

# CPC COOPERATIVE PATENT CLASSIFICATION

## B PERFORMING OPERATIONS; TRANSPORTING (NOTES omitted)

### SHAPING

## B21 MECHANICAL METAL-WORKING WITHOUT ESSENTIALLY REMOVING MATERIAL; PUNCHING METAL (NOTES omitted)

## B21J FORGING; HAMMERING; PRESSING METAL; RIVETING; FORGE FURNACES (rolling of metal [B21B](#); making particular products by forging or pressing [B21K](#); cladding or plating [B23K](#); finishing surfaces by hammering [B23P 9/04](#); compacting surfaces by blasting with particulate material [B24C 1/10](#); general features of presses, presses for consolidating scrap [B30B](#); furnaces in general [F27](#))

### WARNING

In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

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| <p><b>1/00</b> Preparing metal stock {or similar ancillary operations prior, during or post forging, e.g. heating or cooling (pretreatment for rolling <a href="#">B21B 1/02</a>, <a href="#">B21B 15/0035</a>)}</p> <p>1/003 . {Selecting material}</p> <p>1/006 . . {Amorphous metal}</p> <p>1/02 . Preliminary treatment of metal stock without particular shaping, e.g. salvaging segregated zones, forging or pressing in the rough (modifying the physical properties by deformation <a href="#">C21D 7/00</a>, <a href="#">C22F 1/00</a>)</p> <p>1/025 . . {affecting grain orientation}</p> <p>1/04 . Shaping in the rough solely by forging or pressing</p> <p>1/06 . Heating or cooling methods or arrangements specially adapted for performing forging or pressing operations {(<a href="#">B21J 5/063</a> takes precedence)}</p> <p><b>3/00</b> Lubricating during forging or pressing (lubricating in general <a href="#">F16N</a>)</p> <p><b>5/00</b> Methods for forging, hammering, or pressing (for working sheet-metal or metal tubes, rods, or profiles <a href="#">B21D</a>; for working wire <a href="#">B21F</a>); Special equipment or accessories therefor</p> <p>5/002 . {Hybrid process, e.g. forging following casting}</p> <p>5/004 . {Thixotropic process, i.e. forging at semi-solid state}</p> <p>5/006 . {using ultrasonic waves}</p> <p>5/008 . {Incremental forging}</p> <p>5/02 . Die forging; Trimming by making use of special dies {; Punching during forging}</p> <p>5/022 . . {Open die forging}</p> <p>5/025 . . {Closed die forging}</p> <p>5/027 . . {Trimming}</p> <p>5/04 . by directly applied fluid pressure or explosive action</p> <p>5/06 . for performing particular operations</p> <p>5/063 . . {Friction heat forging (friction heat riveting <a href="#">B21J 15/027</a>)}</p> <p>5/066 . . . {Flow drilling}</p> | <p>5/068 . . {Shaving, skiving or scarifying for forming lifted portions, e.g. slices or barbs, on the surface of the material}</p> <p><b><u>WARNING</u></b></p> <p>Group <a href="#">B21J 5/068</a> is incomplete pending reclassification of documents from group <a href="#">B21J 5/12</a>.</p> <p>Groups <a href="#">B21J 5/12</a> and <a href="#">B21J 5/068</a> should be considered in order to perform a complete search.</p> <p>5/08 . . Upsetting</p> <p>5/10 . . Piercing billets (in combination with extrusion <a href="#">B21C 23/00</a>)</p> <p>5/12 . . Forming profiles on internal or external surfaces (making screw-thread by forging, pressing, or hammering <a href="#">B21K</a>)</p> <p><b><u>WARNING</u></b></p> <p>Group <a href="#">B21J 5/12</a> is impacted by reclassification into group <a href="#">B21J 5/068</a>.</p> <p>Groups <a href="#">B21J 5/12</a> and <a href="#">B21J 5/068</a> should be considered in order to perform a complete search.</p> <p><b>7/00</b> Hammers; Forging machines with hammers or die jaws acting by impact (hand hammers <a href="#">B25D</a>; electrical features in section H)</p> <p>7/02 . Special design or construction</p> <p>7/04 . . Power hammers</p> <p>7/06 . . Drop hammers</p> <p>7/08 . . . with rigidly-guided hammer</p> <p>7/10 . . with both drive and hammer connected to a fulcrumed lever, e.g. tail hammers</p> <p>7/12 . . . the lever being a spring, i.e. spring hammers</p> <p>7/14 . . Forging machines working with several hammers</p> <p>7/145 . . . {the hammers being driven by a rotating annular driving member}</p> |
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7/16	. . . in rotary arrangements	15/022	. . {Setting rivets by means of swaged-on locking collars, e.g. lockbolts}
7/18	. . Forging machines working with die jaws, e.g. pivoted, movable laterally of the forging or pressing direction, e.g. for swaging	15/025	. . {Setting self-piercing rivets}
7/20	. Drives for hammers; Transmission means therefor	15/027	. . {Setting rivets by friction heating}
7/22	. . for power hammers	15/04	. . Riveting hollow rivets mechanically
7/24	. . . operated by steam, air, or other gaseous pressure	15/041	. . . {by pushing a drive-pin}
7/26	. . . . operated by internal combustion	15/043	. . . {by pulling a mandrel}
7/28	. . . operated by hydraulic or liquid pressure	15/045	. . . . {and swaging locking means, i.e. locking the broken off mandrel head to the hollow rivet}
7/30	. . . operated by electro-magnets	15/046	. . . {by edge-curling}
7/32	. . . operated by rotary drive, e.g. by electric motor	15/048	. . . {Setting self-drilling hollow rivets}
7/34	. . . operating both the hammer and the anvil, so-called counter-tup	15/06	. . Riveting hollow rivets by means of hydraulic, liquid, or gas pressure {(portable riveters <a href="#">B21J 15/105</a> )}
7/36	. . for drop hammers	15/08	. . Riveting by applying heat {, e.g.} to the end parts of the rivets to enable heads to be formed {( <a href="#">B21J 15/027</a> takes precedence)}
7/38	. . . driven by steam, air, or other gaseous pressure	15/10	. Riveting machines (electric heating elements <a href="#">H05B</a> )
7/40	. . . driven by hydraulic or liquid pressure	15/105	. . {Portable riveters (pliers for riveting <a href="#">B21J 15/386</a> )}
7/42	. . . operated by rotary drive, e.g. electric motors	15/12	. . with tools or tool parts having a movement additional to the feed movement, e.g. spin {( <a href="#">B21J 15/027</a> takes precedence)}
7/44	. . . . equipped with belts, ropes, cables, chains	15/14	. . specially adapted for riveting specific articles, e.g. brake lining machines
7/46	. . Control devices specially adapted to forging hammers, not restricted to one of the preceding subgroups	15/142	. . . {Aerospace structures}
<b>9/00</b>	<b>Forging presses</b>	15/145	. . . {Turbines}
9/02	. Special design or construction	15/147	. . . {Composite articles}
9/022	. . {multi-stage forging presses (handling devices <a href="#">B21K 27/00</a> )}	15/16	. . Drives for riveting machines; Transmission means therefor
9/025	. . {with rolling or wobbling dies}	15/18	. . . operated by air pressure or other gas pressure, e.g. explosion pressure
9/027	. . {with punches moving along auxiliary lateral directions ( <a href="#">B21J 13/025</a> takes precedence)}	15/185	. . . . {by explosion pressure}
9/04	. . Piercing presses	15/20	. . . operated by hydraulic or liquid pressure
9/06	. . Swaging presses; Upsetting presses	15/205	. . . . {Riveting tools having hand operated pumps for building up the hydraulic pressure}
9/08	. . . equipped with devices for heating the work-piece (electric heating elements <a href="#">H05B</a> )	15/22	. . . operated by both hydraulic or liquid pressure and gas pressure
9/10	. Drives for forging presses	15/24	. . . operated by electro-magnets
9/12	. . operated by hydraulic or liquid pressure	15/26	. . . operated by rotary drive, e.g. by electric motor
9/14	. . . in conjunction with electric power	15/28	. . Control devices specially adapted to riveting machines not restricted to one of the preceding subgroups
9/16	. . . in conjunction with steam or gas power	15/285	. . . {for controlling the rivet upset cycle}
9/18	. . operated by making use of gearing mechanisms, e.g. levers, spindles, crankshafts, eccentrics, toggle-levers, rack bars	15/30	. . Particular elements, e.g. supports; Suspension equipment specially adapted for portable riveters
9/20	. . Control devices specially adapted to forging presses not restricted to one of the preceding subgroups	15/32	. . . Devices for inserting or holding rivets in position with or without feeding arrangements
<b>11/00</b>	<b>Forging hammers combined with forging presses; Forging machines with provision for hammering and pressing</b>	15/323	. . . . {using a carrier strip}
<b>13/00</b>	<b>Details of machines for forging, pressing, or hammering</b>	15/326	. . . . {Broken-off mandrel collection}
13/02	. Dies or mountings therefor	15/34	. . . . for installing {multiple-type} tubular rivets
13/025	. . {Dies with parts moving along auxiliary lateral directions}	15/36	. . Rivet sets, i.e. tools for forming heads; Mandrels for expanding parts of hollow rivets
13/03	. . Die mountings	15/365	. . . {Mandrels for expanding parts of hollow rivets}
13/04	. Frames; Guides	15/38	. Accessories for use in connection with riveting, e.g. pliers for upsetting; Hand tools for riveting
13/06	. Hammers tups; Anvils; Anvil blocks	15/383	. . {Hand tools for riveting}
13/08	. Accessories for handling work or tools	15/386	. . {Pliers for riveting}
13/085	. . {handling of tools}	15/40	. . for forming rivet heads
13/10	. . Manipulators (in general <a href="#">B25J</a> )	15/42	. . Special clamping devices for workpieces to be riveted together, e.g. operating through the rivet holes
13/12	. . . Turning means		
13/14	. . Ejecting devices		
<b>15/00</b>	<b>Riveting</b>		
15/02	. Riveting procedures		

## B21J

- 15/44 . . Rivet hole positioners
- 15/46 . . Positioners for rivets for making tube joints
- 15/48 . . Devices for caulking rivets
- 15/50 . . Removing or cutting devices for rivets
- 17/00 Forge furnaces** ([furnaces for heat treatment C21D 9/00](#); [furnaces in general F27](#))
- 17/02 . electrically heated ([electric heating elements H05B](#))
- 19/00 Blacksmiths requisites not otherwise provided for**
- 19/02 . Hearths; Air supply arrangements specially adapted therefor
- 19/025 . . {[Tyre heaters](#)}
- 19/04 . Anvils; Associated items