

CPC COOPERATIVE PATENT CLASSIFICATION

B PERFORMING OPERATIONS; TRANSPORTING

(NOTES omitted)

SHAPING

B23 MACHINE TOOLS; METAL-WORKING NOT OTHERWISE PROVIDED FOR

(NOTES omitted)

B23B TURNING; BORING (arrangements for copying or controlling [B23Q](#))

WARNINGS

1. The following IPC groups are not in the CPC scheme. The subject matter for these IPC groups is classified in the following CPC groups:

B23B 3/18	covered by	B23B 3/16
B23B 3/20	covered by	B23B 3/16
B23B 3/28	covered by	B23B 3/00
B23B 5/22	covered by	B23B 31/00
B23B 5/24	covered by	B23Q 27/00 ; B23B 35/00
B23B 5/30	covered by	B23Q 35/00
B23B 5/34	covered by	B23B 31/00 ; B23B 33/00
B23B 5/42	covered by	B23Q 35/00
B23B 5/44	covered by	B23Q 27/00
B23B 7/08	covered by	B23B 7/04
B23B 7/14	covered by	B23B 7/12
B23B 7/16	covered by	B23B 7/12
B23B 9/04	covered by	B23B 9/02
B23B 9/06	covered by	B23B 9/02
B23B 9/10	covered by	B23B 9/08
B23B 9/12	covered by	B23B 9/08
B23B 15/00	covered by	B23Q 7/00
B23B 17/00	covered by	B23Q 1/01 ; B23Q 1/03 ; B23Q 1/25
B23B 19/00	covered by	B23Q 1/70
B23B 19/02	covered by	B23Q 1/70
B23B 21/00	covered by	B23Q 1/00
B23B 29/30	covered by	B23B 29/28
B23B 31/163	covered by	B23B 31/16004
B23B 31/165	covered by	B23B 31/16045
B23B 31/167	covered by	B23B 31/16045
B23B 31/169	covered by	B23B 31/16083
B23B 31/171	covered by	B23B 31/1612
B23B 31/173	covered by	B23B 31/16158
B23B 31/175	covered by	B23B 31/16195
B23B 31/177	covered by	B23B 31/16233
B23B 41/08	covered by	F16L 41/04
B23B 45/14	covered by	B25H 1/0021
B23B 45/16	covered by	B25D 16/00
B23B 47/02	covered by	B23Q 5/00
B23B 47/04	covered by	B23Q 5/00
B23B 47/06	covered by	B23Q 5/00
B23B 47/08	covered by	B23Q 5/00
B23B 47/10	covered by	B23Q 5/00
B23B 47/12	covered by	B23Q 5/00
B23B 47/14	covered by	B23Q 5/00
B23B 47/16	covered by	B23Q 5/00
B23B 47/18	covered by	B23Q 5/00
B23B 47/20	covered by	B23Q 5/00
B23B 47/22	covered by	B23Q 5/00
B23B 47/24	covered by	B23Q 16/00

- B23B
(continued) 2. In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

Turning

- 1/00** **Methods for turning or working essentially requiring the use of turning-machines; Use of auxiliary equipment in connection with such methods**
- 3/00** **General-purpose turning-machines or devices, e.g. centre lathes with feed rod and lead screw; Sets of turning-machines**
- 3/02 . Small lathes, e.g. for toolmakers ([specially designed for watchmakers G04D 3/00](#))
- 3/04 . Turning-machines in which the workpiece is rotated by means at a distance from the headstock
- 3/06 . Turning-machines or devices characterised only by the special arrangement of constructional units ([B23Q 37/00 takes precedence](#); structural features of details, [see the relevant groups](#); such features of general applicability [B23Q](#))
- 3/065 . . {Arrangements for performing other machining operations, e.g. milling, drilling}
- 3/08 . Turning-machines characterised by the use of faceplates
- 3/10 . . with the faceplate horizontal, i.e. vertical boring and turning machines
- 3/12 . . with the faceplate vertical, i.e. face lathes
- 3/14 . . Mountings or drives of faceplates ({[rotatable members, e.g. faceplates B23Q 1/50](#)})
- 3/16 . Turret lathes for turning individually-chucked workpieces ({[turrets B23B 29/24](#)})
- 3/161 . . {lathe with one toolslide carrying one turret head}
- 3/162 . . . {Arrangements for performing other machining operations, e.g. milling, drilling}
- 3/164 . . {lathe with one toolslide carrying two or more turret heads}
- 3/165 . . . {Arrangements for performing other machining operations, e.g. milling, drilling}
- 3/167 . . {lathe with two or more toolslides carrying turrets}
- 3/168 . . . {Arrangements for performing other machining operations, e.g. milling, drilling}
- 3/22 . Turning-machines or devices with rotary tool heads ({[B23B 5/08](#), [B23B 5/14](#) and [B23B 5/16 take precedence](#)})
- 3/24 . . the tools of which do not perform a radial movement; Rotary tool heads therefor
- 3/26 . . the tools of which perform a radial movement; Rotary tool heads thereof
- 3/265 . . . {Surfacing or grooving flanges}
- 3/30 . Turning-machines with two or more working-spindles, e.g. in fixed arrangement
- 3/32 . . for performing identical operations simultaneously on two or more workpieces
- 3/34 . Short turning-machines with one or multiple working-spindles attended from the end ([B23B 3/12 takes precedence](#))
- 3/36 . Associations of only turning-machines directed to a particular metal-working result ([if the metal-working result is not essential B23Q 39/00](#))

5/00**Turning-machines or devices specially adapted for particular work; Accessories specially adapted therefor**

- 5/02 . for turning hubs or brake drums ([B23B 5/04 takes precedence](#))
- 5/04 . for reconditioning hubs or brake drums or axle spindles without removing same from the vehicle
- 5/06 . for turning valves or valve bodies ({[turning conical surfaces in general B23B 5/38](#); tools for working valve seats [B23B 51/106](#)})
- 5/08 . for turning axles, bars, rods, tubes, rolls, i.e. shaft-turning lathes, roll lathes; Centreless turning
- 5/10 . . for turning pilgrim rolls
- 5/12 . . for peeling bars or tubes by making use of cutting bits arranged around the workpiece ([otherwise than by turning B23D 79/12](#))
- 5/14 . Cutting-off lathes ({[B23D 21/00 takes precedence](#)} shearing [B23D](#))
- 5/16 . for bevelling, chamfering, or deburring the ends of bars or tubes
- 5/161 . . {Devices attached to the workpiece}
- 5/162 . . . {with an internal clamping device}
- 5/163 . . . {with an external clamping device}
- 5/165 . . {Workpieces clamped on a bench, e.g. a vice}
- 5/166 . . {Devices for working electrodes}
- 5/167 . . {Tools for chamfering the ends of bars or tubes}
- 5/168 . . . {with guiding devices}
- 5/18 . for turning crankshafts, eccentrics, or cams, e.g. crankpin lathes
- 5/20 . . without removing same from the engine
- 5/26 . for simultaneously turning internal and external surfaces of a body
- 5/28 . for turning wheels or wheel sets or cranks thereon, i.e. wheel lathes
- 5/32 . . for reconditioning wheel sets without removing same from the vehicle; Underfloor wheel lathes for railway vehicles
- 5/36 . for turning specially-shaped surfaces by making use of relative movement of the tool and work produced by geometrical mechanisms, i.e. forming-lathes
- 5/365 . . {for toroidal surfaces}
- 5/38 . . for turning conical surfaces inside or outside, e.g. taper pins ({[for turning valves or valve bodies B23B 5/06](#)})
- 5/40 . . for turning spherical surfaces inside or outside
- 5/46 . . for turning helical or spiral surfaces ([thread cutting B23G](#))
- 5/48 . . . for cutting grooves, e.g. oil grooves of helicoidal shape
- 7/00** **Automatic or semi-automatic turning-machines with a single working-spindle, e.g. controlled by cams; Equipment therefor; Features common to automatic and semi-automatic turning-machines with one or more working-spindles ({arrangements or accessories for enabling machine tools not specially designed only for thread cutting to be used for this purpose B23G 3/00})**
- 7/02 . Automatic or semi-automatic machines for turning of stock

- 7/04 . . Turret machines
- 7/06 . . with sliding headstock
- 7/10 . . Accessories, e.g. guards {(guards [B23Q 11/08](#) takes precedence)}
- 7/12 . Automatic or semi-automatic machines for turning of workpieces
- 9/00 Automatic or semi-automatic turning-machines with a plurality of working-spindles, e.g. automatic multiple-spindle machines with spindles arranged in a drum carrier able to be moved into predetermined positions; Equipment therefor (equipment applicable to single-spindle machines [B23B 7/00](#))**
- 9/005 . {Spindle carriers: constructional details, drives for the spindles, or the like}
- 9/02 . Automatic or semi-automatic machines for turning of stock
- 9/08 . Automatic or semi-automatic machines for turning of workpieces
- 11/00 Automatic or semi-automatic turning-machines incorporating equipment for performing other working procedures, e.g. slotting, milling, rolling {(B23B 3/065 and B23B 3/16 take precedence; machines incorporating a plurality of sub-assemblies, each capable of performing a metal-working operation, the sub-assemblies being arranged to operate simultaneously at different stations [B23Q 39/04](#))}**
- 13/00 Arrangements for automatically conveying or chucking or guiding stock**
- 13/02 . for turning-machines with a single working-spindle
- 13/021 . . {Feeding device having intermittent movement}
- 13/022 . . . {being placed in the spindle}
- 13/024 {including two collets}
- 13/025 . . {with stock drum}
- 13/027 . . {Feeding by pistons under fluid-pressure}
- 13/028 . . {the material being fed from a reel}
- 13/04 . for turning-machines with a plurality of working-spindles
- 13/06 . Arrangements for switching-off the drive of turning-machines after the stock has been completely machined
- 13/08 . Arrangements for reducing vibrations in feeding-passages or for damping noise (damping noise in general [G10K](#))
- 13/10 . with magazines for stock
- 13/12 . Accessories, e.g. stops, grippers
- 13/121 . . {Stops (stops for equipment for precise positioning of tool or work into particular locations not otherwise provided for [B23Q 16/00](#))}
- 13/123 . . {Grippers, pushers or guiding tubes (arrangements for reducing vibrations in feeding-passages or for damping noise [B23B 13/08](#))}
- 13/125 . . . {Feed collets (feeding device having intermittent movement being placed in the spindle including two collets [B23B 13/024](#); collet chucks [B23B 31/20](#))}
- 13/126 . . {Supports}
- 13/128 . . {Stock rest handling devices, e.g. ejectors}

Components or accessories particularly for turning machines

- 23/00 Tailstocks; Centres {(for grinding machines [B24B 41/062](#))}**
- 23/005 . {the centres being adjustable}
- 23/02 . Dead centres
- 23/025 . . {the centres being adjustable}
- 23/04 . Live centres
- 23/045 . . {the centres being adjustable}
- 25/00 Accessories or auxiliary equipment for turning-machines (for machine tools in general [B23Q](#); cooling or lubricating [B23Q 11/12](#))**
- 25/02 . Arrangements for chip-breaking in turning-machines (on cutting tools [B23B 27/22](#))
- 25/04 . Safety guards specially designed for turning machines {(B23Q 11/08 takes precedence; in general [F16P](#))}
- 25/06 . Measuring, gauging, or adjusting equipment on turning-machines for setting-on, feeding, controlling, or monitoring the cutting tools or work (measuring devices or gauges [G01B](#))
- 25/065 . . {Tool setting height gauges}
- 27/00 Tools for turning or boring machines (for drilling machines [B23B 51/00](#)); Tools of a similar kind in general; Accessories therefor**
- NOTE**
- all subgroups except [B23B 27/12](#) relate to tools with a shank
- 27/002 . {with vibration damping means}
- 27/005 . {Geometry of the chip-forming or the clearance planes, e.g. tool angles ([B23B 27/141](#) and [B23B 27/22](#) take precedence)}
- 27/007 . {for internal turning (boring bars [B23B 29/02](#), boring heads [B23B 29/03](#); milling cutters [B23C 5/00](#); reamers [B23D 77/00](#))}
- 27/02 . Cutting tools with straight main part and cutting edge at an angle ([B23B 27/04](#) - [B23B 27/08](#) take precedence)
- 27/04 . Cutting-off tools ([B23B 27/08](#) takes precedence; toolholders for cutting-off inserts [B23B 29/043](#))
- 27/045 . . {with chip-breaking arrangements}
- 27/06 . Profile cutting tools, i.e. forming-tools
- 27/065 . . {Thread-turning tools}
- 27/08 . Cutting tools with blade- or disc-like main parts {(with disc-like main parts [B23B 27/083](#))}
- 27/083 . . {Cutting tools with disc-like main parts}
- 27/086 . . {with yieldable support for the cutting insert}
- 27/10 . Cutting tools with special provision for cooling {(drills with lubricating or cooling equipment [B23B 51/06](#); features relating to lubricating or cooling of milling cutters [B23C 5/28](#); arrangements or devices for cooling or lubricating tools or work [B23Q 11/10](#))}
- 27/12 . . with a continuously-rotated circular cutting edge; Holders therefor
- 27/14 . Cutting tools of which the bits or tips {or cutting inserts} are of special material

- 27/141 . . {Specially shaped plate-like cutting inserts, i.e. length greater or equal to width, width greater than or equal to thickness (with specially shaped plate-like exchangeable cutting inserts, e.g. chip-breaking groove, B23B 27/1603; with removable plate-like milling cutting inserts of special shape B23C 5/202)}
- 27/143 . . . {characterised by having chip-breakers}
- 27/145 . . . {characterised by having a special shape}
- 27/146 {Means to improve the adhesion between the substrate and the coating}
- 27/148 . . {Composition of the cutting inserts}
- 27/16 . . with exchangeable cutting bits {or cutting inserts}, e.g. able to be clamped
- 27/1603 . . . {with specially shaped plate-like exchangeable cutting inserts, e.g. chip-breaking groove (B23B 27/1614 - B23B 27/1655 take precedence)}
- 27/1607 {characterised by having chip-breakers}
- 27/1611 {characterised by having a special shape}
- 27/1614 . . . {with plate-like cutting inserts of special shape clamped against the walls of the recess in the shank by a clamping member acting upon the wall of a hole in the insert (B23B 27/1644 takes precedence)}
- 27/1618 {characterised by having chip-breakers}
- 27/1622 {characterised by having a special shape}
- 27/1625 . . . {with plate-like cutting inserts of special shape clamped by a clamping member acting almost perpendicularly on the chip-forming plane (B23B 27/1644 takes precedence)}
- 27/1629 {in which the clamping member breaks the chips}
- 27/1633 {in which the chip-breaking clamping member is adjustable}
- 27/1637 {characterised by having chip-breakers}
- 27/164 {characterised by having a special shape}
- 27/1644 . . . {with plate-like cutting inserts of special shape clamped by a clamping member acting almost perpendicularly on the chip-forming plane and at the same time upon the wall of a hole in the cutting insert}
- 27/1648 {characterised by having chip-breakers}
- 27/1651 {characterised by having a special shape}
- 27/1655 . . . {Adjustable position of the plate-like cutting inserts of special form}
- 27/1659 . . . {with plate-like exchangeable cutting inserts (B23B 27/1662 - B23B 27/1681 take precedence)}
- 27/1662 . . . {with plate-like cutting inserts clamped against the walls of the recess in the shank by a clamping member acting upon the wall of a hole in the cutting insert (B23B 27/1677 takes precedence)}
- 27/1666 . . . {with plate-like cutting inserts clamped by a clamping member acting almost perpendicularly on chip-forming plane (B23B 27/1677 takes precedence)}
- 27/167 {in which the clamping member breaks the chips}
- 27/1674 {in which the chip-breaking clamping member is adjustable}
- 27/1677 {with plate-like cutting inserts clamped by a clamping member acting almost perpendicularly on the chip-forming plane and at the same time upon the wall of a hole in the insert}
- 27/1681 {Adjustable position of the plate-like cutting inserts}
- 27/1685 {Adjustable position of the cutting inserts (B23B 27/1655 and B23B 27/1681 take precedence)}
- 27/1688 {Height of the cutting tip adjustable}
- 27/1692 {Angular position of the cutting insert adjustable around an axis parallel to the chip-forming plane}
- 27/1696 {Angular position of the cutting insert adjustable around an axis generally perpendicularly to the chip-forming plane}
- 27/18 . . with cutting bits or tips {or cutting inserts} rigidly mounted, e.g. by brazing
- 27/20 . . . with diamond bits {or cutting inserts}
- 27/22 . Cutting tools with chip-breaking equipment { (B23B 27/045, B23B 27/143, B23B 27/16 take precedence; arrangements for chip-breaking B23B 25/02; for milling tools B23C 5/165)}
- 27/24 . Knurling tools
- 29/00 Holders for non-rotary cutting tools (B23B 27/12 takes precedence); Boring bars or boring heads; Accessories for tool holders**
- 29/02 . Boring bars
- 29/022 . . {with vibration reducing means}
- 29/025 . . {Boring toolholders fixed on the boring bar}
- 29/027 . . {Steadies for boring bars (auxiliary devices, e.g. steadies, rests B23Q 1/76)}
- 29/03 . Boring heads
- 29/034 . . with tools moving radially, e.g. for making chamfers or undercuttings
- 29/03403 . . . {radially adjustable before starting manufacturing}
- 29/03407 {by means of screws and nuts}
- 29/0341 {Cartridges}
- 29/03414 {adjustment of the tool placed in the hole being possible}
- 29/03417 {by means of inclined planes}
- 29/03421 {by pivoting the tool carriers or by elastic deformation}
- 29/03425 {by means of gears and racks}
- 29/03428 {by means of an eccentric}
- 29/03432 . . . {radially adjustable during manufacturing}
- 29/03435 {by means of screws and nuts}
- 29/03439 {Boring and facing heads}
- 29/03442 {Grooving tool}
- 29/03446 {by means of inclined planes}
- 29/0345 {Boring and facing heads}
- 29/03453 {Grooving tool}
- 29/03457 {by pivoting the tool carriers or by elastic deformation}
- 29/0346 {Boring and facing heads}
- 29/03464 {Grooving tool}
- 29/03467 {by means of gears and racks}
- 29/03471 {Boring and facing heads}
- 29/03475 {Grooving tool}
- 29/03478 {by means of an eccentric}
- 29/03482 {Boring and facing heads}

- 29/03485 {Grooving tool}
- 29/03489 {Adjustment means not specified or not covered by the groups [B23B 29/03435](#) - [B23B 29/03478](#)}
- 29/03492 {Boring and facing heads}
- 29/03496 {Grooving tool}
- 29/04 Tool holders for a single cutting tool
- 29/043 {with cutting-off, grooving or profile cutting tools, i.e. blade- or disc-like main cutting parts ([B23B 29/14](#) takes precedence)}
- 29/046 {with an intermediary toolholder}
- 29/06 Tool holders equipped with longitudinally-arranged grooves for setting the cutting tool
- 29/08 Tool holders equipped with grooves arranged crosswise to the longitudinal direction for setting the cutting tool
- 29/10 with adjustable counterbase for the cutting tool
- 29/12 Special arrangements on tool holders
- 29/125 {Vibratory toolholders}
- 29/14 affording a yielding support of the cutting tool, e.g. by spring clamping ({cutting tools with yieldable support for the cutting insert [B23B 27/086](#)})
- 29/16 for supporting the workpiece in a backrest
- 29/18 for retracting the cutting tool
- 29/20 for placing same by shanks in sleeves of a turret
- 29/205 {the tools being adjustable}
- 29/22 for tool adjustment by means of shims or spacers
- 29/24 Tool holders for a plurality of cutting tools, e.g. turrets ({indexing devices [B23Q 16/00](#)})
- 29/242 {Turrets, without description of the angular positioning device (turret lathes for turning individually-chucked workpieces [B23B 3/16](#); turrets with manually operated angular positioning devices [B23B 29/282](#); turrets with power operated angular positioning devices [B23B 29/323](#))}
- 29/244 {Toolposts, i.e. clamping quick-change toolholders, without description of the angular positioning device (toolposts with manually operated angular positioning devices [B23B 29/285](#); toolposts with power operated angular positioning devices [B23B 29/326](#))}
- 29/246 {Quick-change tool holders}
- 29/248 {with individually adjustable toolholders}
- 29/26 Tool holders in fixed position
- 29/28 Turrets manually adjustable about a vertical {or horizontal} pivot ({indexing devices [B23Q 16/00](#)})
- 29/282 {Turrets with manually operated angular positioning devices}
- 29/285 {Toolposts with manually operated angular positioning devices}
- 29/287 {Turret toolholder with manually operated angular positioning devices}
- 29/32 Turrets adjustable by power drive, i.e. turret heads ({indexing devices [B23Q 16/00](#)})
- 29/323 {Turrets with power operated angular positioning devices}
- 29/326 {Toolposts with power operated angular positioning devices}

- 29/34 Turrets equipped with triggers for releasing the cutting tools
- 31/00** **Chucks** ({allowing axial oscillation of percussion tool bits [B25D 17/08](#)}); **Expansion mandrels; Adaptations thereof for remote control** (faceplates [B23Q 1/50](#); rotary devices holding by magnetic and/or electrical force acting directly on work [B23Q 3/152](#))
- WARNING**
Group [B23B 31/00](#) is impacted by reclassification into groups [B23B 2231/56](#), [B23B 2231/565](#), and [B23B 2231/58](#).
All groups listed in this Warning should be considered in order to perform a complete search.
- 31/001 {Protection against entering of chips or dust}
- 31/003 {Work or tool ejection means}
- 31/005 {Cylindrical shanks of tools}
- 31/006 {Conical shanks of tools}
- 31/008 {with arrangements for transmitting torque}
- 31/02 Chucks
- WARNING**
Group [B23B 31/02](#) is impacted by reclassification into groups [B23B 31/0261](#), [B23B 2231/56](#), [B23B 2231/565](#), and [B23B 2231/58](#).
All groups listed in this Warning should be considered in order to perform a complete search.
- 31/021 {Faceplates}
- 31/023 {for screw-threads}
- 31/025 {for gears}
- 31/026 {the radial or angular position of the tool being adjustable (boring heads with tools moving radially [B23B 29/034](#); holding tools yieldably [B23B 31/08](#); with means for adjusting the chuck with respect to the working spindle [B23B 31/36](#))}
- WARNING**
Group [B23B 31/026](#) is impacted by reclassification into group [B23B 31/0261](#).
Groups [B23B 31/026](#) and [B23B 31/0261](#) should be considered in order to perform a complete search.
- 31/0261 {for centering the tool}
- WARNING**
Group [B23B 31/0261](#) is incomplete pending reclassification of documents from groups [B23B 31/02](#) and [B23B 31/026](#).
Groups [B23B 31/02](#), [B23B 31/026](#), and [B23B 31/0261](#) should be considered in order to perform a complete search.
- 31/028 {the axial positioning of the tool being adjustable ([B23B 31/208](#) takes precedence; with means for adjusting the chuck with respect to the working spindle [B23B 31/36](#))}
- 31/06 Features relating to the removal of tools; Accessories therefor
- 31/07 Ejector wedges

- 31/08 . . holding tools yieldably
- 31/083 . . . {axially}
- 31/086 {having an overload clutch}
- 31/10 . . characterised by the retaining or gripping devices or their immediate operating means

NOTE

Group [B23B 31/12](#) takes precedence over groups ([B23B 31/101](#), [B23B 31/102](#), [B23B 31/103](#) - [B23B 31/117](#))

- 31/101 . . . {Chucks with separately-acting jaws movable radially ([B23B 31/1602](#), [B23B 31/16062](#), [B23B 31/161](#), [B23B 31/16137](#), [B23B 31/16175](#), [B23B 31/16212](#), [B23B 31/1625](#) and [B23B 31/16283](#) take precedence; Chucks with simultaneously acting jaws moving radially [B23B 31/16](#))}
- 31/102 . . . {Jaws, accessories or adjustment means ([B23B 31/16008](#), [B23B 31/1605](#), [B23B 31/16087](#), [B23B 31/16125](#), [B23B 31/16162](#), [B23B 31/162](#), [B23B 31/16237](#), [B23B 31/1627](#) take precedence)}
- 31/103 . . . Retention by pivotal elements, e.g. catches, pawls
- 31/107 . . . Retention by laterally-acting detents, e.g. pins, screws, wedges; Retention by loose elements, e.g. balls

WARNING

Group [B23B 31/107](#) is impacted by reclassification into group [B23B 31/1079](#). Groups [B23B 31/107](#) and [B23B 31/1079](#) should be considered in order to perform a complete search.

- 31/1071 {Retention by balls (balls acting as jaws [B23B 31/22](#))}
- 31/1072 {Retention by axially or circumferentially oriented cylindrical elements (cylindrical elements acting as jaws [B23B 31/22](#))}

WARNING

Group [B23B 31/1072](#) is impacted by reclassification into groups [B23B 31/10741](#) and [B23B 31/1079](#).

Groups [B23B 31/1072](#), [B23B 31/10741](#), and [B23B 31/1079](#) should be considered in order to perform a complete search.

- 31/1073 {Retention by conical elements (conical elements acting as jaws [B23B 31/22](#))}
- 31/10741 {Retention by substantially radially oriented pins}

WARNING

Group [B23B 31/10741](#) is incomplete pending reclassification of documents from group [B23B 31/1072](#).

Groups [B23B 31/1072](#) and [B23B 31/10741](#) should be considered in order to perform a complete search.

- 31/1075 {Retention by screws}
- 31/1076 {with conical ends}
- 31/1077 {acting on a floating pin}

- 31/1078 {Retention by wedges}
- 31/1079 {Retention by spring or wire}

WARNING

Group [B23B 31/1079](#) is incomplete pending reclassification of documents from groups [B23B 31/107](#) and [B23B 31/1072](#).

Groups [B23B 31/107](#), [B23B 31/1072](#), and [B23B 31/1079](#) should be considered in order to perform a complete search.

- 31/11 . . . Retention by threaded connection
- 31/1107 {for conical parts}
- 31/1115 {using conical threads}
- 31/1122 {using cylindrical threads}
- 31/113 . . . Retention by bayonet connection
- 31/117 . . . Retention by friction only, e.g. using springs, resilient sleeves, tapers
- 31/1171 {not used, see subgroups and [B23B 31/117](#)}
- 31/1172 {using fluid-pressure means to actuate the gripping means}
- 31/1173 {using springs}
- 31/1174 {using fluid-pressure means to actuate the gripping means}
- 31/1175 {using elastomer rings or sleeves}
- 31/1176 {using fluid-pressure means to actuate the gripping means}
- 31/1177 {using resilient metallic rings or sleeves}
- 31/1178 {using fluid-pressure means to actuate the gripping means}
- 31/1179 {using heating and cooling}
- 31/12 . . . Chucks with simultaneously-acting jaws, whether or not also individually adjustable
- 31/1207 {moving obliquely to the axis of the chuck in a plane containing this axis}
- 31/1215 {Details of the jaws}
- 31/1223 {using fluid-pressure means in the chuck to actuate the gripping means}
- 31/123 {with locking arrangements (locking arrangements for chucks with simultaneously-acting jaws moving radially actuated by one or more spiral grooves [B23B 31/16041](#))}
- 31/1238 {Jaws movement actuated by a nut with conical screw-thread}
- 31/1246 {Jaws movement actuated by a bolt with conical screw-thread}
- 31/1253 {Jaws movement actuated by an axially movable member}
- 31/1261 {pivotaly movable in a radial plane}
- 31/1269 {Details of the jaws}
- 31/1276 {using fluid-pressure means to actuate the gripping means}
- 31/1284 {with a centre}
- 31/1292 {using mechanical transmission through the spindle}

31/14 involving the use of centrifugal force

WARNING

Group [B23B 31/14](#) is impacted by reclassification into groups [B23B 31/141](#) and [B23B 31/142](#).

Groups [B23B 31/14](#), [B23B 31/141](#) and [B23B 31/142](#) should be considered in order to perform a complete search.

31/141 {To counterbalance the jaws}

WARNING

Group [B23B 31/141](#) is incomplete pending reclassification of documents from group [B23B 31/14](#).

Groups [B23B 31/14](#) and [B23B 31/141](#) should be considered in order to perform a complete search.

31/142 {To grip a tool or workpiece}

WARNING

Group [B23B 31/142](#) is incomplete pending reclassification of documents from group [B23B 31/14](#).

Groups [B23B 31/14](#) and [B23B 31/142](#) should be considered in order to perform a complete search.

31/16 moving radially

31/16004 {Jaws movement actuated by one or more spiral grooves}

31/16008 {Details of the jaws}

31/16012 {Form of the jaws}

31/16016 {Fixation on the master jaw}

31/1602 {Individually adjustable jaws}

31/16025 {using fluid-pressure means to actuate the gripping means}

31/16029 {using mechanical transmission through the spindle}

31/16033 {with a centre}

31/16037 {using mechanical transmission through the spindle ([B23B 31/16029](#) takes precedence)}

31/16041 {with locking arrangements (locking arrangements for chucks with simultaneously-acting jaws moving obliquely to the axis of the chuck in a plane containing this axis [B23B 31/123](#))}

31/16045 {Jaws movement actuated by screws and nuts or oblique racks}

31/1605 {Details of the jaws}

31/16054 {Form of the jaws}

31/16058 {Fixation on the master jaw}

31/16062 {Individually adjustable jaws}

31/16066 {using fluid-pressure means to actuate the gripping means}

31/1607 {using mechanical transmission through the spindle}

31/16075 {with a centre}

31/16079 {using mechanical transmission through the spindle ([B23B 31/1607](#) takes precedence)}

31/16083 {Jaws movement actuated by gears and racks}

31/16087 {Details of the jaws}

31/16091 {Form of the jaws}

31/16095 {Fixation on the master jaw}

31/161 {Individually adjustable jaws}

31/16104 {using fluid-pressure means to actuate the gripping means}

31/16108 {using mechanical transmission through the spindle}

31/16112 {with a centre}

31/16116 {using mechanical transmission through the spindle ([B23B 31/16108](#) takes precedence)}

31/1612 {Jaws movement actuated by cam surface in a radial plane}

31/16125 {Details of the jaws}

31/16129 {Form of the jaws}

31/16133 {Fixation on the master jaw}

31/16137 {Individually adjustable jaws}

31/16141 {using fluid-pressure means to actuate the gripping means}

31/16145 {using mechanical transmission through the spindle}

31/1615 {with a centre}

31/16154 {using mechanical transmission through the spindle ([B23B 31/16145](#) takes precedence)}

31/16158 {Jaws movement actuated by coaxial conical surfaces}

31/16162 {Details of the jaws}

31/16166 {Form of the jaws}

31/1617 {Fixation on the master jaw}

31/16175 {Individually adjustable jaws}

31/16179 {using fluid-pressure means to actuate the gripping means}

31/16183 {using mechanical transmission through the spindle}

31/16187 {with a centre}

31/16191 {using mechanical transmission through the spindle ([B23B 31/16183](#) takes precedence)}

31/16195 {Jaws movement actuated by levers moved by a coaxial control rod}

31/162 {Details of the jaws}

31/16204 {Form of the jaws}

31/16208 {Fixation on the master jaw}

31/16212 {Individually adjustable jaws}

31/16216 {using fluid-pressure means to actuate the gripping means}

31/1622 {using mechanical transmission through the spindle}

31/16225 {with a centre}

31/16229 {using mechanical transmission through the spindle ([B23B 31/1622](#) takes precedence)}

31/16233 {Jaws movement actuated by oblique surfaces of a coaxial control rod}

31/16237 {Details of the jaws}

31/16241 {Form of the jaws}

31/16245 {Fixation on the master jaw}

31/1625 {Individually adjustable jaws}

- 31/16254 {using fluid-pressure means to actuate the gripping means}
- 31/16258 {using mechanical transmission through the spindle}
- 31/16262 {with a centre}
- 31/16266 {using mechanical transmission through the spindle ([B23B 31/16258](#) takes precedence)}
- 31/1627 {Details of the jaws}
- 31/16275 {Form of the jaws}
- 31/16279 {Fixation on the master jaw}
- 31/16283 {Individually adjustable jaws}
- 31/16287 {using fluid-pressure means to actuate the gripping means}
- 31/16291 {with a centre}
- 31/16295 {with means preventing the ejection of the jaws}
- 31/18 pivotally movable in planes containing the axis of the chuck
- 31/185 {moving first parallel to the axis then pivotally in planes containing the axis of the chuck}
- 31/19 moving parallel to the axis of the chuck {([B23B 31/185](#) takes precedence)}
- 31/20 Longitudinally-split sleeves, e.g. collet chucks

WARNING

Group [B23B 31/20](#) is impacted by reclassification into groups [B23B 31/2012](#), [B23B 31/20125](#), [B23B 31/2025](#), [B23B 31/206](#), [B23B 31/2072](#), and [B23B 31/2073](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 31/201 {Characterized by features relating primarily to remote control of the gripping means}

WARNING

Group [B23B 31/201](#) is impacted by reclassification into groups [B23B 31/2012](#), [B23B 31/20125](#), [B23B 31/206](#), [B23B 31/2072](#), and [B23B 31/2073](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 31/2012 {Threaded cam actuator}

WARNING

Groups [B23B 31/2012](#) and [B23B 31/20125](#) are incomplete pending reclassification of documents from groups [B23B 31/20](#) and [B23B 31/201](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 31/20125 {Axially fixed cam, moving jaws}

- 31/202 {Details of the jaws}

WARNING

Group [B23B 31/202](#) is impacted by reclassification into group [B23B 31/2025](#).

Groups [B23B 31/202](#) and [B23B 31/2025](#) should be considered in order to perform a complete search.

- 31/2025 {Wherein the sleeve is split into two relatively movable parts}

WARNING

Group [B23B 31/2025](#) is incomplete pending reclassification of documents from groups [B23B 31/20](#) and [B23B 31/202](#).

Groups [B23B 31/20](#), [B23B 31/202](#), and [B23B 31/2025](#) should be considered in order to perform a complete search.

- 31/204 {using fluid-pressure means to actuate the gripping means ([B23B 31/207](#) take precedence)}

- 31/206 {Reciprocating cam actuator ([B23B 31/207](#) takes precedence)}

WARNING

Group [B23B 31/206](#) is incomplete pending reclassification of documents from groups [B23B 31/20](#) and [B23B 31/201](#).

Groups [B23B 31/20](#), [B23B 31/201](#), and [B23B 31/206](#) should be considered in order to perform a complete search.

- 31/207 {using mechanical transmission through the spindle}

WARNING

Group [B23B 31/207](#) is impacted by reclassification into groups [B23B 31/2072](#), [B23B 31/2073](#), [B23B 2270/025](#), and [B23B 2270/027](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 31/2072 {Axially moving cam, fixed jaws}

WARNING

Group [B23B 31/2072](#) is incomplete pending reclassification of documents from groups [B23B 31/20](#), [B23B 31/201](#), and [B23B 31/207](#).

All groups listed in this Warning should be considered in order to perform a complete search.

31/2073 {Axially fixed cam, moving jaws
([B23B 31/20125](#) takes precedence)}

WARNING

Group [B23B 31/2073](#)
is incomplete pending
reclassification of documents from
groups [B23B 31/20](#), [B23B 31/201](#),
and [B23B 31/207](#).

All groups listed in this Warning
should be considered in order to
perform a complete search.

31/208 {with a tool positioning stop (axial
positioning of the tool being adjustable
[B23B 31/028](#))}

31/22 Jaws in the form of balls {(retention by balls
[B23B 31/1071](#))}

31/223 {Jaws in the form of cylindrical elements
(retention by cylindrical elements
[B23B 31/1072](#))}

31/226 {Jaws in the form of conical elements
(retention by conical elements
[B23B 31/1073](#))}

31/24 . . characterised by features relating primarily
to remote control of the gripping means
{([B23B 31/201](#) takes precedence)}

31/26 . . . using mechanical transmission through
the working-spindle {([B23B 31/16](#) and
[B23B 31/40](#) take precedence)}

31/261 {clamping the end of the toolholder shank}

31/263 {by means of balls}

31/265 {by means of collets}

31/266 {using a threaded spindle}

31/268 {using a bayonet connection}

31/28 . . . using electric or magnetic means in the chuck

31/30 . . . using fluid-pressure means in the chuck
{([B23B 31/10](#) and [B23B 31/40](#) take
precedence)}

31/302 {Hydraulic equipment, e.g. pistons, valves,
rotary joints}

31/305 {the gripping means is a deformable sleeve}

31/307 {Vacuum chucks}

31/32 . . with jaws carried by diaphragm

31/34 . . with means enabling the workpiece to be reversed
or tilted

31/36 . . with means for adjusting the chuck with respect
to the working-spindle

31/38 . . with overload clutches {([B23B 31/086](#) takes
precedence)}

31/39 . . Jaw changers

31/40 . . Expansion mandrels

31/4006 . . {Gripping the work or tool by a split sleeve
(collet chucks [B23B 31/20](#))}

31/4013 . . . {Details of the jaws}

31/402 . . . {using fluid-pressure means to actuate the
gripping means}

31/4026 {using mechanical transmission through the
spindle}

31/4033 . . . {using mechanical transmission through the
spindle ([B23B 31/4026](#) takes precedence)}

31/404 . . {Gripping the work or tool by jaws moving
radially controlled by conical surfaces (see also
[B23B 31/16158](#))}

31/4046 . . . {Details of the jaws}

31/4053 . . . {using fluid-pressure means to actuate the
gripping means}

31/406 {using mechanical transmission through the
spindle}

31/4066 . . . {using mechanical transmission through the
spindle ([B23B 31/406](#) takes precedence)}

31/4073 . . {Gripping the work or tool between planes almost
perpendicular to the axis}

31/408 . . {Work or tool supported by two conical surfaces}

31/4086 . . {Work or tool gripped by a roller movable on an
inclined plane}

31/4093 . . {Tube supporting means including a centerhole}

31/42 . . characterised by features relating primarily to
remote control of the gripping means

**33/00 Drivers; Driving centres, Nose clutches, e.g. lathe
dogs**

33/005 . {Drivers with driving pins or the like}

Boring; Drilling (for surgical purposes [A61B 17/16](#); in metal using
electric current [B23H 9/14](#); by laser beam [B23K 26/00](#); earth or rock
drilling [E21B](#))

**35/00 Methods for boring or drilling, or for working
essentially requiring the use of boring or
drilling machines; Use of auxiliary equipment in
connection with such methods**

35/005 . {Measures for preventing splintering}

**37/00 Boring by making use of ultrasonic energy
(essentially using abrasive material [B24B](#), e.g.
[B24B 1/04](#))**

**39/00 General-purpose boring or drilling machines or
devices; Sets of boring and/or drilling machines**

39/003 . {Drilling machine situated underneath the
workpiece}

39/006 . {Portal drilling machines}

39/02 . Boring machines; Combined horizontal boring and
milling machines

39/04 . Co-ordinate boring or drilling machines; Machines
for making holes without previous marking

39/06 . . Equipment for positioning work

39/08 . . Devices for programme control

39/10 . characterised by the drive, e.g. by fluid-pressure
drive pneumatic power drive

39/12 . Radial drilling machines

39/14 . with special provision to enable the machine or the
drilling or boring head to be moved into any desired
position, e.g. with respect to immovable work

39/16 . Drilling machines with a plurality of working-
spindles; Drilling automatons

39/161 . . {with parallel work spindles}

39/162 . . . {having gear transmissions}

39/163 . . . {having crank pin transmissions}

39/165 . . . {having universal joint transmissions}

39/166 . . . {having flexible shaft transmissions}

39/167 . . . {having belt and chain transmissions}

39/168 . . {with the work spindles being oblique to each
other}

39/18 . . Setting work or tool carrier along a straight index
line

39/20 . . Setting work or tool carrier along a circular index
line; Turret head drilling machines

- 39/205 . . . {Turret head drilling machines}
- 39/22 . . with working-spindles in opposite headstocks
- 39/24 . . designed for programme control
- 39/26 . . in which the working position of tool or work is controlled by copying discrete points of a pattern (features of copying devices [B23Q 35/02](#))
- 39/28 . . Associations of only boring or drilling machines directed to a particular metal-working result (if not producing a particular metal-working result [B23Q 39/00](#))
- 41/00 Boring or drilling machines or devices specially adapted for particular work** {(surgical drilling machines [A61B 17/16](#)); Accessories specially adapted therefor}
 - 41/003 . {for drilling elongated pieces, e.g. beams}
 - 41/006 . . {the machining device being moved along a fixed workpiece}
 - 41/02 . for boring deep holes; Trepanning, e.g. of gun or rifle barrels
 - 41/04 . for boring polygonal or other non-circular holes
 - 41/06 . for boring conical holes
 - 41/10 . for boring holes in steam boilers
 - 41/12 . for forming working surfaces of cylinders, of bearings, e.g. in heads of driving rods, or of other engine parts
 - 41/14 . for very small holes
 - 41/16 . for boring holes with high-quality surface
- 43/00 Boring or drilling devices able to be attached to a machine tool, whether or not replacing an operative portion of the machine tool** (if specially adapted for particular work [B23B 41/00](#))
 - 43/02 . to the tailstock of a lathe
- 45/00 Hand-held or like portable drilling machines, e.g. drill guns; Equipment therefor** (details or components, e.g. casings, bodies, of portable power-driven tools not particularly related to the operation performed [B25F 5/00](#))
 - 45/001 . {Housing of the drill, e.g. handgrip}
 - 45/003 . {Attachments}
 - 45/005 . . {Flexible shafts}
 - 45/006 . {Keys for operating the chucks}
 - 45/008 . {Gear boxes, clutches, bearings, feeding mechanisms or like equipment}
 - 45/02 . driven by electric power
 - 45/04 . driven by fluid-pressure or pneumatic power
 - 45/042 . . {Turbine motors}
 - 45/044 . . {Rotary vane type motors}
 - 45/046 . . {Piston engines}
 - 45/048 . . . {Internal combustion piston engines}
 - 45/06 . driven by man-power
 - 45/08 . . for drilling rails or profiled stock
 - 45/10 . . by using a fiddle bow or a belt
 - 45/12 . . by using a ratchet brace
- 47/26 . . . Liftable or lowerable drill heads or headstocks; Balancing arrangements therefor {(weight and flexion compensation [B23Q 11/001](#))}
- 47/28 . . Drill jigs for workpieces (equipment for setting or guiding the drill [B23B 49/00](#))
 - 47/281 . . {Jigs for drilling cylindrical parts}
 - 47/282 . . {Jigs for drilling spherical parts}
 - 47/284 . . {Jigs for drilling rivets or bolts}
 - 47/285 . . {Jigs for drilling ski bindings}
 - 47/287 . . {Jigs for drilling plate-like workpieces (templates for marking the position of fittings on wings or frames [E05D 11/0009](#))}
- 47/288 . . . {involving dowelling}
- 47/30 . . Additional gear with one or more working-spindles attachable to the main working-spindle and mounting the additional gear {(multi-spindle drilling machines [B23B 39/16](#))}
- 47/32 . . Arrangements for preventing the running-out of drills or fracture of drills when getting through
- 47/34 . . Arrangements for removing chips out of the holes made; Chip-breaking arrangements attached to the tool {(chip-breaking in turning machines [B23B 25/02](#); in turning tools [B23B 27/22](#))}
- 49/00 Measuring or gauging equipment on boring machines for positioning or guiding the drill; Devices for indicating failure of drills during boring; Centering devices for holes to be bored** (marking-out equipment [B25H 7/00](#); measuring devices, gauges [G01B](#))
 - 49/001 . {Devices for detecting or indicating failure of drills}
 - 49/003 . {Stops attached to drilling tools, tool holders or drilling machines ([B23B 51/104](#) takes precedence)}
 - 49/005 . . {Attached to the drill}
 - 49/006 . . {Attached to drilling machines}
 - 49/008 . . . {Attached to the nose of the drilling machines}
 - 49/02 . Boring templates or bushings
 - 49/023 . . {Bushings and their connection to the template}
 - 49/026 . . {Boring bushing carriers attached to the workpiece by glue, magnets, suction devices or the like}
 - 49/04 . Devices for boring or drilling centre holes in workpieces
 - 49/06 . Devices for drilling holes in brake bands or brake linings
- 51/00 Tools for drilling machines**

WARNING

Group [B23B 51/00](#) is impacted by reclassification into groups [B23B 51/0002](#), [B23B 51/0003](#), [B23B 51/00035](#), [B23B 51/0004](#), [B23B 51/0005](#), [B23B 51/0006](#), [B23B 51/0007](#), [B23B 51/0008](#), [B23B 51/0011](#), [B23B 51/0095](#), [B23B 51/011](#) and [B23B 2251/249](#).

All groups listed in this Warning should be considered in order to perform a complete search.

Components or accessories for boring or drilling machines

- 47/00 Constructional features of components specially designed for boring or drilling machines; Accessories therefor** (working-spindles, bearing sleeves therefor [B23Q 1/70](#); for machine tools in general [B23Q](#))

- 51/0002 . {Drills with connected cutting heads, e.g. with non-exchangeable cutting heads; Drills with a single insert extending across the rotational axis and having at least two radially extending cutting edges in the working position}

WARNING

Group [B23B 51/0002](#) is incomplete pending reclassification of documents from groups [B23B 51/00](#), [B23B 51/02](#), [B23B 2251/50](#) and [B23B 2251/505](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/0003 . . {with exchangeable heads or inserts}

WARNING

Groups [B23B 51/0003](#), [B23B 51/0004](#) and [B23B 51/0005](#) are incomplete pending reclassification of documents from groups [B23B 51/00](#), [B23B 51/02](#), [B23B 2251/02](#), [B23B 2251/50](#) and [B23B 2251/505](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/00035 . . . {Spade drills}

WARNING

Group [B23B 51/00035](#) is incomplete pending reclassification of documents from groups [B23B 51/00](#), [B23B 2251/50](#) and [B23B 2251/505](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/0004 . . . {with cutting heads or inserts attached by screw means}
- 51/0005 . . . {with cutting heads or inserts attached by wedge means}
- 51/0006 . {Drills with cutting inserts ([B23B 51/0002](#) takes precedence)}

WARNING

Group [B23B 51/0006](#) is incomplete pending reclassification of documents from groups [B23B 51/00](#), [B23B 51/02](#), [B23B 2251/50](#) and [B23B 2251/505](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/0007 . . {with exchangeable cutting insert}

WARNING

Groups [B23B 51/0007](#) and [B23B 51/0008](#) are incomplete pending reclassification of documents from groups [B23B 51/00](#), [B23B 51/02](#), [B23B 51/04](#), [B23B 51/0426](#), [B23B 51/044](#), [B23B 51/0453](#), [B23B 51/0466](#), [B23B 51/0493](#), [B23B 2251/50](#) and [B23B 2251/505](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/0008 . . . {with indexable or reversible cutting inserts}

- 51/0011 . . {with radially inner and outer cutting inserts}

WARNING

Group [B23B 51/0011](#) is incomplete pending reclassification of documents from groups [B23B 51/00](#), [B23B 51/02](#), [B23B 2251/50](#) and [B23B 2251/505](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/0018 . {Drills for enlarging a hole}
- 51/0027 . . {by tool swivelling}
- 51/0036 . . {by a tool-carrying eccentric}
- 51/0045 . . {by expanding or tilting the toolhead}
- 51/0054 . {Drill guiding devices}
- 51/0063 . {Centerdrills}
- 51/0072 . {Drills for making non-circular holes}
- 51/0081 . {Conical drills}
- 51/009 . {Stepped drills}
- 51/0095 . {Spade drills ([B23B 51/00035](#) takes precedence)}

WARNING

Group [B23B 51/0095](#) is incomplete pending reclassification of documents from group [B23B 51/00](#).

Groups [B23B 51/00](#) and [B23B 51/0095](#) should be considered in order to perform a complete search.

- 51/011 . {Micro drills}

WARNING

Group [B23B 51/011](#) is incomplete pending reclassification of documents from groups [B23B 51/00](#) and [B23B 51/02](#).

Groups [B23B 51/00](#), [B23B 51/02](#) and [B23B 51/011](#) should be considered in order to perform a complete search.

51/02 . Twist drills

WARNING

Group [B23B 51/02](#) is impacted by reclassification into groups [B23B 51/0002](#), [B23B 51/0003](#), [B23B 51/0004](#), [B23B 51/0005](#), [B23B 51/0006](#), [B23B 51/0007](#), [B23B 51/0008](#), [B23B 51/0011](#), [B23B 51/011](#) and [B23B 2251/249](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/04 . {Drills} for trepanning

WARNING

Group [B23B 51/04](#) is incomplete pending reclassification of documents from group [B23B 51/0466](#).

Group [B23B 51/04](#) is also impacted by reclassification into groups [B23B 51/0007](#), [B23B 51/0008](#), [B23B 51/0411](#), [B23B 51/0417](#), [B23B 51/0426](#), [B23B 51/044](#), [B23B 51/0461](#), [B23B 51/0467](#), [B23B 51/0468](#) and [B23B 51/0469](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/0411 . . {with stepped tubular cutting bodies}

WARNING

Group [B23B 51/0411](#) is incomplete pending reclassification of documents from groups [B23B 51/04](#) and [B23B 51/0466](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/0413 . . {with core-cutting-off devices}

51/0417 . . {including chamfer or spot bore cutter}

WARNING

Group [B23B 51/0417](#) is incomplete pending reclassification of documents from groups [B23B 51/04](#) and [B23B 51/0466](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/042 . . {with lubricating or cooling equipment}

51/0426 . . {with centering devices}

WARNING

Group [B23B 51/0426](#) is incomplete pending reclassification of documents from groups [B23B 51/04](#) and [B23B 51/0466](#).

Group [B23B 51/0426](#) is also impacted by reclassification into groups [B23B 51/0007](#), [B23B 51/0008](#) and [B23B 51/0466](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/044 . . {with core holding devices}

WARNING

Group [B23B 51/044](#) is incomplete pending reclassification of documents from groups [B23B 51/04](#) and [B23B 51/0466](#).

Group [B23B 51/044](#) is also impacted by reclassification into groups [B23B 51/0007](#), [B23B 51/0008](#) and [B23B 51/0466](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/0453 . . {with ejecting devices}

WARNING

Group [B23B 51/0453](#) is impacted by reclassification into groups [B23B 51/0007](#), [B23B 51/0008](#) and [B23B 51/0466](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/0461 . . {with exchangeable cutting heads or crowns}

51/0466 . . {with exchangeable cutting inserts, e.g. able to be clamped}

WARNING

Group [B23B 51/0466](#) is incomplete pending reclassification of documents from groups [B23B 51/0426](#), [B23B 51/044](#) and [B23B 51/0453](#).

Group [B23B 51/0466](#) is also impacted by reclassification into groups [B23B 51/0007](#), [B23B 51/0008](#), [B23B 51/04](#), [B23B 51/0411](#), [B23B 51/0417](#), [B23B 51/0426](#), [B23B 51/044](#), [B23B 51/0467](#), [B23B 51/0468](#) and [B23B 51/0469](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/0467 . . {Details of the tubular body sidewall}

WARNING

Groups [B23B 51/0467](#) - [B23B 51/0469](#) are incomplete pending reclassification of documents from groups [B23B 51/04](#) and [B23B 51/0466](#).

All groups listed in this Warning should be considered in order to perform a complete search.

51/0468 . . . {Internal grooves}

51/0469 . . . {Eccentric or non-circular}

51/0473 . . {Details about the connection between the driven shaft and the tubular cutting part; Arbors}

- 51/0486 . . {with lubricating or cooling equipment
(Frozen) (B23B 51/042 takes precedence)}

WARNING

Group [B23B 51/0486](#) is no longer used for the classification of documents as of January 1, 2022.

The content of this group is being reclassified into groups [B23B 51/063](#) and [B23B 51/066](#).

Groups [B23B 51/0486](#), [B23B 51/063](#) and [B23B 51/066](#) should be considered in order to perform a complete search.

- 51/0493 . . . {with exchangeable cutting inserts, e.g. able to be clamped}
(Frozen)

WARNING

Group [B23B 51/0493](#) is no longer used for the classification of documents as of January 1, 2022.

The content of this group is being reclassified into groups [B23B 51/0007](#), [B23B 51/0008](#), [B23B 51/06](#), [B23B 51/063](#), [B23B 51/066](#), [B23B 51/068](#), [B23B 51/0682](#), [B23B 51/0684](#) and [B23B 51/0686](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/05 . . for cutting discs from sheet
51/06 . Drills with lubricating or cooling equipment
{(B23B 51/042 takes precedence)}

WARNING

Group [B23B 51/06](#) is incomplete pending reclassification of documents from group [B23B 51/0493](#).

Group [B23B 51/06](#) is also impacted by reclassification into groups [B23B 51/063](#), [B23B 51/066](#), [B23B 51/068](#), [B23B 51/0682](#), [B23B 51/0684](#) and [B23B 51/0686](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/063 . . {Deep hole drills, e.g. ejector drills}

WARNING

Groups [B23B 51/063](#) and [B23B 51/066](#) are incomplete pending reclassification of documents from groups [B23B 51/0486](#), [B23B 51/0493](#) and [B23B 51/06](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/066 . . . {Gun drills}

- 51/068 . . {Details of the lubricating or cooling channel}

WARNING

Groups [B23B 51/068](#) - [B23B 51/0686](#) are incomplete pending reclassification of documents from groups [B23B 51/0493](#) and [B23B 51/06](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/0682 . . . {Coolant moves along outside of tool periphery toward cutting edges}
51/0684 . . . {Deflector or nozzle on drill to point the coolant in a desired direction}
51/0686 . . . {Cross-sectional shape of coolant hole}
51/08 . Drills combined with tool parts or tools for performing additional working {(B23G 5/20 takes precedence)}
51/10 . Bits for countersinking

WARNING

Group [B23B 51/10](#) is impacted by reclassification into group [B23B 51/109](#).

Groups [B23B 51/10](#) and [B23B 51/109](#) should be considered in order to perform a complete search.

- 51/101 . . {Deburring tools (B23B 51/103 takes precedence)}
51/102 . . {Back spot-facing or chamfering}
51/103 . . {Deburring or chamfering tools for the ends of tubes or rods}
51/104 . . {with stops}
51/105 . . {Deburring or countersinking of radial holes}
51/106 . . {with a cutting edge adjustable along a direction oblique to the axis}
51/107 . . {having a pilot}

WARNING

Group [B23B 51/107](#) is impacted by reclassification into group [B23B 51/109](#).

Groups [B23B 51/107](#) and [B23B 51/109](#) should be considered in order to perform a complete search.

- 51/108 . . {having a centering drill}

WARNING

Group [B23B 51/108](#) is impacted by reclassification into group [B23B 51/1085](#).

Groups [B23B 51/108](#) and [B23B 51/1085](#) should be considered in order to perform a complete search.

- 51/1085 . . . {countersink in the form of an attachment to the drill}

WARNING

Group [B23B 51/1085](#) is incomplete pending reclassification of documents from group [B23B 51/108](#).

Groups [B23B 51/108](#) and [B23B 51/1085](#) should be considered in order to perform a complete search.

- 51/109 . . {Counterboring tools ([B23B 51/102](#) takes precedence)}

WARNING

Group [B23B 51/109](#) is incomplete pending reclassification of documents from groups [B23B 51/10](#), [B23B 51/107](#) and [B23B 51/108](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 51/12 . Adapters for drills or chucks; Tapered sleeves
 51/123 . . {Conical reduction sleeves}
 51/126 . . {Tool elongating devices}
 51/14 . . Adapters for broken drills

2200/00 Details of cutting inserts

- 2200/04 . Overall shape
 2200/0404 . . Hexagonal
 2200/0409 . . . irregular
 2200/0414 . . . rounded
 2200/0419 . . . trigonal
 2200/0423 . . Irregular
 2200/0428 . . Lozenge
 2200/0433 . . . rounded
 2200/0438 . . Octagonal
 2200/0442 . . . rounded
 2200/0447 . . Parallelogram
 2200/0452 . . . rounded
 2200/0457 . . Pentagonal
 2200/0461 . . Round
 2200/0466 . . Segment or sector of a circle
 2200/0471 . . Square
 2200/0476 . . . rounded
 2200/048 . . Star form
 2200/0485 . . Trapezium
 2200/049 . . Triangular
 2200/0495 . . . rounded
 2200/08 . Rake or top surfaces
 2200/081 . . with projections ([chip breaking projections in general B23B 2200/321](#))
 2200/082 . . with elevated clamping surface
 2200/083 . . curved
 2200/085 . . discontinuous
 2200/086 . . with one or more grooves
 2200/087 . . . for chip breaking ([chip breaking depressions in general B23B 2200/323](#), [multiple chip breaking grooves B23B 2200/325](#))
 2200/088 . . . for clamping
 2200/12 . Side or flank surfaces
 2200/121 . . with projections
 2200/123 . . curved
 2200/125 . . discontinuous
 2200/126 . . . stepped
 2200/128 . . with one or more grooves
 2200/16 . Supporting or bottom surfaces
 2200/161 . . with projections
 2200/162 . . curved
 2200/163 . . discontinuous
 2200/164 . . ground
 2200/165 . . with one or more grooves

- 2200/166 . . polygonal
 2200/167 . . with serrations
 2200/168 . . star form
 2200/20 . Top or side views of the cutting edge
 2200/201 . . Details of the nose radius and immediately surrounding area
 2200/202 . . with curved cutting edge
 2200/204 . . with discontinuous cutting edge
 2200/205 . . with cutting edge having a wave form
 2200/207 . . for cutting a particular form corresponding to the form of the cutting edge
 2200/208 . . with wiper, i.e. an auxiliary cutting edge to improve surface finish
 2200/24 . Cross section of the cutting edge
 2200/242 . . bevelled or chamfered
 2200/245 . . rounded
 2200/247 . . sharp
 2200/28 . Angles
 2200/283 . . Negative cutting angles
 2200/286 . . Positive cutting angles
 2200/32 . Chip breaking or chip evacuation
 2200/321 . . by chip breaking projections ([with projections on rake surface B23B 2200/081](#))
 2200/323 . . by chip breaking depressions ([with one or more grooves on top surface for chip breaking B23B 2200/087](#), [with multiple chip breaking grooves B23B 2200/325](#))
 2200/325 . . by multiple chip-breaking grooves ([with one or more grooves on top surface for chip breaking B23B 2200/087](#), [with chip breaking depression B23B 2200/323](#))
 2200/326 . . by chip breaking-plates
 2200/328 . . Details of chip evacuation
 2200/36 . Other features of cutting inserts not covered by [B23B 2200/04](#) - [B23B 2200/32](#)
 2200/3609 . . Chamfers
 2200/3618 . . Fixation holes
 2200/3627 . . Indexing ([with grooves on bottom surfaces B23C 2200/165](#), [with polygonal bottom surfaces B23B 2200/166](#), [with star form bottom surfaces B23C 2200/167](#))
 2200/3636 . . . with cutting geometries differing according to the indexed position
 2200/3645 . . Lands, i.e. the outer peripheral section of the rake face
 2200/3654 . . . being variable ([negative lands of variable width B23B 2200/3672](#))
 2200/3663 . . . having negative cutting angles ([with bevelled cutting edge B23C 2200/243](#))
 2200/3672 being variable ([lands with variable width B23B 2200/3654](#))
 2200/3681 . . Split inserts, i.e. comprising two or more sections roughly equal in size and having similar or dissimilar cutting geometries
 2200/369 . . Mounted tangentially, i.e. where the rake face is not the face with the largest area

2205/00 Fixation of cutting inserts in holders

- 2205/02 . Fixation using an elastically deformable clamping member
 2205/04 . Fixation screws, bolts or pins of particular form
 2205/045 . . orientated obliquely to the hole in the insert or to the seating surface
 2205/08 . using an eccentric

2205/10	• using two or more fixation screws	2222/04	• Aluminium
2205/12	• Seats for cutting inserts	2222/12	• Brass
2205/125	• • One or more walls of the seat being elastically deformable	2222/14	• Cast iron (iron B23B 2222/44)
2205/16	• Shims	2222/16	• Cermet
2205/18	• Systems for indexing the cutting insert automatically	2222/21	• Copper
2205/21	• Systems for changing the cutting insert automatically	2222/24	• Gold
2205/215	• • using a magazine	2222/28	• Details of hard metal, i.e. cemented carbide
2222/32		2222/32	• Details of high speed steel (stainless steel B23B 2222/80 , steel B23B 2222/84)
2210/00	Details of turning tools	2222/36	• Nickel chrome alloys, e.g. Inconel®
2210/02	• Tool holders having multiple cutting inserts	2222/41	• Nickel steel alloys, e.g. invar®
2210/022	• • Grooving tools	2222/44	• Iron (cast iron B23B 2222/14)
2210/025	• • • Grooving inserts arranged on a turret	2222/48	• Lead
2210/027	• • • Means for adjusting the grooving inserts	2222/52	• Magnesium
2210/04	• Self-sharpening tools	2222/56	• Non-specified metals
2210/06	• Chip breakers	2222/61	• Metal matrices with non-metallic particles or fibres
2210/08	• Tools comprising intermediary toolholders	2222/64	• Nickel
2210/12	• Tools comprising weakened spot on the tool at a preferred breakage location (break points on shanks of tools B23B 2231/0212)	2222/68	• Palladium
2215/00	Details of workpieces	2222/72	• Platinum
2215/04	• Aircraft components	2222/76	• Silver
2215/08	• Automobile wheels	2222/80	• Stainless steel (high speed steel B23B 2222/32 , steel B23B 2222/84)
2215/10	• Ammunition cartridge cases	2222/84	• Steel (high speed steel B23B 2222/32 , stainless steel B23B 2222/80)
2215/12	• Bearing races	2222/88	• Titanium
2215/16	• Camshafts	2222/92	• Tungsten
2215/20	• Crankshafts	2222/98	• Zinc
2215/24	• Components of internal combustion engines (B23B 2215/16 and B23B 2215/20 take precedence)	2224/00	Materials of tools or workpieces composed of a compound including a metal
2215/242	• • Cylinder liners	2224/04	• Aluminium oxide
2215/245	• • Pistons	2224/08	• Aluminium nitride
2215/247	• • Piston rings	2224/12	• Chromium carbide
2215/28	• Firearms, guns	2224/16	• Molybdenum disulphide
2215/32	• Railway tracks	2224/20	• Tantalum carbide
2215/36	• Railway wheels	2224/24	• Titanium aluminium nitride
2215/40	• Spectacles	2224/28	• Titanium carbide
2215/56	• Springs	2224/32	• Titanium carbide nitride (TiCN)
2215/60	• Steel wool	2224/36	• Titanium nitride
2215/64	• Thin walled components	2224/40	• Tungsten disulphide
2215/68	• Threaded components	2226/00	Materials of tools or workpieces not comprising a metal
2215/72	• Tubes, pipes	2226/04	• Aromatic polyamides
2215/76	• Components for turbines	2226/09	• Asbestos
2215/81	• • Turbine blades	2226/12	• Boron nitride
2220/00	Details of turning, boring or drilling processes	2226/125	• • cubic [CBN]
2220/04	• Chamferring (B23B 2220/28 takes precedence)	2226/15	• Cardboard
2220/08	• Deburring	2226/18	• Ceramic
2220/12	• Grooving	2226/27	• Composites
2220/123	• • Producing internal grooves	2226/275	• • Carbon fibre reinforced carbon composites
2220/126	• • Producing ring grooves	2226/31	• Diamond
2220/24	• Finishing (roughing and finishing B23B 2220/445)	2226/315	• • polycrystalline [PCD]
2220/28	• Parting off and chamferring simultaneously	2226/33	• Elastomers, e.g. rubber
2220/32	• Drilling holes from both sides	2226/36	• Epoxy
2220/36	• Turning, boring or drilling at high speeds	2226/39	• Foam
2220/40	• Peeling	2226/42	• Gem, i.e. precious stone
2220/44	• Roughing	2226/45	• Glass (turning glass B28D 1/16 , drilling glass B28D 1/14)
2220/445	• • and finishing	2226/48	• Ice
2220/52	• Whirling	2226/54	• Paper
2222/00	Materials of tools or workpieces composed of metals, alloys or metal matrices	2226/57	• Plasterboard, i.e. sheetrock
		2226/61	• Plastics not otherwise provided for, e.g. nylon

2226/63	. Polyurethane	2231/0272	. . . Grooves on conical clamping surfaces
2226/66	. Polytetrafluoroethylene	2231/0276	. . Keyways (axial grooves B23B 2231/0264)
2226/69	. Sapphire	2231/028	. . Lugs
2226/72	. Silicon carbide	2231/0284	. . Notches
2226/75	. Stone, rock or concrete (working of stone B28D)	2231/0288	. . Conical shanks of tools in which the cone is not formed as one continuous surface
2226/78	. Textile	2231/0292	. . Flanges of conical shanks
2228/00	Properties of materials of tools or workpieces, materials of tools or workpieces applied in a specific manner	2231/0296	. . Ends of conical shanks, e.g. pull studs, tangs
2228/04	. applied by chemical vapour deposition [CVD]	2231/04	. Adapters
2228/08	. applied by physical vapour deposition [PVD]	2231/06	. Chucks for handtools having means for opening and closing the jaws using the driving motor of the handtool
2228/10	. Coatings	2231/08	. Chucks for shanks of tools having means for reducing the bending of the retained shanks
2228/105	. . with specified thickness	2231/10	. Chucks having data storage chips
2228/12	. Abrasive	2231/12	. Chucks having means to amplify the force produced by the actuating means to increase the clamping force
2228/16	. Shape memory alloys	2231/14	. Chucks with clamping force limitation means
2228/21	. Cast, i.e. In the form of a casting	2231/20	. Collet chucks
2228/24	. Hard, i.e. after being hardened	2231/2002	. . Collets having blade-like jaws
2228/28	. Soft	2231/2005	. . Keys preventing rotation
2228/32	. Explosive	2231/2008	. . Bores holding the collet having a slightly conical profile
2228/36	. Multi-layered	2231/201	. . Operating surfaces of collets, i.e. the surface of the collet acted on by the operating means
2228/41	. Highly conductive	2231/2013	. . . Non-cylindrical (polygonal B23B 2231/2016)
2228/44	. Materials having grain size less than 1 micrometre, e.g. nanocrystalline	2231/2016	. . . Polygonal
2228/48	. Self-luminous, i.e. light-emitting, e.g. fluorescent	2231/2018	. . . with a saw-tooth profile
2228/52	. Solid lubricants	2231/2021	. . . comprising two different cones
2228/56	. Two phase materials	2231/2024	. . Non-circular surfaces of collets for the transmission of torque
2228/61	. Materials comprising whiskers	2231/2027	. . Gripping surfaces, i.e. the surface contacting the tool or workpiece
2229/00	Details of boring bars or boring heads	2231/2029	. . . Conical
2229/04	. Guiding pads	2231/2032	. . . with non-cylindrical cross section
2229/08	. Cutting edges of different lengths or at different axial positions	2231/2035	. . . Polygonal
2229/12	. Cutting inserts located on different radii	2231/2037	. . . Roughened
2229/16	. Boring, facing or grooving heads with integral electric motor	2231/204	. . . with saw tooth profiles
2231/00	Details of chucks, toolholder shanks or tool shanks	2231/2043	. . . Discontinuous, interrupted or split
2231/02	. Features of shanks of tools not relating to the operation performed by the tool	2231/2045	. . . comprising two or more diameters, e.g. stepped
2231/0204	. . Connection of shanks to working elements of tools	2231/2048	. . Collets comprising inserts
2231/0208	. . Bores	2231/2051	. . . brazed in position
2231/0212	. . Shanks of tools having a reduced cross section at a position where breakage of the tool is preferred (break points on tools not in shank area B23B 2210/12 , shanks with reduced cross sections in general B23B 2231/0252)	2231/2054	. . . glued in position
2231/0216	. . Overall cross sectional shape of the shank	2231/2056	. . . where the insert forms part of the surface gripping the workpiece or tool
2231/022	. . . Triangular	2231/2059	. . . Hard inserts
2231/0224 Rounded triangular	2231/2062	. . . Inserts mechanically clamped in the collet
2231/0228	. . . Square	2231/2064	. . . Inserts in the form of a roll
2231/0232	. . . Hexagonal	2231/2067	. . . Soft inserts
2231/0236	. . . Octagonal	2231/207	. . . Inserts welded in position
2231/024	. . . Star form	2231/2072	. . Jaws of collets
2231/0244	. . . Special forms not otherwise provided for	2231/2075	. . . of special form
2231/0248	. . Codes for diameters	2231/2078	. . Jaw carriers, i.e. components retaining the collet itself
2231/0252	. . Shanks having a section of reduced diameter (to provide a preferred breaking point B23B 2231/0212)	2231/2081	. . Keys, spanners or wrenches to operate the collet chuck
2231/0256	. . Flats	2231/2083	. . Collets comprising screw threads
2231/026	. . Grooves (keyways B23B 2231/0276)	2231/2086	. . Collets in which the jaws are formed as separate elements, i.e. not joined together
2231/0264	. . . Axial grooves	2231/2089	. . Slits of collets
2231/0268	. . . Radial grooves	2231/2091	. . . extending from both axial ends of the collet

- 2231/2094 . . . Helical
- 2231/2097 . . . having a special form not otherwise provided for
- 2231/22 . . . Compensating chucks, i.e. with means for the compensation of irregularities of form or position
- 2231/24 . . . Cooling or lubrication means
- 2231/26 . . . Detection of clamping (in general [B23Q 17/006](#))
- 2231/28 . . . Dust covers (nose pieces in chucks [B23B 2231/44](#), dust covers for turning, boring or drilling in general [B23B 2260/058](#))
- 2231/30 . . . Chucks with four jaws
- 2231/32 . . . Guideways for jaws
- 2231/34 . . . Jaws

WARNING

Group [B23B 2231/34](#) is impacted by reclassification into groups [B23B 2231/341](#) and [B23B 2231/342](#).

Groups [B23B 2231/34](#), [B23B 2231/341](#), and [B23B 2231/342](#) should be considered in order to perform a complete search.

- 2231/341 . . . Jaws with hard inserts

WARNING

Group [B23B 2231/341](#) is incomplete pending reclassification of documents from group [B23B 2231/34](#).

Groups [B23B 2231/34](#) and [B23B 2231/341](#) should be considered in order to perform a complete search.

- 2231/342 . . . Padded or cushioned jaws

WARNING

Group [B23B 2231/342](#) is incomplete pending reclassification of documents from group [B23B 2231/34](#).

Groups [B23B 2231/34](#) and [B23B 2231/342](#) should be considered in order to perform a complete search.

- 2231/345 . . . Different jaws
- 2231/36 . . . Sealed joints
- 2231/365 . . . using O-rings
- 2231/38 . . . Keyless chucks for hand tools
- 2231/40 . . . Chucks having a pivotal retention element in the form of a laterally acting cam
- 2231/42 . . . Chucks operated by a motor which is movable to engage with, or disengage from, the chuck operating means
- 2231/44 . . . Nose pieces (dust covers in chucks [B23B 2231/28](#), dust covers for turning, boring or drilling in general [B23B 2260/058](#))
- 2231/46 . . . Pins
- 2231/48 . . . Polygonal cross sections
- 2231/50 . . . Devices to counteract clamping forces exerted within the spindle in order to release the tool or workpiece
- 2231/52 . . . Chucks with means to loosely retain the tool or workpiece in the unclamped position
- 2231/54 . . . Chucks for taps

- 2231/56 . . . Chucks with more than one set of gripping means

WARNING

Groups [B23B 2231/56](#) and [B23B 2231/565](#) are incomplete pending reclassification of documents from groups [B23B 31/00](#) and [B23B 31/02](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 2231/565 . . . Wherein only one means is usable at a time
- 2231/58 . . . Self-grasping, i.e., automatic grasping upon insertion of tool or workpiece

WARNING

Group [B23B 2231/58](#) is incomplete pending reclassification of documents from groups [B23B 31/00](#) and [B23B 31/02](#).

Groups [B23B 31/00](#), [B23B 31/02](#), and [B23B 2231/58](#) should be considered in order to perform a complete search.

2233/00 Details of centres or drivers

- 2233/04 . . . Means to allow the facing of the axial end of the workpiece near the axis of rotation
- 2233/08 . . . Centres or drivers comprising a ball
- 2233/12 . . . Centres or drivers with a special arrangement of bearings or with special bearings
- 2233/16 . . . Centres or drivers comprising chucks
- 2233/20 . . . Centres or drivers with convex surfaces
- 2233/24 . . . Centres or drivers with inserts
- 2233/28 . . . Centres or drivers supporting the workpiece at three points around the circumference
- 2233/32 . . . Yieldable centres

2235/00 Turning of brake discs, drums or hubs

- 2235/04 . . . Machining of brake discs
- 2235/045 . . . Simultaneous machining of both sides of the brake disc
- 2235/12 . . . Machining of brake drums
- 2235/16 . . . Machining of hubs
- 2235/21 . . . Compensation of run out

2240/00 Details of connections of tools or workpieces

- 2240/04 . . . Bayonet connections
- 2240/08 . . . Brazed connections
- 2240/11 . . . Soldered connections
- 2240/16 . . . Welded connections
- 2240/21 . . . Glued connections
- 2240/24 . . . Connections using hollow screws, e.g. for the transmission of coolant
- 2240/28 . . . Shrink-fitted connections, i.e. using heating and cooling to produce interference fits ([shrink fits chucks B23B 31/1179](#))
- 2240/32 . . . Press fits
- 2240/36 . . . Connections using a tongue and a hollow of corresponding prismatic form

2247/00 Details of drilling jigs

- 2247/02 . . . Jigs for drilling spectacles ([machines for drilling spectacle lenses B28D 1/143](#))
- 2247/04 . . . Jigs using one or more holes as datums for drilling further holes
- 2247/06 . . . Jigs for drilling holes for lock sets for doors
- 2247/08 . . . Jigs for drilling overlapping or interfering holes

- 2247/10 . Jigs for drilling inclined holes
- 2247/12 . Drilling jigs with means to affix the jig to the workpiece
- 2247/14 . Jigs for drilling flanges
- 2247/16 . Jigs for drilling stairs and associated components, e.g. banisters or handrails
- 2247/18 . Jigs comprising V-blocks
- 2247/20 . Jigs for drilling holes for lock wires in bolts or nuts

2250/00 Compensating adverse effects during turning, boring or drilling

WARNING

Group [B23B 2250/00](#) is impacted by reclassification into group [B23B 2250/18](#).

Groups [B23B 2250/00](#) and [B23B 2250/18](#) should be considered in order to perform a complete search.

- 2250/04 . Balancing rotating components
- 2250/08 . Compensation of centrifugal force
- 2250/12 . Cooling and lubrication

WARNING

Group [B23B 2250/12](#) is impacted by reclassification into groups [B23B 2250/121](#), [B23B 2250/122](#), [B23B 2250/123](#) and [B23B 2250/124](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 2250/121 . . Insert with coolant channels

WARNING

Group [B23B 2250/121](#) is incomplete pending reclassification of documents from group [B23B 2250/12](#).

Groups [B23B 2250/12](#) and [B23B 2250/121](#) should be considered in order to perform a complete search.

- 2250/122 . . Internal coolant reservoir

WARNING

Group [B23B 2250/122](#) is incomplete pending reclassification of documents from group [B23B 2250/12](#).

Groups [B23B 2250/12](#) and [B23B 2250/122](#) should be considered in order to perform a complete search.

- 2250/123 . . Meltable lubricant

WARNING

Group [B23B 2250/123](#) is incomplete pending reclassification of documents from group [B23B 2250/12](#).

Groups [B23B 2250/12](#) and [B23B 2250/123](#) should be considered in order to perform a complete search.

- 2250/124 . . Coolant trapping reservoir, e.g. recesses, pockets on external surface of tool

WARNING

Group [B23B 2250/124](#) is incomplete pending reclassification of documents from group [B23B 2250/12](#).

Groups [B23B 2250/12](#) and [B23B 2250/124](#) should be considered in order to perform a complete search.

- 2250/125 . . Improving heat transfer away from the working area of the tool by conduction

- 2250/16 . Damping of vibrations

- 2250/18 . Surface of tool modified by roughening, scratching, etc. to modify friction or other adverse effect

WARNING

Group [B23B 2250/18](#) is incomplete pending reclassification of documents from group [B23B 2250/00](#).

Groups [B23B 2250/00](#) and [B23B 2250/18](#) should be considered in order to perform a complete search.

2251/00 Details of tools for drilling machines

WARNING

Group [B23B 2251/00](#) is impacted by reclassification into groups [B23B 2251/16](#), [B23B 2251/51](#) and [B23B 2251/74](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 2251/02 . Connections between shanks and removable cutting heads
(Frozen)

WARNING

Group [B23B 2251/02](#) is no longer used for the classification of documents as of January 1, 2022.

The content of this group is being reclassified into groups [B23B 51/0003](#), [B23B 51/0004](#) and [B23B 51/0005](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 2251/04 . Angles, e.g. cutting angles

WARNING

Group [B23B 2251/04](#) is impacted by reclassification into groups [B23B 2251/047](#) and [B23B 2251/048](#).

Groups [B23B 2251/04](#), [B23B 2251/047](#) and [B23B 2251/048](#) should be considered in order to perform a complete search.

- 2251/043 . . Helix angles

- 2251/046 . . . Variable

- 2251/047 . . Axial clearance angles

WARNING

Group [B23B 2251/047](#) is incomplete pending reclassification of documents from groups [B23B 2251/04](#) and [B23B 2251/14](#).

Groups [B23B 2251/04](#), [B23B 2251/14](#) and [B23B 2251/047](#) should be considered in order to perform a complete search.

- 2251/048 . . Radial clearance angles

WARNING

Group [B23B 2251/048](#) is incomplete pending reclassification of documents from groups [B23B 2251/04](#) and [B23B 2251/14](#).

Groups [B23B 2251/04](#), [B23B 2251/14](#) and [B23B 2251/048](#) should be considered in order to perform a complete search.

- 2251/08 . Side or plan views of cutting edges

- 2251/082 . . Curved cutting edges

WARNING

Group [B23B 2251/082](#) is impacted by reclassification into group [B23B 2251/0825](#).

Groups [B23B 2251/082](#) and [B23B 2251/0825](#) should be considered in order to perform a complete search.

- 2251/0825 . . . Curved in the axial direction

WARNING

Group [B23B 2251/0825](#) is incomplete pending reclassification of documents from group [B23B 2251/082](#).

Groups [B23B 2251/082](#) and [B23B 2251/0825](#) should be considered in order to perform a complete search.

- 2251/085 . . Discontinuous or interrupted cutting edges

- 2251/087 . . Cutting edges with a wave form

- 2251/12 . Cross sectional views of the cutting edges

- 2251/122 . . Bevelled cutting edges

- 2251/125 . . Rounded cutting edges

- 2251/127 . . Sharp cutting edges

- 2251/14 . Configuration of the cutting part, i.e. the main cutting edges

WARNING

Group [B23B 2251/14](#) is impacted by reclassification into groups [B23B 2251/047](#) and [B23B 2251/048](#).

Groups [B23B 2251/14](#), [B23B 2251/047](#) and [B23B 2251/048](#) should be considered in order to perform a complete search.

- 2251/16 . New cutting edge by fracture, wear, or recycling

WARNING

Group [B23B 2251/16](#) is incomplete pending reclassification of documents from group [B23B 2251/00](#).

Groups [B23B 2251/00](#) and [B23B 2251/16](#) should be considered in order to perform a complete search.

- 2251/18 . Configuration of the drill point

WARNING

Group [B23B 2251/18](#) is impacted by reclassification into groups [B23B 2251/182](#), [B23B 2251/185](#) and [B23B 2251/188](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 2251/182 . . Web thinning

WARNING

Group [B23B 2251/182](#) is incomplete pending reclassification of documents from group [B23B 2251/18](#).

Groups [B23B 2251/18](#) and [B23B 2251/182](#) should be considered in order to perform a complete search.

- 2251/185 . . Point angles less than 90 degrees

WARNING

Group [B23B 2251/185](#) is incomplete pending reclassification of documents from group [B23B 2251/18](#).

Groups [B23B 2251/18](#) and [B23B 2251/185](#) should be considered in order to perform a complete search.

- 2251/188 . . Variable point angles

WARNING

Group [B23B 2251/188](#) is incomplete pending reclassification of documents from group [B23B 2251/18](#).

Groups [B23B 2251/18](#) and [B23B 2251/188](#) should be considered in order to perform a complete search.

- 2251/20 . Number of cutting edges

- 2251/201 . . Single cutting edge

- 2251/202 . . Three cutting edges

- 2251/204 . . Four cutting edges

- 2251/205 . . Five cutting edges

- 2251/207 . . Six cutting edges

- 2251/208 . . Eight cutting edges

- 2251/24 . Overall form of drilling tools

WARNING

Group [B23B 2251/24](#) is impacted by reclassification into group [B23B 2251/249](#).

Groups [B23B 2251/24](#) and [B23B 2251/249](#) should be considered in order to perform a complete search.

- 2251/241 . . Cross sections of the diameter of the drill

- 2251/242 . . . increasing in a direction towards the shank from the tool tip

- 2251/244 . . . decreasing in a direction towards the shank from the tool tip

- 2251/245 . . . Variable cross sections

- 2251/247 . . Drilling tools having a working portion at both ends of the shank

- 2251/248 . . Drills in which the outer surface is of special form

- 2251/249 . . Drills in which the shank is flexible

WARNING

Group [B23B 2251/249](#) is incomplete pending reclassification of documents from groups [B23B 51/00](#), [B23B 51/02](#) and [B23B 2251/24](#).

All groups listed in this Warning should be considered in order to perform a complete search.

- 2251/28 . . Arrangement of teeth
 2251/282 . . Unequal spacing of cutting edges in the circumferential direction
 2251/285 . . Cutting teeth arranged at different heights
 2251/287 . . Cutting edges having different lengths
 2251/40 . . Flutes, i.e. chip conveying grooves

WARNING

Group [B23B 2251/40](#) is impacted by reclassification into groups [B23B 2251/4011](#) and [B23B 2251/4012](#).

Groups [B23B 2251/40](#), [B23B 2251/4011](#) and [B23B 2251/4012](#) should be considered in order to perform a complete search.

- 2251/4011 . . Two flutes merge into one flute

WARNING

Group [B23B 2251/4011](#) is incomplete pending reclassification of documents from group [B23B 2251/40](#).

Groups [B23B 2251/40](#) and [B23B 2251/4011](#) should be considered in order to perform a complete search.

- 2251/4012 . . Flutes with sleeves

WARNING

Group [B23B 2251/4012](#) is incomplete pending reclassification of documents from group [B23B 2251/40](#).

Groups [B23B 2251/40](#) and [B23B 2251/4012](#) should be considered in order to perform a complete search.

- 2251/402 . . with increasing depth in a direction towards the shank from the tool tip
 2251/404 . . with decreasing depth in a direction towards the shank from the tool tip
 2251/406 . . of special form not otherwise provided for

WARNING

Group [B23B 2251/406](#) is impacted by reclassification into group [B23B 2251/4062](#).

Groups [B23B 2251/406](#) and [B23B 2251/4062](#) should be considered in order to perform a complete search.

- 2251/4062 . . . Reverse flutes

WARNING

Group [B23B 2251/4062](#) is incomplete pending reclassification of documents from group [B23B 2251/406](#).

Groups [B23B 2251/406](#) and [B23B 2251/4062](#) should be considered in order to perform a complete search.

- 2251/408 . . Spiral grooves
 2251/44 . . Margins, i.e. the narrow portion of the land which is not cut away to provide clearance on the circumferential surface

WARNING

Group [B23B 2251/44](#) is impacted by reclassification into group [B23B 2251/448](#).

Groups [B23B 2251/44](#) and [B23B 2251/448](#) should be considered in order to perform a complete search.

- 2251/443 . . Double margin drills
 2251/446 . . Drills with variable margins
 2251/448 . . Drills with axial cutting edge extending along margin

WARNING

Group [B23B 2251/448](#) is incomplete pending reclassification of documents from group [B23B 2251/44](#).

Groups [B23B 2251/44](#) and [B23B 2251/448](#) should be considered in order to perform a complete search.

- 2251/46 . . Drills having a centre free from cutting edges or with recessed cutting edges
 2251/48 . . Chip breakers
 2251/50 . . Drilling tools comprising cutting inserts
 (Frozen)

WARNING

Group [B23B 2251/50](#) is no longer used for the classification of documents as of January 1, 2022.

The content of this group is being reclassified into groups [B23B 51/0002](#), [B23B 51/0003](#), [B23B 51/00035](#), [B23B 51/0004](#), [B23B 51/0005](#), [B23B 51/0006](#), [B23B 51/0007](#), [B23B 51/0008](#) and [B23B 51/0011](#).

All groups listed in this Warning should be considered in order to perform a complete search.

2251/505 (Frozen)	<ul style="list-style-type: none"> set at different heights <p>WARNING</p> <p>Group B23B 2251/505 is no longer used for the classification of documents as of January 1, 2022.</p> <p>The content of this group is being reclassified into groups B23B 51/0002, B23B 51/0003, B23B 51/00035, B23B 51/0004, B23B 51/0005, B23B 51/0006, B23B 51/0007, B23B 51/0008 and B23B 51/0011.</p> <p>All groups listed in this Warning should be considered in order to perform a complete search.</p>	2260/03	<ul style="list-style-type: none"> Clamps
		2260/032	<ul style="list-style-type: none"> Diaphragms
		2260/034	<ul style="list-style-type: none"> Drawbars
		2260/036	<ul style="list-style-type: none"> Cables
		2260/038	<ul style="list-style-type: none"> Cartridges
		2260/04	<ul style="list-style-type: none"> Centre drills of known configuration, e.g. the provision of a centre drill in centres or chucks
		2260/042	<ul style="list-style-type: none"> Collets of known configuration, i.e. devices using a collet
		2260/044	<ul style="list-style-type: none"> Clutches
		2260/0445	<ul style="list-style-type: none"> Overload clutches
		2260/048	<ul style="list-style-type: none"> Devices to regulate the depth of cut
		2260/0482	<ul style="list-style-type: none"> Depth controls, e.g. depth stops (stops B23B 2260/12)
		2260/0485	<ul style="list-style-type: none"> Depth gauges
		2260/0487	<ul style="list-style-type: none"> Depth indicators (indication scales B23B 2260/088)
		2260/056	<ul style="list-style-type: none"> Differential screw threads
		2260/058	<ul style="list-style-type: none"> Dust covers (dust covers in chucks B23B 2231/28, nose pieces in chucks B23B 2231/44)
		2260/062	<ul style="list-style-type: none"> Electric motors
		2260/0625	<ul style="list-style-type: none"> Linear motors
		2260/066	<ul style="list-style-type: none"> Electrostrictive elements
		2260/068	<ul style="list-style-type: none"> Flexible members
		2260/07	<ul style="list-style-type: none"> Gears
		2260/072	<ul style="list-style-type: none"> Grooves
		2260/0725	<ul style="list-style-type: none"> Spiral
		2260/076	<ul style="list-style-type: none"> Harmonic drive gearboxes, i.e. reduction gearing including wave generator, flex spline and a circular spline
		2260/078	<ul style="list-style-type: none"> Hand tools used to operate chucks or to assemble, adjust or disassemble tools or equipment used for turning, boring or drilling
		2260/0785	<ul style="list-style-type: none"> for unclamping cutting inserts
		2260/082	<ul style="list-style-type: none"> Holes
		2260/084	<ul style="list-style-type: none"> Hirth couplings
		2260/088	<ul style="list-style-type: none"> Indication scales
		2260/09	<ul style="list-style-type: none"> Knurled surfaces
		2260/092	<ul style="list-style-type: none"> Lasers
		2260/094	<ul style="list-style-type: none"> Levels, e.g. spirit levels
		2260/096	<ul style="list-style-type: none"> Levers
		2260/098	<ul style="list-style-type: none"> Magazines
		2260/10	<ul style="list-style-type: none"> Magnets
		2260/102	<ul style="list-style-type: none"> Magnetostrictive elements
		2260/104	<ul style="list-style-type: none"> Markings, i.e. symbols or other indicating marks
		2260/106	<ul style="list-style-type: none"> Nuts
		2260/108	<ul style="list-style-type: none"> Piezoelectric elements
		2260/11	<ul style="list-style-type: none"> Planetary drives
		2260/112	<ul style="list-style-type: none"> Projections
		2260/114	<ul style="list-style-type: none"> Rings
		2260/116	<ul style="list-style-type: none"> Rollers or rolls
		2260/118	<ul style="list-style-type: none"> Suction pads or vacuum cups, e.g. for attachment of guides to workpieces
		2260/12	<ul style="list-style-type: none"> Stops (depth controls B23B 2260/0482)
		2260/122	<ul style="list-style-type: none"> Safety devices
		2260/124	<ul style="list-style-type: none"> Screws
		2260/126	<ul style="list-style-type: none"> Seals
		2260/128	<ul style="list-style-type: none"> Sensors
		2260/1285	<ul style="list-style-type: none"> Vibration sensors
		2260/132	<ul style="list-style-type: none"> Serrations (cutting inserts with serrated bottom surfaces B23B 2200/167)
2251/51	<ul style="list-style-type: none"> Drills with means for feeding cable <p>WARNING</p> <p>Group B23B 2251/51 is incomplete pending reclassification of documents from group B23B 2251/00.</p> <p>Groups B23B 2251/00 and B23B 2251/51 should be considered in order to perform a complete search.</p>		
2251/52	<ul style="list-style-type: none"> Depth indicators 		
2251/56	<ul style="list-style-type: none"> Guiding pads 		
2251/58	<ul style="list-style-type: none"> Guiding rolls 		
2251/60	<ul style="list-style-type: none"> Drills with pilots 		
2251/603	<ul style="list-style-type: none"> Detachable pilots, e.g. in the form of a drill 		
2251/606	<ul style="list-style-type: none"> being a twist drill 		
2251/62	<ul style="list-style-type: none"> Drilling tools having means to reinforce the shank, e.g. drills having small shanks being gripped by devices having a larger shank 		
2251/64	<ul style="list-style-type: none"> Drills operating in the reverse direction, i.e. in the unscrewing direction of a right-hand thread 		
2251/66	<ul style="list-style-type: none"> Drills with provision to be used as a screwdriver 		
2251/68	<ul style="list-style-type: none"> Drills with provision for suction 		
2251/70	<ul style="list-style-type: none"> Drills with vibration suppressing means 		
2251/74	<ul style="list-style-type: none"> Drills for drilling a flat bottomed hole <p>WARNING</p> <p>Group B23B 2251/74 is incomplete pending reclassification of documents from group B23B 2251/00.</p> <p>Groups B23B 2251/00 and B23B 2251/74 should be considered in order to perform a complete search.</p>		
2260/00	Details of constructional elements		
2260/002	<ul style="list-style-type: none"> Accumulators 		
2260/004	<ul style="list-style-type: none"> Adjustable elements 		
2260/0045	<ul style="list-style-type: none"> Two elements adjustable relative to each other in three mutually perpendicular directions 		
2260/008	<ul style="list-style-type: none"> Bearings 		
2260/0082	<ul style="list-style-type: none"> Sliding contact bearings 		
2260/0085	<ul style="list-style-type: none"> Needle roller bearings 		
2260/0087	<ul style="list-style-type: none"> Preloading of bearings 		
2260/016	<ul style="list-style-type: none"> Bolts 		
2260/018	<ul style="list-style-type: none"> Brushes 		
2260/02	<ul style="list-style-type: none"> Cams 		
2260/022	<ul style="list-style-type: none"> Balls 		
2260/024	<ul style="list-style-type: none"> Batteries 		
2260/026	<ul style="list-style-type: none"> Bushings, e.g. adapter sleeves 		
2260/028	<ul style="list-style-type: none"> Chains 		

- 2260/134 . Spacers or shims ([shims for supporting cutting inserts B23B 2205/16](#))
- 2260/136 . Springs
- 2260/138 . Screw threads
- 2260/1381 . . Conical
- 2260/1383 . . with round thread profile
- 2260/1385 . . with square thread profile
- 2260/1386 . . with trapezoidal thread profile
- 2260/1388 . . with special profile not otherwise provided for
- 2260/142 . Valves
- 2260/144 . Wear indicators
- 2260/146 . Wedges
- 2260/158 . Worms and worm wheels

2265/00 Details of general geometric configurations

- 2265/08 . Conical
- 2265/12 . Eccentric
- 2265/16 . Elliptical
- 2265/32 . Polygonal
- 2265/322 . . Square
- 2265/324 . . Pentagonal
- 2265/326 . . Hexagonal
- 2265/328 . . Octagonal
- 2265/34 . Round
- 2265/36 . Spherical

2270/00 Details of turning, boring or drilling machines, processes or tools not otherwise provided for

- 2270/02 . Use of a particular power source
- 2270/022 . . Electricity
- 2270/025 . . Hydraulics

WARNING

Group [B23B 2270/025](#) is incomplete pending reclassification of documents from group [B23B 31/207](#).

Groups [B23B 31/207](#) and [B23B 2270/025](#) should be considered in order to perform a complete search.

- 2270/027 . . Pneumatics
- 2270/04 . Use of centrifugal force ([compensating centrifugal force B23B 2250/08](#))
- 2270/06 . Use of elastic deformation
- 2270/08 . Clamping mechanisms; Provisions for clamping ([B23B 2210/00 takes precedence](#))
- 2270/09 . Details relating to unclamping
- 2270/10 . Use of ultrasound
- 2270/12 . Centering of two components relative to one another
- 2270/14 . Constructions comprising exactly two similar components
- 2270/16 . Constructions comprising three or more similar components
- 2270/20 . Internally located features, machining or gripping of internal surfaces
- 2270/205 . . Machining or gripping both internal and external surfaces
- 2270/22 . Externally located features, machining or gripping of external surfaces ([machining or gripping of both internal and external surfaces B23B 2270/205](#))
- 2270/24 . Tool, chuck or other device activated by the coolant or lubrication system of the machine tool
- 2270/26 . Burnishing
- 2270/28 . Cleaning

- 2270/30 . Chip guiding or removal ([use of suction B23B 2270/62, drilling tools with provision for suction B23B 2251/68](#))
- 2270/32 . Use of electronics
- 2270/34 . Means for guiding
- 2270/36 . Identification of tooling or other equipment
- 2270/38 . Using magnetic fields ([magnets B23B 2260/10](#))
- 2270/48 . Measuring or detecting
- 2270/483 . . Measurement of force
- 2270/486 . . Measurement of rotational speed
- 2270/54 . Methods of turning, boring or drilling not otherwise provided for
- 2270/56 . Turning, boring or drilling tools or machines with provision for milling
- 2270/58 . Oblique elements
- 2270/60 . Prevention of rotation
- 2270/62 . Use of suction ([suction pads or vacuum cups B23B 2260/118, drilling tools with provision for suction B23B 2251/68, chip removal B23B 2270/30](#))