

CPC COOPERATIVE PATENT CLASSIFICATION

B PERFORMING OPERATIONS; TRANSPORTING

(NOTES omitted)

TRANSPORTING

B65 CONVEYING; PACKING; STORING; HANDLING THIN OR FILAMENTARY MATERIAL

B65G TRANSPORT OR STORAGE DEVICES, e.g. CONVEYORS FOR LOADING OR TIPPING, SHOP CONVEYOR SYSTEMS OR PNEUMATIC TUBE CONVEYORS (packaging [B65B](#); handling thin or filamentary materials, e.g. paper sheets or thread, [B65H](#); cranes [B66C](#); portable mobile or lifting or hauling appliances, e.g. hoists, [B66D](#); devices for lifting or lowering goods for loading or unloading purposes, e.g. fork-lift trucks, [B66F 9/00](#); emptying bottles, jars, casks, barrels or similar containers, not otherwise provided for, [B67C 9/00](#); delivering or transferring liquids [B67D](#); filling or discharging vessels for liquefied, solidified or compressed gases [F17C](#); pipe-line systems for fluids [F17D](#))

NOTE

This subclass does not cover road or railway vehicles, waterborne vessels or aircraft per se, or their adaptation for transport purposes. This subject matter is covered by classes [B60](#) - [B64](#), for example in the following places:

- vehicles adapted for load transportation [B60P](#);
- railway wagons adapted for load transportation [B61D](#);
- hand carts [B62B](#);
- superstructures for load-carrying vehicles [B62D 33/00](#);
- loading or load-accommodating arrangements on ships or vessels [B63B 25/00](#), [B63B 27/00](#);
- equipment for handling freight in aircraft [B64D 9/00](#)

WARNINGS

1. The following IPC groups are not in the CPC scheme. The subject matter for these IPC groups is classified in the following CPC groups:

B65G 47/10	covered by	B65G 1/1373
B65G 47/86	covered by	B65G 47/842 , B65G 47/847
B65G 69/32	covered by	B65G 69/28
B65G 69/34	covered by	B65G 69/28

2. In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

Storing; Storage devices

1/00	Storing articles, individually or in orderly arrangement, in warehouses or magazines (conveyor combinations in warehouses, magazines or workshops B65G 37/00 ; stacking of articles B65G 57/00 ; removing articles from stacks B65G 59/00 ; loading machines B65G 65/02)	1/0421 {with control for stacker crane operations}
		1/0428 {Transfer means for the stacker crane between the alleys}
		1/0435 {with pulling or pushing means on either stacking crane or stacking area}
		1/0442 {for elongated articles (drill pipe racking E21B 19/14)}
1/02	. Storage devices (furniture A47B ; shop fittings A47F)	1/045 {in a circular arrangement, e.g. towers}
		1/0457 {with suspended load carriers}
1/023	. . {Arrangements of article supporting rollers on racks}	1/0464 {with access from above}
		1/0471 {with access from beneath}
1/026	. . {Racks equipped with a displaceable load carrying surface to facilitate loading or unloading}	1/0478 {for matrix-arrangements}
		1/0485 {Check-in, check-out devices}
1/04	. . mechanical	1/0492 {with cars adapted to travel in storage aisles}
1/0407 {using stacker cranes (constructional features of stacker cranes B66F 9/06)}	1/06 with means for presenting articles for removal at predetermined position or level (B65G 1/12 takes precedence)
1/0414 {provided with satellite cars adapted to travel in storage racks}	1/065 {with self propelled cars}

- 1/07 the upper article of a pile being always presented at the same predetermined level
- 1/08 the articles being fed by gravity {(braking arrangements for roller-ways [B65G 13/075](#); separating or stopping elements [B65G 47/88](#))}
- 1/10 . . . with relatively movable racks to facilitate insertion or removal of articles {(cabinets with means for moving compartments up and down [A47B 51/00](#); cabinet system, e.g. consisting of cabinets arranged in a row with means to open or close passages between adjacent cabinets [A47B 53/02](#))}
- 1/12 . . . with {separate} article supports or holders movable in a closed circuit to facilitate insertion or removal of articles {the articles being books, documents, forms or the like}
- 1/127 the circuit being confined in a vertical plane
- 1/133 the circuit being confined in a horizontal plane
- 1/137 . . . with arrangements or automatic control means for selecting which articles are to be removed
- 1/1371 {with data records}
- 1/1373 {for fulfilling orders in warehouses}
- 1/1375 {the orders being assembled on a commissioning stacker-crane or truck}
- 1/1376 {the orders being assembled on a commissioning conveyor}
- 1/1378 {the orders being assembled on fixed commissioning areas remote from the storage areas}
- 1/14 . . Stack holders or separators
- 1/16 . Special arrangements of articles in storage spaces
- 1/18 . . Articles inclined so as to be mutually self-supporting
- 1/20 . . Articles arranged in layers with spaces between articles
- 3/00 Storing bulk material or loose, i.e. disorderly, articles (filling or emptying storage spaces or containers, spreading-out or piling-up bulk material or loose articles [B65G 65/28](#), [B65G 65/30](#), [B65G 69/04](#))**
- 3/02 . in the open air ([B65G 3/04](#) takes precedence)
- 3/04 . in bunkers, hoppers, or like containers
- 5/00 Storing fluids in natural or artificial cavities or chambers in the earth**
- 5/005 . {in porous layers}

Devices assisting manual conveyance of articles over short distances, e.g. in storage depots, warehouses or factories (chutes [B65G 11/00](#); roller-ways [B65G 13/00](#); luggage carriers [A45C 13/38](#); holders or carriers for hand articles or for use while travelling or camping [A45F 5/00](#); vehicles in general, axles, wheels [B60](#); air-cushion vehicles [B60V](#); handcarts, sledges, features of hand-propelled wheeled devices or pedestrian-controlled, power-driven vehicles equally applicable to handcarts [B62B](#); ship-moving devices [B63C](#), [E02C](#); containers, pallets [B65D](#); air-cushions as bearing elements [F16C 29/00](#))

- 7/00 Devices for assisting manual moving or tilting heavy loads (roller-ways [B65G 13/00](#); for tilting and emptying barrels or casks [B65G 65/24](#))**
- 7/02 . Devices adapted to be interposed between loads and the ground or floor, e.g. crowbars with means for assisting conveyance of loads

- 7/04 . . Rollers
- 7/06 . . using fluid at high pressure supplied from an independent source to provide a cushion between load and ground {(conveying articles over a flat surface by jets located in the surface [B65G 51/00](#))}
- 7/08 . . for tilting the loads
- 7/10 . . for rolling cylindrical loads
- 7/12 . Load carriers, e.g. hooks, slings, harness, gloves, modified for load carrying
- 9/00 Apparatus for assisting manual handling having suspended load-carriers movable by hand or gravity**
- 9/002 . {Load-carriers, rollers therefor}
- 9/004 . {Loading or unloading arrangements}
- 9/006 . {Arresting, braking or escapement means}
- 9/008 . {Rails or switches}

Chutes; Kinds or types of conveyors; Constructional features, details, or auxiliary devices peculiar to conveyors of particular types (feeding or discharging conveyors by devices incorporated in or operatively associated with conveyors [B65G 47/00](#); loading or unloading [B65G 65/00](#); escalators or moving walkways [B66B 21/00](#); drag-line scraper conveyors [E02F 3/46](#))

11/00 Chutes (used as storage devices [B65G 1/02](#))

WARNING

Group [B65G 11/00](#) is incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/081](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 11/02 . of straight form

WARNING

Groups [B65G 11/02](#), [B65G 11/023](#) and [B65G 11/026](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 11/023 . . {for articles}
- 11/026 . . {for bulk}
- 11/04 . for mail in buildings

WARNING

Group [B65G 11/04](#) is incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/06 . . of helical or spiral form

WARNING

Groups [B65G 11/06](#), [B65G 11/063](#) and [B65G 11/066](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/085](#), [B65G 2812/086](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/063 . . {for articles}

11/066 . . {for bulk}

11/08 . . with discontinuous guiding surfaces, e.g. arranged in zigzag or cascade formation

WARNING

Groups [B65G 11/08](#) – [B65G 11/088](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/085](#), [B65G 2812/086](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/081 . . {for articles ([B65G 11/085](#) takes precedence)}

11/083 . . {for bulk ([B65G 11/085](#) takes precedence)}

11/085 . . {with zig-zag formations}

11/086 . . . {for articles}

11/088 . . . {for bulk}

11/10 . . flexible

WARNING

Groups [B65G 11/10](#), [B65G 11/103](#) and [B65G 11/106](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/103 . . {for articles}

11/106 . . {for bulk}

11/12 . . pivotable

WARNING

Groups [B65G 11/12](#), [B65G 11/123](#) and [B65G 11/126](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/083](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/123 . . {for articles}

11/126 . . {for bulk}

11/14 . . extensible, e.g. telescopic

WARNING

Groups [B65G 11/14](#), [B65G 11/143](#) and [B65G 11/146](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/082](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/143 . . {for articles}

11/146 . . {for bulk}

11/16 . . Interior surfaces; Linings

WARNING

Groups [B65G 11/16](#), [B65G 11/163](#) and [B65G 11/166](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/163 . . {for articles}

11/166 . . {for bulk}

11/18 . . Supports or mountings

WARNING

Groups [B65G 11/18](#), [B65G 11/183](#) and [B65G 11/186](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/081](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/183 . . {for articles}

11/186 . . {for bulk}

11/20 . . Auxiliary devices, e.g. for deflecting, controlling speed of, or agitating articles or solids

WARNING

Groups [B65G 11/20](#), [B65G 11/203](#) and [B65G 11/206](#) are incomplete pending reclassification of documents from groups [B65G 2812/08](#), [B65G 2812/085](#), [B65G 2812/087](#), and [B65G 2812/088](#).

All groups listed in this Warning should be considered in order to perform a complete search.

11/203 . . {for articles}

11/206 . . {for bulk}

13/00

Roller-ways (storage devices comprising roller-ways [B65G 1/02](#); endless-chain conveyors comprising load-supporting rollers [B65G 17/00](#); rollers or arrangements thereof [B65G 39/00](#))

13/02 . . having driven rollers

13/04 . . all rollers driven

13/06 . . Roller driving means

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|--------------|--|--------------|---|
| 13/065 | . . . {with displacement of the roller} | 15/58 | . . with means for holding or retaining the loads in fixed position, e.g. magnetic |
| 13/07 | . . . having endless driving elements | 15/60 | . Arrangements for supporting or guiding belts, e.g. by fluid jets |
| 13/071 | . . . with frictional engagement | 15/62 | . . Guides for sliding belts |
| 13/073 | . . . comprising free-wheel gearing | 15/64 | . . for automatically maintaining the position of the belts |
| 13/075 | . Braking means | | |
| 13/08 | . of curved form; with branch-offs | | |
| 13/10 | . . Switching arrangements | | |
| 13/11 | . Roller frames | | |
| 13/12 | . . adjustable | | |
| 15/00 | Conveyors having endless load-conveying surfaces, i.e. belts and like continuous members, to which tractive effort is transmitted by means other than endless driving elements of similar configuration (having load-conveying surfaces formed by interconnected longitudinal links B65G 17/06) | 17/00 | Conveyors having an endless traction element, e.g. a chain, transmitting movement to a continuous or substantially-continuous load-carrying surface or to a series of individual load-carriers; Endless-chain conveyors in which the chains form the load-carrying surface |
| 15/005 | . {the surface being formed by one rope} | 17/002 | . {comprising load carriers resting on the traction element} |
| 15/02 | . for conveying in a circular arc | 17/005 | . {comprising individual load carriers which are movably mounted (B65G 17/16 takes precedence)} |
| 15/04 | . the load being carried on the lower run of the endless surface | 17/007 | . {for conveying the load on the lower run or on both upper and lower runs of the conveyor} |
| 15/06 | . with oppositely-moving parts of the endless surface located in the same plane and parallel to one another | 17/02 | . comprising a load-carrying belt attached to or resting on the traction element |
| 15/08 | . the load-carrying surface being formed by a concave or tubular belt, e.g. a belt forming a trough | 17/04 | . . the belt having loops forming load-receiving pockets |
| 15/10 | . comprising two or more co-operating endless surfaces with parallel longitudinal axes, or a multiplicity of parallel elements, e.g. ropes defining an endless surface | 17/06 | . having a load-carrying surface formed by a series of interconnected, e.g. longitudinal, links, plates, or platforms |
| 15/105 | . . {the surface being formed by two or more ropes} | 17/061 | . . {the load carrying surface being formed by profiles, rods, bars, rollers or the like attached to a single traction element (B65G 17/24 takes precedence)} |
| 15/12 | . . with two or more endless belts | 17/062 | . . . {the profiles, rods, bars, rollers or the like being interconnected by a mesh or grid-like structure} |
| 15/14 | . . . the load being conveyed between the belts {(B65G 15/18 , B65G 15/20 take precedence)} | 17/063 | . . {the load carrying surface being formed by profiles, rods, bars, rollers or the like attached to more than one traction element (B65G 17/24 takes precedence)} |
| 15/16 | between an auxiliary belt and a main belt | 17/064 | . . . {the profiles, rods, bars, rollers or the like being interconnected by a mesh or grid-like structure} |
| 15/18 | . . . the belts being sealed at their edges | 17/065 | . . {the load carrying surface being formed by plates or platforms attached to a single traction element} |
| 15/20 | . . . arranged side by side, e.g. for conveyance of flat articles in vertical position | 17/066 | . . . {specially adapted to follow a curved path (for individual load carriers B65G 17/22)} |
| 15/22 | . comprising a series of co-operating units | 17/067 | . . {the load carrying surface being formed by plates or platforms attached to more than one traction element} |
| 15/24 | . . in tandem | 17/068 | . . . {specially adapted to follow a curved path (for individual load carriers B65G 17/22)} |
| 15/26 | . . extensible, e.g. telescopic {(adjustment of length or configuration of load-carrier B65G 21/14)} | 17/08 | . . the surface being formed by the traction element |
| 15/28 | . Conveyors with a load-conveying surface formed by a single flat belt, not otherwise provided for | 17/083 | . . . {the surface being formed by profiles, rods, bars, rollers or the like} |
| 15/30 | . Belts or like endless load-carriers (co-operating with rails or the like B65G 21/22 ; {co-operating} with rollers B65G 39/20) | 17/086 | . . . {specially adapted to follow a curved path (for individual load carriers B65G 17/22)} |
| 15/32 | . . made of rubber or plastics | 17/10 | . . the surface forming a longitudinal trough |
| 15/34 | . . . with reinforcing layers, e.g. of fabric | 17/12 | . comprising a series of individual load-carriers fixed, or normally fixed, relative to traction element |
| 15/36 | the layers incorporating ropes, chains, or rolled steel sections | 17/123 | . . {arranged to keep the load-carriers horizontally during at least a part of the conveyor run} |
| 15/38 | . . . with flame-resistant layers, e.g. of asbestos, glass | 17/126 | . . {Bucket elevators} |
| 15/40 | . . . troughed or tubular; formed with joints facilitating troughing | 17/14 | . . with two spaced connections to traction element |
| 15/42 | . . . having ribs, ridges, or other surface projections | | |
| 15/44 | for impelling the loads | | |
| 15/46 | . . . formed with guides | | |
| 15/48 | . . metallic | | |
| 15/50 | . . Endless load-carriers consisting of a series of parallel ropes or belt strips | | |
| 15/52 | . . . interconnected by transverse slats | | |
| 15/54 | . . Endless load-carriers made of interwoven ropes or wires | | |
| 15/56 | . . with edge-protecting or reinforcing means | | |

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| <p>17/16 . comprising individual load-carriers which are pivotally mounted, e.g. for free-swinging movement (guides inverting or tilting load-carriers for emptying {B65G 47/38; B65G 17/20 takes precedence})</p> <p>17/18 . . and move in contact with a guiding surface</p> <p>17/20 . comprising load-carriers suspended from overhead traction chains</p> <p>17/22 . with oppositely-moving parts of the conveyor located in a common plane {and being formed by individual load carriers only}</p> <p>17/24 . comprising a series of rollers which are moved {, e.g. over a supporting surface, by the traction element to effect conveyance of loads or load-carriers}</p> <p>17/26 . comprising a series of co-operating units, e.g. interconnected by pivots</p> <p>17/28 . . extensible, e.g. telescopic {(adjustment of length or configuration of traction element B65G 21/14)}</p> <p>17/30 . Details; Auxiliary devices (belts B65G 15/30; framework B65G 21/00)</p> <p>17/32 . . Individual load-carriers</p> <p>17/323 . . . {Grippers, e.g. suction or magnetic}</p> <p>17/326 . . . {Clamps, constituted by articulated chain links}</p> <p>17/34 . . . having flat surfaces, e.g. platforms, grids, forks</p> <p>17/345 {the surfaces being equipped with a conveyor}</p> <p>17/36 . . . having concave surfaces, e.g. buckets</p> <p>17/365 {having open bottom buckets}</p> <p>17/38 . . Chains or like traction elements (drive chains F16G 13/00); Connections between traction elements and load-carriers</p> <p>17/385 . . . {adapted to follow three-dimensionally curved paths}</p> <p>17/40 . . . Chains acting as load-carriers</p> <p>17/42 . . . Attaching load carriers to traction elements</p> <p>17/44 by means excluding relative movements</p> <p>17/46 . . Means for holding or retaining the loads in fixed position on the load-carriers, e.g. magnetic</p> <p>17/48 . . Controlling attitudes of load-carriers during movement ({B65G 17/18 takes precedence;} guides B65G 21/20; inverting or tilting load carriers to discharge contents B65G 47/38)</p> <p>17/485 . . . {the load carriers being suspended}</p> <p>19/00 Conveyors comprising an impeller or a series of impellers carried by an endless traction element and arranged to move articles or materials over a supporting surface or underlying material, e.g. endless scraper conveyors</p> <p>19/02 . for articles, e.g. for containers</p> <p>19/025 . . {for suspended articles}</p> <p>19/04 . for moving bulk material in open troughs or channels</p> <p>19/06 . . the impellers being scrapers similar in size and shape to the cross-section of the trough or channel</p> <p>19/08 . . . and attached to a single belt, rope or chain</p> <p>19/10 . . . and attached to a pair of belts, ropes or chains</p> <p>19/12 . . the impellers being plates having an area substantially smaller than that of the trough of channel cross-section</p> | <p>19/14 . for moving bulk material in closed conduits, e.g. tubes</p> <p>19/16 . . the impellers being elements having an area substantially smaller than that of the conduit cross-section</p> <p>19/165 . . . {the impellers being endless helical springs}</p> <p>19/18 . Details</p> <p>19/185 . . {for article conveyors, e.g. for container conveyors (B65G 19/20, B65G 19/22, B65G 19/28 take precedence)}</p> <p>19/20 . . Traction chains, ropes, or cables</p> <p>19/205 . . . {for article conveyors, e.g. for container conveyors}</p> <p>19/22 . . Impellers, e.g. push-plates, scrapers; Guiding means therefor</p> <p>19/225 . . . {for article conveyors, e.g. for container conveyors (B65G 19/24 takes precedence)}</p> <p>19/24 . . . Attachment of impellers to traction element</p> <p>19/245 {for article conveyors, e.g. for container conveyors (B65G 19/26 takes precedence)}</p> <p>19/26 pivotal</p> <p>19/265 {for article conveyors, e.g. for container conveyors}</p> <p>19/28 . . Troughs, channels, or conduits</p> <p>19/282 . . . {for article conveyors, e.g. for container conveyors (B65G 19/30 takes precedence)}</p> <p>19/285 . . . {with detachable or replaceable parts, e.g. replaceable wear channels (B65G 19/282 takes precedence)}</p> <p>19/287 . . . {Coupling means for trough sections (B65G 19/282 takes precedence)}</p> <p>19/30 . . . with supporting surface modified to facilitate movement of loads, e.g. friction reducing devices</p> <p>19/303 {for article conveyors, e.g. for container conveyors}</p> <p>19/306 {the supporting surface being provided with rollers}</p> <p>21/00 Supporting or protective framework or housings for endless load-carriers or traction elements of belt or chain conveyors</p> <p>21/005 . {for conveyors floating on liquids}</p> <p>21/02 . consisting essentially of struts, ties, or like structural elements</p> <p>21/04 . . the ties being formed by longitudinal cables or ropes</p> <p>21/06 . . constructed to facilitate rapid assembly or dismantling</p> <p>21/08 . Protective roofs or arch supports therefor</p> <p>21/10 . movable, or having interchangeable or relatively movable parts; Devices for moving framework or parts thereof</p> <p>21/105 . . {having demountable driving or return heads}</p> <p>21/12 . . to allow adjustment of position of load-carrier or traction element as a whole</p> <p>21/14 . . to allow adjustment of length or configuration of load-carrier or traction element (varying speed of conveyance by adjusting configuration of load-carrier B65G 23/00; {tensioning arrangements for belt or chain B65G 23/44})</p> <p>21/16 . for conveyors having endless load-carriers movable in curved paths</p> <p>21/18 . . in three-dimensionally curved paths</p> |
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21/20	Means incorporated in, or attached to, framework or housings for guiding load-carriers, traction elements or loads supported on moving surfaces (arrangements for supporting belts B65G 15/60 ; rollers or roller arrangements B65G 39/00)	23/36	comprising two or more driving motors each coupled to a separate driving element, e.g. at either end of the conveyors
21/2009	. . {Magnetic retaining means}	23/38	for effecting intermittent movement of belts or chains
21/2018	. . . {for retaining the load on the load-carrying surface, (retaining loads by magnetic load-carriers, e.g. belts B65G 15/58 , chains B65G 17/46 ; individual magnetic grippers B65G 17/323)}	23/40	. . Applications of pawl and ratchet mechanisms or Geneva wheels
21/2027	. . {Suction retaining means}	23/42	. . Reciprocating members engaging successive abutments on belts or chains
21/2036	. . . {for retaining the load on the load-carrying surface (individual suction grippers B65G 17/323)}	23/44	. Belt or chain tensioning arrangements
21/2045	. . {Mechanical means for guiding or retaining the load on the load-carrying surface}	25/00	Conveyors comprising a cyclically-moving, e.g. reciprocating, carrier or impeller which is disengaged from the load during the return part of its movement (jigging B65G 27/00)
21/2054	. . . {comprising elements movable in the direction of load-transport}	25/02	. the carrier or impeller having different forward and return paths of movement, e.g. walking beam conveyors
21/2063	. . . {comprising elements not movable in the direction of load-transport}	25/04	. the carrier or impeller having identical forward and return paths of movement, e.g. reciprocating conveyors
21/2072 {Lateral guidance means}	25/06	. . having carriers, e.g. belts
21/2081 {for bulk material, e.g. skirts}	25/065	. . . {Reciprocating floor conveyors}
21/209 {for augmenting or creating a pressure force between the load and the load-carrying surface}	25/08	. . having impellers, e.g. pushers
21/22	. . Rails or the like engaging sliding elements or rollers attached to load-carriers or traction elements	25/10	. . . with impeller pivotally mounted on a reciprocating bar
23/00	Driving gear for endless conveyors; Belt- or chain-tensioning arrangements	25/12	. . . with impeller fixed to a reciprocating bar and the bar being rotated about its longitudinal axis on its return stroke
23/02	. Belt- or chain-engaging elements	27/00	Jigging conveyors
23/04	. . Drums, rollers, or wheels {(B65G 23/18 takes precedence)}	27/02	. comprising helical or spiral channels or conduits for elevation of materials
23/06	. . . with projections engaging abutments on belts or chains, e.g. sprocket wheels	27/04	. Load carriers other than helical or spiral channels or conduits
23/08	. . . with self-contained driving mechanisms, e.g. motors and associated gearing	27/06	. . Joints connecting load-carrier sections
23/10	. . . arranged intermediate the ends of the conveyors	27/08	. Supports or mountings for load-carriers, e.g. framework, bases, spring arrangements {(spring arrangements as jigging movement transmitting units B65G 27/10)}
23/12	. . . Arrangements of co-operating drums or rollers to augment tractive effort applied to the belts	27/10	. Applications of devices for generating or transmitting jigging movements
23/14	. . Endless driving elements extending parallel to belt or chain {(B65G 23/18 takes precedence)}	27/12	. . of shaking devices, i.e. devices for producing movements of low frequency and large amplitude
23/16	. . . with dogs engaging abutments on belts or chains	27/14	. . . hydraulic
23/18	. . Suction or magnetic elements	27/16	. . of vibrators, i.e. devices for producing movements of high frequency and small amplitude
23/19	. . . Suction elements	27/18	. . . Mechanical devices {(B65G 27/26 takes precedence)}
23/20	. . Screws	27/20 rotating unbalanced masses
23/22	. Arrangements or mountings of driving motors {(B65G 23/08 takes precedence)}	27/22	. . . Hydraulic or pneumatic devices
23/23	. . of electric linear motors	27/24	. . . Electromagnetic devices
23/24	. Gearing between driving motor and belt- or chain-engaging elements (contained in drums, rollers or wheels B65G 23/08)	27/26	. . . with elastic coupling between vibrator and load carrier
23/26	. . Applications of clutches or brakes	27/28	. . with provision for dynamic balancing
23/28	. . Arrangements for equalising the drive to several elements	27/30	. . . by means of an oppositely-moving mass, e.g. a second conveyor
23/30	. . Variable-speed gearing	27/32	. . with means for controlling direction, frequency or amplitude of vibration or shaking movement
23/32	. for effecting drive at two or more points spaced along the length of the conveyors	27/34	. comprising a series of co-operating units
23/34	. . comprising a single motor coupled to spaced driving elements	29/00	Rotary conveyors, e.g. rotating discs, arms, star-wheels or cones (mechanical projectors B65G 31/00; screw or rotary spiral conveyors B65G 33/00)

- 29/02 . for inclined or vertical transit
- 31/00 Mechanical throwing machines for articles or solid materials**
- 31/02 . comprising belts
- 31/04 . comprising discs, drums, or like rotary impellers
- 33/00 Screw or rotary spiral conveyors**
- 33/02 . for articles
- 33/04 . . conveyed between a single screw and guiding means
- 33/06 . . conveyed and guided by parallel screws
- 33/08 . for fluent solid materials
- 33/10 . . with non-enclosed screws
- 33/12 . . with screws formed by straight tubes or drums having internal threads, or by spiral or helical tubes
- 33/14 . . comprising a screw or screws enclosed in a tubular housing
- 33/16 . . . with flexible screws operating in flexible tubes
- 33/18 . . . with multiple screws in parallel arrangements {, e.g. concentric}
- 33/20 . . . the housing being rotatable relative to the screw
- 33/22 . . . with means for retarding material flow at the delivery end of the housing
- 33/24 . Details
- 33/26 . . Screws
- 33/265 . . . {with a continuous helical surface (flexible screws [B65G 33/16](#))}
- 33/30 . . . with a discontinuous helical surface
- 33/32 . . Adaptations of bearings or couplings for supporting and connecting screws ([B65G 33/16 takes precedence](#))
- 33/34 . . Applications of driving gear
- 33/36 . . . for rotating housing and screw at different speeds
- 33/38 . . . for effecting simultaneous rotation and reciprocation of screw
- 35/00 Mechanical conveyors not otherwise provided for**
- 35/005 . {with peristaltic propulsion along a flexible tube}
- 35/02 . comprising an endless traction element, e.g. a belt, arranged to roll cylindrical articles over a supporting surface
- 35/04 . comprising a flexible load carrier, e.g. a belt, which is wound up at one end and paid out at the other ([reciprocating belt conveyors B65G 25/06](#))
- 35/06 . comprising a load-carrier moving along a path, e.g. a closed path, and adapted to be engaged by any one of a series of traction elements spaced along the path ([effecting drive at two or more points spaced along the length of an endless conveyor B65G 23/32](#))
- 35/063 . . {the traction element being a rotating bar or tube}
- 35/066 . . . {the bar or the tube being provided with a helical or annular channel}
- 35/08 . comprising trains of unconnected load-carriers, e.g. belt sections, movable in a path, e.g. a closed path, adapted to contact each other and to be propelled by means arranged to engage each load-carrier in turn

- 37/00 Combinations of mechanical conveyors of the same kind, or of different kinds, of interest apart from their application in particular machines or use in particular manufacturing processes** ([series of co-operating belt conveyor units B65G 15/22](#); [series of co-operating chain conveyor units B65G 17/26](#); [sequence control of combined conveyors B65G 43/10](#))
- 37/005 . {comprising two or more co-operating conveying elements with parallel longitudinal axes (the conveying elements being endless surfaces [B65G 15/10](#))}
- 37/02 . Flow-sheets for conveyor combinations in warehouses, magazines or workshops

Common features or details of, or auxiliary devices applicable to, conveyors of different kinds or types; Feeding or discharging devices incorporated in, or operatively associated with, conveyors

- 39/00 Rollers, e.g. drive rollers, or arrangements thereof incorporated in roller-ways or other types of mechanical conveyors** ([driving gear for rollers of roller-ways B65G 13/06](#))
- 39/02 . Adaptations of individual rollers and supports therefor
- 39/025 . . {having spherical roller elements}
- 39/04 . . the rollers comprising a number of roller forming elements mounted on a single axle
- 39/06 . . the roller sleeves being shock-absorbing, e.g. formed by helically-wound wires
- 39/07 . . Other adaptations of sleeves
- 39/071 . . . for aligning belts or sheets
- 39/073 . . . for cleaning belts
- 39/08 . . the rollers being magnetic
- 39/09 . . Arrangements of bearing or sealing means
- 39/10 . Arrangements of rollers ([on a single axle B65G 39/04](#))
- 39/12 . . mounted on framework
- 39/125 . . . {for selectively adjusting troughing of the conveying belt}
- 39/14 . . . Spring-supported sets, e.g. permitting troughing of a load-carrying belt
- 39/145 {attached to ties formed by longitudinal cables or ropes}
- 39/16 . . . for aligning belts or chains
- 39/18 . . . for guiding loads
- 39/20 . . attached to moving belts or chains
- 41/00 Supporting frames or bases for conveyors as a whole, e.g. transportable conveyor frames**
- 41/001 . {with the conveyor adjustably mounted on the supporting frame or base}
- 41/002 . . {Pivotably mounted}
- 41/003 . . {mounted for linear movement only}
- 41/005 . . {mounted for both pivotal and linear movement}
- 41/006 . {with the conveyor not adjustably mounted on the supporting frame or base}
- 41/007 . {Means for moving conveyor frames and control arrangements therefor ([B65G 41/02 takes precedence](#))}
- 41/008 . . {frames mounted on wheels or caterpillar ([for movement on rail tracks B65G 41/02](#))}
- 41/02 . Frames mounted on wheels for movement on rail tracks

43/00	Control devices, e.g. for safety, warning or fault-correcting	47/1414 {by means of movement of at least the whole wall of the container}
	NOTE	47/1421 {Vibratory movement}
	in this group the following indexing codes are used:	47/1428 {rotating movement}
	B65G 2811/0673	47/1435 {using the centrifugal effect to arrange or orientate the articles}
	B65G 2812/02099 - B65G 2812/02108	47/1442 {by means of movement of the bottom or a part of the wall of the container (devices using suction or magnetic forces B65G 47/1485)}
43/02	. detecting dangerous physical condition of load carriers, e.g. for interrupting the drive in the event of overheating	47/145 {Jigging or reciprocating movement}
43/04	. detecting slip between driving element and load-carrier, e.g. for interrupting the drive {(B65G 43/02 takes precedence)}	47/1457 {Rotating movement in the plane of the rotating part}
43/06	. interrupting the drive in case of driving element breakage; Braking or stopping loose load-carriers	47/1464 {using the centrifugal effect to arrange or orientate the articles}
43/08	. Control devices operated by article or material being fed, conveyed or discharged {(and controlling the discharging devices B65G 47/42)}	47/1471 {Movement in one direction, substantially outwards}
43/10	. Sequence control of conveyors operating in combination	47/1478 {by means of pick-up devices, the container remaining immobile}
		47/1485 {using suction or magnetic forces}
		47/1492 {the articles being fed from a feeding conveyor}
45/00	Lubricating, cleaning, or clearing devices	47/16	. . for feeding materials in bulk
45/005	. {Cleaning conveyor screws}	47/18	. . . Arrangements or applications of hoppers or chutes
45/02	. Lubricating devices	47/19 having means for controlling material flow, e.g. to prevent overloading
45/04	. . for rollers	47/20 the hoppers or chutes being movable
45/06	. . . forming belt troughing structure	47/22	. Devices influencing the relative position or the attitude of articles during transit by conveyors (during feeding B65G 47/14)
45/08	. . for chains	47/24	. . orientating the articles
45/10	. Cleaning devices (adaptations of roller sleeves for cleaning belts B65G 39/073)	47/244	. . . by turning them about an axis substantially perpendicular to the conveying plane
45/105	. . {comprising vibrating means}	47/2445 {by means of at least two co-operating endless conveying elements}
45/12	. . comprising scrapers	47/248	. . . by turning over or inverting them (B65G 47/244 takes precedence)
45/14	. . . Moving scrapers	47/252 about an axis substantially perpendicular to the conveying direction
45/16	. . . with scraper biasing means	47/256	. . . removing incorrectly orientated articles
45/18	. . comprising brushes	47/26	. . . arranging the articles, e.g. varying spacing between individual articles
45/20	. . comprising screws	47/261	. . . {Accumulating articles}
45/22	. . comprising fluid applying means	47/263 {the conveyor drive is taken from a longitudinally extending shaft}
45/24	. . comprising plural diverse cleaning devices	47/265 {with one or more load advancing units travelling along the entire length of the accumulation line}
45/26	. . for gathering residue after cleaning	47/266 {by means of a series of pivotable stop elements}
47/00	Article or material-handling devices associated with conveyors; Methods employing such devices	47/268 {by means of belt or chain conveyor}
47/02	. Devices for feeding articles or materials to conveyors	47/28	. . . during transit by a single conveyor
47/04	. . for feeding articles	47/29 by temporarily stopping movement {(stopping elements B65G 47/88)}
47/06	. . . from a single group of articles arranged in orderly pattern, e.g. workpieces in magazines (de-stacking devices B65G 59/00)	47/295 {by means of at least two stopping elements}
47/08 spacing or grouping the articles during feeding (during transit by conveyor B65G 47/28)	47/30	. . . during transit by a series of conveyors
47/082 {grouping articles in rows}	47/31 by varying the relative speeds of the conveyors forming the series
47/084 {grouping articles in a predetermined 2-dimensional pattern}	47/32 Applications of transfer devices {(such devices per se B65G 47/74)}
47/086 {cubiform articles}	47/34	. Devices for discharging articles or materials from conveyor (B65G 47/256 takes precedence)
47/088 {cylindrical articles}		
47/12	. . . from disorderly-arranged article piles or from loose assemblages of articles		
47/14 arranging or orientating the articles by mechanical or pneumatic means during feeding (during transit by conveyor B65G 47/24 , B65G 47/26)		
47/1407 {the articles being fed from a container, e.g. a bowl}		

- 47/36 . . . by detaching suspended articles
- 47/38 . . . by dumping, tripping, or releasing load carriers
([by flexing or tilting travelling structures B65G 47/94](#))
- 47/40 . . . by tilting conveyor buckets
- 47/42 . . . operated by article or material being conveyed and discharged ([B65G 47/46 takes precedence](#))
- 47/44 . . . Arrangements or applications of hoppers or chutes
- 47/46 . . . and distributing, e.g. automatically, to desired points ([in tube mail systems B65G 51/36](#))
- 47/48 . . . according to bodily destination marks on either articles or load-carriers
- 47/482 {using exclusively mechanical transmitting means between destination marks and switching means}
- 47/485 {using electric or electronic transmitting means between destination marks and switching means}
- 47/487 {the destination marks being mechanically detected}
- 47/49 without bodily contact between article or load carrier and automatic control device {, e.g. the destination marks being electrically or electronically detected}
- 47/493 {by use of light responsive means}
- 47/496 {by use of magnetic responsive means}
- 47/50 . . . according to destination signals stored in separate systems
- 47/503 {the system comprising endless moving means}
- 47/506 {the system comprising a shift-register}
- 47/51 . . . according to unprogrammed signals, e.g. influenced by supply situation at destination
- 47/5104 {for articles}
- 47/5109 {first In - First Out systems: FIFO}
- 47/5113 {using endless conveyors
([B65G 47/5145 takes precedence](#))}
- 47/5118 {with variable accumulation capacity}
- 47/5122 {by displacement of the conveyor-guiding means, e.g. of the loose pulley-type ([B65G 47/5127 takes precedence](#))}
- 47/5127 {by relative displacement between conveyor and input or output}
- 47/5131 {by relative displacement between conveyors or conveyor parts and bridging means therebetween}
- 47/5136 {using rotary conveyors}
- 47/514 {using stacking and/or destacking arrangements or stacks of articles or article carriers}
- 47/5145 {with recirculation means}
- 47/515 {First In-Last Out systems [FILO]; Last In-First Out systems [LIFO]}
- 47/5154 {using endless conveyors
([B65G 47/5186 takes precedence](#))}
- 47/5159 {with variable accumulation capacity}
- 47/5163 {by displacement of conveyor-guiding means, e.g. of the loose pulley type ([B65G 47/5168 takes precedence](#))}
- 47/5168 {by relative displacement between conveyor and conveyor in- or output means}
- 47/5172 {by relative displacement between conveyors or conveyor parts and bridging means therebetween}
- 47/5177 {using rotary conveyor(s)}
- 47/5181 {using stacking or destacking arrangements or stacks of articles or article-carriers}
- 47/5186 {with recirculation means}
- 47/519 {collecting tables or bins as end-station}
- 47/5195 {for materials in bulk}
- 47/52 . . . Devices for transferring articles or materials between conveyors i.e. discharging or feeding devices ([loading or unloading by means not incorporated in, or not operatively associated with, conveyors B65G 65/00; transfer of workpieces during metal rolling B21B 41/00](#))
- 47/525 . . . {using fluid jets}
- 47/53 . . . between conveyors which cross one another
- 47/54 . . . at least one of which is a roller-way
- 47/56 . . . to or from inclined or vertical conveyor sections
- 47/57 . . . for articles
- 47/58 . . . for materials in bulk
- 47/60 . . . to or from conveyors of the suspended, e.g. trolley, type
- 47/61 . . . for articles
- 47/62 . . . for materials in bulk
- 47/64 . . . Switching conveyors
- 47/641 . . . {by a linear displacement of the switching conveyor}
- 47/642 {in a horizontal plane}
- 47/643 {in a vertical plane}
- 47/644 . . . {by a pivoting displacement of the switching conveyor}
- 47/645 {about a horizontal axis}
- 47/646 {the axis being parallel to the conveying direction}
- 47/647 {the axis being perpendicular to the conveying direction}
- 47/648 {about a vertical axis}
- 47/66 . . . Fixed platforms or combs, e.g. bridges between conveyors
- 47/68 . . . adapted to receive articles arriving in one layer from one conveyor {lane} and to transfer them in individual layers to more than one conveyor {lane or to one broader conveyor lane}, or *vice versa*, e.g. combining the flows of articles conveyed by more than one conveyor
- 47/681 . . . {from distinct, separate conveyor lanes}
- 47/682 . . . {from a single conveyor lane consisting of one conveyor or several adjacent conveyors}
- 47/683 . . . {with tilting of at least part of the conveyor to make use of gravity}
- 47/684 . . . {with recirculation of articles forming a buffer}
- 2047/685 . . . {Devices for preventing jamming in converging flows}
- 2047/686 {Lane boundaries which reciprocate or oscillate, e.g. vibrating boundaries}
- 2047/687 {Lane boundaries which comprise rotatable elements, e.g. discs, cylinders, endless belts}
- 2047/688 {Lane boundaries which are compliant}

2047/689 {Lane boundaries which are of such shape that tight arrays of articles are broken up or prevented from forming}	47/8861 {Stop in the form of a clamp on one or both sides of the article}
47/69	. . . the articles being accumulated temporarily {(accumulating articles during transit B65G 47/261)}	47/8869 {stopping or lifting all articles from a conveyor}
47/70	. . . with precedence controls among incoming article flows	47/8876 {with at least two stops acting as gates}
47/71	. . . the articles being discharged {or distributed} to several {distinct separate} conveyors {or to a broader conveyor lane}	47/8884 {Stops acting asynchronously, e.g. one stop open, next one closed or the opposite}
47/715 {to a broader conveyor lane}	47/8892 {Stops acting independently of each other}
47/72	. . transferring materials in bulk from one conveyor to several conveyors, or <i>vice versa</i>	47/90	. . Devices for picking-up and depositing articles or materials
47/74	. Feeding, transfer, or discharging devices of particular kinds or types	47/901	. . . {provided with drive systems with rectilinear movements only}
47/76	. . Fixed or adjustable ploughs or transverse scrapers	47/902	. . . {provided with drive systems incorporating rotary and rectilinear movements}
47/763	. . . {Fixed ploughs or transverse scrapers}	47/904	. . . {provided with rotary movements only}
47/766	. . . {Adjustable ploughs or transverse scrapers}	47/905	. . . {Control arrangements}
47/78	. . Troughs having discharge openings and closures {(in air-slides B65G 53/20)}	47/907	. . . {with at least two picking-up heads}
47/80	. . Turntables carrying articles or materials to be transferred, e.g. combined with ploughs or scrapers	47/908	. . . {with inflatable picking-up means (inflatable gripping members on load engaging elements for cranes B66C 1/46)}
47/82	. . Rotary or reciprocating members for direct action on articles or materials, e.g. pushers, rakes, shovels {(means for pushing glass articles onto a conveyor C03B 9/453)}	47/91	. . . incorporating pneumatic, e.g. suction, grippers
47/84	. . Star-shaped wheels or devices having endless travelling belts or chains, the wheels or devices being equipped with article-engaging elements	47/911 {with air blasts producing partial vacuum}
47/841	. . . {Devices having endless travelling belts or chains equipped with article-engaging elements}	47/912 {provided with drive systems with rectilinear movements only}
47/842 {the article-engaging elements being grippers}	47/914 {provided with drive systems incorporating rotary and rectilinear movements}
47/843 {the article-engaging elements being suction or magnetic means}	47/915 {provided with drive systems with rotary movements only}
47/844 {the article-engaging elements being pushers transversally movable on the supporting surface, e.g. pusher-shoes}	47/917 {control arrangements}
47/845 {the article engaging elements being pushers moving in parallel and independently from the supporting conveyor}	47/918 {with at least two picking-up heads}
47/846	. . . {Star-shaped wheels or wheels equipped with article-engaging elements}	47/92	. . . incorporating electrostatic or magnetic grippers
47/847 {the article-engaging elements being grippers}	47/94	. . Devices for flexing or tilting travelling structures; Throw-off carriages
47/848 {the article-engaging elements being suction or magnetic means}	47/945	. . . {tilting endless surfaces, e.g. belts}
47/88	. . Separating or stopping elements, e.g. fingers (attached to star-shaped wheels B65G 47/84)	47/95	. . . adapted for longitudinal delivery
47/8807	. . . {with one stop}	47/96	. . . Devices for tilting links or platform {(releasing load-carriers B65G 47/38)}
47/8815 {Reciprocating stop, moving up or down in the path of the article}	47/962 {tilting about an axis substantially parallel to the conveying direction}
47/8823 {Pivoting stop, swinging in or out of the path of the article}	47/965 {tilting about a sided-axis, i.e. the axis is not located near the center-line of the load-carrier}
47/883 {Fixed stop}	47/967 {tilting about an axis perpendicular to the conveying direction}
47/8838 {with a linearly movable pusher element which lifts or releases the article}	49/00	Conveying systems characterised by their application for specified purposes not otherwise provided for
47/8846 {with a pivoting pusher element which lifts or releases the article}	49/02	. for conveying workpieces through baths of liquid
47/8853 {with conveyors, e.g. pivoting or rotating, to transfer the article}	49/025	. . {conveyor feeding and discharging means}
		49/04	. . the workpieces being immersed and withdrawn by movement in a vertical direction
		49/0404	. . . {specially adapted for very long workpieces, e.g. chains, cables or belts}
		49/0409	. . . {specially adapted for workpieces of definite length}
		49/0413 {arrangements for conveyance through the bath}
		49/0418 {chain or belt conveyors}
		49/0422 {screws}
		49/0427 {jigging conveyors}
		49/0431 {reciprocating conveying means}
		49/0436 {arrangements for conveyance from bath to bath}

- 49/044 {along a continuous circuit}
- 49/0445 {the circuit being movable vertically as a whole}
- 49/045 {the circuit being fixed}
- 49/0454 {by means of containers -or workpieces- carriers ([containers or carriers as such see C25D 17/00](#))}
- 49/0459 {movement in a vertical direction is caused by self-contained means}
- 49/0463 {movement in a vertical direction is caused by lifting means or fixed or adjustable guiding means located at the bath area}
- 49/0468 {without container or workpieces carriers}
- 49/0472 {along a non continuous circuit}
- 49/0477 {with lifting means for circuit parts}
- 49/0481 {with lifting means locating at the bath area}
- 49/0486 {provided with rotating or pivoting arms}
- 49/049 {provided with vertical guiding means}
- 49/0495 {conveying by flows of fluids}
- 49/05 for fragile or damageable materials or articles
- 49/06 for fragile sheets, e.g. glass

NOTE

In group [B65G 49/06](#) and subgroups it is desirable to add indexing codes for specific aspects of conveying systems. The indexing codes are chosen from groups [B65G 2249/00](#) - [B65G 2249/045](#)

- 49/061 . . . {Lifting, gripping, or carrying means, for one or more sheets forming independent means of transport, e.g. suction cups, transport frames (suction means as load-engaging elements attached to the lifting or lowering gear of cranes [B66C 1/02](#); suction cups for attaching purposes [F16B 47/00](#); suction cups on gripping heads [B25J 15/0616](#); suction cups in general [B65G 47/91](#); suction cups combined with cutting means on vertical conveyors [C03B 33/00](#) - [C03B 33/10](#); devices for turning sheets [B65G 49/067](#); suspending devices [B65G 49/066](#))}
- 49/062 . . . {Easels, stands or shelves, e.g. castor-shelves, supporting means on vehicles; (vehicles adapted to carry glass sheets [B60P 3/002](#); storing articles [B65G 1/00](#) or [A47B 53/02](#); packaging for glass sheets [B65D 85/48](#))}
- 49/063 . . . {Transporting devices for sheet glass}
- 49/064 . . . {in a horizontal position ([B65G 49/066](#) takes precedence)}
- 49/065 . . . {supported partially or completely on fluid cushions, e.g. a gas cushion ([in general B65G 51/00](#))}
- 49/066 . . . {being suspended; Suspending devices, e.g. clamps, supporting tongs}
- 49/067 . . . {Sheet handling, means, e.g. manipulators, devices for turning or tilting sheet glass (suction cups [B65G 49/061](#); combined with vertical conveyors [C03B 33/00](#) - [C03B 33/10](#); stacking and destacking [B65G 49/068](#))}

- 49/068 . . . {Stacking or destacking devices; Means for preventing damage to stacked sheets, e.g. spaces ([stacking in general B65G 57/00](#); [destacking in general B65G 59/00](#); spacer sheets in general [B65H](#))}
- 49/069 . . . {Means for avoiding damage to stacked plate glass, e.g. by interposing paper or powder spacers in the stack ([maculation per se B65H 39/00](#))}
- 49/07 . . . for semiconductor wafers {Not used, [see H01L 21/677](#)} (specially adapted for conveying of semiconductor wafers during manufacture or treatment of semiconductor or electric solid state devices or components [H01L 21/677](#))
- 49/08 . . . for ceramic mouldings
- 49/085 . . . {for loading or unloading racks or similar frames; loading racks therefor}

Non-mechanical conveying through pipes or tubes (pipe-line systems [F17D](#)); Floating in troughs

- 51/00 Conveying articles through pipes or tubes by fluid flow or pressure; Conveying articles over a flat surface, e.g. the base of a trough, by jets located in the surface**
- 51/01 . Hydraulic transport of articles ([B65G 51/04](#) takes precedence; [water roundabouts A63G 3/00](#))
- 51/02 . Directly conveying the articles, e.g. slips, sheets, stockings, containers or workpieces, by flowing gases
- 51/025 . . {Conveying ammunition through pipes}
- 51/03 . . over a flat surface or in troughs
- 51/035 . . . {for suspended articles, e.g. bottles}
- 51/04 . Conveying the articles in carriers having a cross-section approximating that of the pipe or tube; Tube mail systems
- 51/06 . . Despatch carriers for tube mail
- 51/08 . . Controlling or conditioning the operating medium
- 51/10 . . . at section junctions of pneumatic systems
- 51/12 Pneumatic gates
- 51/14 Pneumatic sluices
- 51/16 . . . varying, e.g. starting or stopping, gas pressure or flow
- 51/18 . . Adaptations of pipes or tubes; Pipe or tube joints
- 51/20 . . Braking arrangements
- 51/22 . . Arrangements for stopping the carriers en route in order to control carrier sequence; Blocking or separating devices
- 51/24 . . Switches
- 51/26 . . Stations
- 51/28 . . . for despatch
- 51/30 . . . for delivery
- 51/32 . . . for despatch, delivery, and transit
- 51/34 . . Two-way operation
- 51/36 . . Other devices for indicating or controlling movements of carriers, e.g. for supervising individual tube sections, for counting carriers, for reporting jams or other operating difficulties
- 51/38 . . . Contact devices on interior of tubes for detecting passage of carriers
- 51/40 . . . Automatically distributing the carriers to desired stations
- 51/42 according to indications on carriers

- 51/44 without mechanical contact between carriers and controllers
- 51/46 according to separate signal systems
- 53/00 Conveying materials in bulk through troughs, pipes or tubes by floating the materials or by flow of gas, liquid or foam**
- 53/02 . Floating material troughs
- 53/04 . Conveying materials in bulk pneumatically through pipes or tubes; Air slides
- 53/06 . . Gas pressure systems operating without fluidisation of the materials
- 53/08 . . . with mechanical injection of the materials, e.g. by screw
- 53/10 . . . with pneumatic injection of the materials by the propelling gas
- 53/12 the gas flow acting directly on the materials in a reservoir
- 53/14 the gas flow inducing feed of the materials by suction effect
- 53/16 . . Gas pressure systems operating with fluidisation of the materials
- 53/18 . . . through a porous wall
- 53/20 of an air slide, e.g. a trough
- 53/22 the systems comprising a reservoir, e.g. a bunker
- 53/24 . . Gas suction systems
- 53/26 . . . operating with fluidisation of the materials
- 53/28 . . Systems utilising a combination of gas pressure and suction (inducing feed of the materials by suction in gas pressure systems [B65G 53/14](#))
- 53/30 . Conveying materials in bulk through pipes or tubes by liquid pressure
- 53/32 . Conveying concrete, e.g. for distributing same at building sites (mixing concrete on or by conveyors [B28C 5/34](#))
- 53/34 . Details
- 53/36 . . Arrangements of containers (hoppers [B65D 3/06](#); containers in general [B65D](#))
- 53/38 . . Modification of material containing walls to facilitate fluidisation (hoppers with walls modified for fluidisation of contents [B65D 88/72](#))
- 53/40 . . Feeding or discharging devices
- 53/42 . . . Nozzles
- 53/44 . . . Endless conveyors
- 53/46 . . . Gates or sluices, e.g. rotary wheels
- 53/4608 {Turnable elements, e.g. rotary wheels with pockets or passages for material}
- 53/4616 {with axis of turning parallel to flow}
- 53/4625 {with axis of turning perpendicular to flow}
- 53/4633 {the element having pockets, rotated from charging position to discharging position, i.e. discrete flow}
- 53/4641 {with means for clearing out the pockets}
- 53/465 {with a closable outlet}
- 53/4658 {the element having passages simultaneously connectable to both inlet and outlet ports}
- 53/4666 {with axis of turning neither parallel nor perpendicular to flow, i.e. mixed flow}
- 53/4675 {with flexible wall parts, e.g. peristaltic devices}
- 53/4683 {with a reciprocating mover acting directly on material}
- 53/4691 {of air-lock type, i.e. at least two valves opening asynchronously}
- 53/48 . . . Screws or like rotary conveyors
- 53/50 . . . Pneumatic devices (incorporated in nozzles [B65G 53/42](#))
- 53/52 . . Adaptations of pipes or tubes
- 53/521 . . . {means for preventing the accumulation or for removal of deposits (preventing accumulation in pipes in general [F16L 55/24](#))}
- 53/523 . . . {Wear protection}
- 53/525 . . . {for conveyance in plug-form}
- 53/526 . . . {with means for special treatment to facilitate transport}
- 53/528 . . . {Flux combining or dividing arrangements ([B65G 53/56](#) takes precedence)}
- 53/54 . . . Flexible pipes or tubes
- 53/56 . . . Switches
- 53/58 . . Devices for accelerating or decelerating flow of the materials; Use of pressure generators (controlling pressure of propelling gas [B65G 53/66](#))
- 53/60 . . Devices for separating the materials from propellant gas
- 53/62 . . . using liquid
- 53/64 . . . in discrete amounts
- 53/66 . . Use of indicator or control devices, e.g. for controlling gas pressure, for controlling proportions of material and gas, for indicating or preventing jamming of material {(controlling the flow of coal firing systems [C21B 5/003](#))}
- 54/00 Non-mechanical conveyors not otherwise provided for**
- 54/02 . electrostatic, electric, or magnetic
- 54/025 . . {the load being magnetically coupled with a piston-like driver moved within a tube}
- Stacking or de-stacking; Loading or unloading** (by means incorporated in, or operatively associated with, conveyors [B65G 47/00](#); lift trucks [B60P](#); [B66F](#); handling sheet material or flat articles made therefrom [B65H](#); cranes [B66C](#); loading or unloading by soil-shifting or like equipment [E02F](#); stacking or de-stacking data record cards in association with machines for marking or sensing data [G06K](#))
- NOTE**
- In groups [B65G 57/00](#) - [B65G 61/00](#), the following term is used with the meaning indicated:
- "stacking" means disposing articles individually or in layers one above each other
- 57/00 Stacking of articles** ([B65G 60/00](#) takes precedence; feeding, piling or stacking sheets [B65H](#))
- 57/005 . {by using insertions or spacers between the stacked layers}
- 57/02 . by adding to the top of the stack
- 57/03 . . from above
- 57/035 . . . {with a stepwise downward movement of the stack}
- 57/04 . . . by suction or magnetic devices
- 57/06 . . . Gates for releasing articles
- 57/08 . . articles being tilted or inverted prior to depositing
- 57/081 . . . alternate articles being inverted

- 57/09 . . from alongside
- 57/10 . . . by devices, e.g. reciprocating, acting directly on articles for horizontal transport to the top of stack
- 57/11 . . the articles being stacked by direct action of the feeding conveyor
- 57/112 . . . the conveyor being adjustable in height
- 57/14 . . . the articles being transferred from carriers moving in an endless path adjacent to the stacks
- 57/16 . . Stacking of articles of particular shape
- 57/165 . . . {nested}
- 57/18 . . . elongated, e.g. sticks, rods, bars
- 57/183 {Angle irons}
- 57/186 {Cylindrical articles, e.g. tubes, rods, etc.}
- 57/20 . . . three-dimensional, e.g. cubiform, cylindrical
- 57/22 in layers each of predetermined arrangement
- 57/24 the layers being transferred as a whole, e.g. on pallets
- 57/245 {with a stepwise downward movement of the stack}
- 57/26 the arrangement providing for spaces between the articles
- 57/28 . . by assembling the articles and tilting the assembled articles to a stacked position
- 57/30 . . by adding to the bottom of the stack
- 57/301 . . {by means of reciprocatory or oscillatory lifting and holding or gripping devices}
- 57/302 . . . {added articles being lifted to substantially stationary grippers or holders}
- 57/303 . . . {the stack being lowered by mobile grippers or holders onto added articles}
- 57/305 . . {by means of rotary devices or endless elements}
- 57/306 . . . {the rotary devices being wheels}
- 57/307 . . . {the rotary devices being screws}
- 57/308 . . . {by means of endless elements}
- 57/32 . . characterised by stacking during transit
- 59/00 De-stacking of articles (B65G 60/00 takes precedence)**
- 59/005 . . {by using insertions or spacers between the stacked layers}
- 59/02 . . De-stacking from the top of the stack
- 59/023 . . . {by means insertable between the stacked articles or layers}
- 59/026 . . . {with a stepwise upward movement of the stack}
- 59/04 . . by suction or magnetic devices
- 59/045 . . . {with a stepwise upward movement of the stack}
- 59/06 . . De-stacking from the bottom of the stack
- 59/061 . . {articles being separated substantially along the axis of the stack}
- 59/062 . . . {by means of reciprocating or oscillating escapement-like mechanisms}
- 59/063 {comprising lifting means}
- 59/065 {by angularly displacing the stack relatively to the lower most article or *vice versa*}
- 59/066 . . . {by means of rotary devices or endless elements}
- 59/067 . . {articles being separated substantially perpendicularly to the axis of the stack}
- 59/068 . . . {by means of endless elements}
- 59/08 . . De-stacking after preliminary tilting of the stack
- 59/10 . . De-stacking nested articles
- 59/101 . . . {by means of oscillating escapement-like mechanisms}
- 59/102 {the axis of oscillation being substantially parallel to the axis of the stack}
- 59/103 {comprising lifting or gripping means}
- 59/105 . . . {by means of reciprocating escapement-like mechanisms}
- 59/106 {comprising lifting or gripping means}
- 59/107 . . . {by means of rotary devices or endless elements}
- 59/108 {the axis of rotation being substantially parallel to the axis of the stack}
- 59/12 . . characterised by de-stacking during transit
- 60/00 Simultaneously or alternatively stacking and de-stacking of articles**
- 61/00 Use of pick-up or transfer devices or of manipulators for stacking or de-stacking articles not otherwise provided for**
- 63/00 Transferring or trans-shipping at storage areas, railway yards or harbours {or in opening mining cuts}; Marshalling yard installations**
- 63/002 . . {for articles}
- 63/004 . . . {for containers}
- 63/006 {using slanted guides}
- 63/008 . . {for bulk material}
- 63/02 . . with essentially horizontal transit otherwise than by bridge
- 63/022 . . . {for articles}
- 63/025 {for containers}
- 63/027 . . . {for bulk material}
- 63/04 . . with essentially-horizontal transit by bridges equipped with conveyors
- 63/042 . . . {for articles}
- 63/045 {for containers}
- 63/047 . . . {for bulk material}
- 63/06 . . with essentially-vertical transit
- 63/062 . . . {for articles}
- 63/065 {for containers}
- 63/067 . . . {for bulk material}
- 65/00 Loading or unloading (of vehicles B65G 67/00)**
- 65/005 . . {Control arrangements}
- 65/02 . . Loading or unloading machines comprising essentially a conveyor for moving the loads associated with a device for picking-up the loads
- 65/04 . . . with pick-up shovels (constructions of shovels E02F)
- 65/06 . . . with endless scraping or elevating pick-up conveyors
- 65/08 . . . with reciprocating pick-up conveyors
- 65/10 Raking or scraping devices
- 65/12 operations at positions off-set from the conveyor centreline
- 65/14 . . . with jiggling pick-up conveyors, e.g. duck-bills
- 65/16 . . . with rotary pick-up conveyors
- 65/18 Discs
- 65/20 Paddle wheels
- 65/22 Screws
- 65/23 . . Devices for tilting and emptying of containers
- 65/24 . . . for manual tilting of barrels or casks

- 65/28 . Piling or unpling loose materials in bulk, e.g. coal, manure, timber, not otherwise provided for ([by soil-shifting or like equipment E02F](#))
- 65/30 . Methods or devices for filling or emptying bunkers, hoppers, tanks, or like containers, of interest apart from their use in particular chemical or physical processes or their application in particular machines, e.g. not covered by a single other subclass ([devices for tilting and emptying containers B65G 65/23](#); such containers having means facilitating filling or emptying [B65D 88/54](#))

NOTE

Methods or devices for filling bunkers, hoppers, or containers are only classified in group [B65G 65/30](#) if they are of general application apart from their use in particular processes or their application in particular machines or if they are not covered by a single other subclass

- 65/32 . . Filling devices
- 65/34 . . Emptying devices ([conveyor construction B65G 15/00 - B65G 35/00](#); [devices similar to vehicle tippers B65G 67/48](#))
- 65/36 . . . Devices for emptying from the top
- 65/365 {comprising a vertical passage located inside the container}
- 65/38 Mechanical devices
- 65/40 . . . Devices for emptying otherwise than from the top
 - 65/42 using belt or chain conveyors
 - 65/425 {arranged to be movable}
 - 65/44 using reciprocating conveyors, e.g. jiggling conveyors
 - 65/46 using screw conveyors
 - 65/463 {arranged vertically or substantially vertically within the container ([B65G 65/466 takes precedence](#))}
 - 65/466 {arranged to be movable}
 - 65/48 using other rotating means, e.g. rotating pressure sluices in pneumatic systems ([B65G 53/46 takes precedence](#))
 - 65/4809 {rotating about a substantially vertical axis}
 - 65/4818 {and having the form of rotating tables or pans}
 - 65/4827 {with particular surface features, e.g. ribs, roughening}
 - 65/4836 {and moving material over a stationary surface, e.g. sweep arms or wheels}
 - 65/4845 {flexible, e.g. chains, cables, spring arms}
 - 65/4854 {mounted on a carriage, e.g. for movement along slit-like outlets}
 - 65/4863 {by means of eccentric motion}
 - 65/4872 {through which material passes, e.g. fan-like wheels}
 - 65/4881 {rotating about a substantially horizontal axis}
 - 65/489 {in the form of rotating tubular chutes}

67/00

Loading or unloading vehicles ([by means incorporated in the vehicles B60-B64](#), e.g., [B60P 1/00](#), [B61D 9/00](#), [B63B 27/00](#), [B64D 9/00](#); [ground or aircraft-carrier-deck installations for aircraft B64F 1/32](#))

- 67/02 . Loading or unloading land vehicles
- 67/04 . . Loading land vehicles {([loading or unloading boats to or from land vehicles B60P 3/10](#))}
- 67/06 . . . Feeding articles or materials from bunkers or tunnels
 - 67/08 using endless conveyors
 - 67/10 using conveyors covering the whole length of vehicle trains
 - 67/12 Loading elongated articles, e.g. rails, logs
 - 67/14 Loading hardened bricks, briquettes, or the like
 - 67/16 Loading coke-oven products ([discharging coke-ovens C10B 33/00](#))
 - 67/18 Refuelling locomotives with solid fuels
 - 67/20 Loading covered vehicles
 - 67/22 Loading moving vehicles
 - 67/24 . . Unloading land vehicles
 - 67/26 using rakes or scrapers
 - 67/28 External transverse blades attached to endless conveyors
 - 67/30 using transportable tipping apparatus
 - 67/32 using fixed tipping installations
 - 67/34 Apparatus for tipping wagons or mine cars ([inverting wagons B65G 67/48](#))
 - 67/36 endwise
 - 67/38 comprising a turntable
 - 67/40 toward one end only
 - 67/42 sideways
 - 67/44 by passing the vehicles over a stretch of transversely-inclined rails
 - 67/46 Apparatus for lifting and tilting
 - 67/48 Vehicle tippers
 - 67/50 Rotary vehicle tippers, i.e. rotating through 360 degrees
 - 67/52 having several decks
 - 67/54 Vehicle-locking means
 - 67/56 Vehicle and tippler interlocking controls
 - 67/60 . Loading or unloading ships ([arrangement of ship-based loading or unloading equipment for cargo or passengers B63B 27/00](#))
 - 67/603 . . . {using devices specially adapted for articles}
 - 67/606 . . . {using devices specially adapted for bulk material}
 - 67/62 . . . using devices influenced by the tide or by the movements of the ship, e.g. devices on pontoons

69/00

Auxiliary measures taken, or devices used, in connection with loading or unloading

([by means incorporated in, or operatively associated with, conveyors B65G 47/00](#); [preventing fire A62C 3/00](#); [in vehicles, see the relevant subclasses, e.g., B60P 1/58, B61D 7/32, B62D 33/00, B63B 25/00, B64D 9/00](#))

- 69/001 . {Buffers for vehicles at loading stations}
- 69/003 . {Restraining movement of a vehicle at a loading station using means not being part of the vehicle}
- 69/005 . . {the means engaging at least one wheel of the vehicle}
- 69/006 . {Centring or aligning a vehicle at a loading station using means not being part of the vehicle}

- 69/008 . {Dock- or bumper-seals}
- 69/02 . Filling storage spaces as completely as possible, e.g. application of vibrators
- 69/04 . Spreading out the materials conveyed over the whole surface to be loaded; Trimming heaps of loose materials
- 69/0408 . . {by relatively moving an endless feeding means (B65G 69/0458 takes precedence)}
- 69/0416 . . {with scraping belts or chains}
- 69/0425 . . {with vibrating or shaking means}
- 69/0433 . . {with screw conveyors}
- 69/0441 . . {with chutes, deflector means or channels (B65G 69/0458 takes precedence)}
- 69/045 . . {with scraping devices (B65G 69/0416 takes precedence)}
- 69/0458 . . {with rotating means, e.g. tables, arms}
- 69/0466 . . {with throwing devices}
- 69/0475 . . {with air jets}
- 69/0483 . . {with electric or magnetic means}
- 69/0491 . . {with a pneumatic feeding conveyor}
- 69/06 . Fluidising
- 69/08 . Devices for emptying storage spaces as completely as possible (devices preventing the formation of bridges in large containers B65D 88/64)
- 69/10 . Obtaining an average product from stored bulk material
- 69/12 . Sieving bulk materials during loading or unloading
- 69/14 . Pulverising loaded or unloaded materials
- 69/16 . Preventing pulverisation, deformation, breakage, or other mechanical damage to the goods or materials
- 69/165 . . {using descending or lowering endless conveyors}
- 69/18 . Preventing escape of dust
- 69/181 . . {by means of sealed systems}
- 69/182 . . . {with aspiration means}
- 69/183 . . . {with co-operating closure members on each of the parts of a separable transfer channel}
- 69/185 . . {by means of non-sealed systems}
- 69/186 . . . {with aspiration means}
- 69/187 . . . {with non-return closures}
- 69/188 . . . {with spraying means}
- 69/20 . Auxiliary treatments, e.g. aerating, heating, humidifying, deaerating, cooling, de-watering or drying, during loading or unloading; Loading or unloading in a fluid medium other than air
- 69/22 . Horizontal loading or unloading platforms (as road or railway equipment B61B 1/00, E01F 1/00)
- 69/24 . . having platform level adjusting means
- 69/26 . . Rotatable platforms
- 69/28 . Loading ramps; Loading docks (as road or railway equipment B61B 1/00, E01F 1/00)
- 69/2805 . . {permanently installed on the dock}
- 69/2811 . . . {pivoting ramps}
- 69/2817 {with fluid-operated means}
- 69/2823 {extensible by pivoting parts}
- 69/2829 {extensible by sliding parts}
- 69/2835 {with spring-operated means}
- 69/2841 {extensible by pivoting parts}
- 69/2847 {extensible by sliding parts}
- 69/2852 {with electric motor-operated means}
- 69/2858 {with weight counterbalancing means}
- 69/2864 . . . {adjustable with respect to the dock}
- 69/287 . . {Constructional features of deck or surround}

- 69/2876 {Safety or protection means, e.g. skirts}
- 69/2882 {operated by detectors or sensors}
- 69/2888 {Vehicle barriers mounted on deck}
- 69/2894 {Safety legs}
- 69/30 . . Non-permanently installed loading ramps, e.g. transportable

2201/00 Indexing codes relating to handling devices, e.g. conveyors, characterised by the type of product or load being conveyed or handled

- 2201/02 . Articles
- 2201/0202 . . Agricultural and processed food products
- 2201/0205 . . . Biscuits
- 2201/0208 . . . Eggs
- 2201/0211 . . . Fruits and vegetables
- 2201/0214 . . Articles of special size, shape or weigh
- 2201/0217 . . . Elongated
- 2201/022 . . . Flat
- 2201/0223 . . . Heavy
- 2201/0226 . . Cigarettes
- 2201/0229 . . Clothes, clothes hangers
- 2201/0232 . . Coils, bobbins, rolls
- 2201/0235 . . Containers
- 2201/0238 . . . Bags
- 2201/0241 . . . Barrels, drums
- 2201/0244 . . . Bottles
- 2201/0247 Suspended bottles
- 2201/025 . . . Boxes
- 2201/0252 . . . Cans
- 2201/0255 Milkcans
- 2201/0258 . . . Trays, totes or bins
- 2201/0261 . . . Puck as article support
- 2201/0264 . . Luggage
- 2201/0267 . . Pallets
- 2201/027 . . Tablets, capsules, pills or the like
- 2201/0273 . . Tires
- 2201/0276 . . Tubes and pipes
- 2201/0279 . . Wheelbarrows
- 2201/0282 . . Wooden articles, e.g. logs, trunks or planks
- 2201/0285 . . Postal items, e.g. letters, parcels
- 2201/0288 . . Signatures, i.e. sections of printed magazines, papers or books
- 2201/0291 . . Pig used in pipe conveyors, e.g. a Molch
- 2201/0294 . . Vehicle bodies
- 2201/0297 . . Wafer cassette
- 2201/04 . Bulk
- 2201/042 . . Granular material
- 2201/045 . . Sand, soil and mineral ore
- 2201/047 . . Articles manipulated as bulk
- 2201/06 . Articles and bulk

Storing; Storage devices

2203/00 Indexing code relating to control or detection of the articles or the load carriers during conveying

- 2203/02 . Control or detection
- 2203/0208 . . relating to the transported articles
- 2203/0216 . . . Codes or marks on the article
- 2203/0225 . . . Orientation of the article
- 2203/0233 . . . Position of the article
- 2203/0241 . . . Quantity of articles

- 2203/025 . . . Speed of the article
- 2203/0258 . . . Weight of the article
- 2203/0266 . . relating to the load carrier(s)
- 2203/0275 . . . Damage on the load carrier
- 2203/0283 . . . Position of the load carrier
- 2203/0291 . . . Speed of the load carrier
- 2203/04 . . Detection means
- 2203/041 . . Camera
- 2203/042 . . Sensors
- 2203/043 . . . Magnetic
- 2203/044 . . . Optical
- 2203/045 . . . Thermic
- 2203/046 . . . RFID
- 2203/047 . . Switches
- 2203/048 . . Satellite
- 2205/00 Stopping elements used in conveyors to stop articles or arrays of articles**
- 2205/02 . . where the stop device is adaptable to the size of the article or array
- 2205/04 . . where the stop device is not adaptable
- 2205/06 . . Cushioned or damping stop devices, e.g. using springs or other mechanical actions
- 2207/00 Indexing codes relating to constructional details, configuration and additional features of a handling device, e.g. Conveyors**
- 2207/02 . . Use of adhesive
- 2207/04 . . Advertising elements
- 2207/06 . . Air cushion support of articles
- 2207/08 . . Adjustable and/or adaptable to the article size
- 2207/10 . . Antistatic features
- 2207/12 . . Chain pin retainers
- 2207/14 . . Combination of conveyors
- 2207/16 . . Convertible to another type of conveyor
- 2207/18 . . Crossing conveyors
- 2207/20 . . Earthquake protection
- 2207/22 . . Heat or fire protection
- 2207/24 . . Helical or spiral conveying path
- 2207/26 . . Hygienic features, e.g. easy to sanitize
- 2207/28 . . Impact protection
- 2207/30 . . Modular constructions
- 2207/32 . . Noise prevention features
- 2207/34 . . Omni-directional rolls
- 2207/36 . . Pushing shoes on conveyors
- 2207/38 . . Pin used as carrier of one article
- 2207/40 . . Safety features of loads, equipment or persons
- 2207/42 . . Soft elements to prevent damage to articles, e.g. bristles, foam
- 2207/44 . . Spiral conveyor tracks
- 2207/46 . . Tray unloading features
- 2207/48 . . Wear protection or indication features
- 2209/00 Indexing codes relating to order picking devices in General**
- 2209/02 . . Batch order forming, e.g. several batches simultaneously
- 2209/04 . . Indication location means
- 2209/06 . . Use of order trucks
- 2209/08 . . Orders with a high and a low volume
- 2209/10 . . Partial order forming
- 2249/00 Aspects relating to conveying systems for the manufacture of fragile sheets**
- 2249/02 . . Controlled or contamination-free environments or clean space conditions
- 2249/04 . . Arrangements of vacuum systems or suction cups
- 2249/045 . . Details of suction cups suction cups
- 2811/00 Indexing codes relating to common features for more than one conveyor kind or type**
- 2811/06 . . Devices controlling the relative position of articles
- 2811/0605 . . by arranging articles in groups or arranging grouped articles
- 2811/061 . . . Grouping articles in layers
- 2811/0615 . . . Devices for arranging grouped articles in a single lane
- 2811/0621 . . by modifying the orientation or position of articles
- 2811/0626 . . . Orientation of articles
- 2811/0631 . . by varying the spacing between individual articles
- 2811/0636 . . . by means of one or several star-shaped wheels
- 2811/0642 . . . using a fixed stopping element and means to pass the element
- 2811/0647 . . Changing the direction of movement of articles or bulk material
- 2811/0652 . . . Accessories
- 2811/0657 . . . Deflectors
- 2811/0663 . . . Pick-up means
- 2811/0668 . . . Magnetic or electrostatic devices
- 2811/0673 . . Control of conveying operations
- 2811/0678 . . . Determining the path to be followed
- 2811/0684 by stopping or tilting load-carriers not leaving the conveyor path
- 2811/0689 . . . Releasing constant material flow
- 2811/0694 for permanently occupying the conveyor path
- 2811/09 . . Driving means for the conveyors
- 2811/091 . . the conveyor type being irrelevant
- 2811/092 . . . a single conveyor having more than one driving means
- 2811/093 . . . Control means for automatic stop, start or warning variation during conveying operations
- 2811/095 . . Speed variation control means
- 2811/096 . . . without reversal of the conveying direction
- 2811/097 . . . with reversal of the conveying direction
- 2811/098 . . for combined motions
- 2812/00 Indexing codes relating to the kind or type of conveyors**
- 2812/01 . . Conveyors composed of several types of conveyors
- 2812/011 . . one conveyor being driven by another one
- 2812/012 . . for conveying material successively by a series of conveyors
- 2812/013 . . . without relative movement between conveyors
- 2812/014 . . . with relative movement between conveyors
- 2812/015 the conveyors being movably linked
- 2812/016 . . for conveying material by co-operating units in tandem
- 2812/017 . . . using tilted or side by side conveyor sections
- 2812/018 . . . between conveyor sections
- 2812/019 . . . using two or more elevators
- 2812/02 . . Belt or chain conveyors
- 2812/02009 . . Common features for belt or chain conveyors
- 2812/02019 . . . Supporting or guiding frames
- 2812/02029 Transportable conveyor frames
- 2812/02039 Profiles or beams

2812/02049	with guiding means for displaceable conveyor accessories	2812/02514	in longitudinal direction only
2812/02059	with supporting arrangements for ducts or cables or shaped as fluid ducts	2812/02524	in transverse direction only
2812/02069	Rails	2812/02534	the surfaces being an endless belt
2812/02079	Switches	2812/02544	with bucket profile
2812/02089	Driving means	2812/02554	the load-carrying surfaces being pivotally attached to the traction means
2812/02099	Safety measures in case of driving element breakage	2812/02564	Tipping means
2812/02108	Protection means	2812/02574	Guiding means to maintain load-carrying surfaces horizontal
2812/02118	Gathering means for material falling from the conveyor	2812/02584	the load-carrying surfaces resting on the traction means
2812/02128	Belt conveyors	2812/02594	Reversing means
2812/02138	Common features for belt conveyors	2812/02603	Load-carrying surfaces adapted to be displaced relative to the traction means
2812/02148	Driving means for the belts	2812/02613	the load-carrying surfaces being separated from each other, e.g. individual load carriers
2812/02158	Means preventing dust penetration	2812/02623	and pivotally mounted
2812/02168	Belts provided with guiding means, e.g. rollers	2812/02633	for bulk material
2812/02178	characterised by the material	2812/02643	Loading or unloading means
2812/02188	Metallic belts	2812/02653	for articles
2812/02198	Non-metallic belts	2812/02663	Loading or unloading means
2812/02207	Partially metallic belts	2812/02673	the load-carriers being arranged above, between or beside the traction means
2812/02217	characterised by the configuration	2812/02683	and fixed or non-movably linked to the traction means
2812/02227	for vertical conveyance	2812/02693	for vertical or inclined conveyance
2812/02237	provided with buckets	2812/02702	Details
2812/02247	using belts with bucket profiles	2812/02712	Loading or unloading means
2812/02257	the load remaining on the belt due to centrifugal forces	2812/02722	Frames
2812/02267	Conveyors having endless traction elements	2812/02732	with guiding means for the traction means
2812/02277	Common features for chain conveyors	2812/02742	Bucket elevators for bulk material
2812/02287	Driving means	2812/02752	Elevators for articles
2812/02297	Arrangements for downward conveyance	2812/02762	Load-carriers
2812/02306	Driving drums	2812/02772	Plates or buckets
2812/02316	with means for assuring constant linear speed of chains	2812/02782	with upstanding walls
2812/02326	Chains, cables or the like	2812/02792	the load-carriers being connected pivotally to the traction means
2812/02336	Accessories	2812/02801	Loading or unloading means
2812/02346	Grippers associated with chain parts	2812/02811	guided at least partially along a vertical or inclined direction
2812/02356	characterised by the material	2812/02821	with guiding means to remain in a load-carrying position
2812/02366	Flexible links	2812/02831	the load-carriers resting on the traction means
2812/02376	characterised by the configuration	2812/02841	Reversing means
2812/02386	Woven chains	2812/02851	load-carriers adapted to be displaced relative to the traction means
2812/02396	Links and their attaching means	2812/02861	moving the materials over supporting surfaces by impeller means, e.g. scrapers
2812/02405	Means preventing dust penetration	2812/02871	for bulk material
2812/02415	with load-carrying surfaces supported by traction means	2812/02881	Scraper conveyors
2812/02425	Continuous or uninterrupted load-carrying surfaces	2812/02891	Troughs, channels or conduits
2812/02435	the surfaces being below the traction means	2812/029	Guiding means for displaceable conveyor accessories
2812/02445	the surfaces being an endless belt	2812/0291	Supporting arrangements for cables or ducts
2812/02455	the surfaces being above, between or beside the traction means	2812/0292	with oppositely-moving parts of the conveyor located in a common plane
2812/02465	for conveyance along curves	2812/0293	Guiding means for the scrapers
2812/02475	along vertical curves	2812/0294	Wear pieces
2812/02485	the load-carrying surfaces being fixed or non-movably linked to the traction means	2812/0295	Scraper chains
2812/02495	load-carrying surfaces using platforms or grids			
2812/02504	load-carrying surfaces with up-standing walls, e.g. with bucket profile			

2812/0296 Attachments of scrapers to traction elements
2812/0297 to one chain
2812/0298 to more than one chain
2812/0299 Conveyors having independant belt or chain conveyor sections
2812/03	. Vibrating conveyors
2812/0304	. . Driving means or auxiliary devices
2812/0308	. . . Driving means
2812/0312 for shaking
2812/0316 using oppositely moving cylinders
2812/032	. . . Help-conveyors
2812/0324	. . Frames
2812/0328	. . . dismountable
2812/0332	. . . deformable
2812/0336	. . . movable
2812/034	. . . Frame parts
2812/0344 Guiding means for conveyed materials
2812/0348	. . Supporting or guiding means for troughs
2812/0352	. . . Rollers or balls
2812/0356 the roller or ball holders joining trough parts
2812/036	. . . Pivoting arms
2812/0364	. . . Springs
2812/0368	. . . Flexible non-elastic suspension means, e.g. chains, cables
2812/0372	. . Connections between trough parts
2812/0376	. . . using a traction or stiffening means connecting all trough parts
2812/038	. . . adjustable
2812/0384	. . Troughs, tubes or the like
2812/0388	. . . characterised by the configuration
2812/0392 Screw-, spiral- or ring-shaped
2812/0396	. . . characterised by the material
2812/05	. Screw-conveyors
2812/0505	. . Driving means, constitutive elements or auxiliary devices
2812/0511	. . . Conveyor screws
2812/0516 characterised by the material
2812/0522 Flexible screws
2812/0527 characterised by the configuration, e.g. hollow, toothed
2812/0533 with opposite threads
2812/0538 with changing diameter
2812/0544	. . . Houses or frames
2812/055	. . . Connecting means
2812/0555 characterised by the materials, e.g. flexible houses
2812/0561 characterised by the shape
2812/0566 for preventing blockage of materials
2812/0572 Discharging valves
2812/0577	. . for bulk material
2812/0583	. . . Drum arrangements
2812/0588	. . . without houses
2812/0594	. . . with parallel screws
2812/06	. Skip or hopper conveyors
2812/0609	. . Constitutive elements or auxiliary devices
2812/0618	. . . Skips, hoppers or similar containers
2812/0627 characterised by the configuration
2812/0636 provided with guiding means
2812/0645 for vertical transport
2812/0654	. . . Tipping means

2812/0663 arranged on tracks along which the skips are guided
2812/0672	. . Loading or unloading skips
2812/0681	. . . by reciprocating skips along guiding means
2812/069 for vertical shaft transport
2812/08	. Chutes
(Frozen)	

WARNING

Group [B65G 2812/08](#) is no longer used for the classification of documents as of May 1, 2020.

The content of this groups is being reclassified into [B65G 11/00](#) - [B65G 11/206](#).

All groups listed in this Warning should be considered in order to perform a complete search.

2812/081	. . Connecting means
(Frozen)	

WARNING

Group [B65G 2812/081](#) is no longer used for the classification of documents as of May 1, 2020.

The content of this group is being reclassified into groups [B65G 11/00](#), [B65G 11/18](#), [B65G 11/183](#), and [B65G 11/186](#).

All groups listed in this Warning should be considered in order to perform a complete search.

2812/082	. . . telescopic
(Frozen)	

WARNING

Group [B65G 2812/082](#) is no longer used for the classification of documents as of May 1, 2020.

The content of this group is being reclassified into groups [B65G 11/14](#), [B65G 11/143](#), and [B65G 11/146](#).

All groups listed in this Warning should be considered in order to perform a complete search.

2812/083	. . . pivoting
(Frozen)	

WARNING

Group [B65G 2812/083](#) is no longer used for the classification of documents as of May 1, 2020.

The content of this group is being reclassified into groups [B65G 11/12](#), [B65G 11/123](#), and [B65G 11/126](#).

All groups listed in this Warning should be considered in order to perform a complete search.

2812/085 (Frozen)	. . characterised by the configuration	2812/1675	. . . in which materials continuously flow from suction to pressure pipes
	WARNING	2812/1683 without passing through the air-pressure generator
	Group B65G 2812/085 is no longer used for the classification of documents as of May 1, 2020.	2812/1691	. . . Pumping systems
	The content of this group is being reclassified into groups B65G 11/00 - B65G 11/206 .	2812/99	. Conveyor systems not otherwise provided for
	All groups listed in this Warning should be considered in order to perform a complete search.	2813/00	Indexing codes relating to transport for special purposes
2812/086 (Frozen)	. . . Screw-like chutes	2813/02	. Devices without motors and bearing wheels for moving or tilting heavy loads
	WARNING	2813/023	. . Load-carriers
	Group B65G 2812/086 is no longer used for the classification of documents as of May 1, 2020.	2813/026	. . . for bales, boxes or the like, by using pointed means
	The content of this group is being reclassified into groups B65G 11/06 - B65G 11/088 .	2814/00	Indexing codes relating to loading or unloading articles or bulk materials
	All groups listed in this Warning should be considered in order to perform a complete search.	2814/02	. Auxiliary devices or arrangements
2812/087 (Frozen) provided with material moving or braking means	2814/0205	. . for preventing breakage, pulverisation or damage to materials
	WARNING	2814/0211	. . . using moving braking means to slow down the speed during free fall
	Group B65G 2812/087 is no longer used for the classification of documents as of May 1, 2020.	2814/0217	. . for emptying as completely as possible
	The content of this group is being reclassified into groups B65G 11/00 - B65G 11/206 .	2814/0223	. . . General arrangements
	All groups listed in this Warning should be considered in order to perform a complete search.	2814/0229	. . . Air jet devices
2812/088 (Frozen)	. . characterised by the material	2814/0235	. . . using liquid means
	WARNING	2814/0241	. . for spreading out the material over the whole surface to be loaded
	Group B65G 2812/088 is no longer used for the classification of documents as of May 1, 2020.	2814/0247	. . . by displacement of the feeding means
	The content of this group is being reclassified into groups B65G 11/00 - B65G 11/206 .	2814/0252	. . . using scraping belts or chains
	All groups listed in this Warning should be considered in order to perform a complete search.	2814/0258	. . . using shaking or vibrating means
2812/09	. Walking beam conveyors	2814/0264	. . . using screw conveyors
2812/12	. Conveyors with reciprocating means	2814/027	. . . using chutes
2812/14	. Turntables	2814/0276	. . . using scraping means other than belts or chains
2812/15	. Throwing-conveyors	2814/0282	. . . using turntables
2812/16	. Pneumatic conveyors	2814/0288	. . . using throwing means
2812/1608	. . for bulk material	2814/0294	. . . using air jets
2812/1616	. . . Common means for pneumatic conveyors	2814/03	. Loading or unloading means
2812/1625 Feeding or discharging means	2814/0301	. . General arrangements
2812/1633 using Venturi effect	2814/0302	. . . Central control devices
2812/1641	. . . Air pressure systems	2814/0304	. . . Stacking devices
2812/165 Details	2814/0305 Adding to the top
2812/1658 with fluidisation of materials	2814/0307 the loading platform being lowered during stacking
2812/1666 without porous wall	2814/0308	. . . Destacking devices
		2814/031 Removing from the top
		2814/0311	. . . Other article loading or unloading devices
		2814/0313 with vertically reciprocating platforms
		2814/0314	. . . for moving bulk material downwards
		2814/0316 to a storage room
		2814/0317 by tipping a container
		2814/0319 through a closable or non-closable outlet opening
		2814/032 using a belt or chain conveyor in or beneath the opening
		2814/0322 as measuring instrument
		2814/0323 with chutes or plates in or beneath the opening
		2814/0325 with rotating drums, cylinders or cones in or beneath the opening
		2814/0326	. . . for moving bulk material upwards or horizontally
		2814/0328 Picking-up means

2814/0329	Common features for picking-up means	2814/0397	. .	for ships
2814/0331	Belt or chain conveyors	2814/0398	. .	for aircraft
2814/0332	Bucket conveyors			
2814/0334	Scraper conveyors			
2814/0335	Shaking or vibrating conveyors			
2814/0337	Paddle wheels			
2814/0338	Inclined plates or chutes			
2814/034	Raking devices			
2814/0341	Scraping devices			
2814/0343	Rotating discs, drums or gathering arms			
2814/0344	. .	Control or feeding or discharging using level or weight measuring means			
2814/0346	. .	for guided skips			
2814/0347	. .	for cars or linked car-trains with individual load-carriers			
2814/0349	. . .	loading continuously successive cars without material spillage			
2814/035	. . .	Feeding or discharging devices adapted to car shapes			
2814/0352	. . .	Feeding or discharging devices operated by cars			
2814/0353	. . .	the load being lifted and the cars being moved beneath the load			
2814/0355	. . .	the car floor and subframe being tilted or removed			
2814/0356	. . .	the whole car being tilted			
2814/0358	by means of tilting rails			
2814/0359	by means of car tippers			
2814/0361	Accessories			
2814/0362	locking or unlocking cars in the tippers			
2814/0364	Means for loading or unloading cars in the tippers			
2814/0365	Moving devices for tippers			
2814/0367	Lifting means			
2814/0368	Means enhancing unloading			
2814/037	using a tipping platform incorporated in a ring-like rotating structure			
2814/0371	Driving means therefor			
2814/0373	the rotation resulting from power driven displacement of the structure			
2814/0374	the rotation resulting from the car weight only			
2814/0376	with relative movement between platform and structure			
2814/0377	with simultaneous tipping of several cars above or beside each other			
2814/0379	using a tipping platform without ring-like structure			
2814/038	Driving means therefor			
2814/0382	Fluid-operated lifting means			
2814/0383	Lifting means with suspended platforms			
2814/0385	the platform tipping around a single axis			
2814/0386	the axis remaining in a fixed position			
2814/0388	the axis being parallel with the car longitudinal axis			
2814/0389	the axis being parallel with the car transverse axis			
2814/0391	the axis being moved parallel with itself			
2814/0392	the platform tipping around several axes			
2814/0394	around parallel axes			
2814/0395	around crossing axes			