

CPC COOPERATIVE PATENT CLASSIFICATION

B PERFORMING OPERATIONS; TRANSPORTING (NOTES omitted)

SHAPING

B31 MAKING ARTICLES OF PAPER, CARDBOARD OR MATERIAL WORKED IN A MANNER ANALOGOUS TO PAPER; WORKING PAPER, CARDBOARD OR MATERIAL WORKED IN A MANNER ANALOGOUS TO PAPER (NOTES omitted)

B31F MECHANICAL WORKING OR DEFORMATION OF PAPER, CARDBOARD OR MATERIAL WORKED IN A MANNER ANALOGOUS TO PAPER (making layered products not composed wholly of paper or cardboard [B32B](#))

1/00	Mechanical deformation without removing material, e.g. in combination with laminating	1/0058 {Machines therefor having additional mandrels, e.g. mounted on a turntable, or on chains (B31F 1/0064 takes precedence)}
1/0003	. {Shaping by bending, folding, twisting, straightening, flattening or rim-rolling; Shaping by bending, folding or rim-rolling combined with joining; Apparatus therefor (shaping of tube ends B31F 1/008)}	1/0061 {for making articles of indefinite length}
1/0006	. . {Bending or folding; Folding edges combined with joining; Reinforcing edges during the folding thereof; (creasing B31F 1/08 , crêping paper B31F 1/12 , corrugating B31F 1/20 ; bending and joining B31F 1/0045 ; reinforcing edges per se B31F 5/08 ; making wound articles B31C , folding thin material per se B65H 45/00)}	1/0064 {using internal forming surfaces, on, e.g. mandrels}
1/0009	. . . {of plates, sheets or webs}	1/0067 {using only external forming surfaces, e.g. sleeves}
1/0012 {combined with making folding lines (B31F 1/0022 takes precedence)}	1/007 {for making articles with multilayered walls}
1/0016 {Folding edges; Folding edges combined with joining; Reinforcing edges during the folding thereof, e.g. by introducing a thread; Folding the edges of a sheathing (B31F 1/0029 takes precedence)}	1/0074 {Making essentially non-hollow profiles, e.g. rods, ropes, cords}
1/0019 {the plates, sheets or webs moving continuously (B31F 5/08 takes precedence)}	1/0077	. {Shaping by methods analogous to moulding, e.g. deep drawing techniques}
1/0022 {combined with making folding lines}	1/008	. {Shaping of tube ends, e.g. flanging, bellling, closing, rim-rolling or corrugating; Fixing elements to tube ends}
1/0025 {Making the folding lines using rotary tools}	1/0083	. . {Closing}
1/0029 {Folding edges; Folding edges combined with joining; Reinforcing edges during the folding thereof, e.g. by introducing a thread; Folding the edges of a sheathing}	1/0087	. . {Rim-rolling}
1/0032	. . . {of tubes}	1/009	. . . {combined with joining, e.g. for fixing a closure element}
1/0035	. . {Straightening or flattening}	1/0093	. . {Fixing elements to tube ends}
1/0038	. . {Rim-rolling}	1/0096	. {Lining or sheathing (folding the edge of the sheathing B31F 1/0016 , B31F 1/0029)}
1/0041	. . . {combined with joining}	1/07	. Embossing {, i.e. producing impressions formed by locally deep-drawing, e.g. using rolls provided with complementary profiles}(B31F 1/128 takes precedence); corrugating B31F 1/20 ; embossing in combination with printing B41F 19/02 , B41M 1/24 ; typewriters for embossing B41J 3/38 ; stamping in combination with deforming B41K 3/36)
1/0045	. . {Bending or folding combined with joining (folding edges combined with joining B31F 1/0016 , B31F 1/0029)}	1/08	. Creasing (corrugating B31F 1/20 ; zig-zag folding B65H 45/20 {; combined with folding B31F 1/0012 , B31F 1/0022 ; grooving by cutting B26D 3/06 , B26D 3/08 ; by milling grooves B23C 3/30 ; of plastics material B29C 53/06)}
1/0048	. . . {Bending plates, sheets or webs at right angles to the axis of the article being formed and joining the edges}	1/10	. . by rotary tools
1/0051 {for making articles of definite length}	1/12	. Crêping
1/0054 {using internal forming surfaces, e.g. mandrels}	1/122	. . {the paper being submitted to an additional mechanical deformation other than crêping, e.g. for making it elastic in all directions}
		1/124	. . {Multiple crêping, e.g. forming crêpes under different angles}

- 1/126 . . {including making of the paper to be crêped}
- 1/128 . . {Making paper elastic in all directions, other than by crêping ([B31F 1/122 takes precedence](#))}
- 1/14 . . by doctor blades arranged crosswise to the web
- 1/145 . . . {Blade constructions}
- 1/16 . . by elastic belts {([B31F 1/18 takes precedence](#))}
- 1/18 . . by tools arranged in the direction of web feed {; Longitudinal crêping, i.e. providing paper with crêpes parallel to the direction of web movement, e.g. for making paper elastic transversely to this direction}
- 1/20 . Corrugating; Corrugating combined with laminating to other layers
- 1/205 . . {Corrugating tubes ([corrugating tube ends B31F 1/008](#); making tubes, not otherwise provided for, [B31F 7/004](#); corrugating metal tubes [B21D 15/00](#))}
- 1/22 . . Making webs in which the channel of each corrugation is longitudinal with the web feed
- 1/225 . . . {combined with uniting the corrugated web to flat webs; Making corrugated-web structures}
- 1/24 . . Making webs in which the channel of each corrugation is transverse to the web feed
- 1/242 . . . {the corrugations being obliquely inclined to the web feed ([B31F 1/247](#), [B31F 1/30 take precedence](#))}
- 1/245 . . . {by feeding the webs in a channel larger than the thickness of the webs by means of rollers, e.g. involving prefolding}
- 1/247 . . . {by reciprocating members}
- 1/26 . . . by interengaging toothed cylinders {cylinder constructions ([B31F 1/242 takes precedence](#))}
- 1/28 combined with uniting the corrugated webs to flat webs {; Making double-faced corrugated cardboard}
- 1/2804 {Methods}
- 1/2809 {characterised by the chemical composition of the glue}
- 1/2813 {Making corrugated cardboard of composite structure, e.g. comprising two or more corrugated layers}
- 1/2818 {Glue application specially adapted therefor}
- 1/2822 {involving additional operations}
- 1/2827 {Edge treatment}
- 1/2831 {Control}
- 1/2836 {Guiding, e.g. edge alignment; Tensioning}
- 1/284 {Warp prevention}
- 1/2845 {Details, e.g. provisions for drying, moistening, pressing}
- 1/285 {Heating or drying equipment}
- 1/2854 {Means for keeping the sheet in contact with one of the corrugating rollers after corrugating, but before applying the facer sheet, e.g. by air pressure, suction or pressing fingers}
- 1/2859 {Pressing fingers}
- 1/2863 {Corrugating cylinders; Supporting or positioning means therefor; Drives therefor}
- 1/2868 {Exchangeable corrugating cylinders ([means for changing cutting members in shearing devices B23D 35/008](#))}
- 1/2872 {Spraying devices, e.g. for moistening purposes; Lubricating devices}
- 1/2877 {Pressing means for bringing facer sheet and corrugated webs into contact or keeping them in contact, e.g. rolls, belts}
- 1/2881 {for bringing a second facer sheet into contact with an already single faced corrugated web}
- 1/2886 {Additionally reinforcing, e.g. by applying resin or wire}
- 1/289 {from discrete sheets}
- 1/2895 {from corrugated webs having corrugations of particular shape}
- 1/29 . . . by making use of rods, e.g. co-operating with a toothed cylinder {combined with uniting the corrugated web to flat webs ([B31F 1/30 takes precedence](#))}
- 1/30 . . . Tools secured to endless chains {, e.g. toothed belts; combined with uniting the corrugated web to flat webs}
- 1/305 {with sets of interengaging tools each secured to endless chains}
- 1/32 . . Corrugating already corrugated webs
- 1/36 . Moistening and heating webs to facilitate mechanical deformation and drying deformed webs {([during corrugating B31F 1/28](#))}
- 5/00 Attaching together sheets, strips or webs; Reinforcing edges**
- 5/001 . {by stapling or riveting}
- 5/003 . {by stitching}
- 5/005 . {by folding ([rim-rolling B31F 1/0041](#))}
- 5/006 . {using a strip, e.g. profiled ([B31F 5/06 takes precedence](#))}
- 5/008 . {by friction, e.g. obtained ultrasonic vibrations}
- 5/02 . by crimping or slotting {or perforating}
- 5/022 . . {using a rotary tool}
- 5/025 . . {by slotting}
- 5/027 . . {by perforating, e.g. by folding over the partially cut part}
- 5/04 . by exclusive use of adhesives
- 5/06 . by adhesive tape
- 5/08 . . for reinforcing edges {; Applying a strip or tape to an edge, e.g. for decorating, for protecting}
- 5/085 . . . {combined with folding the strip around the edge, or applying an already folded strip on ([folding edges B31F 1/0016](#), [B31F 1/0029](#))}
- 7/00 Processes not otherwise provided for**
- 7/002 . {tubular articles, e.g. changing the cross-section}
- 7/004 . {Making tubes}
- 7/006 . {edges, e.g. sheet edges}
- 7/008 . {Repairing}
- 7/02 . Breaking coatings, e.g. on paper or cardboard
- 2201/00 Mechanical deformation of paper or cardboard without removing material**
- 2201/07 . Embossing
- 2201/0702 . . by tools working discontinuously
- 2201/0705 . . . Hand operated
- 2201/0707 . . by tools working continuously
- 2201/0715 . . . The tools being rollers

2201/0717	Methods and means for forming the embossments
2201/072	Laser engraving
2201/0723	Characteristics of the rollers
2201/0725	Hardness
2201/0728	Material
2201/073	Rollers having a multilayered structure
2201/0733	Pattern
2201/0735	Pattern inclined with respect to the axis of the roller
2201/0738	Cross sectional profile of the embossments
2201/0741	Roller cooperating with a non-even counter roller
2201/0743	having a matching profile
2201/0746	and having a self-centering profile
2201/0748	having a dissimilar profile
2201/0751	and having a self-centering profile
2201/0753	Roller supporting, positioning, driving means
2201/0754	. . .	The tools being other than rollers, e.g. belts or plates
2201/0756	. .	Characteristics of the incoming material, e.g. creped, embossed, corrugated
2201/0758	. .	Characteristics of the embossed product
2201/0761	. . .	Multi-layered
2201/0764	the layers being nested
2201/0766	the layers being superposed tip to tip
2201/0769	the layers being shifted
2201/0771	. .	Other aspects of the embossing operations
2201/0774	. . .	Multiple successive embossing operations
2201/0776	. . .	Exchanging embossing tools
2201/0779	. .	Control
2201/0782	. .	Layout of the complete embossing machine, of the embossing line
2201/0784	. .	Auxiliary operations
2201/0787	. . .	Applying adhesive
2201/0789	. . .	Joining plies without adhesive
2201/0792	. . .	Printing
2201/0794	. . .	Cutting
2201/0797	. . .	Perforating