/123	. . Producing internal grooves
2205/215	. . using a magazine	2220/126	. . Producing ring grooves
		2220/24	. Finishing (roughing and finishing B23B 2220/445)
2210/00	Details of turning tools	2220/28	. Parting off and chamferring simultaneously
2210/02	. Tool holders having multiple cutting inserts	2220/32	. Drilling holes from both sides
		2220/36	. Turning, boring or drilling at high speeds
		2220/40	. Peeling
		2220/44	. Roughing
		2220/445	. . and finishing
		2220/52	. Whirling
		2222/00	Materials of tools or workpieces composed of metals, alloys or metal matrices
		2222/04	. Aluminium
		2222/12	. Brass
		2222/14	. Cast iron (iron B23B 2222/44)
		2222/16	. Cermet
		2222/21	. Copper
		2222/24	. Gold
		2222/28	. Details of hard metal, i.e. cemented carbide
		2222/32	. Details of high speed steel (stainless steel B23B 2222/80, steel B23B 2222/84)
		2222/36	. Nickel chrome alloys, e.g. Inconel®
		2222/41	. Nickel steel alloys, e.g. invar®
		2222/44	. Iron (cast iron B23B 2222/14)

2222/48	. Lead	2228/10	. Coatings
2222/52	. Magnesium	2228/105	. . with specified thickness
2222/56	. Non-specified metals	2228/12	. Abrasive
2222/61	. Metal matrices with non-metallic particles or fibres	2228/16	. Shape memory alloys
2222/64	. Nickel	2228/21	. Cast, i.e. In the form of a casting
2222/68	. Palladium	2228/24	. Hard, i.e. after being hardened
2222/72	. Platinum	2228/28	. Soft
2222/76	. Silver	2228/32	. Explosive
2222/80	. Stainless steel (high speed steel B23B 2222/32 , steel B23B 2222/84)	2228/36	. Multi-layered
2222/84	. Steel (high speed steel B23B 2222/32 , stainless steel B23B 2222/80)	2228/41	. Highly conductive
2222/88	. Titanium	2228/44	. Materials having grain size less than 1 micrometre, e.g. nano-crystalline
2222/92	. Tungsten	2228/48	. Self-luminous, i.e. light-emitting, e.g. fluorescent
2222/98	. Zinc	2228/52	. Solid lubricants
2224/00	Materials of tools or workpieces composed of a compound including a metal	2228/56	. Two phase materials
2224/04	. Aluminium oxide	2228/61	. Materials comprising whiskers
2224/08	. Aluminium nitride	2229/00	Details of boring bars or boring heads
2224/12	. Chromium carbide	2229/04	. Guiding pads
2224/16	. Molybdenum disulphide	2229/08	. Cutting edges of different lengths or at different axial positions
2224/20	. Tantalum carbide	2229/12	. Cutting inserts located on different radii
2224/24	. Titanium aluminium nitride	2229/16	. Boring, facing or grooving heads with integral electric motor
2224/28	. Titanium carbide	2231/00	Details of chucks, toolholder shanks or tool shanks
2224/32	. Titanium carbide nitride (TiCN)	2231/02	. Features of shanks of tools not relating to the operation performed by the tool
2224/36	. Titanium nitride	2231/0204	. . Connection of shanks to working elements of tools
2224/40	. Tungsten disulphide	2231/0208	. . Bores
2226/00	Materials of tools or workpieces not comprising a metal	2231/0212	. . Shanks of tools having a reduced cross section at a position where breakage of the tool is preferred (break points on tools not in shank area B23B 2210/12 , shanks with reduced cross sections in general B23B 2231/0252)
2226/04	. Aromatic polyamides	2231/0216	. . Overall cross sectional shape of the shank (not used)
2226/09	. Asbestos	2231/022	. . . Triangular
2226/12	. Boron nitride	2231/0224 Rounded triangular
2226/125	. . cubic [CBN]	2231/0228	. . . Square
2226/15	. Cardboard	2231/0232	. . . Hexagonal
2226/18	. Ceramic	2231/0236	. . . Octagonal
2226/27	. Composites	2231/024	. . . Star form
2226/275	. . Carbon fibre reinforced carbon composites	2231/0244	. . . Special forms not otherwise provided for
2226/31	. Diamond	2231/0248	. . Codes for diameters
2226/315	. . polycrystalline [PCD]	2231/0252	. . Shanks having a section of reduced diameter (to provide a preferred breaking point B23B 2231/0212)
2226/33	. Elastomers, e.g. rubber	2231/0256	. . Flats
2226/36	. Epoxy	2231/026	. . Grooves (keyways B23B 2231/0276)
2226/39	. Foam	2231/0264	. . . Axial grooves
2226/42	. Gem, i.e. precious stone	2231/0268	. . . Radial grooves
2226/45	. Glass (turning glass B28D 1/16 , drilling glass B28D 1/14)	2231/0272	. . . Grooves on conical clamping surfaces
2226/48	. Ice	2231/0276	. . Keyways (axial grooves B23B 2231/0264)
2226/54	. Paper	2231/028	. . Lugs
2226/57	. Plasterboard, i.e. sheetrock	2231/0284	. . Notches
2226/61	. Plastics not otherwise provided for, e.g. nylon	2231/0288	. . Conical shanks of tools in which the cone is not formed as one continuous surface
2226/63	. Polyurethane	2231/0292	. . Flanges of conical shanks
2226/66	. Polytetrafluoroethylene	2231/0296	. . Ends of conical shanks, e.g. pull studs, tangs
2226/69	. Sapphire	2231/04	. Adapters
2226/72	. Silicon carbide		
2226/75	. Stone, rock or concrete (working of stone B28D)		
2226/78	. Textile		
2228/00	Properties of materials of tools or workpieces, materials of tools or workpieces applied in a specific manner		
2228/04	. applied by chemical vapour deposition [CVD]		
2228/08	. applied by physical vapour deposition [PVD]		

- 2231/06 . Chucks for handtools having means for opening and closing the jaws using the driving motor of the handtool
- 2231/08 . Chucks for shanks of tools having means for reducing the bending of the retained shanks
- 2231/10 . Chucks having data storage chips
- 2231/12 . Chucks having means to amplify the force produced by the actuating means to increase the clamping force
- 2231/14 . Chucks with clamping force limitation means
- 2231/20 . Collet chucks
- 2231/2002 . . Collets having blade-like jaws
- 2231/2005 . . Keys preventing rotation
- 2231/2008 . . Bores holding the collet having a slightly conical profile
- 2231/201 . . Operating surfaces of collets, i.e. the surface of the collet acted on by the operating means
- 2231/2013 . . . Non-cylindrical ([polygonal B23B 2231/2016](#))
- 2231/2016 . . . Polygonal
- 2231/2018 . . . with a saw-tooth profile
- 2231/2021 . . . comprising two different cones
- 2231/2024 . . Non-circular surfaces of collets for the transmission of torque
- 2231/2027 . . Gripping surfaces, i.e. the surface contacting the tool or workpiece
- 2231/2029 . . . Conical
- 2231/2032 . . . with non-cylindrical cross section
- 2231/2035 . . . Polygonal
- 2231/2037 . . . Roughened
- 2231/204 . . . with saw tooth profiles
- 2231/2043 . . . Discontinuous, interrupted or split
- 2231/2045 . . . comprising two or more diameters, e.g. stepped
- 2231/2048 . . Collets comprising inserts
- 2231/2051 . . . brazed in position
- 2231/2054 . . . glued in position
- 2231/2056 . . . where the insert forms part of the surface gripping the workpiece or tool
- 2231/2059 . . . Hard inserts
- 2231/2062 . . . Inserts mechanically clamped in the collet
- 2231/2064 . . . Inserts in the form of a roll
- 2231/2067 . . . Soft inserts
- 2231/207 . . . Inserts welded in position
- 2231/2072 . . Jaws of collets
- 2231/2075 . . . of special form
- 2231/2078 . . Jaw carriers, i.e. components retaining the collet itself
- 2231/2081 . . Keys, spanners or wrenches to operate the collet chuck
- 2231/2083 . . Collets comprising screw threads
- 2231/2086 . . Collets in which the jaws are formed as separate elements, i.e. not joined together
- 2231/2089 . . Slits of collets
- 2231/2091 . . . extending from both axial ends of the collet
- 2231/2094 . . . Helical
- 2231/2097 . . . having a special form not otherwise provided for
- 2231/22 . Compensating chucks, i.e. with means for the compensation of irregularities of form or position
- 2231/24 . Cooling or lubrication means
- 2231/26 . Detection of clamping ([in general B23Q 17/006](#))
- 2231/28 . Dust covers ([nose pieces in chucks B23B 2231/44](#), [dust covers for turning, boring or drilling in general B23B 2260/058](#))
- 2231/30 . Chucks with four jaws
- 2231/32 . Guideways for jaws
- 2231/34 . Jaws
- 2231/345 . . Different jaws
- 2231/36 . Sealed joints
- 2231/365 . . using O-rings
- 2231/38 . Keyless chucks for hand tools
- 2231/40 . Chucks having a pivotal retention element in the form of a laterally acting cam
- 2231/42 . Chucks operated by a motor which is movable to engage with, or disengage from, the chuck operating means
- 2231/44 . Nose pieces ([dust covers in chucks B23B 2231/28](#), [dust covers for turning, boring or drilling in general B23B 2260/058](#))
- 2231/46 . Pins
- 2231/48 . Polygonal cross sections
- 2231/50 . Devices to counteract clamping forces exerted within the spindle in order to release the tool or workpiece
- 2231/52 . Chucks with means to loosely retain the tool or workpiece in the unclamped position
- 2231/54 . Chucks for taps
- 2233/00 Details of centres or drivers**
- 2233/04 . Means to allow the facing of the axial end of the workpiece near the axis of rotation
- 2233/08 . Centres or drivers comprising a ball
- 2233/12 . Centres or drivers with a special arrangement of bearings or with special bearings
- 2233/16 . Centres or drivers comprising chucks
- 2233/20 . Centres or drivers with convex surfaces
- 2233/24 . Centres or drivers with inserts
- 2233/28 . Centres or drivers supporting the workpiece at three points around the circumference
- 2233/32 . Yieldable centres
- 2235/00 Turning of brake discs, drums or hubs**
- 2235/04 . Machining of brake discs
- 2235/045 . . Simultaneous machining of both sides of the brake disc
- 2235/12 . Machining of brake drums
- 2235/16 . Machining of hubs
- 2235/21 . Compensation of run out
- 2240/00 Details of connections of tools or workpieces**
- 2240/04 . Bayonet connections
- 2240/08 . Brazed connections
- 2240/11 . Soldered connections
- 2240/16 . Welded connections
- 2240/21 . Glued connections
- 2240/24 . Connections using hollow screws, e.g. for the transmission of coolant
- 2240/28 . Shrink-fitted connections, i.e. using heating and cooling to produce interference fits ([shrink fits chucks B23B 31/1179](#))
- 2240/32 . Press fits
- 2240/36 . Connections using a tongue and a hollow of corresponding prismatic form
- 2247/00 Details of drilling jigs**
- 2247/02 . Jigs for drilling spectacles ([machines for drilling spectacle lenses B28D 1/143](#))
- 2247/04 . Jigs using one or more holes as datums for drilling further holes

- 2247/06 . Jigs for drilling holes for lock sets for doors
- 2247/08 . Jigs for drilling overlapping or interfering holes
- 2247/10 . Jigs for drilling inclined holes
- 2247/12 . Drilling jigs with means to affix the jig to the workpiece
- 2247/14 . Jigs for drilling flanges
- 2247/16 . Jigs for drilling stairs and associated components, e.g. banisters or handrails
- 2247/18 . Jigs comprising V-blocks
- 2247/20 . Jigs for drilling holes for lock wires in bolts or nuts
- 2250/00 Compensating adverse effects during turning, boring or drilling**
- 2250/04 . Balancing rotating components ([vibration damping B23B 2250/16](#))
- 2250/08 . Compensation of centrifugal force ([use of centrifugal force B23B 2270/04](#))
- 2250/12 . Cooling and lubrication
- 2250/125 . . Improving heat transfer away from the working area of the tool by conduction
- 2250/16 . Damping of vibrations ([balancing rotating components B23B 2250/04](#))
- 2251/00 Details of tools for drilling machines**
- 2251/02 . Connections between shanks and removable cutting heads
- 2251/04 . Angles, e.g. cutting angles
- 2251/043 . . Helix angles
- 2251/046 . . . Variable
- 2251/08 . Side or plan views of cutting edges
- 2251/082 . . Curved cutting edges
- 2251/085 . . Discontinuous or interrupted cutting edges
- 2251/087 . . Cutting edges with a wave form
- 2251/12 . Cross sectional views of the cutting edges
- 2251/122 . . Bevelled cutting edges
- 2251/125 . . Rounded cutting edges
- 2251/127 . . Sharp cutting edges
- 2251/14 . Configuration of the cutting part, i.e. the main cutting edges
- 2251/18 . Configuration of the drill point
- 2251/20 . Number of cutting edges
- 2251/201 . . Single cutting edge
- 2251/202 . . Three cutting edges
- 2251/204 . . Four cutting edges
- 2251/205 . . Five cutting edges
- 2251/207 . . Six cutting edges
- 2251/208 . . Eight cutting edges
- 2251/24 . Overall form of drilling tools
- 2251/241 . . Cross sections of the diameter of the drill
- 2251/242 . . . increasing in a direction towards the shank from the tool tip
- 2251/244 . . . decreasing in a direction towards the shank from the tool tip
- 2251/245 . . . Variable cross sections
- 2251/247 . . Drilling tools having a working portion at both ends of the shank
- 2251/248 . . Drills in which the outer surface is of special form
- 2251/28 . Arrangement of teeth
- 2251/282 . . Unequal spacing of cutting edges in the circumferential direction
- 2251/285 . . Cutting teeth arranged at different heights
- 2251/287 . . Cutting edges having different lengths
- 2251/40 . Flutes, i.e. chip conveying grooves
- 2251/402 . . with increasing depth in a direction towards the shank from the tool tip
- 2251/404 . . with decreasing depth in a direction towards the shank from the tool tip
- 2251/406 . . of special form not otherwise provided for
- 2251/408 . . Spiral grooves
- 2251/42 . Types of drill
- 2251/422 . . Deep hole drills, e.g. ejector drills
- 2251/424 . . . Gun drills
- 2251/426 . . Micro-drills
- 2251/428 . . Drills for cutting plugs of material
- 2251/44 . Margins, i.e. the area of the circumference following the axial cutting edge in the direction of rotation
- 2251/443 . . Double margin drills
- 2251/446 . . Drills with variable margins
- 2251/46 . Drills having a centre free from cutting edges or with recessed cutting edges
- 2251/48 . Chip breakers
- 2251/50 . Drilling tools comprising cutting inserts
- 2251/505 . . set at different heights
- 2251/52 . Depth indicators
- 2251/54 . Drilling tools having provision for drilling different diameters
- 2251/56 . Guiding pads
- 2251/58 . Guiding rolls
- 2251/60 . Drills with pilots
- 2251/603 . . Detachable pilots, e.g. in the form of a drill
- 2251/606 . . . being a twist drill
- 2251/62 . Drilling tools having means to reinforce the shank, e.g. drills having small shanks being gripped by devices having a larger shank
- 2251/64 . Drills operating in the reverse direction, i.e. in the unscrewing direction of a right-hand thread
- 2251/66 . Drills with provision to be used as a screwdriver
- 2251/68 . Drills with provision for suction ([use of suction in turning, boring or drilling in general B23B 2270/62](#))
- 2251/70 . Drills with vibration suppressing means
- 2260/00 Details of constructional elements**
- 2260/002 . Accumulators
- 2260/004 . Adjustable elements
- 2260/0045 . . Two elements adjustable relative to each other in three mutually perpendicular directions
- 2260/008 . Bearings
- 2260/0082 . . Sliding contact bearings
- 2260/0085 . . Needle roller bearings
- 2260/0087 . . Preloading of bearings
- 2260/016 . Bolts
- 2260/018 . Brushes
- 2260/02 . Cams
- 2260/022 . Balls
- 2260/024 . Batteries
- 2260/026 . Bushings, e.g. adapter sleeves
- 2260/028 . Chains
- 2260/03 . Clamps
- 2260/032 . Diaphragms
- 2260/034 . Drawbars
- 2260/036 . Cables
- 2260/038 . Cartridges
- 2260/04 . Centre drills of known configuration, e.g. the provision of a centre drill in centres or chucks

- 2260/042 . Collets of known configuration, i.e. devices using a collet
- 2260/044 . Clutches
- 2260/0445 . . Overload clutches
- 2260/048 . Devices to regulate the depth of cut
- 2260/0482 . . Depth controls, e.g. depth stops ([stops B23B 2260/12](#))
- 2260/0485 . . Depth gauges
- 2260/0487 . . Depth indicators ([indication scales B23B 2260/088](#))
- 2260/056 . Differential screw threads
- 2260/058 . Dust covers ([dust covers in chucks B23B 2231/28](#), [nose pieces in chucks B23B 2231/44](#))
- 2260/062 . Electric motors
- 2260/0625 . . Linear motors
- 2260/066 . Electrostrictive elements
- 2260/068 . Flexible members
- 2260/07 . Gears
- 2260/072 . Grooves
- 2260/0725 . . Spiral
- 2260/076 . Harmonic drive gearboxes, i.e. reduction gearing including wave generator, flex spline and a circular spline
- 2260/078 . Hand tools used to operate chucks or to assemble, adjust or disassemble tools or equipment used for turning, boring or drilling
- 2260/0785 . . for unclamping cutting inserts
- 2260/082 . Holes
- 2260/084 . Hirth couplings
- 2260/088 . Indication scales
- 2260/09 . Knurled surfaces
- 2260/092 . Lasers
- 2260/094 . Levels, e.g. spirit levels
- 2260/096 . Levers
- 2260/098 . Magazines
- 2260/10 . Magnets
- 2260/102 . Magnetostrictive elements
- 2260/104 . Markings, i.e. symbols or other indicating marks
- 2260/106 . Nuts
- 2260/108 . Piezoelectric elements
- 2260/11 . Planetary drives
- 2260/112 . Projections
- 2260/114 . Rings
- 2260/116 . Rollers or rolls
- 2260/118 . Suction pads or vacuum cups, e.g. for attachment of guides to workpieces
- 2260/12 . Stops ([depth controls B23B 2260/0482](#))
- 2260/122 . Safety devices
- 2260/124 . Screws
- 2260/126 . Seals
- 2260/128 . Sensors
- 2260/1285 . . Vibration sensors
- 2260/132 . Serrations ([cutting inserts with serrated bottom surfaces B23B 2200/167](#))
- 2260/134 . Spacers or shims ([shims for supporting cutting inserts B23B 2205/16](#))
- 2260/136 . Springs
- 2260/138 . Screw threads
- 2260/1381 . . Conical
- 2260/1383 . . with round thread profile
- 2260/1385 . . with square thread profile
- 2260/1386 . . with trapezoidal thread profile
- 2260/1388 . . with special profile not otherwise provided for
- 2260/142 . Valves
- 2260/144 . Wear indicators
- 2260/146 . Wedges
- 2260/158 . Worms and worm wheels
- 2265/00 Details of general geometric configurations**
- 2265/08 . Conical
- 2265/12 . Eccentric
- 2265/16 . Elliptical
- 2265/32 . Polygonal
- 2265/322 . . Square
- 2265/324 . . Pentagonal
- 2265/326 . . Hexagonal
- 2265/328 . . Octagonal
- 2265/34 . Round
- 2265/36 . Spherical
- 2270/00 Details of turning, boring or drilling machines, processes or tools not otherwise provided for**
- 2270/02 . Use of a particular power source
- 2270/022 . . Electricity
- 2270/025 . . Hydraulics
- 2270/027 . . Pneumatics
- 2270/04 . Use of centrifugal force ([compensating centrifugal force B23B 2250/08](#))
- 2270/06 . Use of elastic deformation
- 2270/08 . Clamping mechanisms; Provisions for clamping ([B23B 2210/00 takes precedence](#))
- 2270/09 . Details relating to unclamping
- 2270/10 . Use of ultrasound
- 2270/12 . Centering of two components relative to one another
- 2270/14 . Constructions comprising exactly two similar components
- 2270/16 . Constructions comprising three or more similar components
- 2270/20 . Internally located features, machining or gripping of internal surfaces
- 2270/205 . . Machining or gripping both internal and external surfaces
- 2270/22 . Externally located features, machining or gripping of external surfaces ([machining or gripping of both internal and external surfaces B23B 2270/205](#))
- 2270/24 . Tool, chuck or other device activated by the coolant or lubrication system of the machine tool
- 2270/26 . Burnishing
- 2270/28 . Cleaning
- 2270/30 . Chip guiding or removal ([use of suction B23B 2270/62](#), [drilling tools with provision for suction B23B 2251/68](#))
- 2270/32 . Use of electronics
- 2270/34 . Means for guiding
- 2270/36 . Identification of tooling or other equipment
- 2270/38 . Using magnetic fields ([magnets B23B 2260/10](#))
- 2270/48 . Measuring or detecting
- 2270/483 . . Measurement of force
- 2270/486 . . Measurement of rotational speed
- 2270/54 . Methods of turning, boring or drilling not otherwise provided for
- 2270/56 . Turning, boring or drilling tools or machines with provision for milling
- 2270/58 . Oblique elements
- 2270/60 . Prevention of rotation

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- 2270/62 . Use of suction ([suction pads or vacuum cups B23B 2260/118](#), drilling tools with provision for suction [B23B 2251/68](#), chip removal [B23B 2270/30](#))