

CPC COOPERATIVE PATENT CLASSIFICATION

B PERFORMING OPERATIONS; TRANSPORTING

(NOTES omitted)

TRANSPORTING

B65 CONVEYING; PACKING; STORING; HANDLING THIN OR FILAMENTARY MATERIAL

B65H HANDLING THIN OR FILAMENTARY MATERIAL, e.g. SHEETS, WEBS, CABLES

NOTES

1. This subclass does not cover methods or devices intimately associated with other operations on thin or filamentary material, e.g. sheets, webs, cables or means for performing such operations, which are classified in the relevant subclasses for these operations, e.g.:

[B07C](#)

Postal sorting, similar sorting of documents, e.g. cheques

[B08B 1/02](#)

Cleaning travelling work, e.g. webs, by methods involving the use of tools, brushes or like members

[B21B 41/00](#)

Metal rolling involving guiding, conveying or accumulating easily-flexible work, e.g. wire, sheet metal bands, in loops or curves

[B21C 47/00](#)

, Winding-up, coiling, winding-off or temporarily

[B21C 49/00](#)

accumulating metal wire, metal band or other flexible metal material, characterised by features relevant to metal processing only, other than by rolling

[B21D 43/00](#)

Feeding, positioning or storing devices, combined with, or arranged in, or specially adapted for use in connection with, apparatus for working or processing sheet metal without essentially removing material

[B23K 9/12](#)

Means for automatic feeding of electrodes for spot or seam welding or cutting

[B29C 31/00](#)

Handling for shaping or joining of plastics, for shaping of substances in a plastic state in general or for after-treatment of shaped products, e.g. feeding the material to be shaped

[B41B 15/32](#)

, Film-handling mechanisms in photographic

[B41B 21/32](#)

composing machines

[B41F 13/02](#)

Conveying or guiding webs through rotary printing presses or machines

[B41J 11/00](#)

to Handling of copy- or impression-transfer material

[B41J 17/00](#)

in typewriters or selective printing mechanisms

[B41K 3/44](#)

Means for handling copy matter in stamping or numbering apparatus or devices

[B41L](#)

Handling sheets or webs in apparatus or devices for manifolding, duplicating or printing for office or other commercial purposes, or on addressing machines or like series-printing machines

[B42B](#)

Handling relating to permanently attaching together sheets, quires, or signatures

[B42C](#)

Handling sheets in book-binding

[B65B](#)

Handling of sheets or webs in apparatus for, or methods of, packaging articles, not of interest apart from their application in packaging machines

[B65C](#)

Handling of labels in labelling or tagging apparatus

[C14B 1/62](#)

Winding or stacking hides or leather in machines or devices for manufacturing leather

[D01- D07](#)

Spinning, weaving, braiding, lace-making, knitting, sewing, making ropes or cables

[D21F 2/00](#)

Transferring webs from wet ends to press sections in paper-making

[F26B 13/00](#)

Handling fabrics, fibres, yarns or other material in long lengths in drying apparatus

[G03B](#)

Film-strip handling or handling of pictures in apparatus for taking photographs or for projecting or viewing them

[G06K 13/00](#)

Conveying record carriers from one station to another

[G06M 7/00](#)

Counting of flat articles, e.g. sheets, carried by a conveyor

[G11B 15/00](#)

to Information storage based on relative movement

[G11B 19/00](#)

, between record carrier and transducer,

[G11B 23/00](#)

, involving handling record carriers for

[G11B 25/00](#)

recording or reproducing

[H01F 41/06](#)

Manufacturing coils for magnets, inductances, transformers, by winding

[H01G 13/02](#)

Machines for winding capacitors

[H04N 1/00](#)

Sheet handling not of interest apart from its use in systems for transmission or reproduction of pictures or patterns not varying in time, e.g. facsimile transmission

2. In this subclass:

B65H

(continued)

- the groups relating to thin material, as defined under (i) of Note (3) below, are primarily intended to cover the handling of articles made of paper or cardboard, but also include the handling of articles made of other materials which have similar characteristics or present similar handling problems, e.g. articles made of sheet-plastics or leather;
 - the groups relating to filamentary material (groups [B65H 49/00](#) onwards,) as defined in Note (3) below, cover only methods or devices of general application or interest.
3. In this subclass, the following terms or expressions are used with the meanings indicated:
- "handling" includes feeding, folding (other than in the manufacture of products), guiding, orientating, storing, unwinding, and winding;
 - "thin material" includes:
 - i. sheets, signatures, envelopes, blanks, and thin and thin piles thereof (hereinafter referred to as "articles"), and
 - ii. webs, tapes, and films, e.g. of paper, fabric, metal foil, or plastics;
 - "filamentary material" includes thread, wires, ropes, cables, and hoses;
 - "package" means a mass of filamentary material, formed by coiling, depositing, or winding, with or without a supporting core or former or an enclosing container or receptacle.
 - {"yarn" also covers similar filamentary materials.}

WARNINGS

1. The following IPC groups are not in the CPC scheme. The subject matter for these IPC groups is classified in the following CPC groups:

B65H 19/16	covered by	B65H 19/1889
B65H 35/07	covered by	B65H 35/0006
B65H 77/00	covered by	B65H 23/00 , B65H 59/00
2. In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

Feeding articles to machines; Separating articles from piles; Pile supports (manipulators [B25J](#))

- | | | | |
|-------------|---|-------------|--|
| 1/00 | Supports or magazines for piles from which articles are to be separated (carriers used for associating, collating, or gathering articles B65H 39/00) | | |
| 1/02 | • adapted to support articles on edge | 1/26 | • with auxiliary supports to facilitate introduction or renewal of the pile |
| 1/022 | • . {with non-controlled means for advancing the pile to present the pile to the separating device, e.g. weights or spring} | 1/263 | • . {Auxiliary supports for keeping the pile in the separation process during introduction of a new pile} |
| 1/025 | • . {with controlled positively-acting mechanical devices for advancing the pile to present the articles to the separating device} | 1/266 | • . {Support fully or partially removable from the handling machine, e.g. cassette, drawer (B65H 1/027 takes precedence)} |
| 1/027 | • . {Support fully or partially removable from the handling machine, e.g. cassette, drawer} | 1/28 | • compartmented to receive piles side-by-side |
| 1/04 | • adapted to support articles substantially horizontally, e.g. for separation from top of pile | 1/30 | • with means for replenishing the pile during continuous separation of articles therefrom {(B65H 1/22 takes precedence)} |
| 1/06 | • . for separation from bottom of pile | 3/00 | Separating articles from piles (associating, collating, or gathering articles B65H 39/00; machines for separating superposed webs B65H 41/00; unpiling thin material combined with folding B65H 45/26; combinations of piling and depiling operations, of interest apart from the single operation of piling or depiling B65H 83/00 {, B07C 1/02, G07D 11/50 }) |
| 1/08 | • with means for advancing the articles to present the articles to the separating device {(B65H 1/02 takes precedence)} | 3/02 | • using friction forces between articles and separator |
| 1/10 | • . comprising weights {(B65H 1/022 takes precedence)} | 3/04 | • . Endless-belt separators |
| 1/12 | • . comprising spring {(B65H 1/022 takes precedence)} | 3/042 | • . . {separating from the bottom of the pile} |
| 1/14 | • . comprising positively-acting mechanical devices {(B65H 1/025 takes precedence)} | 3/045 | • . . {for separating substantially vertically stacked articles} |
| 1/16 | • . comprising pneumatic or hydraulic means {(B65H 1/18 , B65H 1/20 take precedence)} | 3/047 | • . . {separating from the top of a pile} |
| 1/18 | • . controlled by height of pile | 3/06 | • . Rollers or like rotary separators {(B65H 3/42 takes precedence)} |
| 1/20 | • . controlled by weight of pile; Floating arrangements | 3/0607 | • . . {cooperating with means for automatically separating the pile from roller or rotary separator after a separation step} |
| 1/22 | • . moving in direction of plane of articles, e.g. for bodily advancement of fanned-out piles | 3/0615 | • . . {reciprocating and rotatable in one direction only} |
| 1/225 | • . . {Round stack feeders} | 3/0623 | • . . {acting at least during a part of each separation cycle on the articles in a direction opposite to the final separating direction} |
| 1/24 | • . with means for relieving or controlling pressure of the pile | 3/063 | • . . {separating from the bottom of pile (B65H 3/0615 , B65H 3/0623 take precedence)} |

- 3/0638 . . . {Construction of the rollers or like rotary separators ([B65H 3/0615](#) takes precedence; construction of feed or guide rollers [B65H 27/00](#))}
- 3/0646 {Wave generation rollers, i.e. combing wheels}
- 3/0653 . . . {for separating substantially vertically stacked articles}
- 3/0661 . . . {for separating inclined-stacked articles with separator rollers above the stack}
- 3/0669 . . . {Driving devices therefor}
- 3/0676 . . . {with two or more separator rollers in the feeding direction}
- 3/0684 . . . {on moving support, e.g. pivoting, for bringing the roller or like rotary separator into contact with the pile}
- 3/0692 . . . {Vacuum assisted separator rollers}
- 3/08 . . . using pneumatic force {([B65H 3/40](#), [B65H 3/42](#) take precedence)}
- 3/0808 . . . {Suction grippers}
- 3/0816 . . . {separating from the top of pile}
- 3/0825 {and acting on the rear part of the articles relatively to the final separating direction}
- 3/0833 {and acting on the front part of the articles relatively to the final separating direction}
- 3/0841 {this action resulting at least during a part of each separating cycle, in a movement of at least the front part of the articles in a direction opposite to the final separating direction}
- 3/085 . . . {separating from the bottom of pile}
- 3/0858 {this action resulting merely in a curvature of each article being separated (in combination with the use of screw or like separators [B65H 3/28](#))}
- 3/0866 {the final separation being performed between rollers}
- 3/0875 {the final separation being performed by mechanical grippers}
- 3/0883 . . . {Construction of suction grippers or their holding devices}
- 3/0891 . . . {Generating or controlling the depression ([B65H 3/0883](#), [B65H 3/14](#) take precedence; in response to abnormal circumstances [B65H 7/16](#))}
- 3/10 . . Suction rollers
- 3/12 . . Suction bands, belts, or tables moving relatively to the pile
- 3/122 . . . {Suction tables}
- 3/124 . . . {Suction bands or belts}
- 3/126 {separating from the bottom of pile}
- 3/128 {separating from the top of pile}
- 3/14 . . Air blasts producing partial vacuum
- 3/16 . . using magnetic force
- 3/18 . . using electrostatic force
- 3/20 . . using adhesives
- 3/22 . . by needles or the like engaging the articles
- 3/24 . . by pushers engaging the edges of the articles
- 3/242 . . {for separating a part of the pile, i.e. several articles at once}
- 3/245 . . . {the pile being pre-marked}
- 3/247 . . . {the pile being off-set}
- 3/26 . . by separators engaging folds, flaps, or projections of articles
- 3/28 . . by screw or like separators
- 3/30 . . by escapement devices ([screw and like separators B65H 3/28](#)); from staggered piles; from piles of articles having staggered formations, e.g. cuts or perforations
- 3/32 . . by elements, e.g. fingers, plates, rollers, inserted or traversed between articles to be separated and remainder of the pile ([such elements acting only as supplementary devices to assist separation or prevent double feed B65H 3/50](#))
- 3/322 . . {for separating a part of the pile, i.e. several articles at once}
- 3/325 . . . {the pile being pre-marked}
- 3/327 . . . {the pile being off-set}
- 3/34 . . Article-retaining devices controlling the release of the articles to the separators
- 3/36 . . by separators moved in special paths, e.g. enclosing an area
- 3/38 . . . the paths not enclosing an area
- 3/40 . . by two or more separators acting alternately on the same pile ([rotary or oscillating bodies carrying two or more separators B65H 3/42](#))
- 3/42 . . by two or more separators mounted for movement with, or relative to, rotary or oscillating bodies
- 3/44 . . Simultaneously, alternately, or selectively separating articles from two or more piles
- 3/443 . . . {simultaneously}
- 3/446 . . . {alternatively, i.e. according to a fixed sequence}
- 3/46 . . Supplementary devices or measures to assist separation or prevent double feed ([control means comprising detectors responsive to double feed B65H 7/12](#))
- 3/48 . . Air blast acting on edges of, or under, articles
- 3/50 . . Elements, e.g. fingers, plates, rollers, inserted or traversed between articles to be separated and remainder of the pile
- 3/52 . . Friction retainers acting on under or rear side of article being separated
- 3/5207 . . . {Non-driven retainers, e.g. movable retainers being moved by the motion of the article}
- 3/5215 {the retainers positioned under articles separated from the top of the pile}
- 3/5223 {Retainers of the pad-type, e.g. friction pads}
- 3/523 {the retainers positioned over articles separated from the bottom of the pile}
- 3/5238 {Retainers of the pad-type, e.g. friction pads}
- 3/5246 . . . {Driven retainers, i.e. the motion thereof being provided by a dedicated drive}
- 3/5253 {the retainers positioned under articles separated from the top of the pile}
- 3/5261 {Retainers of the roller type, e.g. rollers}
- 3/5269 {Retainers of the belt type, e.g. belts}
- 3/5276 {the retainers positioned over articles separated from the bottom of the pile}
- 3/5284 {Retainers of the roller type, e.g. rollers}
- 3/5292 {Retainers of the belt type, e.g. belts}
- 3/54 . . Pressing or holding devices
- 3/56 . . Elements, e.g. scrapers, fingers, needles, brushes, acting on separated article or on edge of the pile ([B65H 3/52](#) takes precedence)}
- 3/565 . . . {for reintroducing partially separated articles in the stack}

- 3/58 . . Articles spiked, threaded, cemented, or gummed together, to prevent double feed, e.g. piles with gummed edges
- 3/60 . . Loosening articles in piles
- 3/62 . . . by swinging, agitating, or knocking the pile
- 3/64 . . . by vacuum apparatus
- 3/66 . Article guides or smoothers, e.g. movable in operation
- 3/68 . . immovable in operation
- 5/00 Feeding articles separated from piles; Feeding articles to machines** ([{B65H 9/00 takes precedence; }](#) identical mechanisms or parts for delivering or advancing articles from machines [B65H 29/00](#); recirculating articles [B65H 85/00](#) {, [G03B 27/6257](#)})
- 5/002 . {Adaptations of counting devices (delivery of articles from machines [B65H 29/001](#))}
- 5/004 . {using electrostatic force}
- 5/006 . {Feeding stacks of articles to machines}
- 5/008 . {using vibrations}
- 5/02 . by belts or chains {, e.g. between belts or chains (by combinations of endless conveyors and grippers [B65H 5/085](#); by suction belts [B65H 5/224](#))}
- 5/021 . . {by belts}
- 5/023 . . . {between a pair of belts forming a transport nip}
- 5/025 . . . {between belts and rotary means, e.g. rollers, drums, cylinders or balls, forming a transport nip}
- 5/026 . . . {between belts and stationary pressing, supporting or guiding elements forming a transport nip}
- 5/028 . . {by chains}
- 5/04 . by movable tables or carriages (rotary tables [B65H 5/18](#) {; suction gripper or gripper tables [B65H 5/10](#)})
- 5/06 . by rollers {or balls, e.g. between rollers (transport by suction rollers [B65H 5/226](#))}
- 5/062 . . {between rollers or balls}
- 5/064 . . . {the axes of the rollers being perpendicular to the plane of the articles}
- 5/066 . . {the articles resting on rollers or balls}
- 5/068 . . {between one or more rollers or balls and stationary pressing, supporting or guiding elements}
- 5/08 . by grippers, e.g. suction grippers
- 5/085 . . {by combinations of endless conveyors and grippers (suction belts [B65H 5/224](#))}
- 5/10 . . Reciprocating or oscillating grippers {, e.g. suction or gripper tables}
- 5/12 . . Revolving grippers, e.g. mounted on arms, frames or cylinders
- 5/14 . . Details of grippers; Actuating-mechanisms therefor
- 5/16 . by pusher, needles, friction, or like devices adapted to feed single articles along a surface or table
- 5/18 . by rotary dials or tables
- 5/20 . by dropping-roller or like device
- 5/22 . by air-blast or suction device (suction grippers [B65H 5/08](#))
- 5/222 . . {by suction devices}
- 5/224 . . . {by suction belts ([B65H 11/005](#) takes precedence)}
- 5/226 . . . {by suction rollers}
- 5/228 . . {by air-blast devices}
- 5/24 . {Feeding articles in overlapping streams, i.e. by separation of articles from a pile}
- 5/26 . Duplicate, alternate, selective, or coacting feeds
- 5/28 . Feeding articles stored in rolled or folded bands
- 5/30 . Opening devices for folded sheets or signatures
- 5/301 . . {comprising blade-like means inserted between the parts to be opened}
- 5/302 . . . {the blade-like means being stationary}
- 5/303 . . {comprising movable endless means for opening the folded sheets ([B65H 5/308](#) takes precedence)}
- 5/305 . . {comprising rotary means for opening the folded sheets ([B65H 5/308](#) takes precedence)}
- 5/306 . . . {two opposite rotary means, only one of them having gripping means}
- 5/307 . . . {two opposite rotary means, both having gripping means}
- 5/308 . . {the folded sheets or signatures travelling in hanging position}
- 5/32 . Saddle-like members over which partially-unfolded sheets or signatures are fed to signature-gathering, stitching, or like machines
- 5/34 . Varying the phase of feed relative to the receiving machine
- 5/36 . Article guides or smoothers, e.g. movable in operation
- 5/38 . . immovable in operation
- 7/00 Controlling article feeding, separating, pile-advancing, or associated apparatus, to take account of incorrect feeding, absence of articles, or presence of faulty articles**
- 7/02 . by feelers or detectors
- 7/04 . . responsive to absence of articles, e.g. exhaustion of pile ([B65H 7/14](#) takes precedence)
- 7/06 . . responsive to presence of faulty articles or incorrect separation or feed ([B65H 7/14](#) takes precedence)
- 7/08 . . . responsive to incorrect front register
- 7/10 . . . responsive to incorrect side register ([controlling transverse register of webs B65H 23/032](#))
- 7/12 . . . responsive to double feed or separation
- 7/125 {sensing the double feed or separation without contacting the articles}
- 7/14 . . by photoelectric feelers or detectors
- 7/16 . Controlling air-supply to pneumatic separators
- 7/18 . Modifying or stopping actuation of separators
- 7/20 . Controlling associated apparatus
- 9/00 Registering, e.g. orientating, articles; Devices therefor**
- 9/002 . {changing orientation of sheet by only controlling movement of the forwarding means, i.e. without the use of stop or register wall}
- 9/004 . {Deskewing sheet by abutting against a stop, i.e. producing a buckling of the sheet}
- 9/006 . . {the stop being formed by forwarding means in stand-by}
- 9/008 . . {the stop being formed by reversing the forwarding means}
- 9/02 . Gauge pins
- 9/04 . Fixed or adjustable stops or gauges ([gauge pins B65H 9/02](#))

- 9/06 . Movable stops or gauges, e.g. rising and falling front stops { [\(B65H 11/007 takes precedence\)](#) }
- 9/08 . Holding devices, e.g. finger, needle, suction, for retaining articles in registered position
- 9/10 . Pusher and like movable registers; Pusher or gripper devices which move articles into registered position
- 9/101 . . { [acting on the edge of the article](#) }
- 9/103 . . { [acting by friction or suction on the article for pushing or pulling it into registered position, e.g. against a stop](#) }
- 9/105 . . . { [using suction means](#) }
- 9/106 . . . { [using rotary driven elements as part acting on the article \(B65H 9/105 takes precedence; registering laterally while article is forwarded in principal direction B65H 9/16\)](#) }
- 9/108 . . { [acting by air blast](#) }
- 9/12 . carried by article grippers
- 9/14 . Retarding or controlling the forward movement of articles as they approach stops
- 9/16 . Inclined tape, roller, or like article-forwarding side registers
- 9/163 . . { [Tape](#) }
- 9/166 . . { [Roller](#) }
- 9/18 . Assisting by devices such as reflectors, lenses, transparent sheets, or mechanical indicators
- 9/20 . Assisting by photoelectric, sonic, or pneumatic indicators
- 11/00 Feed tables**
- 11/002 . { [incorporating transport belts](#) }
- 11/005 . . { [Suction belts](#) }
- 11/007 . { [with front stop arrangements](#) }
- 11/02 . angularly adjustable in plane of articles
- 13/00 Lifting the ends of piles to facilitate the formation of overlapped piles**
- 15/00 Overturning articles**
- 15/004 . { [employing rollers](#) }
- 15/008 . { [employing belts](#) }
- 15/012 . . { [twisted belts](#) }
- 15/016 . { [employing rotary or reciprocating elements supporting transport means](#) }
- 15/02 . Overturning piles

Feeding webs to or from machines; Winding or unwinding webs; Splicing webs (web-delivering apparatus incorporating devices for performing auxiliary operations [B65H 35/00](#), [B65H 37/00](#); associating two or more webs [B65H 39/16](#); winding or unwinding metal band or like flexible metallic material during manufacture [B21C](#); {cutting machines or devices in general [B26D](#)} ; insective printers, e.g. typewriters, ink-ribbon mechanisms [B41J](#); in cinematographic or photographic apparatus [G03B](#); winding, unwinding, or feeding tape to, in, or from, information processing apparatus [G06](#), [G11B](#))

- 16/00 Unwinding, paying-out webs { (reel-to-reel type web winding and unwinding mechanisms [B65H 18/103](#), [B65H 18/145](#)) }**
- 16/005 . { [Dispensers, i.e. machines for unwinding only parts of web roll](#) }
- 16/02 . Supporting web roll
- 16/021 . . { [Multiple web roll supports](#) }
- 16/023 . . . { [rotatable](#) }
- 16/024 { [Turrets](#) }

- 16/028 . . { [on its outer circumference \(B65H 16/08 takes precedence\)](#) }
- 16/04 . . cantilever type
- 16/06 . . both-ends type
- 16/08 . . parallel rollers type
- 16/10 . Arrangements for effecting positive rotation of web roll
- 16/103 . . { [in which power is applied to web-roll spindle](#) }
- 16/106 . . { [in which power is applied to web roll](#) }
- 18/00 Winding webs**
- 18/02 . Supporting web roll
- 18/021 . . { [Multiple web roll supports](#) }
- 18/0212 . . . { [Turrets](#) }
- 18/023 . . { [on its outer circumference](#) }
- 18/025 . . . { [Parallel rollers type](#) }
- 18/026 . . { [Cantilever type](#) }
- 18/028 . . { [Both ends type](#) }
- 18/04 . . Interior-supporting
- 18/06 . . Lateral-supporting
- 18/08 . Web-winding mechanisms
- 18/085 . . { [for non-continuous winding](#) }
- 18/10 . . Mechanisms in which power is applied to web-roll spindle
- 18/103 . . . { [Reel-to-reel type web winding and unwinding mechanisms](#) }
- 18/106 { [for several juxtaposed strips](#) }
- 18/12 . . . to effect step-by-step advancement of web
- 18/14 . . Mechanisms in which power is applied to web roll, e.g. to effect continuous advancement of web
- 18/145 . . . { [Reel-to-reel type web winding and unwinding mechanisms](#) }
- 18/16 . . . by friction roller
- 18/18 to effect step-by-step advancement of web { [\(not used\)](#) }
- 18/20 . . . the web roll being supported on two parallel rollers at least one of which is driven
- 18/22 . . . by friction band
- 18/24 to effect step-by-step advancement of web { [\(not used\)](#) }
- 18/26 . . Mechanisms for controlling contact pressure on winding-web package, e.g. for regulating the quantity of air between web layers
- 18/28 . Wound package of webs
- 19/00 Changing the web roll**
- 19/10 . in unwinding mechanisms or in connection with unwinding operations
- 19/102 . . { [Preparing the leading end of the replacement web before splicing operation; Adhesive arrangements on leading end of replacement web; Tabs and adhesive tapes for splicing](#) }
- 19/105 . . { [Opening of web rolls; Removing damaged outer layers; Detecting the leading end of a closed web roll](#) }
- 19/107 . . { [Processing the trailing end of the replaced web after splicing operation, e.g. rewinding it](#) }
- 19/12 . . Lifting, transporting, or inserting the web roll; Removing empty core
- 19/123 . . . { [with cantilever supporting arrangements](#) }
- 19/126 . . . { [with both-ends supporting arrangements](#) }
- 19/14 . . Accumulating surplus web for advancing to machine while changing the web roll

- 19/18 Attaching, e.g. pasting, the replacement web to the expiring web [{\(adhesive arrangements on leading end of replacement web, tabs and adhesive tapes for splicing B65H 19/102\)}](#)
- 19/1805 {Flying splicing, i.e. the expiring web moving during splicing contact}
- 19/181 {taking place on the replacement roll}
- 19/1815 {the replacement web being stationary prior to splicing contact}
- 19/1821 {the replacement web being accelerated or running prior to splicing contact}
- 19/1826 {taking place at a distance from the replacement roll}
- 19/1831 {the replacement web being stationary prior to splicing contact}
- 19/1836 {the replacement web being accelerated or running prior to splicing contact}
- 19/1842 {standing splicing, i.e. the expiring web being stationary during splicing contact}
- 19/1847 {taking place on the replacement roll}
- 19/1852 {taking place at a distance from the replacement roll}
- 19/1857 {Support arrangement of web rolls}
- 19/1863 {with translatory or arcuated movement of the roll supports}
- 19/1868 {The roll support being of the turret type}
- 19/1873 {with two stationary roll supports carrying alternately the replacement and the expiring roll}
- 19/1878 {with one stationary support for the rolls}
- 19/1884 {Details for effecting a positive rotation of web roll, e.g. accelerating the replacement roll}
- 19/1889 {related to driving arrangements}
- 19/1894 {the replacement web being accelerated through contact with the expiring web}
- 19/20 Cutting-off the expiring web
- 19/22 in winding mechanisms or in connection with winding operations
- 19/2207 {the web roll being driven by a winding mechanism of the centre or core drive type}
- 19/2215 {Turret-type with two roll supports}
- 19/2223 {Turret-type with more than two roll supports}
- 19/223 {with roll supports being independently displaceable along a common path}
- 19/2238 {The web roll being driven by a winding mechanism of the nip or tangential drive type [\(B65H 19/2276 takes precedence\)}](#)}
- 19/2246 {and the roll being supported on two rollers}
- 19/2253 {and the roll being displaced during the winding operation}
- 19/2261 {Pope-roller}
- 19/2269 {Cradle}
- 19/2276 {The web roll being driven by a winding mechanism of the coreless type}
- 19/2284 {Simultaneous winding at several stations, e.g. slitter-rewinders}
- 19/2292 {Removing cores or mandrels from web roll after winding}
- 19/24 Accumulating surplus delivered web while changing the web roll
- 19/26 Cutting-off the web running to the wound web roll
- 19/262 {using a thin or filamentary material which is wound on the new roll}
- 19/265 {using a cutting member moving linearly in a plane parallel to the surface of the web and along a direction crossing the web}
- 19/267 {by tearing or bursting}
- 19/28 Attaching the leading end of the web to the replacement web-roll core or spindle [\(cores, formers, supports or holders, e.g. reels, with arrangements for securing ends of material B65H 75/28\)](#)
- 19/283 {by applying adhesive to the core}
- 19/286 {by applying adhesive to the web}
- 19/29 Securing the trailing end of the wound web to the web roll [\(cores, formers, supports or holders, e.g. reels, with arrangements for securing ends of material B65H 75/28\)](#)
- 19/30 Lifting, transporting, or removing the web roll; Inserting core
- 19/305 {Inserting core}
- 20/00 Advancing webs**
- 20/005 {Electrical drive motor control devices therefor}
- 20/02 by friction roller
- 20/04 to effect step-by-step advancement of web
- 20/06 by friction band
- 20/08 to effect step-by-step advancement of web
- 20/10 by a feed band against which web is held by fluid pressure, e.g. suction or air blast
- 20/12 by suction roller
- 20/14 by direct action on web of moving fluid
- 20/16 by web-gripping means, e.g. grippers, clips
- 20/18 to effect step-by-step advancement of web
- 20/20 by web-penetrating means, e.g. pins
- 20/22 to effect step-by-step advancement of web
- 20/24 by looping or like devices
- 20/26 Mechanisms for advancing webs to or from the inside of web rolls
- 20/28 Mechanisms for delivering webs in superposed folds and refeeding them from the lower end of the folded assemblies
- 20/30 Arrangements for accumulating surplus web [\(while changing the web roll B65H 19/14, B65H 19/24\)](#)
- 20/32 by making loops
- 20/34 with rollers
- 20/36 having means to optionally advance the web either in one longitudinal direction or in the opposite longitudinal direction
- 20/38 by changing the direction of mechanism driving the web-roll spindle
- 20/40 by changing the direction of mechanism driving the pinch roller
- 21/00 Apparatus for splicing webs [\(during web-roll changing B65H 19/00\)](#)**
- 21/02 for premarked, e.g. preprinted, webs
- 23/00 Registering, tensioning, smoothing or guiding webs [\(registering articles B65H 9/00; in connection with splicing B65H 21/00\)](#)**
- 23/005 {Sensing web roll diameter [\(warning or safety devices responsive to a predetermined diameter B65H 26/08\)](#)}
- 23/02 transversely [\(by tentering, gripper, or like apparatus operating on fabric webs D06C\)](#)
- 23/0204 {Sensing transverse register of web [\(and controlling it B65H 23/032\)](#)}

- 23/0208 . . . {with an element engaging the edge of the web}
- 23/0212 . . . {with an element utilising fluid flow}
- 23/0216 . . . {with an element utilising photoelectric effect}
- 23/022 . . by tentering devices
- 23/025 . . . by rollers
- 23/0251 {with a straight axis}
- 23/0253 {with axially movable elements}
- 23/0255 {with axially stretchable elements}
- 23/0256 {with opposed helicoidal windings}
- 23/0258 {with a bowed axis}
- 23/028 . . . by clips
- 23/032 . . Controlling transverse register of web
- 23/0322 . . . {by acting on edge regions of the web}
- 23/0324 . . . {by acting on lateral regions of the web}
- 23/0326 . . . {by moving the unwinding device}
- 23/0328 . . . {by moving the winding device}
- 23/035 . . . by guide bars
- 23/038 . . . by rollers
- 23/04 . . longitudinally
- 23/042 . . {Sensing the length of a web loop (sensing web tension [B65H 23/044](#))}
- 23/044 . . {Sensing web tension ([B65H 23/06](#), [B65H 23/18](#) take precedence)}
- 23/046 . . {Sensing longitudinal register of web ([B65H 23/18](#) takes precedence)}
- 23/048 . . {by positively actuated movable bars or rollers}
- 23/06 . . by retarding devices, e.g. acting on web-roll spindle
- 23/063 . . . {and controlling web tension}
- 23/066 . . . {Electrical brake devices therefor ([B65H 23/063](#) takes precedence)}
- 23/08 . . . acting on web roll being unwound
- 23/085 {and controlling web tension}
- 23/10 . . . acting on running web ([suction retarders B65H 23/24](#))
- 23/105 {and controlling web tension}
- 23/12 and causing parts thereof to move in opposite directions and in frictional engagement
- 23/14 Tensioning rollers applying braking forces
- 23/16 . . by weighted or spring-pressed movable bars or rollers
- 23/18 . . by controlling or regulating the web-advancing mechanism, e.g. mechanism acting on the running web
- 23/1806 . . . {in reel-to-reel type web winding and unwinding mechanism, e.g. mechanism acting on web-roll spindle}
- 23/1813 {acting on web-roll}
- 23/182 . . . in unwinding mechanisms or in connection with unwinding operations
- 23/1825 {and controlling web tension}
- 23/185 motor-controlled
- 23/188 . . . in connection with running-web
- 23/1882 {and controlling longitudinal register of web}
- 23/1884 {with step-by-step advancement}
- 23/1886 {Synchronising two or more webs}
- 23/1888 {and controlling web tension}
- 23/192 motor-controlled
- 23/195 . . . in winding mechanisms or in connection with winding operations
- 23/1955 {and controlling web tension}
- 23/198 motor-controlled {(Controlling electrical drive motors therefor)}
- 23/24 . . by fluid action, e.g. to retard the running web
- 23/245 . . . {Suction retarders}
- 23/26 . . by transverse stationary or adjustable bars or rollers
- 23/28 . . by longitudinally-extending strips, tubes, plates, or wires ([flexible tapes or bands B65H 23/30](#))
- 23/30 . . by longitudinally-extending flexible tapes or bands
- 23/32 . . Arrangements for turning or reversing webs
- 23/34 . . Apparatus for taking-out curl from webs
- 26/00** **Warning or safety devices, e.g. automatic fault detectors, stop-motions, for web-advancing mechanisms (safety devices in general [F16P](#); investigating chemical or physical properties of materials in general [G01N](#); indicating devices in general [G08B](#))**
- 26/02 . . responsive to presence of irregularities in running webs
- 26/025 . . {responsive to web breakage}
- 26/04 . . for variation in tension
- 26/06 . . responsive to predetermined lengths of webs
- 26/063 . . {responsive to detection of the trailing edge}
- 26/066 . . {responsive to information, e.g. printed mark, on the web or web roll}
- 26/08 . . responsive to a predetermined diameter
- 27/00** **Special constructions of feed or guide rollers and surfaces thereof ({[tentering rollers B65H 23/02](#)}; [rollers in general F16C 13/00](#))**
- Delivering articles from machines; Piling articles; Article or web delivery apparatus incorporating devices for performing specified auxiliary operations; Associating or gathering articles or webs; Machines for separating superposed webs**
- 29/00** **Delivering or advancing articles from machines; Advancing articles to or into piles**
- 29/001 . . {Adaptations of counting devices (to feeding of articles to machines [B65H 5/002](#))}
- 29/003 . . {by grippers ([B65H 29/02](#) takes precedence)}
- 29/005 . . {by chains or bands having mechanical grippers engaging the side edges of articles, e.g. newspaper conveyors}
- 29/006 . . {Winding articles into rolls}
- 29/008 . . {Winding single articles into single rolls}
- 29/02 . . by mechanical grippers engaging the leading edge only of the articles
- 29/04 . . the grippers being carried by endless chains or bands
- 29/041 . . . {and introducing into a pile (slowing-down from grippers [B65H 29/683](#))}
- 29/042 . . . {Intermediate conveyors, e.g. transferring devices}
- 29/044 {conveying through a machine}
- 29/045 . . . {Details of grippers}
- 29/047 {Gripper opening devices}
- 29/048 {Self-opening and -closing grippers}
- 29/06 . . the grippers being carried by rotating members
- 29/08 . . the grippers being oscillated in arcuate paths
- 29/10 . . the grippers being reciprocated in rectilinear paths
- 29/12 . . by means of the nip between two, or between two sets of, moving tapes or bands {or rollers}

- 29/125 . . {between two sets of rollers}
- 29/14 . . and introducing into a pile
- 29/145 . . . {the pile being formed between the two, or between the two sets of, tapes or bands or rollers}
- 29/16 . by contact of one face only with moving tapes, bands, or chains {(with suction belts [B65H 29/242](#))}
- 29/18 . . and introducing into a pile
- 29/20 . by contact with rotating friction members, e.g. rollers, brushes, or cylinders {(with suction rollers [B65H 29/243](#))}
- 29/22 . . and introducing into a pile
- 29/24 . by air blast or suction apparatus {([B65H 5/22](#) takes precedence; } dropping articles from suction carriers [B65H 29/32](#) {; pneumatic brakes [B65H 29/686](#))}
- 29/241 . . {Suction devices}
- 29/242 . . . {Suction bands or belts}
- 29/243 . . . {Suction rollers}
- 29/245 . . {Air blast devices}
- 29/246 . . . {acting on stacking devices}
- 29/247 {blowing on upperside of the sheet}
- 29/248 . . . {with coanda effect (separating from a stack [B65H 3/14](#))}
- 29/26 . by dropping {the articles}
- 29/28 . . from mechanical grippers (grippers engaging the leading edge only [B65H 29/02](#))
- 29/30 . . from magnetic holders
- 29/32 . . from pneumatic, e.g. suction, carriers
- 29/34 . . from supports slid from under the articles
- 29/36 . . from tapes, bands, or rollers rolled from under the articles
- 29/38 . by movable piling or advancing arms, frames, plates, or like members with which the articles are maintained in face contact
- 29/40 . . Members rotated about an axis perpendicular to direction of article movement, e.g. star-wheels formed by S-shaped members
- 29/42 . . Members rotated about an axis parallel to direction of article movement, e.g. helices
- 29/44 . . Members oscillated in arcuate paths
- 29/46 . . Members reciprocated in rectilinear path
- 29/48 . by tables arranged to be tilted to cause sliding of articles
- 29/50 . Piling apparatus of which the discharge point moves in accordance with the height to the pile
- 29/51 . . piling by collecting on the periphery of cylinders
- 29/52 . Stationary guides or smoothers
- 29/54 . Article strippers, e.g. for stripping from advancing elements
- 29/56 . . for stripping from elements or machines {(for electrographic machines [G03G](#))}
- 29/58 . Article switches or diverters
- 29/585 . . {taking samples from the main stream}
- 29/60 . . diverting the stream into alternative paths ([B65H 29/62](#) takes precedence)
- 29/62 . . diverting faulty articles from the main streams (control devices detecting faulty articles [B65H 43/04](#))
- 29/64 . . directing the components of composite articles into separate paths
- 29/66 . Advancing articles in overlapping streams
- 29/6609 . . {forming an overlapping stream (by separation of articles from a pile [B65H 5/24](#))}
- 29/6618 . . . {upon transfer from a first conveyor to a second conveyor advancing at slower speed}
- 29/6627 {in combination with auxiliary means for overlapping articles}
- 29/6636 {in combination with auxiliary means for underlapping articles}
- 29/6645 . . {buffering an overlapping stream of articles (winding articles into rolls [B65H 29/006](#))}
- 29/6654 . . {changing the overlapping figure}
- 29/6663 . . . {reversing the overlapping figure (round stack feeder [B65H 1/225](#))}
- 29/6672 . . {dividing an overlapping stream into two or more streams; (articles switches or diverters [B65H 29/58](#))}
- 29/6681 . . {merging two or more streams into an overlapping stream}
- 29/669 . . {ending an overlapping stream}
- 29/68 . Reducing the speed of articles as they advance
- 29/683 . . {Slowing-down from chain delivery ([B65H 29/686](#) takes precedence)}
- 29/686 . . {Pneumatic brakes}
- 29/70 . Article bending or stiffening arrangements
- 31/00 Pile receivers (carriers used for associating, collating or gathering articles [B65H 39/00](#))**
- 31/02 . with stationary end support against which pile accumulates
- 31/04 . with movable end support arranged to recede as pile accumulates
- 31/06 . . the articles being piled on edge
- 31/08 . . the articles being piled one above another
- 31/10 . . . and applied at the top of the pile
- 31/12 . . Devices relieving the weight of the pile or permitting or effecting movement of the pile end support during piling
- 31/14 . . . Springs (fluid springs [B65H 31/16](#))
- 31/16 . . . Fluid-pressure devices
- 31/18 . . . Positively-acting mechanical devices
- 31/20 . adjustable for different article sizes
- 31/22 . removable or interchangeable
- 31/24 . multiple or compartmented, e.d. for alternate, programmed, or selective filling
- 31/26 . Auxiliary devices for retaining articles in the pile
- 31/28 . Bands, chains, or like moving receivers (for articles piled on edge [B65H 31/06](#))
- 31/30 . Arrangements for removing completed piles (bands, chains, or like moving receivers [B65H 31/28](#))
- 31/3009 . . {by dropping, e.g. removing the pile support from under the pile}
- 31/3018 . . . {from opposite part-support elements, e.g. operated simultaneously}
- 31/3027 . . {by the nip between moving belts or rollers (pile being formed between belts or rollers [B65H 29/145](#))}
- 31/3036 . . {by gripping the pile}
- 31/3045 . . . {on the outermost articles of the pile for clamping the pile}
- 31/3054 . . {by moving the surface supporting the lowermost article of the pile, e.g. by using belts or rollers}
- 31/3063 . . . {by special supports like carriages, containers, trays, compartments, plates or bars, e.g. moved in a closed loop}
- 31/3072 . . {by moving a surface supporting the pile of articles on edge, e.g. by using belts or carriages}

- 31/3081 . . {by acting on edge of the pile for moving it along a surface, e.g. by pushing}
- 31/309 . . {by acting on one of the outermost articles for moving the pile of articles on edge along a surface, e.g. by pushing}
- 31/32 . Auxiliary devices for receiving articles during removal of a completed pile
- 31/34 . Apparatus for squaring-up piled articles
- 31/36 . . Auxiliary devices for contacting each article with a front stop as it is piled
- 31/38 . . Apparatus for vibrating or knocking the pile during piling
- 31/40 . . Separate receivers, troughs, and like apparatus for knocking-up completed piles
- 33/00 Forming counted batches in delivery pile or stream of articles**
- 33/02 . by moving a blade or like member into the pile
- 33/04 . by inserting marker slips in pile or stream
- 33/06 . by displacing articles to define batches
- 33/08 . . Displacing whole batches, e.g. forming stepped piles
- 33/10 . . Displacing the end articles of a batch
- 33/12 . by creating gaps in the stream
- 33/14 . by diverting batches to separate receivers {[\(B65H 33/16 takes precedence; article switches or diverters B65H 29/58\)](#)}
- 33/16 . by depositing articles in batches on moving supports
- 33/18 . . with separators between adjacent batches
- 35/00 Delivering articles from cutting or line-perforating machines; Article or web delivery apparatus incorporating cutting or line-perforating devices, e.g. of the kinds specified below [\(cutting or perforating machines or devices in general B26D, B26F\)](#)**
- 35/0006 . {Article or web delivery apparatus incorporating cutting or line-perforating devices}
- 35/0013 . . {and applying the article or the web by adhesive to a surface [\(B65H 35/002 takes precedence\)](#)}
- 35/002 . . {Hand-held or table apparatus [\(B65H 35/006 takes precedence\)](#)}
- 35/0026 . . . {for delivering pressure-sensitive adhesive tape}
- 35/0033 {and affixing it to a surface [\(B65H 35/004 takes precedence\)](#)}
- 35/004 {simultaneously with a second roll, e.g. masking tape}
- 35/0046 . . . {with means for moistening or coating the articles or webs, or applying adhesive thereto}
- 35/0053 {and affixing it to a surface}
- 35/006 . . {with means for delivering a predetermined length of tape}
- 35/0066 . . . {this length being adjustable}
- 35/0073 . . {Details}
- 35/008 . . . {Arrangements or adaptations of cutting devices}
- 35/0086 {using movable cutting elements}
- 35/0093 . . . {Arrangements or adaptations of length measuring devices}
- 35/02 . from or with longitudinal slitters or perforators
- 35/04 . from or with transverse cutters or perforators
- 35/06 . . from or with blade, e.g. shear-blade, cutters or perforators [\(from or with revolving blade B65H 35/08\)](#)
- 35/08 . . from or with revolving, e.g. cylinder, cutters or perforators
- 35/10 . from or with devices for breaking partially-cut or perforated webs, e.g. bursters
- 37/00 Article or web delivery apparatus incorporating devices for performing specified auxiliary operations [\(incorporating cutting or line-perforating devices B65H 35/00\)](#)**
- 37/002 . {Web delivery apparatus, the web serving as support for articles, material or another web}
- 37/005 . . {Hand-held apparatus}
- 37/007 . . . {Applicators for applying coatings, e.g. correction, colour or adhesive coatings}
- 37/02 . for applying adhesive [\(and securing together B65H 37/04\)](#)
- 37/04 . for securing together articles or webs, e.g. by adhesive, stitching or stapling [\(adhering replacement to expiring web during change of web roll B65H 19/18\)](#)
- 37/06 . for folding
- 39/00 Associating, collating or gathering articles or webs [\(machines for both collating or gathering and permanently attaching together sheets or signatures B42C 1/00\)](#)**
- 39/02 . Associating, collating or gathering articles from several sources
- 39/04 . . from piles
- 39/041 . . . the piles being disposed in rotary carriers
- 39/042 . . . the piles being disposed in superposed carriers
- 39/043 . . . the piles being disposed in juxtaposed carriers
- 39/045 . . . by collecting in rotary carriers
- 39/05 . . . by collecting in superposed carriers
- 39/055 . . . by collecting in juxtaposed carriers
- 39/06 . . from delivery streams
- 39/065 . . . by collecting in rotary carriers
- 39/07 . . . by collecting in superposed carriers
- 39/075 . . . by collecting in juxtaposed carriers
- 39/10 . Associating articles from a single source, to form, e.g. a writing-pad {[\(laminating B32B 37/00, B32B 38/00\)](#)}
- 39/105 . . in rotary carriers
- 39/11 . . in superposed carriers
- 39/115 . . in juxtaposed carriers
- 39/14 . Associating sheets with webs
- 39/16 . Associating two or more webs
- 41/00 Machines for separating superposed webs**
- 43/00 Use of control, checking, or safety devices, e.g. automatic devices comprising an element for sensing a variable**
- 43/02 . detecting, or responding to, absence of articles [\(B65H 43/08 takes precedence\)](#)
- 43/04 . detecting, or responding to, presence of faulty articles [\(B65H 43/08 takes precedence; diverting faulty articles from main streams B65H 29/62\)](#)
- 43/06 . detecting, or responding to, completion of pile [\(B65H 43/08 takes precedence\)](#)
- 43/08 . Photoelectric devices

Folding or unfolding thin material

- 45/00** **Folding thin material** (specially adapted for the manufacture or treatment of particular products, [see appropriate subclasses, e.g. D06F 89/00](#))
- 45/02 . . Folding limp material {(shaping of plastics or by bending or folding [B29C 53/00](#); folding sheets, blanks or webs for box, carton, envelope or bag making [B31B 50/26](#), [B31B 70/26](#); shaping of paper or cardboard by bending or folding [B31F 1/0003](#);)} without application of pressure to define or form crease lines (winding or unwinding fabrics for feeding to or from machines [B65H 16/00](#) - [B65H 27/00](#); folding garments for packaging purposes [B65B](#); folding fabrics in sewing machines [D05B](#))
- 45/04 . . . Folding sheets
- 45/06 . . . Folding webs ([B65H 20/28](#) takes precedence)
- 45/08 longitudinally
- 45/09 Doubling, i.e. folding into half of width
- 45/10 transversely
- 45/101 in combination with laying, i.e. forming a zig-zag pile
- 45/1015 {Folding webs provided with predefined fold lines; Refolding prefolded webs, e.g. fanfolded continuous forms}
- 45/103 by a carriage which reciprocates above the laying station
- 45/105 coacting with fold holders
- 45/107 by means of swinging or reciprocating guide bars
- 45/109 Registering or counting the folds; Detecting irregularities in the zig-zag pile
- 45/12 . . Folding articles or webs with application of pressure to define or form crease lines ([B65H 20/28](#) takes precedence; pleating, kilting or goffering textile fabrics [D06J](#))
- 45/14 . . Buckling folders
- 45/141 . . . {with noise reducing means}
- 45/142 . . . {Pocket-type folders}
- 45/144 {Pockets or stops therefor}
- 45/145 {circular pockets}
- 45/147 {folding rollers therefor}
- 45/148 {diverters therefor}
- 45/16 . . Rotary folders
- 45/161 . . . {Flying tuck folders}
- 45/162 . . . {with folding jaw cylinders}
- 45/163 {Details of folding jaws therefor}
- 45/164 {Details of folding blades therefor}
- 45/165 {Details of sheet gripping means therefor}
- 45/166 {having an adjustable circumference}
- 45/167 {having associated sheet guide means}
- 45/168 {having changeable mode of operation}
- 45/18 . . Oscillating or reciprocating blade folders ([carried on rotary members B65H 45/16](#))
- 45/20 . . Zig-zag folders {([B65H 45/228](#) takes precedence)}
- 45/22 . . Longitudinal folders, i.e. for folding moving sheet material parallel to the direction of movement
- 45/221 . . . {incorporating folding triangles}
- 45/223 {Details of folding triangles}
- 45/225 {Arrangements of folding triangles}
- 45/226 {Positional adjustment of folding triangles}
- 45/228 . . . {Zig-zag folders}

- 45/24 . . . Interfolding sheets, e.g. cigarette or toilet papers
- 45/26 . . . Folding in combination with unpiling ([unpiling B65H 3/00](#))
- 45/28 . . . Folding in combination with cutting ([cutting machines B26D](#))
- 45/30 . . . Folding in combination with creasing, smoothing or application of adhesive ([folding or adhesive application in article or web delivering B65H 37/00](#))
- 47/00** **Unfolding thin limp material** ([B65H 20/28](#) takes precedence; opening devices for sheets or signatures [B65H 5/30](#))

Unwinding, paying-out, forwarding, winding, coiling, or depositing, filamentary material (devices specially adapted or mounted for storing and repeatedly paying-out and re-storing lengths of material [B65H 75/34](#); working and processing wire [B21F](#), [B21G](#); unwinding, paying-out, forwarding, or winding ropes or cables in load-moving apparatus [B61B](#); [B65G](#); [B66](#); creels, warping, beaming, or leasing machines or methods for textile manufacturing purposes [D02H](#))

- 49/00** **Unwinding or paying-out filamentary material; Supporting, storing or transporting packages from which filamentary material is to be withdrawn or paid-out** (winding [B65H 54/00](#); bobbins, tubes or other cores for packages [B65H 75/00](#))
- 49/02 . . Methods or apparatus in which packages do not rotate
- 49/04 . . . Package-supporting devices
- 49/06 for a single operative package
- 49/08 enclosing the package
- 49/10 for one operative package and one or more reserve packages
- 49/12 the reserve packages being mounted to permit manual or automatic transfer to operating position
- 49/14 for several operative packages
- 49/16 Stands or frameworks
- 49/18 . . Methods or apparatus in which packages rotate ([flyers or other guides assisting paying-out B65H 57/00](#); supports or holders, for storing and repeatedly paying-out and rewinding lengths of material provided for particular purposes [B65H 75/34](#))
- 49/20 . . . Package-supporting devices
- 49/205 {Hand-held or portable dispensers}
- 49/22 Overhead suspension devices
- 49/24 Rollers
- 49/26 Axial shafts or spigots
- 49/28 Turntables {, i.e. package resting on a table ([having also means for clamping the package B65H 49/30](#))}
- 49/30 Swifts or skein holders
- 49/305 {with axially adjustable or removable elements for retaining the package}
- 49/32 Stands or frameworks
- 49/321 {characterised by features enabling their folding or dismantling}
- 49/322 {Enclosing boxes with supporting means for the package or reel during unwinding}
- 49/324 {Constructional details}

49/325 {Arrangements or adaptations for supporting the shafts, e.g. saddle type shaft bearings}	54/00	Winding, coiling, or depositing filamentary material (cores, formers, holders, cans or receptacles B65H 75/02)
49/327 {Arrangements or adaptations for attachment to a wall, a post or the like}	54/02	. Winding and traversing material on to reels, bobbins, tubes, or like package cores or formers
49/328 {Arrangements or adaptations for stacking}	54/023	. . {Hank to spool winders}
49/34	. . Arrangements for effecting positive rotation of packages	54/026	. . {Doubling winders, i.e. for winding two or more parallel yarns on a bobbin, e.g. in preparation for twisting or weaving}
49/36	. Securing packages to supporting devices (arrangements for applying packages to, or removing from, supports B65H 65/00 , B65H 67/00)	54/04	. . for making packages with closely-wound convolutions
49/38	. Skips, cages, racks, or containers, adapted solely for the transport or storage of bobbins, cops, or the like	54/06	. . for making cross-wound packages
		54/08	. . . Precision winding arrangements
		54/10	. . for making packages of specified shapes or on specified types of bobbins, tubes, cores, or formers
51/00	Forwarding filamentary material (stretch-spinning methods D01D 5/12; drawing or drafting rovings or the like D01H 5/00)	54/103	. . . {forming frusto-conical packages or forming packages on frusto-conical bobbins, tubes, cores or formers}
51/005	. Separating a bundle of forwarding filamentary materials into a plurality of groups	54/106	. . . {Manual or other small, compact or portable winding devices for forming packages for different purposes}
51/01	. . by means of static electricity	54/12	. . . on flanged bobbins or spools (B65H 54/20 takes precedence)
51/015	. Gathering a plurality of forwarding filamentary materials into a bundle	54/14	. . . on tubes, cores, or formers having generally parallel sides, e.g. cops or packages to be loaded into loom shuttles
51/02	. Rotary devices, e.g. with helical forwarding surfaces (devices for temporarily storing filamentary material during forwarding B65H 51/20 ; driven rotary devices for controlling tension B65H 59/18)	54/16	. . . forming bottle bobbin packages
51/04	. . Rollers, pulleys, capstans, or intermeshing rotary elements	54/18	. . . forming spools to be loaded into sewing, lace, embroidery, or like machines
51/06	. . . arranged to operate singly	54/20	. . . forming multiple packages
51/08	. . . arranged to operate in groups or in co-operation with other elements	54/205 {the winding material being continuously transferred from one bobbin to the adjacent one}
51/10 with opposed coating surfaces, e.g. providing nips	54/22	. . Automatic winding machines, i.e. machines with servicing units for automatically performing end-finding, interconnecting of successive lengths of material, controlling and fault-detecting of the running material and replacing or removing of full or empty cores
51/105 {one of which is an endless belt}		
51/12 in spaced relation to provide a series of independent forwarding surfaces around which material is passed or wound	54/24	. . . having a plurality of winding units moving along an endless path past one or more fixed servicing units
51/14	. Aprons, endless belts, lattices, or like driven elements	54/26	. . . having one or more servicing units moving along a plurality of fixed winding units
51/16	. Devices for entraining material by flow of liquids or gases, e.g. air-blast devices (blowing slag wool in molten state C03B 37/06)	54/28	. . Traversing devices; Package-shaping arrangements (arrangements for preventing ribbon winding B65H 54/38 ; grooved, slotted, or split drums for driving of packages B65H 54/46)
51/18	. Gripping devices with linear motion	54/2803	. . . {with a transversely moving package}
51/20	. Devices for temporarily storing filamentary material during forwarding, e.g. for buffer storage	54/2806	. . . {Traversing devices driven by cam}
51/205	. . {by means of a fluid}	54/2809 {rotating grooved cam (driving split drums B65H 54/50)}
51/22	. . Reels or cages, e.g. cylindrical, with storing and forwarding surfaces provided by rollers or bars {(measuring and temporary storing the weft in looms D03D 47/36 ; thread feeding devices for weft knitting machines D04B 15/48)}	54/2812 {with a traversing guide running in the groove}
51/24	. . . with interdigitating bars	54/2815 {heart-shaped cam}
51/26	. . Rollers or bars mounted askew to facilitate movement of filamentary material along them, e.g. pairs of canted rollers	54/2818 {Traversing devices driven by rod}
51/28	. Arrangements for initiating a forwarding operation	54/2821 {Traversing devices driven by belts or chains (B65H 54/2836 takes precedence)}
51/30	. Devices controlling the forwarding speed to synchronise with supply, treatment, or take-up apparatus (B65H 59/10 , B65H 59/38 take precedence)	54/2824 {with at least two traversing guides travelling in opposite directions}
51/32	. Supporting or driving arrangements for forwarding devices	54/2827 {Traversing devices with a pivotally mounted guide arm}

- 54/283 . . . {Traversing devices driven by pneumatic or hydraulic means}
- 54/2833 . . . {Traversing devices driven by electromagnetic means}
- 54/2836 . . . {with a rotating guide for traversing the yarn}
- 54/2839 {counter rotating guides, e.g. wings}
- 54/2842 {grooved, slotted, or split drums}
- 54/2845 {"screw" type Owens Fiberglas}
- 54/2848 . . . {Arrangements for aligned winding (reels with grooves or grooved elements for aligned winding [B65H 75/265](#))}
- 54/2851 {by pressing the material being wound against the drum, flange or already wound material, e.g. by fingers or rollers; guides moved by the already wound material ([B65H 54/2869](#) takes precedence)}
- 54/2854 {Detection or control of aligned winding or reversal}
- 54/2857 {Reversal control}
- 54/286 {by detection that the material has reached the flange or the reel end}
- 54/2863 {the flange acting on the material, e.g. provoking wire climbing or incident angle changing}
- 54/2866 {by detection of position, or distance made of the traverser}
- 54/2869 {Control of the rotating speed of the reel or the traversing speed for aligned winding}
- 54/2872 {by detection of the incidence angle}
- 54/2875 {by detecting or following the already wound material, e.g. contour following}
- 54/2878 {by detection of incorrect conditions on the wound surface, e.g. material climbing on the next layer, a gap between windings}
- 54/2881 . . . {Traversing devices with a plurality of guides for winding on a plurality of bobbins ([forming multiple packages B65H 54/20](#))}
- 54/2884 . . . {Microprocessor-controlled traversing devices in so far the control is not special to one of the traversing devices of groups [B65H 54/2803](#) - [B65H 54/325](#) or group [B65H 54/38](#)}
- 54/2887 {detecting the position of the yarn guide}
- 54/289 {stopping the yarn guide in a predetermined position}
- 54/2893 . . . {Superposed traversing, i.e. traversing or other movement superposed on a traversing movement}
- 54/2896 . . . {Flyers}
- 54/30 . . . with thread guides reciprocating or oscillating with fixed stroke ([B65H 54/2803](#) - [B65H 54/2896](#) take precedence)}
- 54/32 . . . with thread guides reciprocating or oscillating with variable stroke
- 54/325 {in accordance with growth of the package}
- 54/34 . . . for laying subsidiary winding, e.g. transfer tails
- 54/343 {when starting winding on an empty bobbin}
- 54/346 {on or outwardly of the fully wound yarn package}
- 54/36 . . . Yarn-guide advancing or raising mechanisms, e.g. cop-building arrangements
- 54/365 {for cops of pirn winding machine ([B65H 54/14](#) takes precedence)}
- 54/38 . . Arrangements for preventing ribbon winding {; Arrangements for preventing irregular edge forming, e.g. edge raising or yarn falling from the edge}
- 54/381 . . . {Preventing ribbon winding in a precision winding apparatus, i.e. with a constant ratio between the rotational speed of the bobbin spindle and the rotational speed of the traversing device driving shaft}
- 54/383 {in a stepped precision winding apparatus, i.e. with a constant wind ratio in each step}
- 54/385 . . . {Preventing edge raising, e.g. creeping arrangements}
- 54/386 {with energy storing means for recovering the kinetic energy at the end of the traversing stroke}
- 54/388 . . . {Preventing the yarn from falling off the edge of the package}
- 54/40 . . Arrangements for rotating packages
- 54/42 . . . in which the package, core, or former is rotated by frictional contact of its periphery with a driving surface
- 54/44 . . . in which the package, core, or former is engaged with, or secured to, a driven member rotatable about the axis of the package
- 54/46 . . . Package drive drums
- 54/48 Grooved drums
- 54/485 {with an auxiliary guide}
- 54/50 Slotted or split drums
- 54/52 . . . Drive contact pressure control, e.g. pressing arrangements
- 54/54 . . . Arrangements for supporting cores or formers at winding stations; Securing cores or formers to driving members
- 54/543 {Securing cores or holders to supporting or driving members, e.g. collapsible mandrels}
- 54/547 Cantilever supporting arrangements
- 54/553 Both-ends supporting arrangements
- 54/56 . Winding of hanks or skeins
- 54/58 . . Swifts or reels adapted solely for the formation of hanks or skeins ([B65H 49/30](#) takes precedence)
- 54/585 . . . {Reels for rolling tape-like material, e.g. flat hose or strap, into flat spiral form; Means for retaining the roll after removal of the reel}
- 54/60 . . Devices for domestic use
- 54/62 . . Binding of skeins
- 54/64 . Winding of balls; {([forming hollow objects by winding on to fusible or soluble cores, e.g. forming pressure vessels B29C 53/56](#))}
- 54/66 . . Winding yarns into balls
- 54/68 . Winding on to cards or other flat cores, e.g. of star form
- 54/70 . Other constructional features of yarn-winding machines
- 54/702 . . {Arrangements for confining or removing dust ([for spinning D01H 11/00; cleaning in general B08B](#))}
- 54/705 . . {Arrangements for reducing hairyness of the filamentary material}
- 54/707 . . {Suction generating system}
- 54/71 . . Arrangements for severing filamentary materials
- 54/72 . . Framework; Casings; Coverings

- 54/74 . . Driving arrangements ([arrangements for preventing ribbon winding B65H 54/38](#); [arrangements for rotating packages B65H 54/40](#))
- 54/76 . Depositing materials in cans or receptacles
- 54/78 . . Apparatus in which the depositing device or the receptacle is reciprocated
- 54/80 . . Apparatus in which the depositing device or the receptacle is rotated
- 54/82 . . . and in which coils are formed before deposition
- 54/84 . . Arrangements for compacting materials in receptacles
- 54/86 . Arrangements for taking-up waste material before or after winding or depositing
- 54/88 . . by means of pneumatic arrangements, e.g. suction guns
- 55/00 Wound packages of filamentary material**
- 55/005 . {with two or more filaments wound in parallel on the bobbin}
- 55/02 . Self-supporting packages
- 55/04 . characterised by method of winding
- 55/043 . . {the yarn paying off through the centre of the package}
- 55/046 . . {packages having a radial opening through which the material will pay off}
- 57/00 Guides for filamentary materials; Supports therefor**
- 57/003 . {Arrangements for threading or unthreading the guide}
- 57/006 . {Traversing guides}
- 57/02 . Stationary rods or plates
- 57/04 . Guiding surfaces within slots or grooves
- 57/06 . Annular guiding surfaces; Eyes, e.g. pigtails
- 57/08 . . formed of wire or the like
- 57/10 . . with flared apertures
- 57/12 . Tubes
- 57/14 . Pulleys, rollers, or rotary bars
- 57/16 . formed to maintain a plurality of filaments in spaced relation
- 57/18 . mounted to facilitate unwinding of material from packages
- 57/20 . . Flyers ([for inserting twist D01H](#))
- 57/22 . adapted to prevent excessive ballooning of material
- 57/24 . with wear-resistant surfaces
- 57/26 . Supports for guides
- 57/28 . Reciprocating or oscillating guides ([traversing devices for winding, coiling, or depositing filamentary material B65H 54/28](#))
- 59/00 Adjusting or controlling tension in filamentary material, e.g. for preventing snarling; Applications of tension indicators**
- 59/005 . {Means compensating the yarn tension in relation with its moving due to traversing arrangements}
- 59/02 . by regulating delivery of material from supply package ([by contact of package with support B65H 49/02](#); [by controlling speed of driving mechanism of unwinding or paying-out devices B65H 59/38](#))
- 59/04 . . by devices acting on package or support
- 59/043 . . . {with a braking force varying proportionally to the diameter or the weight of the package being unwound}
- 59/046 {varying proportionally to the weight only}
- 59/06 . . by devices acting on material leaving the package
- 59/08 . by contact of running length of material with supply package
- 59/10 . by devices acting on running material and not associated with supply or take-up devices ([by controlling speed of driving mechanism of material-forwarding devices B65H 59/38](#))
- 59/105 . . {the material being subjected to the action of a fluid}
- 59/12 . . Stationary elements arranged to deflect material from straight path
- 59/14 . . . and provided with surfaces imposing additional retarding forces on material
- 59/16 . . Braked elements rotated by material
- 59/18 . . Driven rotary elements ([material-forwarding devices B65H 51/00](#))
- 59/20 . . Co-operating surfaces mounted for relative movement
- 59/22 . . . and arranged to apply pressure to material
- 59/225 {Tension discs}
- 59/24 Surfaces movable automatically to compensate for variation in tension
- 59/26 . . . and arranged to deflect material from straight path
- 59/28 the surfaces being urged towards each other
- 59/30 Surfaces movable automatically to compensate for variation in tension
- 59/32 the surfaces being urged away from each other
- 59/34 Surfaces movable automatically to compensate for variation in tension
- 59/36 . . Floating elements compensating for irregularities in supply or take-up of material ([buffer storage devices B65H 51/20](#))
- 59/38 . by regulating speed of driving mechanism of unwinding, paying-out, forwarding, winding, or depositing devices, e.g. automatically in response to variations in tension
- 59/381 . . {using pneumatic or hydraulic means}
- 59/382 . . {using mechanical means}
- 59/384 . . {using electronic means}
- 59/385 . . . {Regulating winding speed}
- 59/387 . . . {Regulating unwinding speed}
- 59/388 . . . {Regulating forwarding speed}
- 59/40 . Applications of tension indicators
- 61/00 Applications of devices for metering predetermined lengths of running material (of general application G01B)**
- 61/005 . {for measuring speed of running yarns}
- 63/00 Warning or safety devices, e.g. automatic fault detectors, stop-motions (safety devices in general F16P; indicating devices in general G08B); Quality control of the package}**
- 63/003 . {responsive to winding of yarns around rotating cylinders}
- 63/006 . {quality control of the package}
- 63/02 . responsive to reduction in material tension, failure of supply, or breakage, of material
- 63/024 . . responsive to breakage of materials
- 63/028 . . . characterised by the detecting or sensing element
- 63/032 electrical or pneumatic

- 63/0321 {using electronic actuators}
- 63/0322 {using capacitor sensing means, i.e. the defect signal is a variation of impedance}
- 63/0324 {using photo-electric sensing means, i.e. the defect signal is a variation of light energy}
- 63/0325 {using fluid sensing means, e.g. acoustic}
- 63/0327 {using piezo-electric sensing means}
- 63/0328 {using pneumatic sensing means}
- 63/036 . . . characterised by the combination of the detecting or sensing elements with other devices, e.g. stopping devices for material advancing or winding mechanism
- 63/0362 {by a plate separating the package from the driving drum}
- 63/0364 {by lifting or raising the package away from the driving roller}
- 63/0366 {Braking means for the raised or lifted package}
- 63/0368 {by clutching or de-clutching the package from its driving means (package secured to a rotary driven member)}
- 63/04 . . responsive to excessive tension or irregular operation of apparatus
- 63/06 . . responsive to presence of irregularities in running material, e.g. for severing the material at irregularities {Control of the correct working of the yarn cleaner}
- 63/061 . . {Mechanical slub catcher and detector}
- 63/062 . . {Electronic slub detector}
- 63/064 . . . {using capacitor sensing means, i.e. the defect signal is a variation of impedance}
- 63/065 . . . {using photo-electric sensing means, i.e. the defect signal is a variation of light energy}
- 63/067 . . . {using fluid sensing means, e.g. acoustic}
- 63/068 . . . {using piezo-electric sensing means}
- 63/08 . . responsive to delivery of a measured length of material, completion of winding of a package, or filling of a receptacle
- 63/082 . . {responsive to a predetermined size or diameter of the package}
- 63/084 . . {responsive to a predetermined weight of the package}
- 63/086 . . {responsive to completion of unwinding of a package}
- 63/088 . . {Clamping device (connected with slub-catcher [B65H 63/061](#))}
- 65/00** **Securing material to cores or formers**
(arrangements for securing ends of material to cores, formers, supports or holders, e.g. reels, [B65H 75/28](#))
- 65/005 . . {Securing end of yarn in the wound or completed package}
- 67/00** **Replacing or removing cores, receptacles, or completed packages at paying-out, winding, or depositing stations**
- 67/02 . . Arrangements for removing spent cores or receptacles and replacing by supply packages at paying-out stations ({for cans [D01H 9/008](#); arrangement of the service carriage [B65H 54/26](#); } supports for packages [B65H 49/04](#), [B65H 49/20](#))
- 67/04 . . Arrangements for removing completed take-up packages and {or} replacing by cores, formers, or empty receptacles at winding or depositing stations; Transferring material between adjacent full and empty take-up elements ({arrangement of the service carriage [B65H 54/26](#))}
- 67/0405 . . {Arrangements for removing completed take-up packages or for loading an empty core ([B65H 67/044](#) takes precedence)}
- 67/0411 . . . {for removing completed take-up packages}
- 67/0417 . . . {for loading an empty core}
- 67/0422 {for loading a starter winding, i.e. a spool core with a small length of yarn wound on it; preparing the starter winding}
- 67/0428 . . {for cans, boxes and other receptacles}
- 67/0434 . . . {Transferring material devices between full and empty cans}
- 67/044 . . Continuous winding apparatus for winding on two or more winding heads in succession
- 67/048 . . . having winding heads arranged on rotary capstan head
- 67/052 . . . having two or more winding heads arranged in parallel to each other
- 67/056 . . . having two or more winding heads arranged in series with each other
- 67/06 . . Supplying cores, receptacles, or packages to, or transporting from, winding or depositing stations ({between spinning and winding machines [D01H 9/18](#), e.g. transporting cans [D01H 9/185](#))}
- 67/061 . . {Orientating devices}
- 67/062 . . {Sorting devices for full/empty packages}
- 67/063 . . {Marking or identifying devices for packages}
- 67/064 . . {Supplying or transporting cross-wound packages, also combined with transporting the empty core}
- 67/065 . . . {Manipulators with gripping or holding means for transferring the packages from one station to another, e.g. from a conveyor to a creel trolley}
- 67/066 . . {Depositing full or empty bobbins into a container or stacking them}
- 67/067 . . {Removing full or empty bobbins from a container or a stack}
- 67/068 . . {Supplying or transporting empty cores}
- 67/069 . . {Removing or fixing bobbins or cores from or on the vertical peg of trays, pallets or the pegs of a belt}
- 67/08 . . Automatic end-finding and material-interconnecting arrangements (knot-tying devices [B65H 69/00](#))
- 67/081 . . {acting after interruption of the winding process, e.g. yarn breakage, yarn cut or package replacement}
- 67/083 . . . {handling the yarn-end of the new supply package}
- 67/085 . . . {end-finding at the take-up package, e.g. by suction and reverse package rotation}
- 67/086 . . {Preparing supply packages}
- 67/088 . . . {Prepositioning the yarn end into the interior of the supply package}
- 69/00** **Methods of, or devices for, interconnecting successive lengths of material; Knot-tying devices {;Control of the correct working of the interconnecting device}**
- 69/02 . . by means of adhesives

- 69/04 by knotting
- 69/043 . . . {the threads are moved in ducts having the form of the wanted knot}
- 69/046 {by a fluid}
- 69/06 . . . by splicing {(grommets made by splicing [D07B 1/18](#), auxiliary apparatus for splicing ropes or cables [D07B 7/169](#))}
- 69/061 . . . {using pneumatic means}
- 69/063 {Preparation of the yarn ends}
- 69/065 {using mechanical means}
- 69/066 . . . {Wet splicing, i.e. adding liquid to the splicing room or to the yarn ends preparing rooms}
- 69/068 . . . {using a binding thread, e.g. sewing}
- 69/08 . . . by welding
- 69/085 . . . {using ultrasonic means}
- 71/00** **Moistening, sizing, oiling, waxing, colouring or drying filamentary material as additional measures during package formation (applying liquids or other fluent materials to surfaces in general [B05](#))**
- 71/002 . . . {Abrading, scraping (in general [D02J 3/00](#))}
- 71/005 . . . {Oiling, waxing by applying solid wax cake during spooling}
- 71/007 . . . {Oiling, waxing by applying liquid during spooling}
- 73/00** **Stripping waste material from cores or formers, e.g. to permit their re-use**
- 75/143 {at least one end flange being shaped to cover the windings}
- 75/145 {Reinforcement or protection arrangements for the peripheral edge of the flanges}
- 75/146 {with at least one intermediate flange between the two end flanges}
- 75/148 {with at least one frustoconical end flange}
- 75/16 . . . Cans or receptacles, e.g. sliver cans
- 75/18 . . . Constructional details
- 75/182 {Identification means}
- 75/185 {End caps, plugs or adapters}
- 75/187 {Reinforcing end caps}
- 75/20 . . . Skeleton construction, e.g. formed of wire {(perforated supports for textile materials to be treated [D06B 23/042](#))}
- 75/22 . . . collapsible; with removable parts

WARNING

Group [B65H 75/22](#) is impacted by reclassification into groups [B65H 75/2209](#), [B65H 75/2218](#), [B65H 75/2227](#), [B65H 75/2236](#), [B65H 75/2245](#), [B65H 75/2254](#), [B65H 75/2263](#), [B65H 75/2272](#), [B65H 75/2281](#) and [B65H 75/229](#).

All groups listed in this Warning should be considered in order to perform a complete search.

Methods, apparatus, or devices of general interest or not otherwise provided for in connection with the handling of webs, tapes, or filamentary materials (unwinding, paying-out, forwarding or winding ropes or cables in load-moving apparatus [B61B](#), [B65G](#), [B66](#))

- 75/00** **Storing webs, tapes, or filamentary material, e.g. on reels (fishing reels [A01K 89/00](#); storing means for record carriers, specially adapted for cooperation with the recording or reproducing apparatus [G11B 23/02](#))**
- 75/005 . . . {Working on damaged packages, e.g. reshaping collapsed cores (working on cores, reels or the like to permit their reuse [B65H 75/505](#))}
- 75/02 . . . Cores, formers, supports, or holders for coiled, wound, or folded material, e.g. reels, spindles, bobbins, cop tubes, cans {, mandrels or chucks} (packaging aspects [B65D 85/67](#))
- 75/025 . . . {specially adapted for winding or storing webs with the confronting layers spaced from each other, e.g. frames for storing nap fabrics}
- 75/04 . . . Kinds or types ([B65H 75/18](#) takes precedence)
- 75/06 Flat cores, e.g. cards
- 75/08 of circular or polygonal cross-section (cans or receptacles [B65H 75/16](#))
- 75/10 without flanges, e.g. cop tubes
- 75/105 {Pirns destined for use in shuttles, i.e. with a yarn receiving portion and a thicker base portion, this thicker portion being adapted to be engaged by a spindle in a spinning frame and also being adapted for fitting in a shuttle}
- 75/12 with a single end flange {(e.g. with a conical end flange)}; formed with one end of greater diameter than the barrel
- 75/14 with two end flanges
- 75/141 {covers therefor}
- 75/2209 {collapsible by use of hinged or slidable parts; foldable without removing parts}
- 75/2218** {Collapsible hubs}
- 75/2227** {with a flange fixed to the hub part}
- 75/2236 {Collapsible flanges}

WARNING

Group [B65H 75/2209](#) is incomplete pending reclassification of documents from group [B65H 75/22](#).

Groups [B65H 75/22](#) and [B65H 75/2209](#) should be considered in order to perform a complete search.

WARNING

Groups [B65H 75/2218](#) and [B65H 75/2227](#) are incomplete pending reclassification of documents from group [B65H 75/22](#).

Groups [B65H 75/22](#), [B65H 75/2218](#) and [B65H 75/2227](#) should be considered in order to perform a complete search.

WARNING

Group [B65H 75/2236](#) is incomplete pending reclassification of documents from group [B65H 75/22](#).

Groups [B65H 75/22](#) and [B65H 75/2236](#) should be considered in order to perform a complete search.

75/2245 {connecting flange to hub}

WARNING

Group [B65H 75/2245](#) is incomplete pending reclassification of documents from group [B65H 75/22](#).
Groups [B65H 75/22](#) and [B65H 75/2245](#) should be considered in order to perform a complete search.

75/2254 {with particular joining means for releasably connecting parts}

WARNING

Groups [B65H 75/2254](#), [B65H 75/2263](#), [B65H 75/2272](#), [B65H 75/2281](#) and [B65H 75/229](#) are incomplete pending reclassification of documents from group [B65H 75/22](#).
All groups listed in this Warning should be considered in order to perform a complete search.

75/2263 {Discrete fasteners, e.g. bolts or screws}

75/2272 {releasably connected by relative rotatable movement of parts, e.g. threaded or bayonet fit}

75/2281 {Snap-fit connections}

75/229 {Bendable tabs being deformable over a cooperating surface}

75/24 . . . adjustable in configuration, e.g. expansible

WARNING

Group [B65H 75/24](#) is impacted by reclassification into group [B65H 75/2495](#).
Groups [B65H 75/24](#) and [B65H 75/2495](#) should be considered in order to perform a complete search.

75/241 {axially adjustable reels or bobbins}

WARNING

Group [B65H 75/241](#) is impacted by reclassification into groups [B65H 75/2413](#) and [B65H 75/2416](#).
Groups [B65H 75/241](#), [B65H 75/2413](#) and [B65H 75/2416](#) should be considered in order to perform a complete search.

75/2413 {adjustable by threaded means}

WARNING

Group [B65H 75/2413](#) is incomplete pending reclassification of documents from group [B65H 75/241](#).
Groups [B65H 75/241](#) and [B65H 75/2413](#) should be considered in order to perform a complete search.

75/2416 {with axial positions defined by discrete locations}

WARNING

Group [B65H 75/2416](#) is incomplete pending reclassification of documents from group [B65H 75/241](#).
Groups [B65H 75/241](#) and [B65H 75/2416](#) should be considered in order to perform a complete search.

75/242 {Expansible spindles, mandrels or chucks, e.g. for securing or releasing cores, holders or packages}

WARNING

Group [B65H 75/242](#) is impacted by reclassification into groups [B65H 75/243](#), [B65H 75/2437](#), [B65H 75/245](#), [B65H 75/2455](#), [B65H 75/246](#), [B65H 75/247](#), [B65H 75/248](#), [B65H 75/2484](#), [B65H 75/2487](#), [B65H 75/249](#) and [B65H 75/2495](#).

All groups listed in this Warning should be considered in order to perform a complete search.

75/243 {actuated by use of a fluid}

WARNING

Group [B65H 75/243](#) is incomplete pending reclassification of documents from group [B65H 75/242](#).

Group [B65H 75/243](#) is also impacted by reclassification into group [B65H 75/2437](#).

Groups [B65H 75/242](#), [B65H 75/243](#) and [B65H 75/2437](#) should be considered in order to perform a complete search.

75/2437 {comprising a fluid-pressure-actuated elastic member, e.g. a diaphragm or a pneumatic tube}

WARNING

Group [B65H 75/2437](#) is incomplete pending reclassification of documents from groups [B65H 75/242](#) and [B65H 75/243](#).
Groups [B65H 75/242](#), [B65H 75/243](#) and [B65H 75/2437](#) should be considered in order to perform a complete search.

75/245 {by deformation of an elastic or flexible material ([B65H 75/2437](#) takes precedence)}

WARNING

Group [B65H 75/245](#) is incomplete pending reclassification of documents from group [B65H 75/242](#).

Group [B65H 75/245](#) is also impacted by reclassification into group [B65H 75/2455](#).

Groups [B65H 75/242](#), [B65H 75/245](#) and [B65H 75/2455](#) should be considered in order to perform a complete search.

75/2455 {deformation resulting from axial compression of elastic or flexible material}

WARNING

Group [B65H 75/2455](#) is incomplete pending reclassification of documents from groups [B65H 75/242](#) and [B65H 75/245](#).

Groups [B65H 75/242](#), [B65H 75/245](#) and [B65H 75/2455](#) should be considered in order to perform a complete search.

75/246 {expansion caused by relative rotation around the supporting spindle or core axis}

WARNING

Group [B65H 75/246](#) is incomplete pending reclassification of documents from group [B65H 75/242](#).

Group [B65H 75/246](#) is also impacted by reclassification into group [B65H 75/249](#).

Groups [B65H 75/242](#), [B65H 75/246](#) and [B65H 75/249](#) should be considered in order to perform a complete search.

75/247 {using rollers or rods moving relative to a wedge or cam surface}

WARNING

Group [B65H 75/247](#) is incomplete pending reclassification of documents from group [B65H 75/242](#).

Group [B65H 75/247](#) is also impacted by reclassification into group [B65H 75/249](#).

Groups [B65H 75/242](#), [B65H 75/247](#) and [B65H 75/249](#) should be considered in order to perform a complete search.

75/248 {expansion caused by actuator movable in axial direction}

WARNING

Group [B65H 75/248](#) is incomplete pending reclassification of documents from group [B65H 75/242](#).

Group [B65H 75/248](#) is also impacted by reclassification into groups [B65H 75/2484](#) and [B65H 75/2487](#).

All groups listed in this Warning should be considered in order to perform a complete search.

75/2484 {movable actuator including wedge-like or lobed member}

WARNING

Group [B65H 75/2484](#) is incomplete pending reclassification of documents from groups [B65H 75/242](#) and [B65H 75/248](#).

Groups [B65H 75/242](#), [B65H 75/248](#) and [B65H 75/2484](#) should be considered in order to perform a complete search.

75/2487 {comprising a linkage}

WARNING

Group [B65H 75/2487](#) is incomplete pending reclassification of documents from groups [B65H 75/242](#) and [B65H 75/248](#).

Groups [B65H 75/242](#), [B65H 75/248](#) and [B65H 75/2487](#) should be considered in order to perform a complete search.

75/249 {expansion caused by actuator movable in direction perpendicular to or about the axis ([B65H 75/243](#) – [B65H 75/2487](#) take precedence)}

WARNING

Group [B65H 75/249](#) is incomplete pending reclassification of documents from groups [B65H 75/242](#), [B65H 75/246](#) and [B65H 75/247](#).

All groups listed in this Warning should be considered in order to perform a complete search.

75/2495 {including plural segments or spokes which are individually adjustable}

WARNING

Group [B65H 75/2495](#) is incomplete pending reclassification of documents from groups [B65H 75/24](#) and [B65H 75/242](#).

Groups [B65H 75/24](#), [B65H 75/242](#) and [B65H 75/2495](#) should be considered in order to perform a complete search.

75/26 . . . Arrangements for preventing slipping of winding

75/265 {Reels with grooves or grooved elements inhibiting aligned or orderly winding}	75/4413 {with a transversely moving drum}
75/28	. . . Arrangements for positively securing ends of material	75/4415 {Guiding ribs on the drum}
75/285 {Holding devices to prevent the wound material from unwinding}	75/4418 {Arrangements for stopping winding or unwinding; Arrangements for releasing the stop means}
75/30	. . . Arrangements to facilitate driving or braking	75/4421 {acting directly on the material}
75/305 {Arrangements to facilitate driving by a portable drill}	75/4423 {Manual stop or release button}
75/32	. . . Arrangements to facilitate severing of material	75/4426 {Stopping at the end of winding or unwinding}
75/34	. . specially adapted or mounted for storing and repeatedly paying-out and re-storing lengths of material provided for particular purposes, e.g. anchored hoses, power cables (retractors for storing flexible hoses as accessories of dental work stands A61G 15/18 ; vehicle safety belt retractors B60R 22/34 ; hose-storing devices in apparatus or devices for transferring liquids from bulk storage containers or reservoirs into vehicles or portable containers B67D 7/40 ; clothes-line supports D06F 53/00 ; spring drums for liftable blinds with horizontal lamellae E06B 9/322 ; spring drums or tape drums for roll-type closures or roller blinds E06B 9/56 ; hauling- or hoisting-chains with arrangements for holding electric cables, hoses or the like F16G 13/16 ; devices for guiding pipes, cables or protective tubing, between relatively movable points, e.g. movable channels, F16L 3/01 ; flexible rulers or tapes with scales G01B 3/10 ; electrical features of stored material, see the relevant subclasses, e.g. H02G)	75/4428 {acting on the reel or on a reel blocking mechanism}
75/36	. . . without essentially involving the use of a core or former internal to a stored package of material, e.g. with stored material housed within casing or container, or intermittently engaging a plurality of supports as in sinuous or serpentine fashion	75/4431 {Manual stop or release button}
75/362 {with stored material housed within a casing or container (B65H 75/368 takes precedence)}	75/4434 {actuated by pulling on or imparting an inclination to the material}
75/364 {the stored material being coiled}	75/4436 {Arrangements for yieldably braking the reel or the material for moderating speed of winding or unwinding}
75/366 {with stored package of material loosely hanging on a support, e.g. a hose hanger}	75/4439 {acting directly on the material}
75/368 {with pulleys}	75/4442 {acting on the reel}
75/38	. . . involving the use of a core or former internal to, and supporting, a stored package of material	75/4444 {with manually adjustable brake pads}
75/40 mobile or transportable	75/4447 {centrifugally}
75/403 {Carriage with wheels}	75/4449 {Arrangements or adaptations to avoid movable contacts or rotary couplings, e.g. by the use of an expansion chamber for a length of the cord or hose}
75/406 {hand-held during use (B65H 75/48 , B65H 75/4473 take precedence)}	75/4452 {Simultaneous winding and unwinding of the material, e.g. winding or unwinding on a stationary drum while respectively unwinding or winding on a rotating drum using a planetary guiding roller}
75/42 attached to, or forming part of, mobile tools, machines or vehicles	75/4455 {using a planetary assembly coaxially rotating around a central drum}
75/425 {attached to, or forming part of a vehicle, e.g. truck, trailer, vessel}	75/4457 {Arrangements of the frame or housing}
75/44 Constructional details	75/446 {for releasably or permanently attaching the frame to a wall, on a floor or on a post or the like}
75/4402 {Guiding arrangements to control paying-out and re-storing of the material (guides per se B65H 57/00)}	75/4463 {Swivelling attachment}
75/4405 {Traversing devices; means for orderly arranging the material on the drum}	75/4465 {Foldable or collapsible}
75/4407 {positively driven, e.g. by a transmission between the drum and the traversing device}	75/4468 {Tubular frame}
75/441 {with a handle on the guide for manual operation}	75/4471 {Housing enclosing the reel}
		75/4473 {without arrangements or adaptations for rotating the core or former (cores or formers which are not specially adapted for repeatedly paying-out and re-storing lengths of material B65H 75/02)}
		75/4476 {with stored material wound around two spaced supports}
		75/4478 {relating to handling of fluids}
		75/4481 {Arrangements or adaptations for driving the reel or the material (by a spring B65H 75/48)}
		75/4484 {Electronic arrangements or adaptations for controlling the winding or unwinding process, e.g. with sensors}
		75/4486 {Electric motors}
		75/4489 {Fluid motors}
		75/4492 {Manual drives}
		75/4494 {Arrangements or adaptations of the crank}
		75/4497 {driving by the wheels of the carriage or vehicle}

75/48 Automatic restoring devices { (B65H 75/4418 takes precedence) }	2301/11	. . of web or zig-zag web
75/483 { Balance reel }	2301/12	. . of sheets or web
75/486 { Arrangements or adaptations of the spring motor }	2301/121	. . . for sheet handling processes, i.e. wherein the web is cut into sheets
75/50	. Methods of making reels, bobbins, cop tubes, or the like by working an unspecified material, or several materials	2301/122	. . . for web or sheet handling processes wherein the sheets are cut from the web
75/505	. . { Working on cores, reels or the like to permit their reuse, e.g. correcting distortion, replacing parts of the core or reel }	2301/13	. . Relative to size or orientation of the material
79/00	Driving-gear for devices for forwarding, winding, unwinding, or depositing material, not otherwise provided for	2301/131	. . . single width or double width
81/00	Methods, apparatus, or devices for covering or wrapping cores by winding webs, tapes, or filamentary material, not otherwise provided for (forming hollow objects by winding filamentary material on to fusible or soluble cores {B29C 53/56} ; wrapping for the purpose of packaging B65B 11/00; making wound articles of paper B31C)	2301/132	. . . single face or double face
81/02	. Covering or wrapping annular or like cores forming a closed or substantially closed figure	2301/1321 Printed material
81/04	. . by feeding material obliquely to the axis of the core	2301/133	. . . Face-up or face-down handling mode
81/06	. Covering or wrapping elongated cores	2301/134	. . . Portrait or landscape printing
81/08	. . by feeding material obliquely to the axis of the core	2301/14	. . of batches of material of different characteristics
83/00	Combinations of piling and depiling operations, e.g. performed simultaneously, of interest apart from the single operation of piling or depiling as such	2301/141	. . . of different format, e.g. A0 - A4
83/02	. performed on the same pile or stack	2301/142	. . . of different thickness
83/025	. . { onto and from the same side of the pile or stack }	2301/1421 Single sheet or set of sheets
85/00	Recirculating articles, i.e. feeding each article to, and delivering it from, the same machine work-station more than once	2301/1422 Sheet or envelope
99/00	Subject matter not provided for in other groups of this subclass	2301/15	. . of sheets in pile or in shingled formation
2220/00	Function indicators	2301/151	. . . Selective shingled formation
2220/01	. indicating an entity as a function of which control, adjustment or change is performed, i.e. input	2301/1511 Selective shingled or non shingled formation
2220/02	. indicating an entity which is controlled, adjusted or changed by a control process, i.e. output	2301/152	. . . of sheets piled horizontally or vertically
2220/03	. indicating an entity which is measured, estimated, evaluated, calculated or determined but which does not constitute an entity which is adjusted or changed by the control process <u>per se</u>	2301/16	. . of discharge in bins, stacking, collating or gathering
2220/04	. for distinguishing adjusting from controlling, i.e. manual adjustments	2301/161	. . . Mailing or sorting mode
2220/08	. for distinguishing changing an entity in function of another entity purely by mechanical means, i.e. no electronics involved	2301/162	. . . Normal or offset stacking mode
2220/09	. indicating that several of an entity are present	2301/163	. . . Bound or non bound, e.g. stapled or non stapled stacking mode
2220/11	. indicating that the input or output entities exclusively relate to machine elements	2301/1635	. . . selective stapling modes, e.g. corner or edge or central
2301/00	Handling processes for sheets or webs	2301/164	. . . Folded or non folded stacking mode
2301/10	. Selective handling processes	2301/165	. . . Normal or finished stacking mode
		2301/166	. . . Superposed or interfolded stacking mode
		2301/17	. . Selective folding mode
		2301/20	. Continuous handling processes
		2301/21	. . of batches of material of different characteristics
		2301/211	. . . of different format, e.g. A0 - A4
		2301/212	. . . of different thickness
		2301/22	. . of material of different characteristics
		2301/23	. . of multiple materials in parallel to each other
		2301/231	. . . Recto verso portions of a single material
		2301/30	. Orientation, displacement, position of the handled material
		2301/31	. . Features of transport path
		2301/311	. . . for transport path in plane of handled material, e.g. geometry
		2301/3111 circular
		2301/3112 S-shaped
		2301/31122 Omega-shaped
		2301/31124 U-shaped
		2301/3113 vertical
		2301/3114 oblique with respect to axis of handled material
		2301/3115 linear
		2301/312	. . . for transport path involving at least two planes of transport forming an angle between each other
		2301/3121 L-shaped
		2301/3122 U-shaped
		2301/3123 S-shaped
		2301/3124 Y-shaped
		2301/3125 T-shaped
		2301/314	. . . Closed loop

2301/316	. . . of web roll	2301/36112 by elements engaging both sides of web
2301/3162 involving only one plane containing the roll axis	2301/3612 oscillating material transversely relatively to a given axis of displacement
2301/31622 rectilinear transport path	2301/3613 Lateral positioning
2301/3164 involving at least two planes containing the roll axis	2301/36132 involving slanted belts or chains arrangement
2301/31642 L-shaped	2301/362	. . . of stationary material
2301/32	. . Orientation of handled material	2301/3621 perpendicularly to a first direction in which the material is already in registered position
2301/321	. . . Standing on edge	2301/36212 centering, positioning material symmetrically relatively to said first direction
2301/322	. . . Riding over one elongated or saddle-like member	2301/363	. . . of material in pile
2301/3221 on saddle-like member extending perpendicularly to the transport direction	2301/364	. . . of material in roll
2301/323	. . . Hanging	2301/40	. Type of handling process
2301/324	. . . Inclined	2301/41	. . Winding, unwinding
2301/325	. . . of roll of material	2301/412	. . . Roll
2301/3251 vertical axis	2301/4124 Outer end attachment
2301/3253 inclined axis	2301/41242 Tab arrangement
2301/33	. . Modifying, selecting, changing orientation	2301/41244 glued between outmost layer and tail
2301/331	. . . Skewing, correcting skew, i.e. changing slightly orientation of material	2301/41246 by machine, e.g. on unwinder turret
2301/3311 levelling	2301/4127 with interleaf layer, e.g. liner
2301/332	. . . Turning, overturning	2301/4128 Multiple rolls
2301/3321 kinetic therefor	2301/41282 coaxially arranged
2301/33212 about an axis parallel to the direction of displacement of material	2301/41284 involving juxtaposed lanes wound around a common axis
2301/33214 about an axis perpendicular to the direction of displacement and parallel to the surface of material	2301/412845 and spliced to each other, e.g. for serial unwinding
2301/33216 about an axis perpendicular to the direction of displacement and to the surface of material	2301/413	. . . Supporting web roll
2301/3322 according to a determined angle	2301/41306 Slot arrangement, e.g. saddle shaft bearing
2301/33222 90°	2301/41308 Releasably clamping the web roll shaft
2301/33224 180°	2301/4131 Support with vertical axis
2301/333	. . . Inverting	2301/41312 the axis being displaced on circular path of 360 degrees
2301/3331 Involving forward reverse transporting means	2301/4132 Cantilever arrangement
2301/33312 forward reverse rollers pairs	2301/41322 pivoting movement of roll support
2301/33314 forward reverse belts	2301/413223 around an axis parallel to roll axis
2301/3332 Tri-rollers type	2301/413226 around an axis perpendicular to roll axis
2301/34	. . Modifying, selecting, changing direction of displacement	2301/41324 linear movement of roll support
2301/341	. . . without change of plane of displacement	2301/413243 parallel to roll axis
2301/3411 Right angle arrangement, i.e. 90 degrees	2301/413246 perpendicular to roll axis (e.g. lowering)
2301/34112 changing leading edge	2301/4133 special features
2301/3412 involving transport means arranged obliquely to the in-feed or/and out-feed conveyor	2301/41335 locking mechanism for roll, e.g. axial flange
2301/342	. . . with change of plane of displacement	2301/4134 Both ends type arrangement
2301/3421 for changing level of plane of displacement, i.e. the material being transported in parallel planes after at least two changes of direction	2301/41342 shaft transversing the roll (see also B65H 75/08)
2301/3422 by travelling a path section in arc of circle	2301/41344 the roll being fixed to the shaft (e.g. by clamping)
2301/3423 by travelling an angled curved path section for overturning and changing feeding direction	2301/41346 separate elements engaging each end of the roll (e.g. chuck)
2301/34232 involving conical angled curved path	2301/4135 Movable supporting means
2301/35	. . Spacing	2301/41352 moving on linear path (including linear slot arrangement)
2301/351	. . . parallel to the direction of displacement	2301/413523 reciprocating supporting means
2301/36	. . Positioning; Changing position	2301/413526 vertically moving supporting means
2301/361	. . . during displacement	2301/41354 moving along a path enclosing a circular area, e.g. turret
2301/3611 centering, positioning material symmetrically relatively to a given axis of displacement	2301/41356 moving on path enclosing a non-circular area
		2301/41358 moving on an arc of a circle, i.e. pivoting supporting means

2301/4136	Mounting arrangements not otherwise provided for	2301/4143	Performing winding process
2301/41361	sequentially used roll supports for the same web roll	2301/41432	special features of winding process
2301/41362	one of the supports for the roller axis being movable as auxiliary bearing	2301/414321	helical winding (B65H 2701/18444 takes precedence)
2301/41364	the roller axis pivoting around an axis perpendicular to itself	2301/414322	oscillated winding, i.e. oscillating the axis of the winding roller or material
2301/41366	arrangements for mounting and supporting and -preferably- driving the (un)winding shaft	2301/414323	spiral winding, i.e. single layers not touching each other, e.g. for tyre rubber
2301/413665	articulated bearing	2301/414324	involving interleaf web/sheet, e.g. liner
2301/41368	one or two lateral flanges covering part of or entire web diameter	2301/414325	winding a core in-line with the web, e.g. wound core made out of sheet material
2301/413683	at least one flange transmitting driving force	2301/414326	winding on core with non-circular cross-sectional profile, e.g. polygonal, oval, flat or slightly curved
2301/413686	The driving flange being rotationally fixed	2301/414327	winding on core irregular inner or outer longitudinal profile, e.g. stepped or grooved
2301/41369	hub arrangements, i.e. involving additional part between core / roll and machine bearing	2301/414328	different torques on both ends of core
2301/4137	on its outer circumference	2301/414329	blowing gas into winding gap
2301/41372	rollers or balls arrangement	2301/4144	Finishing winding process
2301/41374	arranged in a stationary manner	2301/41441	and blocking outer layers against falling apart
2301/41376	arranged in a non-stationary manner, i.e. changing according to actual roll diameter	2301/41442	Specified by the sealing medium sealing used
2301/4138	belt arrangement	2301/414421	Glue or hot-melt
2301/41382	arranged in stationary manner	2301/414422	Adhesive tape
2301/41384	arranged in non-stationary manner, i.e. changing according to actual roll diameter	2301/414424	Electrostatic charge
2301/41386	fixed or flexible frictional surface	2301/414425	Simultaneous deformation of trailing edge and outer layers
2301/41387	on inclined surface	2301/414427	Heating or use of thermoplastic material
2301/4139	Supporting means for several rolls	2301/414428	Folding of trailing end
2301/41392	moving in forced (kinematic) relationship	2301/41443	Specified by the place to where the sealing medium is applied
2301/41394	moving independently from each other	2301/414433	onto the roll
2301/41398	juxtaposed	2301/414436	onto the web
2301/414	. . .	Winding	2301/41444	Specified by process phase during which sealing /securing is performed
2301/4141	Preparing winding process	2301/414443	Sealing or securing within the winding station
2301/41414	involving pulper or doctor blade or air knife	2301/414446	Sealing or securing in a separate following station
2301/41417	cutting leading strip (überführstreifen) for transferring web	2301/41445	after winding process
2301/41419	Starting winding process	2301/41446	removing roll/core from shaft/mandrel, e.g. by compressed air
2301/41421	involving electrostatic means	2301/41447	discharging roll by, e.g. rolling it down a slope
2301/41422	involving mechanical means	2301/4146	involving particular drive arrangement
2301/414222	fixed to frame, tucking leading edge to core, e.g. by brush	2301/41461	centre drive
2301/414225	fixed to shaft or mandrel, e.g. clamping or pinching leading edge to shaft or mandrel	2301/41462	nip drive
2301/414227	rotatable grippers for coreless winding	2301/41464	lateral drive arrangement, e.g. operating on the flange of the web roll
2301/41423	involving liquid, e.g. wetting core by water	2301/41466	combinations of drives
2301/41424	involving use of glue	2301/41468	centre and nip drive
2301/41425	involving blowing means, e.g. air blast	2301/4148	slitting
2301/41426	involving suction means, e.g. core with vacuum supply	2301/41482	prepare slitting process
2301/41427	involving arrangements for securing leading edge to core, e.g. adhesive tape	2301/41484	slitting roll after winding, i.e. cutting log into individual rolls
2301/41428	involving additional element between core and web	2301/41485	winding on one single shaft or support
2301/41429	in coreless applications	2301/41486	winding on two or more winding shafts simultaneously
			2301/414863	directly against central support roller
			2301/414866	on bed rollers

2301/41487	trimming edge	2301/41766	by adhesive tab or tape with cleavable or delaminating layer
2301/4149	features concerning supply of cores	2301/418	Changing web roll
2301/41493	integrated core cutter	2301/4181	Core or mandrel supply
2301/41496	loading pre-arranged set of cores	2301/41812	by conveyor belt or chain running in closed loop
2301/415	Unwinding	2301/41814	by container storing cores and feeding through wedge-shaped slot or elongated channel
2301/41501	Special features of unwinding process	2301/41816	by core magazine within winding machine, i.e. horizontal or inclined ramp holding cores
2301/415013	Roll holder being able to pivot around an axis perpendicular to roller axis	2301/41818	mandrels circulating (cycling) in machine or system
2301/415016	Roll material fed from inner layer	2301/4182	Core or mandrel insertion, e.g. means for loading core or mandrel in winding position
2301/41505	Preparing unwinding process	2301/41822	from above, i.e. by gravity
2301/41506	the web roll not yet being in the unwinding support / unwinding location	2301/41824	from below, e.g. between rollers of winding bed
2301/415063	the preparation performed in a roll preparation station	2301/41826	by gripping or pushing means, mechanical or suction gripper
2301/415066	by connecting trailing edge of expiring web to leading edge of following web	2301/41828	in axial direction
2301/41508	the web roll being in the unwinding support / unwinding location	2301/41829	positioning the core, e.g. in axial direction
2301/415085	by adjusting / registering the lateral position of the web roll	2301/4185	Core or mandrel discharge or removal, also organisation of core removal
2301/41509	opening web roll and related steps	2301/41852	by extracting mandrel from wound roll, e.g. in coreless applications
2301/415095	gripping an edge of the web, e.g. by clamping and forward it, e.g. to splicing web advancing unit	2301/418523	by movement of the wound web roll
2301/4151	Starting unwinding process	2301/418526	by movement of the mandrel
2301/41518	Performing unwinding process	2301/41854	by extracting core from wound roll, i.e. in coreless applications only
2301/415185	Web unwound being guided over (pivoting) guide resting on the roller diameter	2301/41856	by stripping core from mandrel or chuck, e.g. by spring mechanism
2301/4152	Finishing unwinding process	2301/41858	by collecting cores in container
2301/41522	Detecting residual amount of web	2301/41859	by continuously operated device, e.g. conveyor
2301/41524	Detecting trailing edge	2301/4186	by lifting or lowering device, e.g. crane
2301/41525	and consuming web roll up to trailing edge	2301/4187	Relative movement of core or web roll in respect of mandrel
2301/4155	after unwinding process	2301/4189	Cutting
2301/41552	separating core from remaining layers of wound material from each other	2301/41891	Cutting knife located between two winding rollers
2301/415525	by cutting wound material, e.g. transversally (core slabbing)	2301/41892	Cutting knife located in winding or guiding roller and protruding therefrom
2301/4165	Unwinding or winding material from or to one station in which the material is stored	2301/418925	and cooperating with second assembly located in another roller
2301/417	Handling or changing web rolls	2301/41893	Cutting knife moving on circular path
2301/41702	management and organisation of stock and production	2301/41894	Cutting knife moving on circular or acuate path, e.g. pivoting around winding roller
2301/41704	involving layout of production or storage facility	2301/41896	Several cutting devices, e.g. located at different upstream/downstream positions of the web path
2301/4171	Handling web roll	2301/41898	Cutting threading tail and leading it to new core
2301/4172	by circumferential portion, e.g. rolling on circumference	2301/419	from or to storage, i.e. the storage integrating winding or unwinding means
2301/41722	by acting on outer surface, e.g. gripping or clamping	2301/4191	for handling articles of limited length, e.g. AO format, arranged at intervals from each other
2301/41724	by crane	2301/41912	between two belt like members
2301/41726	by conveyor	2301/4192	for handling articles of limited length in shingled formation
2301/4173	by central portion, e.g. gripping central portion			
2301/41732	by crane			
2301/41734	involving rail			
2301/4174	by side portion, e.g. forwarding roll lying on side portion			
2301/41745	by axial movement of roll			
2301/4175	involving cart (see B65H 2405/422)			
2301/4176	Preparing leading edge of replacement roll			
2301/41764	by adhesive tab			

- 2301/41922 and wound together with single belt like members
- 2301/419225 Several belts spaced in axis direction
- 2301/41924 between two belt like members
- 2301/4193 for handling continuous material
- 2301/42 Piling, depiling, handling piles
- 2301/421 Forming a pile
- 2301/4211 of articles alternatively overturned, or swivelled from a certain angle
- 2301/42112 swivelled from 180°
- 2301/42114 swivelled from 90°
- 2301/4212 of articles substantially horizontal
- 2301/42122 by introducing articles from under the pile
- 2301/42124 by introducing articles selectively from under or above the pile
- 2301/4213 of a limited number of articles, e.g. buffering, forming bundles
- 2301/42132 between belts
- 2301/42134 Feeder loader, i.e. picking up articles from a main stack for maintaining continuously enough articles in a machine feeder
- 2301/4214 of articles on edge
- 2301/42142 by introducing articles from beneath
- 2301/42144 by erecting articles from horizontal transport flushing with the supporting surface of the pile
- 2301/42146 by introducing articles from above
- 2301/4215 of articles riding on an elongated member
- 2301/4216 of web folded in zig-zag form
- 2301/42162 Juxtaposing several piles
- 2301/42164 Guiding web alternatively to corner of pile receiver
- 2301/421645 by stationary guide element
- 2301/4217 Forming multiple piles
- 2301/42172 simultaneously
- 2301/4218 Changing the pile
- 2301/4219 forming a pile in which articles are offset from each other, e.g. forming stepped pile
- 2301/42192 forming a pile of articles in zigzag fashion
- 2301/42194 forming a pile in which articles are offset from each other in the delivery direction
- 2301/422 Handling piles, sets or stacks of articles
- 2301/4221 Removing package around stack
- 2301/42212 Extracting staple from stapled set of articles
- 2301/4222 Squaring-up piles
- 2301/4223 Pressing piles
- 2301/4224 Gripping piles, sets or stacks of articles
- 2301/42242 by acting on the outermost articles of the pile for clamping the pile
- 2301/42244 Sets in which articles are offset to each other
- 2301/4225 in or on special supports
- 2301/42252 Vehicles, e.g. carriage, truck
- 2301/42254 Boxes; Cassettes; Containers
- 2301/422542 emptying or unloading processes
- 2301/422544 opening processes
- 2301/422546 superposed
- 2301/422548 filling or loading process
- 2301/42256 Pallets; Skids; Platforms with feet, i.e. handled together with the stack
- 2301/4226 Delivering, advancing piles
- 2301/42261 by dropping
- 2301/422615 from opposite part-support elements, e.g. operated simultaneously
- 2301/42262 by acting on surface of outermost articles of the pile, e.g. in nip between pair of belts or rollers (Nota: gripping pile see [B65H 2301/4224](#))
- 2301/42264 by moving the surface supporting the lowermost article of the pile, e.g. conveyor, carriage
- 2301/42265 by moving the surface supporting the pile of articles on edge, e.g. conveyor or carriage
- 2301/42266 by acting on edge of the pile for moving it along a surface, e.g. pushing
- 2301/42268 by acting on one of the outermost article for moving pile of articles on edge along a surface, e.g. pushing
- 2301/4227 Deforming piles, e.g. folding
- 2301/4228 Dividing piles
- 2301/4229 cutting piles
- 2301/423 Depiling; Separating articles from a pile
- 2301/4231 by two or more separators acting selectively on the same pile
- 2301/4232 of horizontal or inclined articles, i.e. wherein articles support fully or in part the mass of other articles in the piles
- 2301/42322 from bottom of the pile
- 2301/423225 by dropping the article through an opening beneath the pile
- 2301/42324 from top of the pile
- 2301/423245 the pile lying on a stationary support, i.e. the separator moving according to the decreasing height of the pile
- 2301/42326 selectively from bottom or top of the pile
- 2301/42328 of inclined articles and inclination angle >45
- 2301/4233 by peeling, i.e. involving elongated elements traversing pile
- 2301/4234 assisting separation or preventing double feed
- 2301/42342 vibrating
- 2301/42344 separating stack from the sheet separating means after separation step
- 2301/42346 Releasing stack holding means during separation step
- 2301/4236 of web material in zig-zag form
- 2301/4237 of vertical articles, e.g. by extracting articles laterally from the pile
- 2301/42372 by extracting articles upwards from the pile
- 2301/424 in sorter
- 2301/426 Forming batches
- 2301/4261 by inserting a wire or tape shaped marker element
- 2301/42612 cut into tabs before or upon insertion
- 2301/4262 by inserting auxiliary support as defined in [B65H 31/32](#)
- 2301/42622 and using auxiliary means for facilitating introduction of the auxiliary support
- 2301/4263 Feeding end plate or end sheet before formation or after completion of a pile
- 2301/42632 feeding batch receiving board or sheet into the pile for receiving next batch
- 2301/43 Gathering; Associating; Assembling

2301/431	. . .	Features with regard to the collection, nature, sequence and/or the making thereof	2301/438	. . .	Finishing
2301/4311	Making personalised books or mail packets according to personal, geographic or demographic data	2301/4381	Bringing a cover
2301/4312	Gathering material delivered from a digital printing machine	2301/4382	Binding or attaching processes
2301/4313	Making samples assemblies	2301/43821	involving binding tape
2301/4314	Making packets of bundles of banknotes or the like in correct sequence	2301/43822	involving heating
2301/4315	Webs	2301/43823	involving pressure sensitive adhesive
2301/43151	and ribbons, tapes or strips	2301/43824	involving wrapping, banding or strapping
2301/43152	and threads	2301/43825	involving elastically deformable member, e.g. clip
2301/4316	sheet-like articles and threads	2301/43826	involving wire element supplied from a wire dispenser
2301/4317	Signatures, i.e. involving folded main product or jacket	2301/43827	involving coating adhesive on at least a part of the handled material
2301/43171	Inserting subproducts in a signature as main product	2301/43828	involving simultaneous deformation of at least a part of the articles to be bound
2301/431711	the subproduct being inserted in a direction substantially perpendicular to the fold of the main product	2301/44	. .	Moving, forwarding, guiding material
2301/431713	the main product being slightly inclined or horizontal and oriented with opening face laterally to its transport direction	2301/441	. . .	by vibrating
2301/431715	the main product being slightly inclined or horizontal and oriented with opening face rearwards to its transport direction	2301/442	. . .	by acting on edge of handled material
2301/431716	the main product being oriented with opening face upwards	2301/4421	by abutting edge
2301/431718	the subproduct being inserted in a direction parallel to the fold of the main product	2301/4422	with guide member moving in the material direction
2301/43172	attaching subproducts on outer portion of a main product	2301/4423	with guide member rotating against the edges of material
2301/4318	Gathering, associating, assembling articles from a single source which is supplied by several sources	2301/443	. . .	by acting on surface of handled material
2301/432	. . .	in pockets, i.e. vertically	2301/4431	by means with operating surfaces contacting opposite faces of material
2301/4321	and dropping material through bottom of the pocket	2301/44312	between belts and rollers
2301/4322	Asymmetric pockets	2301/44314	between belts and cylinder
2301/433	. . .	in trays, i.e. horizontally	2301/44316	between belts
2301/434	. . .	In channels, e.g. in which the articles are substantially vertical or inclined	2301/44318	between rollers
2301/4341	with several channels on a rotary carrier rotating around an axis parallel to the channels	2301/44319	between balls
2301/435	. . .	on collecting conveyor	2301/4432	by means having an operating surface contacting only one face of the material, e.g. roller
2301/4351	receiving articles astride thereon	2301/44322	belt
2301/4352	with pushers, e.g. the articles being substantially horizontal	2301/44324	Rollers
2301/4353	with compartments, e.g. the articles being substantially horizontal in each compartment	2301/443243	pivoting around an axis perpendicular to the plane of the material (especially when web is running in a U-loop)
2301/4354	with grippers	2301/443246	pivoting around an axis parallel to the plane of the material
2301/4355	with pins engaging into handled material	2301/4433	by means holding the material
2301/4356	with supports for receiving combination of articles astride and in standing position	2301/44331	at particular portion of handled material (to be used in combination with at least one code B65H 2701/13)
2301/436	. . .	on saddles	2301/44332	using magnetic forces
2301/4361	on a rotary carrier rotating around an axis parallel to the saddles	2301/44334	using electrostatic forces
2301/437	. . .	Repairing a faulty collection due to, e.g. misfeed, multiplefeed	2301/44335	using adhesive forces
			2301/44336	using suction forces
			2301/44338	using mechanical grippers
			2301/4434	involving user cooperation
			2301/44342	pulling
			2301/4435	by acting only on part of the surface
			2301/44352	on opposite lateral edge regions
			2301/444	. . .	Stream of articles in shingled formation, overlapping stream
			2301/4447	multiple streams
			2301/44472	superposed
			2301/44474	interfolded
			2301/445	. . .	stream of articles separated from each other
			2301/4451	forming a stream or streams of separated articles

2301/44512	forming parallel streams of separated articles	2301/4491	transforming movement from continuous to intermittent or <u>vice versa</u>
2301/44514	Separating superposed articles	2301/4492	braking
2301/44516	so that there are no intervals between the sheets	2301/44921	by friction contact with non driven element
2301/4452	Regulating space between separated articles	2301/4493	intermittent
2301/44522	Varying space between separated articles	2301/45	. .	Folding, unfolding
2301/4453	and performing dynamic accumulation	2301/4505	. . .	Folding bound sheets, e.g. stapled sheets
2301/4454	Merging two or more streams	2301/451	. . .	involving manual operations
2301/4455	Diverting a main stream into part streams	2301/452	. . .	utilising rotary folding means
2301/44552	by alternatively directing articles following each other to appropriate part stream	2301/4521	without tucker blades
2301/446	. . .	Assisting moving, forwarding or guiding of material	2301/453	. . .	opening folded material
2301/4461	by blowing air towards handled material	2301/4531	by opposite opening drums
2301/4462	by jogging	2301/45312	adjusting stop relative to one of the drum, i.e. in function of format
2301/447	. . .	transferring material between transport devices	2301/4532	by movable member crossing the path of the folded material, i.e. traversing along product lip
NOTE			2301/45322	Helical member
When classifying in this group, the notation + B65H 2220/01 designates downstream transport device, while the notation + B65H 2220/02 designates the upstream transport device			2301/4533	by stationary member in the transport path of the folded material, i.e. the fold being parallel to the direction of transport
2301/4471	Grippers, e.g. moved in paths enclosing an area	2301/46	. .	Splicing
2301/44712	carried by chains or bands	2301/4601	. . .	special splicing features or applications
2301/44714	carried by rotating members	2301/46011	in winding process
2301/44716	oscillated in arcuate paths	2301/46013	and maintaining register of spliced webs
2301/44718	reciprocated in rectilinear paths	2301/46014	of webs with labels
2301/4472	Suction grippers, e.g. moved in paths enclosing an area	2301/46015	of (half) tube webs
2301/44722	oscillated in arcuate paths	2301/46016	replacing lap splice by butt splice
2301/44724	reciprocated in rectilinear paths	2301/46017	involving several layers
2301/4473	Belts, endless moving elements on which the material is in surface contact	2301/46018	involving location or further processing of splice
2301/44732	transporting articles in overlapping stream	2301/460183	marking of splice
2301/44734	overhead, i.e. hanging material by attraction forces, e.g. suction, magnetic forces	2301/460186	detect location of splice
2301/44735	suction belt	2301/4602	. . .	Preparing splicing process
2301/4474	Pair of cooperating moving elements as rollers, belts forming nip into which material is transported	2301/46022	by detecting mark on rotating new roll and/or synchronize roll with trailing web speed
2301/4475	Rotary or endless transport devices having elements acting on edge of articles	2301/46024	by collecting a loop of material of the fresh web downstream of the splicing station
2301/4476	Endless transport devices with compartments	2301/4604	. . .	Opening web rolls, remove outer layers
2301/44765	Rotary transport devices with compartments	2301/46042	by tearing, bursting etc. preferably only outer (protective) layer
2301/4477	Transport device with transport surface in sliding contact with handled material	2301/46043	by cutting or tearing only outermost layer
2301/4478	Transport device acting on edge of material	2301/46044	by cutting or perforating in transverse direction
2301/4479	Saddle conveyor with saddle member extending in transport direction	2301/4606	. . .	Preparing leading edge for splicing
2301/44795	Saddle conveyor with saddle member extending transversally to transport direction	2301/46064	by transversally operated carriage
2301/448	. . .	Diverting	2301/46066	by inserting adhesive tape between leading edge and wound roll
2301/4481	Stripping material from carrier web	2301/4607	by adhesive tape
2301/4482	to multiple paths, i.e. more than 2	2301/46072	inserted between leading edge and wound web roll
2301/44822	3 paths	2301/46075	by adhesive tab
2301/449	. . .	Features of movement or transforming movement of handled material	2301/46078	the adhesive tab or tab having a cleavable or delaminating layer
			2301/461	. . .	Processing webs in splicing process
			2301/4611	before splicing
			2301/46115	by bringing leading edge to splicing station, e.g. by chain or belt
			2301/4613	during splicing
			2301/46132	consuming web up to trailing edge
			2301/4615	after splicing
			2301/46152	cutting off tail after (flying) splicing

2301/46154	guiding tail after (flying) splicing	2301/512	. . .	Changing form of handled material
2301/4617	cutting webs in splicing process	2301/5121	Bending, buckling, curling, bringing a curvature
2301/46171	cutting leading edge of new web, e.g. manually	2301/51212	perpendicularly to the direction of displacement of handled material, e.g. forming a loop
2301/46172	cutting expiring web only	2301/512125	by abutting against a stop
2301/46174	cutting both spliced webs separately	2301/51214	parallel to direction of displacement of handled material
2301/46176	cutting both spliced webs simultaneously	2301/512145	Forming a tube
2301/46178	cutting by transversally moving element	2301/5122	Corrugating; Stiffening
2301/462	. . .	Form of splice	2301/5123	Compressing, i.e. diminishing thickness
2301/4621	Overlapping article or web portions	2301/51232	for flattening
2301/46212	with C-folded trailing edge for embedding leading edge	2301/5124	Stretching; Tentering
2301/46213	with L-folded edges sealed together	2301/51242	Stretching transversely; Tentering
2301/4622	Abutting article or web portions, i.e. edge to edge	2301/512422	involving roller pair acting on edge of web
2301/46222	involving double butt splice, i.e. adhesive tape applied on both sides of the article or web portions	2301/512425	involving guiding web along the circumference of a ring section
2301/4623	Spaced article or web portions, i.e. gap between edges	2301/512427	involving members moving axially on periphery of a drum
2301/4625	Slanted	2301/5125	Restoring form
2301/463	. . .	splicing means, i.e. means by which a web end is bound to another web end	2301/51252	Compensating stretching
2301/4631	Adhesive tape	2301/51254	Unshirring
2301/46312	double-sided	2301/51256	Removing waviness or curl, smoothing
2301/46314	Pieces of adhesive tape, e.g. labels	2301/512565	involving tri-roller arrangement
2301/4632	Simultaneous deformation of the two web ends	2301/5126	Embossing, crimping or similar processes
2301/46325	Separate element, e.g. clip	2301/5127	shredding
2301/46326	Stitched or seamed together	2301/513	. . .	Modifying electric properties
2301/46327	Ultrasonic sealing	2301/5131	Magnetising
2301/4633	Glue	2301/5132	Bringing electrostatic charge
2301/46332	hot melt	2301/5133	Removing electrostatic charge
2301/4634	Heat seal splice	2301/514	. . .	Modifying physical properties
2301/4636	None, i.e. simply feeding both webs simultaneously or sequentially	2301/5141	Rendering inert
2301/4637	Male and female configuration	2301/5142	Moistening
2301/464	. . .	effecting splice	2301/51422	by passing through a bath
2301/4641	by pivoting element	2301/5143	Warming
2301/46412	by element moving in a direction perpendicular to the running direction of the web	2301/51432	Applying heat and pressure
2301/46414	by nipping rollers	2301/5144	Cooling
2301/464145	at least one of the rollers having additional feature, eg. knife or at least partly non-cylindrical shape	2301/515	. . .	Cutting handled material
2301/4695	. . .	longitudinally	2301/5151	transversally to feeding direction
2301/50	. . .	Auxiliary process performed during handling process	2301/51512	using a cutting member moving linearly in a plane parallel to the surface of the web and along a direction crossing the handled material
2301/51	. . .	Modifying a characteristic of handled material	2301/515123	arranged for cutting web supported on the surface of a cylinder
2301/511	. . .	Processing surface of handled material upon transport or guiding thereof, e.g. cleaning	2301/515126	for cutting from inside of the cylinder
2301/5111	Printing; Marking	2301/51514	Breaking; Bursting; Tearing, i.e. cutting without cutting member
2301/51115	freeing product contained in handled material	2301/5152	Cutting partially, e.g. perforating
2301/5112	removing material from outer surface	2301/5153	Details of cutting means
2301/51121	removing printed information, e.g. marks	2301/51531	involving forms of stored energy, e.g. compressed air or explosive
2301/51122	peeling layer of material	2301/51532	Blade cutter, e.g. single blade cutter
2301/5113	applying adhesive	2301/515323	rotary
2301/51132	hot melt adhesive	2301/515326	Multiple blade cutter
2301/5114	coating	2301/51533	Air jet
2301/51145	by vapour deposition	2301/51534	Water jet
2301/5115	Cleaning	2301/51535	adhesive tape or tab
			2301/51536	Laser
			2301/51537	Vacuum means

2301/51538 Die-cutting	2401/213	. . . magnetic properties
2301/51539 Wire	2401/22	. . visual aspect properties
2301/5154 from hand-held or table dispenser	2401/221	. . . opaque material
2301/51541 with means mounted on roll of material	2401/222	. . . transparent material
2301/5155 longitudinally	2401/23	. . Strength of materials
2301/5159 shredding	2401/231	. . . Rigidity
2301/516	. . . Securing handled material to another material	2401/2311 tensile elastic, Young's modulus
2301/5161 Binding processes	2401/24	. . Other properties
2301/51611 involving at least a binding element traversing the handled material, e.g. staple	2401/241	. . . Self lubricating
2301/51612 involving ultrasonic waves	2401/242	. . . porous
2301/51614 involving heating element	2401/243	. . . heat-shrinkable
2301/51616 involving simultaneous deformation of parts of the material to be bound	2401/244	. . . non-permeable
2301/5162 Coating, applying liquid or layer of any material to material	2402/00	Features of construction
2301/5163 Applying label, tab to handled material	2402/10	. Modular construction
2301/517	. . . Drying material	2402/11	. . using preforms, e.g. profiles
2301/52	. . for starting	2402/20	. Force system
2301/521	. . . Stripping web from roll	2402/21	. . Concurrent force system
2301/522	. . . Threading web into machine	2402/22	. . Parallel force system
2301/52202 around several subsequent rollers (e.g. calendar)	2402/23	. . Composition of forces
2301/53	. . for acting on performance of handling machine	2402/231	. . . Parallelogram of forces
2301/5305	. . . Cooling parts or areas of handling machine	2402/232	. . . Resolution of a force
2301/531	. . . Cleaning parts of handling machine	2402/24	. . Means for balancing forces
2301/532	. . . Modifying characteristics of surface of parts in contact with handled material	2402/25	. . Centrifugal force
2301/5321 Removing electrostatic charge generated at said surface	2402/30	. Support, subassembly, mounting thereof
2301/5322 Generating electrostatic charge at said surface	2402/31	. . Pivoting support means
2301/5323 bringing adhesive properties	2402/32	. . Sliding support means
2301/533	. . . Self-repair; Self-recovery; Automatic correction of errors	2402/33	. . cantilever support means
2301/54	. . for managing processing of handled material	2402/34	. . other support assembly
2301/541	. . . Counting	2402/341	. . . Eccentric mounting
2301/542	. . . Quality control	2402/342	. . . Parallelogram mounting
2301/5421 taking samples	2402/343	. . . Telescopic mounting
2301/543	. . . processing waste material	2402/344	. . . scissor-like assembly
2301/544	. . . Reading; Scanning	2402/35	. . rotating around an axis
2401/00	Materials used in construction, properties thereof	2402/351	. . . Turntable
2401/10	. Materials	2402/352	. . . turret
2401/11	. . Macromolecular composition	2402/40	. Features of frame, housing or mounting of the handling apparatus
2401/111	. . . Elastomer	2402/41	. . Portable or hand-held apparatus
2401/112	. . . Fiber reinforced composition	2402/411	. . . with means for mounting the apparatus on the user body, e.g. arm, wrist
2401/1121 Carbon fibre composition	2402/412	. . . details or the parts to be hold by the user, e.g. handle
2401/113	. . . Polymer composition	2402/413	. . . with means for mounting the apparatus to clothing of a user
2401/114	. . . Polyester composition	2402/414	. . . Manual tools for filamentary material, e.g. for mounting or removing a bobbin, measuring tension or splicing
2401/1141 Flexible polyester film made from biaxially oriented polyethylene terephthalate	2402/42	. . Mobile apparatus, i.e. mounted on mobile carrier such as tractor or truck
2401/115	. . . Resin composition	2402/43	. . Wall apparatus, i.e. mounted on vertical support
2401/12	. . Ceramic composition	2402/44	. . Housing
2401/13	. . Coatings, paint, varnish and details thereof	2402/441	. . . movable for facilitating access to area inside the housing, e.g. pivoting, sliding
2401/14	. . textile materials	2402/442	. . . with opening for introducing material to be handled, e.g. to insert wound roll of product
2401/141	. . . woven or knit material	2402/443	. . . with opening for delivering material, e.g. to pull out web (dispensing)
2401/15	. . Metals	2402/45	. . door (s)
2401/20	. Physical properties	2402/46	. . table apparatus
2401/21	. . electrical properties	2402/50	. Machine elements
2401/211	. . . Conductivity	2402/51	. . Joints
2401/212	. . . electrical resistance	2402/511	. . . riveted joints

2402/512	. . . Key and spline joints	2403/20	. Belt drives
2402/5121 Key joint	2403/21	. . Timing belts
2402/5122 Spline joint	2403/211	. . . Double-sided timing belts
2402/513	. . . Welded joints	2403/22	. . planetary
2402/514	. . . threaded joints	2403/25	. . Arrangement for tensioning
2402/515	. . . Quick release	2403/30	. Chain drives
2402/5151 involving pawl and ratched rack	2403/31	. . involving non endless chain, e.g. the chain being used as a flexible rack
2402/5152 Snap	2403/40	. Toothed gearings
2402/5153 Clip	2403/41	. . Rack-and-pinion, cogwheel in cog railway
2402/5154 involving magnetic forces	2403/411	. . . Double rack cooperating with one pinion, e.g. for performing symmetrical displacement relative to pinion
2402/5155 Latch mechanism	2403/412	. . . Flexible rack
2402/5156 Ball-spring release mechanism	2403/42	. . Spur gearing
2402/516	. . . other joints	2403/421	. . . involving at least a gear with toothless portion
2402/5161 Ball and socket, knee joint	2403/422	. . . involving at least a swing gear
2402/5162 Knuckle joint	2403/43	. . Bevel gearing
2402/5163 Bayonet joint	2403/44	. . Internal gearing
2402/5164 plugs, dowels or other devices fastened in walls or the like by inserting them in holes made therein for that purpose	2403/45	. . helical gearing
2402/517	. . . Washer	2403/46	. . worm gearing
2402/5171 of elastic material	2403/47	. . Ratchet
2402/52	. . Bearings	2403/48	. . Other
2402/521	. . . Details of mounting	2403/481	. . . Planetary
2402/5211 Self aligning bearings	2403/482	. . . Harmonic drive
2402/522	. . . Support of bearing	2403/483	. . . Differential gearing
2402/5221 Shaft	2403/484	. . . Speed reducers
2402/52211 retractable	2403/50	. Driving mechanisms
2402/523	. . . Magnetic bearings	2403/51	. . Cam mechanisms
2402/524	. . . Thrust bearings	2403/511	. . . involving cylindrical cam, i.e. cylinder with helical groove at its periphery
2402/525	. . . using fluid, e.g. air cushion, hydrodynamic, hydrostatic bearings Thrust bearings	2403/512	. . . involving radial plate cam
2402/53	. . Guideways	2403/513	. . . involving elongated cam, i.e. parallel to linear transport path
2402/531	. . . involving bearings	2403/514	. . . involving eccentric
2402/54	. . Springs	2403/52	. . Translation screw-thread mechanisms
2402/541	. . . Wound tape or wire spring, i.e. spirally coiled tape or wire spring	2403/53	. . Articulated mechanisms
2402/542	. . . Helical spring	2403/531	. . . Planar mechanisms
2402/543	. . . Compression spring	2403/5311 Parallelogram mechanisms
2402/544	. . . Leaf spring	2403/532	. . . Crank-and-rocker mechanism
2402/5441 Single point attachment, i.e. one end of the spring is free	2403/5321 with oscillating crank, i.e. angular movement of crank inferior to 360
2402/545	. . . Torsion spring	2403/533	. . . Slotted link mechanism
2402/546	. . . Dead point arrangement, i.e. wherein a mechanism is maintained in standstill by spring forces	2403/5331 with sliding slotted link
2402/547	. . . constant force arrangement	2403/5332 with rotating slotted link
2402/60	. Assembling, coupling means	2403/5333 with oscillating slotted link
2402/61	. . Keying means, i.e. for preventing incorrect mounting of an element	2403/54	. . other
2402/62	. . Adapter, interface	2403/541	. . . Trigger mechanisms
2402/63	. . Couplings	2403/542	. . . Geneva mechanisms
2402/631	. . . flexible	2403/543	. . . producing cycloids
2402/632	. . . Resilient material coupling	2403/544	. . . involving rolling up - unrolling of transmission element, e.g. winch
2402/633	. . . Universal joint; Hooke's coupling	2403/5441 with steel band as tracting element
2402/64	. . Locking means	2403/55	. . Tandem; twin or multiple mechanisms, i.e. performing the same operation
2402/70	. Lubrication	2403/60	. Damping means, shock absorbers
2402/80	. Method of manufacturing	2403/61	. . Rotation damper
2403/00	Power transmission; Driving means	2403/70	. Clutches; Couplings
2403/10	. Friction gearings	2403/72	. . Clutches, brakes, e.g. one-way clutch +F204
2403/11	. . Variable-speed drive unit	2403/721	. . . Positive-contact clutches, jaw clutches
2403/111	. . . frontal	2403/722	. . . Gear clutches
		2403/723	. . . Wrap spring clutches

2403/724	. . .	electromagnetic clutches	2404/1231	Arrangement of axially movable active elements, i.e. movable in parallel to roller axis
2403/7241	eddy current clutches	2404/13	. .	Details of longitudinal profile
2403/725	. . .	Brakes	2404/131	. . .	shape
2403/7251	Block brakes	2404/1311	Undulations, wavy shape
2403/7252	fluid controlled	2404/1312	tapered shape
2403/7253	pneumatically controlled	2404/1313	concave
2403/7254	Dynamo electric brakes	2404/1314	convex
2403/7255	Disc brakes	2404/1315	conical
2403/73	. .	Couplings	2404/1316	stepped or grooved
2403/731	. . .	Slip couplings	2404/13161	Regularly spaced grooves
2403/732	. . .	Torque limiters	2404/13162	Helicoidal grooves
2403/733	. . .	Spring overload-release arrangements	2404/13163	in longitudinal direction
2403/735	. . .	Rubber couplings	2404/1317	End profile
2403/80	. .	Transmissions, i.e. for changing speed	2404/13171	tapered
2403/81	. .	involving swing gear	2404/132	. . .	arrangement of segments along axis
2403/82	. .	Variable speed drive units	2404/1321	Segments juxtaposed along axis
2403/821	. . .	friction	2404/13211	and interconnected by gearing, e.g. differential gearing
2403/8211	frontal	2404/13212	and driven independently
2403/90	. .	Machine drive	2404/133	. . .	Limited number of active elements on common axis
2403/91	. .	Heat engine	2404/134	. . .	Axle
2403/92	. .	Electric drive	2404/1341	Elastic mounting, i.e. subject to biasing means
2403/921	. . .	Piezoelectric drives	2404/1342	Built-up, i.e. arrangement for mounting axle element on roller body
2403/923	. . .	Synchronous motor	2404/13421	involving two elements, i.e. an element at each end of roller body
2403/93	. .	Fluid power drive	2404/1343	axially limiting roller
2403/94	. .	Other features of machine drive	2404/1344	with eccentric shaft
2403/941	. . .	Manually powered handling device	2404/1345	with two or more degrees of freedom
2403/942	. . .	Bidirectional powered handling device	2404/1346	balancing roller
2403/943	. . .	Electronic shaft arrangement	2404/1347	curved
2403/944	. . .	Multiple power sources for one mechanism	2404/135	. . .	Body
2403/945	. . .	Self-weight powered	2404/1351	Pipe element
2403/946	. . .	Means for restitution of accumulated energy, e.g. flywheel, spring	2404/136	. . .	with canals
2404/00	Parts for transporting or guiding the handled material		2404/1361	with cooling/heating system
2404/10	. .	Rollers	2404/1362	vacuum
2404/11	. .	Details of cross-section or profile	2404/1363	air supply or suction
2404/111	. . .	shape	2404/1364	liquid
2404/1112	D-shape	2404/137	. . .	Means for varying longitudinal profiles
2404/1113	C-shape	2404/1371	Means for bending, e.g. for controlled deflection
2404/1114	Paddle wheel	2404/1372	anti-deflection
2404/1115	toothed roller	2404/1373	means for varying width
2404/1116	Polygonal cross-section	2404/1374	means for varying longitudinal length
2404/1118	with at least a relief portion on the periphery	2404/1375	means for assemble/disassemble
2404/1119	with at least an axial cavity on the periphery	2404/138	. . .	other
2404/112	. . .	Means for varying cross-section	2404/1381	Hinge
2404/1121	for changing diameter	2404/1385	built up out of spar elements
2404/11211	by inflation	2404/14	. .	Roller pairs
2404/1122	for rendering elastically deformable	2404/141	. . .	with particular shape of cross profile
2404/11221	involving spring	2404/1411	D-shape / cylindrical
2404/113	. . .	made of circular segments	2404/1412	Polygonal / cylindrical
2404/114	. . .	Built-up elements	2404/1413	Paddle / cylindrical
2404/1141	covering a part of the periphery	2404/1414	complementary relief
2404/115	. . .	other	2404/1415	with male / female profiles
2404/1151	brush	2404/1416	toothed or cylindrical
2404/1152	Markings, patterns	2404/142	. . .	arranged on movable frame
2404/117	. . .	comprising hollow portions			
2404/12	. .	with at least an active member on periphery			
2404/121	. . .	articulated around axis parallel to roller axis			
2404/122	. . .	rotated around an axis parallel to the roller axis (B65H 2404/54 takes precedence)			
2404/123	. . .	moving in parallel to roller axis			

2404/1421	rotating, pivoting or oscillating around an axis, e.g. parallel to the roller axis	2404/183	. . .	with outer layer helicoidally turned around shaft
2404/14211	the axis being one the roller axis, i.e. orbiting roller	2404/1831	wire around shaft
2404/14212	rotating, pivoting or oscillating around an axis perpendicular to the roller axis	2404/184	. . .	light weighted
2404/1422	reciprocating	2404/185	. . .	easy deformable
2404/1423	circulating on a path, e.g. not enclosing an area	2404/186	. . .	with electro-conductive layer
2404/14231	enclosing an area	2404/187	. . .	with wear resistance
2404/1424	moving in parallel to their axis	2404/19	. .	Other features of rollers
2404/143	. . .	driving roller and idler roller arrangement	2404/191	. . .	magnetic
2404/1431	idler roller details	2404/192	. . .	noise limiting roller
2404/144	. . .	with relative movement of the rollers to / from each other	2404/193	. . .	Incorporating element used for control, e.g. IC tag
2404/1441	involving controlled actuator	2404/20	. .	Belts
2404/1442	Tripping arrangements	2404/21	. .	plan profile
2404/145	. . .	other	2404/211	. . .	edge structure
2404/1451	Pressure	2404/22	. .	Cross section profile
2404/1452	web tension	2404/221	. . .	Round belt
2404/147	. . .	both nip rollers being driven	2404/2211	Multiplicity of round belts spaced out each other
2404/15	. .	Roller assembly, particular roller arrangement	2404/222	. . .	Flat belt
2404/152	. . .	Arrangement of roller on a movable frame	2404/2221	Flat belt wider than width of transported material
2404/1521	rotating, pivoting or oscillating around an axis, e.g. parallel to the roller axis	2404/2222	with protrusions on inner side; Beads
2404/15212	rotating, pivoting or oscillating around an axis perpendicular to the roller axis	2404/223	. . .	V-belt
2404/1522	moving linearly in feeding direction	2404/224	. . .	details of edges
2404/1523	moving in parallel to its axis	2404/23	. .	with auxiliary handling means
2404/1526	both roller ends being journalled to be movable independently from each other	2404/231	. . .	pocket or gripper type
2404/153	. . .	Arrangements of rollers facing a transport surface	2404/2311	integrally attached to or part of belt material
2404/1531	the transport surface being a cylinder	2404/232	. . .	Blade, plate, finger
2404/1532	the transport surface being a belt	2404/2321	on two opposite belts or set of belts, i.e. having active handling section cooperating with and facing to each other
2404/154	. . .	Rollers conveyor	2404/2322	Dog pins, i.e. details of construction or arrangement
2404/1541	Arrangement for curved path section, e.g. perpendicular to plane of handled material (quadrant conveyor section)	2404/233	. . .	rotary means, e.g. rollers
2404/1542	Details of pattern of rollers	2404/234	. . .	penetrating means
2404/15421	Chevron or herringbone configuration	2404/24	. .	Longitudinal profile
2404/15422	Quadrant or basket roller configuration	2404/241	. . .	Endless helicoidal spring
2404/1543	extensible	2404/242	. . .	Timing belts
2404/1544	on a movable frame	2404/2421	Double-sided timing belts
2404/16	. .	Details of driving	2404/243	. . .	with portions of different thickness
2404/161	. . .	Means for driving a roller parallelly to its axis of rotation, e.g. during its rotation	2404/25	. .	Driving or guiding arrangements
2404/162	. . .	containing, enclosing own driving means	2404/251	. . .	Details of drive roller
2404/1621	containing, enclosing braking means	2404/2511	Arrangement for varying outer diameter, e.g. for adjusting speed or belts
2404/164	. . .	self-centring or automatically centring	2404/252	. . .	Details of idler roller
2404/165	. . .	braking roller	2404/253	. . .	Relative position of driving and idler rollers
2404/166	. . .	reverse roller	2404/2531	for performing transport along a path curved according to an axis parallel to the transport surface
2404/167	. . .	Idle roller	2404/2532	Arrangement for selectively changing the relative position of the driving and idler rollers
2404/17	. .	Details of bearings	2404/254	. . .	Arrangement for varying the guiding or transport length
2404/171	. . .	beam supply	2404/255	. . .	Arrangement for tensioning
2404/172	. . .	tilting	2404/256	. . .	Arrangement of endless belt
2404/173	. . .	bearing inside roller for surface to rotate	2404/2561	twisted around an axis parallel the transport direction
2404/174	. . .	free bearing but slots or liquid support	2404/257	. . .	Arrangement of non endless belt
2404/18	. .	composed of several layers	2404/2571	Wrapping/unwrapping arrangement
2404/181	. . .	with cavities or projections at least at one layer	2404/26	. .	Particular arrangement of belt, or belts
2404/182	. . .	with emery paper like coating (gripping, anti-slip)			

2404/261	. . .	Arrangement of belts, or belt(s) / roller(s) facing each other for forming a transport nip	2404/35	. .	Arrangement of chains facing each other for forming a transport nip
2404/2611	forming curved transport path	2404/351	. . .	the nip being formed between elongate members bridging two chains running synchronously and in parallel
2404/2612	forming serpentine transport path	2404/352	. . .	Details of guiding
2404/2613	Means for changing the transport path, e.g. deforming, lengthening	2404/36	. .	Arrangement of side-by-side chains
2404/2614	Means for engaging or disengaging belts into or out of contact with opposite belts, rollers or balls	2404/40	.	Shafts, cylinders, drums, spindles
2404/2615	arranged on a movable frame, e.g. pivoting	2404/41	. .	Details of cross section profile
2404/262	. . .	Arrangements of belts facing rollers	2404/411	. . .	Means for varying cross-section
2404/263	. . .	Arrangements of belts facing balls	2404/412	. . .	made of circular segments
2404/264	. . .	Arrangement of side-by-side belts	2404/4121	moving relatively to each other during rotation
2404/2641	on movable frame	2404/42	. .	Arrangement of pairs of drums
2404/265	. . .	Arrangement of belt forming a deformable ring, e.g. driven in the nip of a roller pair	2404/421	. . .	Bed arrangement, i.e. involving parallel and spaced drums, e.g. arranged horizontally for supporting a roll to be wound or unwound
2404/267	. . .	Arrangement of belt(s) in edge contact with handled material	2404/4211	with means for changing space between the drums
2404/268	. . .	Arrangement of belts facing a transport surface, e.g. contact glass in copy machine	2404/4212	with means for changing inclination of bed
2404/2682	means for engaging/disengaging with/from transport surface	2404/4213	the drums having different diameter
2404/269	. . .	other arrangements	2404/4214	the drums having different deformability
2404/2691	Arrangement of successive belts forming a transport path	2404/422	. . .	Nip arrangement, i.e. parallel drums in pressure contact to each other
2404/2692	Arrangement of belts in pressure contact with a roll of material	2404/43	. .	Rider roll construction
2404/2693	Arrangement of belts on movable frame	2404/431	. . .	involving several segments in axial direction
2404/27	. .	material used	2404/432	. . .	involving a plurality of parallel rider rolls
2404/271	. . .	felt or wire mesh	2404/433	. . .	involving at least one rider roller following a spindle moved on a path, e.g. arcuate or circular path
2404/28	. .	Other properties of belts	2404/434	. . .	Driven rider roll arrangement
2404/281	. . .	porous	2404/50	.	Surface of the elements in contact with the forwarded or guided material
2404/282	. . .	transparent	2404/51	. .	Cross section, i.e. section perpendicular to the direction of displacement
2404/283	. . .	magnetic	2404/511	. . .	convex
2404/284	. . .	Elasticity	2404/512	. . .	concave
2404/285	. . .	including readable marks, patterns, e.g. serving for control	2404/513	. . .	with limited number of active areas
2404/286	. . .	Hardness	2404/5131	saw profile
2404/30	.	Chains	2404/52	. .	other geometrical properties
2404/31	. .	with auxiliary handling means	2404/521	. . .	Reliefs
2404/311	. . .	Blades, lugs, plates, paddles, fingers	2404/5211	only a part of the element in contact with the forwarded or guided material
2404/3111	on two opposite chains or set of chains, i.e. having active handling section cooperating with and facing to each other	2404/5212	produced by embedding particles
2404/312	. . .	Pockets, containers	2404/52121	by subjecting to blast finishing
2404/313	. . .	Bars, rods, e.g. bridging two chains running synchronously	2404/52122	by subjecting to knurling
2404/3132	arranged obliquely relatively to transport direction	2404/5213	Geometric details
2404/314	. . .	Means penetrating in handled material, e.g. needle, pin	2404/52131	Grooves
2404/3141	Wicket pins	2404/52132	perforations
2404/315	. . .	Details of arrangement of the auxiliary handling means on the chain(s)	2404/5214	extending in parallel to transport direction
2404/32	. .	Saddle conveyor	2404/522	. . .	details of surface roughness and/or surface treatment
2404/321	. . .	with articulated pusher element, e.g. retractable	2404/5221	knurling
2404/33	. .	Means for guiding chains	2404/53	. .	with particular mechanical, physical properties
2404/34	. .	Gripper bars bridging at least two chains running synchronously and parallelly	2404/531	. . .	particular coefficient of friction
2404/341	. . .	Details of driving or return drum	2404/5311	Surface with different coefficients of friction
2404/342	. . .	Details of guiding	2404/532	. . .	with particular durometer
2404/3421	in curved sections	2404/5321	means for changing hardness
2404/343	. . .	Details of the bar bridging the chains	2404/5322	surface with different hardness
			2404/533	. . .	with particular electric properties, e.g. dielectric material
			2404/5331	with conductive material
			2404/539	. . .	other

- 2404/5391 adhesive properties
- 2404/5392 reflecting particular waves
- 2404/54 . . Surface including rotary elements, e.g. balls or rollers
- 2404/55 . . Built-up surface, e.g. arrangement for attaching the surface to the forwarding or guiding element
- 2404/551 Non permanent attachment, i.e. allowing interchange ability of the surface
- 2404/5511 Non permanent attachment, i.e. allowing interchange ability
- 2404/5512 covering only a part of the surface
- 2404/5513 Strip-shaped built-up surface
- 2404/552 . . . permanent attachment
- 2404/5521 Coating
- 2404/56 . . Flexible surface
- 2404/561 . . . Bristles, brushes
- 2404/562 . . . involving inflatable elements
- 2404/563 . . . Elastic, supple built-up surface
- 2404/5631 Floating built-up surface
- 2404/60 . Other elements in face contact with handled material
- 2404/61 . . Longitudinally-extending strips, tubes, plates, or wires
- 2404/611 . . . arranged to form a channel
- 2404/6111 and shaped for curvilinear transport path
- 2404/6112 and displaceable for changing direction of transport
- 2404/612 . . . and shaped for curvilinear transport path
- 2404/62 . . Transversely-extending bars or tubes
- 2404/621 . . . with variable cross-section, e.g. inflatable
- 2404/622 . . . Details of longitudinal profile
- 2404/6221 Concave
- 2404/623 . . . gate arrangement
- 2404/63 . . Oscillating, pivoting around an axis parallel to face of material, e.g. diverting means
- 2404/631 . . . Juxtaposed diverting means with each an independant actuator
- 2404/632 . . . Wedge member
- 2404/633 . . . Sword member, i.e. member contacting the surface of material with an edge portion
- 2404/64 . . reciprocating perpendicularly to face of material, e.g. pushing means
- 2404/65 . . rotating around an axis parallel to face of material and perpendicular to transport direction, e.g. star wheel
- 2404/651 . . . having at least one element, e.g. stacker/inverter
- 2404/652 . . . having two elements diametrically opposed
- 2404/653 . . . having 3 or 4 elements
- 2404/654 . . . having more than 4 elements
- 2404/655 . . . Means for holding material on element
- 2404/6551 Suction means
- 2404/6552 peripheral means closing the area formed between the transport elements
- 2404/656 . . . Means for disengaging material from element
- 2404/657 . . . Means for varying the space between the elements
- 2404/658 . . . Means for introducing material on elements
- 2404/6581 in a direction parallel to the axis of rotation of elements
- 2404/6582 multiple, i.e. for introducing material selectively, alternatively or simultaneously at different angular positions at the periphery
- 2404/659 . . . particular arrangement
- 2404/6591 Pair of opposite elements rotating around parallel axis, synchronously in opposite direction
- 2404/66 . . rotating around an axis perpendicular to face of material
- 2404/661 . . . Paddle wheel
- 2404/662 . . . Disc shaped
- 2404/663 . . . Helical or worm shaped
- 2404/67 . . rotating around an axis parallel to face of material and parallel to transport direction
- 2404/68 . . reciprocating in transport direction
- 2404/69 . . Other means designated for special purpose
- 2404/691 . . . Guiding means extensible in material transport direction
- 2404/6911 by unwinding from storage section
- 2404/692 . . . Chute, e.g. inclined surface on which material slides by gravity
- 2404/6922 Shaft-like element channel
- 2404/693 . . . Retractable guiding means, i.e. between guiding and non guiding position
- 2404/694 . . . Non driven means for pressing the handled material on forwarding or guiding elements
- 2404/6942 in sliding contact with handled material
- 2404/695 . . . Paternoster type
- 2404/696 . . . Ball, sphere
- 2404/6961 Driving means
- 2404/70 . Other elements in edge contact with handled material, e.g. registering, orientating, guiding devices
- 2404/71 . . Adaptor, mask, i.e. restricting the working area of the parts for transporting or guiding the handled material
- 2404/72 . . Stops, gauge pins, e.g. stationary
- 2404/721 . . . adjustable
- 2404/722 . . . movable in operation
- 2404/723 . . . formed of forwarding means
- 2404/7231 by nip rollers in standby
- 2404/7232 by nip rollers in reversed rotation
- 2404/724 . . . formed of sensing means
- 2404/725 . . . retractable
- 2404/73 . . Means for sliding the handled material on a surface, e.g. pushers
- 2404/731 . . . moved in a path enclosing an area
- 2404/7312 by means of chains
- 2404/732 . . . in a direction perpendicular to a feeding / delivery direction
- 2404/733 . . . reciprocating
- 2404/74 . . Guiding means
- 2404/741 . . . movable in operation
- 2404/7412 retractable
- 2404/7414 pivotable
- 2404/742 . . . for guiding transversely
- 2404/743 . . . for guiding longitudinally
- 2404/7431 along a curved path
- 2405/00 Parts for holding the handled material**
- 2405/10 . Cassettes, holders, bins, decks, trays, supports or magazines for sheets stacked substantially horizontally
- 2405/11 . . Parts and details thereof
- 2405/111 . . . Bottom

2405/1111	with several surface portions forming an angle relatively to each other	2405/14	. .	Details of surface
2405/1112	with stepped surface portions	2405/141	. . .	Reliefs, projections
2405/1113	with surface portions curved in width-wise direction	2405/1412	Ribs extending in parallel to feeding/delivery direction
2405/11131	forming a wavy profile	2405/1414	Hook and loop-type fastener
2405/1114	with surface portions curved in lengthwise direction	2405/142	. . .	relating to particular friction properties
2405/11141	forming wavy profile	2405/15	. .	Large capacity supports arrangements
2405/1115	with surface inclined, e.g. in width-wise direction	2405/20	. .	Cassettes, holders, bins, decks, trays, supports or magazines for sheets stacked on edge
2405/11151	with surface inclined upwardly in transport direction	2405/21	. .	Parts and details thereof
2405/11152	with surface inclined downwardly in transport direction	2405/211	. . .	bottom
2405/1116	with means for changing geometry	2405/2111	with several surface portions forming an angle relatively to each other
2405/11161	by at least a protruding portion arrangement	2405/212	. . .	end supports
2405/11162	Front portion pivotable around an axis perpendicular to transport direction	2405/214	. . .	sides
2405/11163	Portion pivotable around an axis parallel to transport direction	2405/22	. .	pocket like holder
2405/11164	Rear portion extensible in parallel to transport direction	2405/221	. . .	details of bottom
2405/111643	involving extension members pivotable around an axis perpendicular to bottom surface	2405/30	. .	Other features of supports for sheets
2405/111646	involving extension members pivotable around an axis parallel to bottom surface and perpendicular to transport direction	2405/31	. .	Supports for sheets fully removable from the handling machine, e.g. cassette
2405/1117	pivotable, e.g. around an axis perpendicular to transport direction, e.g. arranged at rear side of sheet support	2405/311	. . .	and serving also as package
2405/11171	around an axis parallel to transport direction	2405/312	. . .	Trolley, cart, i.e. support movable on the floor
2405/11172	around an axis perpendicular to both transport direction and surface of sheets	2405/313	. . .	with integrated handling means, e.g. separating means
2405/1118	Areas with particular friction properties, e.g. friction pad arrangement	2405/32	. .	Supports for sheets partially insertable - extractable, e.g. upon sliding movement, drawer
2405/1119	Areas with particular deformation properties, e.g. flexible, elastic	2405/321	. . .	Shutter type element, i.e. involving multiple interlinked support elements
2405/112	. . .	Rear, i.e. portion opposite to the feeding / delivering side	2405/3211	with means to span a long self-supporting length
2405/1122	movable linearly, details therefor	2405/322	. . .	with belt or curtain like support member, i.e. for avoiding relative movement between sheets and support during insertion or extraction
2405/1124	pivotable, details therefor	2405/323	. . .	Cantilever finger member, e.g. reciprocating in parallel to plane of handled material
2405/113	. . .	Front, i.e. portion adjacent to the feeding / delivering side	2405/3231	Cantilever during insertion but supported on both sides of the pile upon full insertion
2405/1132	with stepped surface portions	2405/324	. . .	between operative position and non operative position
2405/1134	movable, e.g. pivotable	2405/325	. . .	with integrated handling means, e.g. separating means
2405/1136	inclined, i.e. forming an angle different from 90 with the bottom	2405/33	. .	Compartmented support
2405/1138	curved	2405/331	. . .	Juxtaposed compartments
2405/114	. . .	Side, i.e. portion parallel to the feeding / delivering direction	2405/3311	for storing articles horizontally or slightly inclined
2405/1142	Projections or the like in surface contact with handled material	2405/33115	Feed tray juxtaposed to discharge tray
2405/11425	retractable	2405/3312	for storing articles vertically or inclined (>45)
2405/1144	extendible	2405/33125	Feed tray juxtaposed to discharge tray
2405/115	. . .	Cover	2405/332	. . .	Superposed compartments
2405/12	. .	Parts to be handled by user	2405/3321	Feed tray superposed to discharge tray
2405/121	. . .	Locking means	2405/3322	discharge tray superposed to feed tray
2405/13	. .	Elements acting on corner of sheet, e.g. snubber member	2405/34	. .	Holder with cylindrical section
			2405/35	. .	Means for moving support
			2405/351	. . .	shifting transversely to transport direction, e.g. for handling stepped piles
			2405/352	. . .	in closed loop
			2405/3521	rail guided means, e.g. without permanent interconnection
			2405/353	. . .	vertically
			2405/354	. . .	around an axis, e.g. horizontal
			2405/36	. .	Multiple support

- 2405/361 . . . Movable from storage of support, e.g. stack of empty support
- 2405/40 . Holders, supports for rolls
- 2405/42 . . Supports for rolls fully removable from the handling machine
- 2405/421 . . . and serving also as package
- 2405/422 . . . Trolley, cart, i.e. support movable on floor
- 2405/4221 for both full and empty (or partial) roll
- 2405/4222 Carts with full reels placed laterally one beside the other
- 2405/4223 Cart holding roll placed onto another cart
- 2405/4225 comprising means for rotating the roll around a vertical axis
- 2405/4226 Cart comprising splicing means
- 2405/4228 with air bearing, e.g. Luftkissen
- 2405/423 . . . Overhead means, gantry
- 2405/43 . . Supports for rolls partially removable from the handling machine
- 2405/44 . . Supports for storing rolls
- 2405/441 . . . Palette
- 2405/4412 combined with a frame for superposing several palettes
- 2405/4414 Rib-cage bin
- 2405/45 . . Shafts for winding/unwinding
- 2405/451 . . . Radially extending end abutments
- 2405/452 . . . Active holding elements, e.g. inflatable bladders
- 2405/4521 engaging the side portion of the web roll
- 2405/453 . . . Passive holding elements, e.g. spring-biased pins
- 2405/454 . . . Means for penetrating into the core material, e.g. for transmitting torque
- 2405/46 . . Grippers for bobbins, i.e. rolls
- 2405/461 . . . center gripper (inside the core)
- 2405/462 . . . outer gripper (on circumference)
- 2405/50 . Gripping means
- 2405/51 . . oscillating in arcuate paths
- 2405/52 . . reciprocating
- 2405/53 . . Rotary gripping arms
- 2405/531 . . . with relative movement of the arms relatively to the axis of rotation during rotation
- 2405/532 . . . with means for changing the length of the arms during rotation
- 2405/54 . . Rotary gripping arms, i.e. integrated in a rotary element as for instance a cylinder, a disk or a turntable
- 2405/541 . . . arranged on opposite and synchronised rotary element
- 2405/55 . . Rail guided gripping means running in closed loop, e.g. without permanent interconnecting means
- 2405/551 . . . with permanent interconnection allowing variable spacing between the grippers
- 2405/552 . . . with permanent interconnection and determined spacing between the grippers
- 2405/5521 details of interconnection, e.g. chain, link
- 2405/56 . . releasably connected to transporting means
- 2405/57 . . Details of the gripping parts
- 2405/571 . . . Compliant material
- 2405/572 . . . Retractable parts
- 2405/573 . . . Pair of L-shaped reciprocating jaws
- 2405/574 . . . laterally projecting from feeding direction
- 2405/575 . . . Details of gripping surface
- 2405/58 . . Means for achieving gripping/releasing operation
- 2405/581 . . . moving only one of the gripping parts towards the other
- 2405/5812 . . . pivoting the movable gripping part towards the other part
- 2405/582 . . . movable in transport direction, e.g. on a portion of the transport path of the gripping means
- 2405/583 . . . Details of gripper orientation
- 2405/5831 Gripping mouth orientated in direction of gripper displacement
- 2405/5832 and varying its orientation after gripping
- 2405/584 . . . Associated control means
- 2405/60 . Penetrating means
- 2406/00 Means using fluid**
- 2406/10 . made only for exhausting gaseous medium
- 2406/11 . . producing fluidised bed
- 2406/111 . . . for handling material along a curved path, e.g. fluidised turning bar
- 2406/1115 pivoting around an axis perpendicular to the axis of the guided material
- 2406/112 . . . for handling material along preferably rectilinear path, e.g. nozzle bed for web
- 2406/113 . . . Details of the part distributing the air cushion
- 2406/1131 Porous material
- 2406/1132 Multiple nozzles arrangement
- 2406/11325 Adjustable impact angle
- 2406/12 . . producing gas blast
- 2406/121 . . . Fan
- 2406/1211 Axial
- 2406/122 . . . Nozzles
- 2406/1222 adjustable impact angle
- 2406/13 . . pressure arrangement for compensating weight of handled material
- 2406/131 . . . in combination with rollers or drums
- 2406/14 . . with selectively operated air supply openings
- 2406/15 . . rotary pressurized means, e.g. cylinder, drum, shaft, spindle
- 2406/20 . made only for liquid medium
- 2406/21 . . for spraying liquid
- 2406/211 . . . nozzles
- 2406/30 . Suction means
- 2406/31 . . Suction box; Suction chambers
- 2406/311 . . . for accumulating a loop of handled material
- 2406/312 . . . incorporating means for transporting the handled material against suction force
- 2406/3122 Rollers
- 2406/3124 Belts
- 2406/32 . . Suction belts
- 2406/321 . . . integral in feed table
- 2406/322 . . . Suction distributing means
- 2406/3221 for variable distribution in the direction of transport
- 2406/3222 switchable suction elements
- 2406/3223 details of the openings in the belt, e.g. shape, distribution
- 2406/32231 belt with alternated perforated and non perforated sections in transport direction
- 2406/323 . . . Overhead suction belt, i.e. holding material against gravity
- 2406/33 . . Rotary suction means, e.g. roller, cylinder or drum

2406/331	. . . arranged for rotating while moving along material to be handled, e.g. rolling on material	2406/418	. . . Diaphragm valves
2406/3312 arranged for planetary movement on rotary support means	2406/42	. . Distribution circuits
2406/3314 arranged for linear movement, e.g. on reciprocating support	2406/421	. . . with means for changing the temperature of the fluid
2406/332	. . . Details on suction openings	2406/4212 for cooling fluid
2406/333	. . . rotating around an axis perpendicular to the surface of handled material, e.g. disk	2406/422	. . . Air throttling devices
2406/334	. . . arranged on movable frame	2406/423	. . . distributing fluid from stationary elements to movable element
2406/34	. . Suction grippers	2407/00	Other means designed for special purposes
2406/341	. . . being oscillated in arcuate paths	2407/10	. Safety means, e.g. for preventing injury to operator
2406/342	. . . being reciprocated in a rectilinear path	2407/11	. . Means preventing illegal operation
2406/343	. . . Details of sucking member	2407/20	. for manual intervention of operator
2406/3432 Elongated sucking member; Sucking bar	2407/21	. . Manual feeding
2406/344	. . . circulating in closed loop	2407/22	. . means for observing the handled material during its handling
2406/345	. . . Rotary suction grippers	2407/30	. Means for preventing damage of handled material
2406/3452 performing reciprocating movement during rotation	2407/31	. . Controlling atmosphere confining the handled material
2406/34525 parallelly to the axis of rotation	2407/311	. . . involving humidity control means
2406/3454 performing oscillating movement during rotation	2407/32	. . . Protective cover
2406/35	. . Other elements with suction surface, e.g. plate or wall	2407/33	. . Means for controlling access to the area confining the handled material
2406/351	. . . facing the surface of the handled material	2407/40	. Means for adding commercial value
2406/3511 with nozzles oriented obliquely towards the material	2407/41	. . Sound producing means
2406/352	. . . facing the edge of the handled material	2407/42	. . Animation displaying means
2406/36	. . Means for producing, distributing or controlling suction	2407/43	. . Optic means, e.g. transparent body
2406/361	. . . distributing vacuum from stationary element to movable element	2407/431	. . . Built up optic means, e.g. magnifying glass
2406/3612 involving a shoe in sliding contact with flanges of a rotating element	2407/44	. . Static information displaying means, e.g. logo
2406/3614 involving a shoe in sliding contact with an inner section of the periphery of a rotating element	2407/50	. Means for protecting parts of handling machine
2406/362	. . . adjusting or controlling distribution of vacuum transversally to the transport direction, e.g. according to the width of material	2407/51	. . Means for making dustproof
2406/3622 adjusting or controlling distribution of vacuum in the transport direction	2408/00	Specific machines
2406/363	. . . adjusting or controlling distribution of vacuum for a plurality of suction means	2408/10	. for handling sheet(s)
2406/3632 means for auto adjustment of vacuum distribution according to the size of handled material	2408/11	. . Sorters or machines for sorting articles
2406/364	. . . simultaneously blowing and sucking	2408/111	. . . with stationary location in space of the bins and a diverter per bin
2406/365	. . . selectively blowing or sucking	2408/112	. . . with stationary location in space of the bins and in-feed member movable from bin to bin
2406/366	. . . producing vacuum	2408/1121 pivoting in-feed member
2406/3661 Injectors	2408/113	. . . with variable location in space of the bins relative to a stationary in-feed path
2406/3662 Fans	2408/1131 and variable bin capacity
2406/36625 cross flow, transverse	2408/114	. . . means for shifting articles contained in at least one bin, e.g. for displacing the articles towards processing means as stapler, perforator
2406/3663 Pumps	2408/1141 performing alignment in the totality or a large number of bins at a time
2406/40	. Fluid power drive; Fluid supply elements	2408/1142 performing alignment in one bin or a limited number of bins at a time
2406/41	. . Valves	2408/1143 performing extraction of the sheets from the bin
2406/411	. . . Spool or slide valves	2408/1144 combination of shifting means for performing shifting in several directions
2406/412	. . . Rotary valves	2408/116	. . . non sort tray arrangement, i.e. high capacity tray for collecting multiple set
2406/413	. . . Seat valves	2408/1162 above sorting trays
2406/414	. . . Servo valves	2408/1164 beneath sorting trays
2406/415	. . . Throttle valves	2408/118	. . . Combination of several sorting modules
2406/416	. . . Check valves	2408/12	. . stapler arrangement
2406/417	. . . Bleed valves	2408/121	. . . stationary stapler
		2408/122	. . . movable stapler
		2408/1221 movable from bin to bin

2408/1222	movable transversely to direction of transport	2408/24	. .	unwinding machines
2408/1223	reciprocating relatively to the bin	2408/241	. . .	Turret
2408/123	. . .	means for replenishing stapler with staples	2408/2411	with protruding guiding roll or surface between unwound rolls on mobile assembly
2408/124	. . .	means for changing size of staple	2408/2412	details of indexing drive or mechanism
2408/125	. . .	head unit separate from anvil unit	2408/2415	specified by number of arms
2408/13	. .	Wall or kiosk dispenser, i.e. for positively handling or holding material until withdrawal by user	2408/24153	with two arms
			2408/24156	with three arms
2408/20	. .	for handling web(s)	2408/40	. .	Machines for test or simulation purposes
2408/21	. .	Accumulators	2511/00		Dimension; Position; Number; Identification; Occurrence
2408/211	. . .	Coil type accumulator	2511/10	. .	Size; Dimension
2408/212	. . .	of zigzag-type	2511/11	. .	Length
2408/213	. . .	with several cascaded loops	2511/112	of a loop, e.g. a free loop or a loop of dancer rollers
2408/214	. . .	loop hanger accumulator	2511/114	. . .	Remaining length of web roll
2408/215	. . .	supported by vacuum or blown air	2511/12	. .	Width
2408/216	. . .	roller with accumulated material wound around it (scrap roll)	2511/13	. .	Thickness
2408/217	. . .	of rollers type, e.g. with at least one fixed and one movable roller	2511/135	. .	Surface texture; e.g. roughness
2408/2171	the position of the movable roller(s), i.e. the web loop, being positively actuated	2511/14	. .	Diameter
2408/2172	several cascaded loops of rollers	2511/142	. . .	of roll or package
2408/2173	the rollers wrapped by the web being rotationally driven otherwise than by web	2511/15	. .	Height
2408/2174	belt or similar device for carrying web through the accumulator	2511/152	. . .	of stack
2408/22	. .	Splicing machines	2511/16	. .	Irregularities
2408/221	. . .	features of splicing unit	2511/162	. . .	Protuberances or enlargements on the surface
2408/2211	splicing unit located above several web rolls arranged parallel to each other	2511/164	. . .	Cavities, recesses or holes in the surface
2408/23	. .	Winding machines	2511/166	. . .	relative to diameter, eccentricity or circularity
2408/231	. . .	Turret winders	2511/17	. .	Deformation
2408/2312	with bedroll, i.e. very big roll used as winding roller	2511/172	. . .	Elongation; Stretching
			2511/18	. .	relative to handling machine
2408/23121	and transfer pad (to attach leading edge to new core)	2511/182	. . .	Capacity of area accommodating handled material
2408/23122	with integrated core supply	2511/20	. .	Location in space
2408/2313	with plurality of reel supporting or back-up rollers travelling around turret axis	2511/21	. .	Angle
2408/2315	specified by number of arms	2511/212	. . .	Rotary position
2408/23152	with two arms	2511/214	. . .	Inclination
2408/23155	with three arms	2511/216	. . .	Orientation, e.g. with respect to direction of movement
2408/23157	with more than three arms	2511/22	. .	Distance
2408/232	. . .	Winding beds consisting of two rollers	2511/222	. . .	Stroke
2408/2321	with winding bed supplied with vacuum or compressed air	2511/224	. . .	Nip between rollers, between belts or between rollers and belts
2408/2324	The winding rollers having different properties	2511/23	. .	Coordinates
2408/2326	at least one of the winding rollers being movable	2511/232	. . .	in two dimensions
2408/233	. . .	Central support turret	2511/234	. . .	in three dimensions
2408/234	. . .	Hand-held winding device	2511/24	. .	Irregularities
2408/235	. . .	Cradles	2511/242	. . .	in orientation, e.g. skew
2408/236	. . .	Pope-winders with first winding on an arc of circle and secondary winding along rails	2511/25	. .	Sequence
2408/2362	with two secondary winding spools, e.g. on separate carriages	2511/30	. .	Number
2408/2364	with additional element for facilitating web roll change	2511/31	. .	Numeric flow, i.e. number per unit of time
2408/237	. . .	with substantially continuous horizontal movement of roll support, e.g. Metso-Type	2511/32	. .	of windings
2408/238	. . .	Modified Pope-winders with secondary winding on a arc of a circle	2511/33	. .	of rotations
			2511/34	. .	Credit
			2511/40	. .	Identification
			2511/411	. .	of colour
			2511/412	. .	of user, e.g. user code
			2511/413	. .	of image
			2511/414	. .	of mode of operation
			2511/415	. .	of job
			2511/416	. .	of material
			2511/417	. .	of state of the machine

2511/50	. Occurrence	2515/21	. . Volume flow rate
2511/51	. . Presence	2515/212	. . . of air
2511/511	. . . of user	2515/30	. Force; Stress
2511/512	. . . Marks; Patterns	2515/31	. . Tensile force
2511/5125 Marks invisible for the human eye	2515/312	. . . in direction perpendicular to transport direction
2511/514	. . . Particular portion of element	2515/314	. . . Tension profile, i.e. distribution of tension, e.g. across the material feeding direction or along diameter of web roll
2511/515	. . Absence (error, fault B65H 2511/52)	2515/32	. . Torque; Moment
2511/516	. . . Marks; Patterns	2515/322	. . . Braking torque
2511/518	. . . Particular portion of element	2515/34	. . Pressure
2511/52	. . Error; Fault (dimensional irregularities B65H 2511/16; irregularities in location B65H 2511/24; speed irregularities B65H 2513/106)	2515/342	. . . Fluid pressure
2511/521	. . . Presence of foreign object or undesirable material, i.e. material of another nature than the handled material	2515/37	. . Elasticity modulus
2511/522	. . . Folds or misfolding	2515/40	. Temperature
2511/524	. . . Multiple articles, e.g. double feed	2515/41	. . Heat conductivity
2511/526	. . . Breakdown	2515/50	. Vibrations; Oscillations
2511/528	. . . Jam	2515/60	. Optical characteristics, e.g. colour, light
2511/529	. . . number thereof, frequency of occurrence	2515/70	. Electrical characteristics
2513/00	Dynamic entities; Timing aspect	2515/702	. . Voltage
2513/10	. Speed	2515/704	. . Current
2513/102	. . Reference	2515/706	. . Power
2513/104	. . Relative speed	2515/708	. . Resistance
2513/106	. . Variation; Irregularities	2515/71	. . Magnetic properties
2513/108	. . Passage from one speed to another speed	2515/712	. . Capacitance
2513/11	. . angular	2515/714	. . Inductance
2513/112	. . . of the yarn balloon	2515/716	. . Static electricity
2513/114	. . . Converting or comparing angular speed to linear speed, e.g. when detecting remaining length of web roll	2515/80	. Miscellaneous
2513/20	. Acceleration or deceleration	2515/805	. . Humidity
2513/21	. . Acceleration	2515/81	. . Rigidity; Stiffness; Elasticity
2513/212	. . . angular	2515/815	. . Slip
2513/22	. . Deceleration	2515/82	. . Sound; Noise
2513/222	. . . angular	2515/83	. . Environmental conditions, i.e. in the area confining the handled material or the handling machine
2513/30	. Kinetic energy	2515/84	. . Quality
2513/40	. Movement	2515/842	. . . Condition, e.g. degree of wear, presence of wrinkles
2513/41	. . Direction of movement	2519/00	Chemical characteristics
2513/412	. . . Direction of rotation of motor powering the handling device	2551/00	Means for control to be used by operator; User interfaces
2513/42	. . Route, path	2551/10	. Command input means
2513/50	. Timing	2551/11	. . Slidable members
2513/51	. . Sequence of process	2551/12	. . Rotating members
2513/511	. . . relating to a particular timing for sensing a variable	2551/13	. . Remote control devices
2513/512	. . Stopping	2551/132	. . . Speech recognition
2513/514	. . Starting	2551/14	. . Switches; Selectors (contact switches B65H 2553/25)
2513/52	. . Age; Life time	2551/15	. . Push buttons; Keyboards
2513/53	. . duration of event	2551/152	. . Pedals
2513/54	. . Chronology of event	2551/16	. . Levers; Joysticks
2515/00	Physical entities not provided for in groups B65H 2511/00 or B65H 2513/00	2551/18	. . Graphical interactive displays; Mouses; Touchscreens
2515/10	. Mass; Weight	2551/185	. . Voice actuated input means
2515/11	. . Mass flow rate	2551/20	. Display means; Information output means
2515/112	. . Specific weight	2551/21	. . Monitors; Video displays
2515/114	. . Denier	2551/212	. . . Liquid crystal display [LCD]
2515/116	. . Inertia	2551/22	. . Numerical displays
2515/12	. Density	2551/23	. . Analog displays
2515/20	. Volume	2551/24	. . Voice generating means
		2551/25	. . Printing or plotting means
		2551/26	. . for input variables

2551/27	. . for output variables	2555/134	. . . Linear stepper motor
2551/28	. . Sound generating means	2555/14	. . piezoelectric
2551/29	. . Means displaying permanently a particular information, e.g. mark, ruler	2555/20	. angular
2553/00	Means for sensing, detecting or otherwise used for control	2555/21	. . pneumatic
2553/10	. using fluid	2555/22	. . hydraulic
2553/11	. . pneumatic	2555/23	. . magnetic, e.g. rotary solenoids
2553/12	. . hydraulic	2555/24	. . Servomotors
2553/20	. using electric elements	2555/25	. . D.C. motors
2553/21	. . Variable resistances, rheostats or potentiometers	2555/252	. . . in derivation; Shunt motors
2553/212	. . . Strain gauges	2555/26	. . Stepper motors
2553/22	. . Magnetic detectors, e.g. Hall detectors	2555/27	. . piezoelectric
2553/23	. . Capacitive detectors	2555/30	. Multi-axis
2553/232	. . . Electrodes arrangement	2555/31	. . Robots
2553/24	. . Inductive detectors	2555/32	. . Automatic guided vehicle system
2553/25	. . Contact switches	2555/40	. Powering means
2553/26	. . Piëzo-electric sensors	2555/41	. Electrostatic forces
2553/27	. . Electro mechanical thermal sensors, e.g. thermocouples, pyroelectric sensors, temperature sensitive sensor	2555/42	. . Magnets
2553/30	. using acoustic or ultrasonic elements	2557/00	Means for control not provided for in groups
2553/40	. using optical, e.g. photographic, elements		B65H 2551/00 - B65H 2555/00
2553/41	. . Photoelectric detectors	2557/10	. for signal transmission
2553/412	. . . in barrier arrangements, i.e. emitter facing a receptor element	2557/11	. . wireless (input by remote control devices B65H 2551/13)
2553/414	. . . involving receptor receiving light reflected by a reflecting surface and emitted by a separate emitter	2557/112	. . . using sound
2553/416	. . . Array arrangement, i.e. row of emitters or detectors	2557/12	. . Network
2553/42	. . Cameras	2557/13	. . Data carrier, e.g. chip, transponder, magnetic strip
2553/43	. . Bar code reader	2557/20	. Calculating means; Controlling methods
2553/44	. . involving light guide	2557/22	. . Fuzzy logic
2553/442	. . . optical fibres	2557/23	. . Recording or storing data
2553/45	. . Scanning means	2557/24	. . Calculating methods; Mathematic models
2553/46	. . Illumination arrangement	2557/242	. . . involving a particular data profile or curve
2553/51	. Encoder, e.g. rotary	2557/2423 involving an average value
2553/512	. . linear	2557/2426 involving a standard deviation
2553/52	. RFID sensor	2557/25	. . Modular control, i.e. systems which work independently or partially dependently on other systems
2553/60	. Details of intermediate means between the sensing means and the element to be sensed	2557/26	. . with key characteristics based on open loop control
2553/61	. . Mechanical means	2557/262	. . with key characteristics based on feed forward control
2553/612	. . . Contact arms; Levers; Antennas	2557/264	. . with key characteristics based on closed loop control
2553/614	. . . Impact generating means	2557/2644	. . . characterised by PID control
2553/62	. . involving vibrating element	2557/266	. . characterised by function other than PID for the transformation of input values to output values, e.g. mathematical
2553/80	. Arrangement of the sensing means	2557/30	. Control systems architecture or components, e.g. electronic or pneumatic modules; Details thereof
2553/81	. . on a movable element	2557/31	. . for converting, e.g. A/D converters
2553/82	. . with regard to the direction of transport of the handled material	2557/32	. . for modulating frequency or amplitude
2553/822	. . . Multiple sensors in a direction perpendicular to the direction of transport of the handled material	2557/33	. . for digital control, e.g. for generating, counting or comparing pulses
2553/83	. . selectively positionable in operative state	2557/34	. . for analog control, e.g. proportional, integral or differentiated
2555/00	Actuating means	2557/35	. . for timing
2555/10	. linear	2557/352	. . . Clocks; Timers
2555/11	. . pneumatic	2557/354	. . . Sequence controllers
2555/112	. . . Inflatable element	2557/36	. . Stroboscopes
2555/12	. . hydraulic	2557/37	. . for fluid control
2555/13	. . magnetic, e.g. linear solenoids	2557/371	. . . Rotary valve
2555/132	. . . Linear induction motors	2557/38	. . for neural adaptive control
		2557/50	. Use of particular electromagnetic waves, e.g. light, radiowaves or microwaves

2557/51	. . Laser	2601/322	. . . Replenishing
2557/512	. . infra-red	2601/3222 of binding material, e.g. needles
2557/514	. . ultraviolet	2601/324	. . . Removability or inter-changeability of machine parts, e.g. for maintenance
2557/516	. . Polarized light	2601/325	. . . Manual handling of handled material
2557/518	. . X-ray	2601/326	. . . Manual handling of handling machine
2557/52	. . Particle radiation	2601/40	. Increasing or maximizing
2557/60	. Details of processes or procedures	2601/41	. . entities relating to handled material
2557/61	. . for calibrating	2601/42	. . entities relating to the handling machine
2557/62	. . for web tracking, i.e. retrieving a certain position of a web	2601/421	. . . Capacity
2557/63	. . Optimisation, self-adjustment, self-learning processes or procedures, e.g. during start-up	2601/422	. . . Versatility
2557/64	. . for detecting type or properties of handled material	2601/423	. . . Life span
2557/65	. . for diagnosing	2601/50	. Diminishing, minimizing or reducing
2557/652	. . . need of maintenance	2601/51	. . entities relating to handled material
2601/00	Problem to be solved or advantage achieved	2601/511	. . . Waste of handled material
2601/10	. Ensuring correct operation	2601/52	. . entities relating to handling machine
2601/11	. . Clearing faulty handling, e.g. jams	2601/521	. . . Noise
2601/111	. . . Clearing uncorrect discharge of sheet	2601/522	. . . Wear of friction surface
2601/12	. . Compensating; Taking-up	2601/523	. . . Required space
2601/121	. . . Wear	2601/524	. . . Vibration
2601/122	. . . Play	2601/5242 by using mass damper
2601/123	. . . Defaults of handled material	2601/5244 by using electro-rheological fluid [ERF]
2601/1231 relative to geometry, shape of handled material	2601/525	. . . Cost of application or use, e.g. energy, consumable
2601/124	. . . Unbalance	2601/60	. Miscellaneous
2601/125	. . . Vibration (B65H 2601/524 takes precedence)	2601/61	. . Refurbishing; Renewing the handling machine; Upgrading modifying functions of the handling machine
2601/20	. Avoiding or preventing undesirable effects	2701/00	Handled material; Storage means
2601/21	. . Dynamic air effects	2701/10	. Handled articles or webs
2601/211	. . . Entrapping air in or under the material	2701/11	. . Dimensional aspect of article or web
2601/212	. . . Environmental change in the area confining the handled material	2701/111	. . . Plane geometry, contour
2601/22	. . Gravity effects, e.g. effect of weight of handled material	2701/1111 Geometric shape
2601/221	. . . Centrifugal force effect	2701/11112 disk
2601/24	. . Deformation of part of handling machine	2701/11114 triangle
2601/25	. . Damages to handled material	2701/1113 irregular shape
2601/251	. . . Smearing	2701/11132 tabbed sheet
2601/252	. . . Collapsing, e.g. of piles	2701/112	. . . Section geometry
2601/2525	. . . Collisions	2701/1121 shape
2601/253	. . . to particular parts of material	2701/11212 U-shape
2601/2531 Edges	2701/11214 tube
2601/2532 Surface	2701/11216 circular segment
2601/254	. . . Permanent deformation	2701/11218 corrugations
2601/255	. . . Jam	2701/1123 Folded article or web
2601/26	. . Damages to handling machine	2701/11231 Fan-folded material or zig-zag or leporello
2601/261	. . . Clogging	2701/11232 Z-folded
2601/2611 Soiling	2701/11234 C-folded
2601/2612 Pollution	2701/11238 Asymmetric folded material
2601/2613 Oxidation	2701/1125 variable thickness
2601/27	. . Other problems	2701/11252 thicker edges, e.g. reinforced
2601/271	. . . Over stacking	2701/11254 Splice
2601/272	. . . Skewing of handled material during handling	2701/113	. . . Size
2601/273	. . . Adhering of handled material to another handled material or to part of the handling machine	2701/1131 of sheets
2601/30	. Facilitating or easing	2701/11312 large formats, i.e. above A3
2601/31	. . entities relating to handled material	2701/1133 of webs
2601/32	. . entities relating to handling machine	2701/11332 strip, tape, narrow web
2601/321	. . . Access	2701/12	. . Surface aspects
		2701/121	. . . Perforations
		2701/1211 arranged linearly
		2701/12112 transversally
		2701/1212 where perforations serve for handling

2701/122	. . .	Projecting portions	2701/1766	Cut-out, multi-layer, e.g. folded blanks or boxes
2701/1221	regularly distributed	2701/1768	Book covers and the like
2701/12212	ball relief	2701/177	. . .	Fibrous or compressible material
2701/12213	polyagonal humps relief	2701/178	. . .	Hide, leather or skin
2701/123	. . .	Hollow portions	2701/18	. .	Form of handled article or web
2701/1231	grooves	2701/182	. . .	Piled package
2701/12312	linear, e.g. for further folding	2701/1822	Juxtaposed stacks
2701/124	. . .	Patterns, marks, printed information	2701/1824	Web material folded in zig-zag form
2701/1241	register marks	2701/18242	Juxtaposed sets
2701/12411	line	2701/1826	Arrangement of sheets
2701/1242	printed information	2701/18262	Ordered set of articles forming one batch
2701/12422	codes or the like which can be used for further processing, e.g. relative to consumed or still available material	2701/18263	wherein each article is offset from its neighbour in the pile
2701/1243	hologram	2701/18264	Pile of alternate articles of different properties, e.g. pile of working sheets with intermediate sheet between each working sheet
2701/1244	RFID [Radio Frequency Identification Data] transponder	2701/18265	Ordered set of batches of articles
2701/125	. . .	Particular treatment	2701/18266	wherein the batches are offset from each other, e.g. stepped pile
2701/1252	for facilitating sliding contact	2701/18267	wherein the batches are separated by separator elements in the pile
2701/13	. .	Parts concerned of the handled material	2701/18268	Unordered set of articles
2701/131	. . .	Edges	2701/18269	Marker arrangement
2701/1311	leading edge	2701/1827	Interleaf layers
2701/1313	trailing edge	2701/18271	of folded sheet material
2701/1315	side edges, i.e. regarded in context of transport	2701/18272	Z-folded
2701/132	. . .	Side portions	2701/18274	W-folded
2701/1321	of folded article or web	2701/1828	Parts concerned of piled package
2701/13212	Fold, spine portion of folded article	2701/18282	Sides
2701/13214	Side opposite to spine portion of folded article	2701/1829	Bound, bundled or stapled stacks or packages
2701/1322	corner	2701/18292	Stapled sets of sheets
2701/139	. . .	Piled package	2701/184	. . .	Wound packages
2701/17	. .	Nature of material	2701/1842	of webs
2701/171	. . .	Physical features of handled article or web	2701/18422	Coreless
2701/1712	Transparent	2701/1844	Parts concerned
2701/1714	Magnetic	2701/18442	Core
2701/1716	Elastic	2701/18444	Helically wound material
2701/1718	Porous or permeable	2701/1846	Parts concerned
2701/1719	Photosensitive, e.g. exposure, photographic or phosphor	2701/1848	Dimensional aspect
2701/172	. . .	Composite material	2701/18482	Proportion
2701/1722	including layer with adhesive properties	2701/18483	Diameter much larger than width, e.g. audio/video tape bobbin
2701/17222	Encapsulated adhesive	2701/18484	Diameter substantially equal to width, e.g. toilet paper roll
2701/17224	distributed only on a part of the surface of the material	2701/18485	Diameter much smaller than width
2701/1724	including layer with magnetic properties	2701/18486	Non-cylindrical form, e.g. flat bobbin
2701/1726	including detachable components	2701/1849	in cartridge or similar packaging device
2701/17262	distributed only on a part of the surface of the material	2701/186	. . .	Several articles or webs processed together
2701/1727	including layer with anti-adhesive properties	2701/1862	Rolls and sheets
2701/1728	Liquid soaked material	2701/1864	Superposed webs
2701/173	. . .	Metal	2701/19	. .	Specific article or web
2701/1732	Aluminium	2701/191	. . .	Bags, sachets and pouches or the like
2701/174	. . .	Textile, fibre (for filamentary material B65H 2701/31 and subgroups)	2701/1912	. . .	Banknotes, bills and cheques or the like
2701/1742	Fibreglass	2701/1914	. . .	Cards, e.g. telephone, credit and identity cards
2701/175	. . .	Plastic	2701/1916	. . .	Envelopes and articles of mail
2701/1752	Polymer film	2701/1918	. . .	Insert between web or strip layer, e.g. wire
2701/176	. . .	Cardboard	2701/192	. . .	Labels (carrying webs or liners B65H 2701/194)
2701/1762	Corrugated	2701/1922	. . .	for covering surfaces such as carpets, roads, roofs or walls
2701/1764	Cut-out, single-layer, e.g. flat blanks for boxes			

- 2701/1924 . . . Napkins or tissues, e.g. dressings, toweling, serviettes, kitchen paper and compresses
- 2701/1926 . . . Opened booklet
- 2701/1928 . . . Printing plate
- 2701/193 . . . Sample, e.g. laminate
- 2701/1932 . . . Signatures, folded printed matter, newspapers or parts thereof and books
- 2701/1934 . . . Sticky notes, e.g. sheets partially coated with temporary adhesive
- 2701/1936 . . . Tickets or coupons
- 2701/1938 . . . Veneer sheet
- 2701/194 . . . Web supporting regularly spaced adhesive articles, e.g. labels, rubber articles, labels or stamps
- 2701/19402 Glue dots, arranged individually or in patterns
- 2701/19404 Supporting second web with articles as precut portions
- 2701/1942 . . . Web supporting regularly spaced non-adhesive articles
- 2701/1944 . . . Wrapping or packing material
- 2701/20 . Features of handled material other than dimensional aspect, use, or nature
- 2701/30 . Handled filamentary material
- 2701/31 . . Textiles threads or artificial strands of filaments
- 2701/311 . . . Slivers
- 2701/312 . . . Fibreglass strands
- 2701/3122 extruded from spinnerets
- 2701/313 . . . Synthetic polymer threads
- 2701/3132 extruded from spinnerets
- 2701/314 . . . Carbon fibres
- 2701/319 . . . Elastic threads
- 2701/32 . . Optical fibres or optical cables
- 2701/33 . . Hollow or hose-like material
- 2701/331 . . . leaving an extruder
- 2701/332 . . . Flattened hoses
- 2701/333 . . . Hoses for drip irrigation
- 2701/34 . . electric cords or electric power cables
- 2701/341 . . . in a manufacturing process
- 2701/35 . . Ropes, lines
- 2701/351 . . . in a manufacturing process
- 2701/352 . . . Clotheslines
- 2701/353 . . . Construction lines, e.g. masonry line or for gardening
- 2701/354 . . . Cutting lines, e.g. for grass cutting
- 2701/355 . . . Fishlines
- 2701/356 . . . Kitelines
- 2701/357 . . . Marking strings, e.g. pre-inked lines
- 2701/358 . . . Strings for guiding plants
- 2701/36 . . Wires
- 2701/361 . . . Semiconductor bonding wires
- 2701/362 . . . Tying wires, e.g. for tying concrete reinforcement rods
- 2701/363 . . . Barbed wires
- 2701/364 . . . Wires used in fences
- 2701/365 . . . Aerial wires, e.g. for wireless telegraph installation on aircraft
- 2701/366 . . . Pintle for seaming paper machine fabrics
- 2701/37 . . Tapes
- 2701/371 . . . Curved tapes, e.g. "Spreizband"
- 2701/372 . . . Ink ribbons
- 2701/373 . . . Spring steel
- 2701/374 . . . Warning bands, e.g. police warning tapes
- 2701/375 . . . Strapping tapes
- 2701/376 . . . Electrician's fish tapes
- 2701/377 . . . Adhesive tape
- 2701/3772 Double-sided
- 2701/378 . . . Recording tape
- 2701/379 . . . Sealing tape
- 2701/38 . . Thread sheet, e.g. sheet of parallel yarns or wires
- 2701/39 . . Other types of filamentary materials or special applications
- 2701/391 . . . Spiral coiled hoses or cords
- 2701/3911 . . . Chains
- 2701/3912 . . . Fences made of wire
- 2701/3913 . . . Extruded profiled strands
- 2701/3914 . . . Irregular cross section, i.e. not circular
- 2701/3915 . . . Strings of lights, e.g. Christmas lighting
- 2701/3916 . . . Inserts between layers of wire, hose or yarn
- 2701/3917 . . . Faired cables
- 2701/3918 . . . Surgical sutures
- 2701/3919 . . . USB, earphones, audio or video cables, e.g. for connecting small electronic devices such as MP3 players or mobile telephones
- 2701/50 . Storage means for webs, tapes, or filamentary material
- 2701/51 . . Cores or reels characterised by the material
- 2701/511 . . . essentially made of sheet material
- 2701/5112 Paper or plastic sheet material
- 2701/5114 Metal sheets
- 2701/5116 Wood veneer
- 2701/5118 Textile material
- 2701/512 . . . moulded
- 2701/5122 Plastics
- 2701/5124 Metals
- 2701/5126 Particles of fibres, e.g. lignocelluloses material
- 2701/5128 Vitreous material
- 2701/513 . . . assembled mainly from rigid elements of the same kind
- 2701/5132 Wooden planks or similar material
- 2701/5134 Metal elements
- 2701/51342 Moulded metal elements
- 2701/51344 Metal profiles
- 2701/5136 Moulded plastic elements
- 2701/514 . . . Elastic elements
- 2701/515 . . . assembled from parts made of different materials
- 2701/5152 End flanges and barrel of different material
- 2701/51522 Wooden barrel
- 2701/51524 Paperboard barrel
- 2701/51526 Metal barrel
- 2701/51528 Plastic barrel
- 2701/52 . . Integration of elements inside the core or reel
- 2701/522 . . . Chemical agents
- 2701/524 . . . Weights
- 2701/526 . . . Magnets
- 2701/528 . . . Heating or cooling devices
- 2701/53 . . Adaptations of cores or reels for special purposes
- 2701/532 . . . Tearable or frangible cores or reels
- 2701/533 . . . Storage compartments for accessories
- 2701/534 . . . Stackable or interlockable reels or parts of reels
- 2701/535 . . . Dimensional aspect, e.g. non-cylindrical cores

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- 2701/536 . . . Arrangements for protecting connectors attached to the wound material
- 2701/537 . . . Stopping the winding or unwinding of reels which do not feature spring motors
- 2701/70 . Use of material
- 2701/71 . Special purposes; Special handling other than the normal handling
- 2801/00 Application field**
- 2801/03 . Image reproduction devices
- 2801/06 . . Office-type machines, e.g. photocopiers
- 2801/09 . . Single-function copy machines
- 2801/12 . . Single-function printing machines, typically table-top machines
- 2801/15 . . Digital printing machines
- 2801/18 . . Stencil printing machines
- 2801/21 . . Industrial-size printers, e.g. rotary printing press
- 2801/24 . Post -processing devices
- 2801/27 . . Devices located downstream of office-type machines
- 2801/31 . . Devices located downstream of industrial printers
- 2801/36 . Plotting
- 2801/39 . Scanning
- 2801/42 . Die-cutting
- 2801/45 . Audio or video tape players, or related mechanism
- 2801/48 . Bookbinding
- 2801/51 . Automobile
- 2801/54 . Cigarette making
- 2801/57 . Diaper manufacture
- 2801/61 . Display device manufacture, e.g. liquid crystal displays
- 2801/63 . Dunnage conversion
- 2801/66 . Envelope filling machines
- 2801/69 . Form fill-and-seal machines
- 2801/72 . Fuel cell manufacture
- 2801/75 . Labelling machines
- 2801/78 . Mailing systems
- 2801/81 . Packaging machines
- 2801/84 . Paper-making machines
- 2801/87 . Photovoltaic element manufacture, e.g. solar panels
- 2801/91 . Recording tape manufacture
- 2801/93 . Tyres