

CPC COOPERATIVE PATENT CLASSIFICATION

G PHYSICS (NOTES omitted)

INSTRUMENTS

G04 HOROLOGY

G04D APPARATUS OR TOOLS SPECIALLY DESIGNED FOR MAKING OR MAINTAINING CLOCKS OR WATCHES

WARNING

In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

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| 1/00 | Gripping, holding, or supporting devices {(stands in general F16M ; for instruments G01D 11/30 , B01L)} | 1/026 | . . {Clamps for holding bearing jewels (machines for setting bearing jewels G04D 3/0002)} |
| 1/0007 | . {for assembly entirely by hand} | 1/027 | . . {Hand tools for gripping or holding by magnetic means} |
| 1/0014 | . . {Workbenches, supports; Workbenches provided with suction devices; for dust; Illumination} | 1/028 | . . {Hand tools for gripping or holding by pneumatic means} |
| 1/0021 | . . {Supporting means facilitating assembly and mechanisation, e.g. magazines for components (machines for assembly G04D 1/0071 ; supports in general G04D 1/06)} | 1/04 | . Tools for setting springs |
| 1/0028 | . . {Screwdrivers (screwdrivers in general B25B 15/00)} | 1/041 | . . {for springs of driving mechanisms (machines therefor G04D 3/0007)} |
| 1/0035 | . . . {with power source for driving the screwdriver} | 1/042 | . . {for coil springs in regulating mechanisms (machines therefor G04D 3/0041)} |
| 1/0042 | . . {tools for setting, riveting or pressing, e.g. nippers for this purpose (machines therefor G04D 3/042 , G04D 3/045 , G04D 3/047)} | 1/044 | . . . {for working the ends (machines therefor G04D 3/0041)} |
| 1/005 | . {for non-automatic assembly, with automatic transport between workbenches} | 1/045 | . . . {for fastening the ends (machines therefor G04D 3/0007 , G04D 3/0041)} |
| 1/0057 | . . {Conveyor belts or chains (in general B65G)} | 1/047 | {on the coil roll} |
| 1/0064 | . . {Turntables or plates (carousels) (in general B65G 47/00)} | 1/048 | {on the coil bobbin} |
| 1/0071 | . {for totally automated assembly} | 1/06 | . Supporting devices for clockworks or parts of time-pieces {(for automatic assembly G04D 1/0021)} |
| 1/0078 | . {Automated gripping means (hand-operated gripping means G04D 1/02)} | 1/063 | . . {provided with a pick-up means, e.g. microphone (measuring and control means for comparison with a standard frequency G04D 7/12)} |
| 1/0085 | . . {with pneumatic holding means (hand tools with pneumatic means G04D 1/02)} | 1/066 | . . {Packaging and boxes for transport (packaging for small items, packaging for special items B65D)} |
| 1/0092 | . {Devices for positioning and sorting of the components (sorting and positioning in general B23Q)} | 1/08 | . Tools for setting or removing hands {(machines therefor G04D 3/0046)} |
| 1/02 | . Tweezers; Vice clamps or other special hand tools for watchmakers {(G04D 1/04 , G04D 1/08 , G04D 1/10 take precedence; vices B25B ; devices for setting bearing jewels and parts thereof G04D 3/04 ; devices for setting watch glasses G04D 3/06)} | 1/10 | . Devices for opening or closing watch bottoms or covers {(machines therefor G04D 3/00)} |
| 1/021 | . . {Tweezers (tweezers for medical purposes A61B ; setting tools B41B 1/00)} | 3/00 | Watchmakers' or watch-repairers' machines or tools for working materials {(metal working in general class B23)} |
| 1/022 | . . {Universal nippers (nippers for setting watch glasses G04D 3/067)} | 3/0002 | . {for mechanical working other than with a lathe (lathes for watchmakers G04D 3/02)} |
| 1/023 | . . {Revolving-head nippers (jaw plates for latches G04D 3/0218)} | 3/0005 | . . {for parts of driving means} |
| 1/025 | . . {Hand screws} | 3/0007 | . . . {for springs (springs in general B21F ; mainspring construction G04B 1/14 ; springs for the regulating mechanism see G04D 3/0041)} |
| | | 3/001 | . . . {for spring barrels (construction of spring barrels G04B 1/16 , G04B 1/18)} |
| | | 3/0012 | . . {for parts of the winding-up mechanism, e.g. for winding axles, crowns (construction thereof G04B 3/00 , G04B 5/00)} |

- 3/0015 . . {for components of the pawl construction, stop clicks, clutches (construction thereof [G04B 11/00](#))}
- 3/0017 . . {for components of gearworks (construction thereof [G04B 13/00](#))}
- 3/002 . . . {for gear wheels or gears}
- 3/0023 . . . {for axles, sleeves}
- 3/0025 . . . {for axletaps, e.g. for grinding or polishing thereof (on a lathe [G04D 3/02](#))}
- 3/0028 . . {for components of the escape mechanism (construction thereof [G04B 15/00](#))}
- 3/003 . . . {for levers}
- 3/0033 . . . {for lever wheels}
- 3/0035 . . {for components of the regulating mechanism}
- 3/0038 . . . {for balances (construction thereof [G04B 17/063](#))}
- 3/0041 . . . {for coil-springs (coil-springs in general [B21F](#); springs for the driving mechanism [G04D 3/0007](#))}
- 3/0043 . . {for components of the time-indicating mechanisms (construction thereof [G04B 19/00](#))}
- 3/0046 . . . {for hands (construction thereof [G04B 19/00](#))}
- 3/0048 . . . {for dials (construction thereof [G04B 19/10](#), [G04B 19/12](#))}
- 3/0051 . . . {for time markers}
- 3/0053 . . {for framework components (construction thereof [G04B 29/00](#))}
- 3/0056 . . {for bearing components (construction thereof [G04B 31/00](#))}
- 3/0058 . . . {for bearing jewels (machines for boring through stones [B28D](#); for diamonds [B24B](#); diamond polishing [B24B 9/16](#); manufacture of drawing stones [B23P 5/00](#); setting of industrial stones [B23P 15/24](#))}
- 3/0061 . . {for components for protecting the mechanism against external influences (construction thereof [G04B 37/00](#), [G04B 43/00](#))}
- 3/0064 . . . {for cases}
- 3/0066 . . . {for the fastening means of the case or bracelet (construction thereof [G04B 37/1486](#))}
- 3/0069 . {for working with non-mechanical means, e.g. chemical, electrochemical, metallising, vapourising; with electron beams, laser beams}
- 3/0071 . . {for bearing components}
- 3/0074 . {for treatment of the material, e.g. surface treatment}
- 3/0076 . . {for components of driving mechanisms, e.g. mainspring}
- 3/0079 . . {for gearwork components}
- 3/0082 . . . {for gear wheels or gears}
- 3/0084 . . . {for axles, sleeves}
- 3/0087 . . {for components of the escapement mechanism, e.g. lever escapement, escape wheel}
- 3/0089 . . {for components of the regulating mechanism, e.g. coil springs}
- 3/0092 . . {for components of the time-indicating mechanism, e.g. dials}
- 3/0094 . . {for bearing components}
- 3/0097 . . {for components of the means protecting the mechanism against external influences, e.g. cases}
- 3/02 . . Lathes, with one or more supports; Burnishing machines, with one or more supports {(metal lathes [B23B](#); automatic lathes [B23B](#); grinding and polishing in general class [B24](#))}
- 3/0209 . . {Components}
- 3/0218 . . . {Jaw-plates, revolving-head nippers}
- 3/0227 . . {for the manufacture of special components for clockworks}
- 3/0236 . . . {for gearwork components}
- 3/0245 {for gear wheels or gears}
- 3/0254 {for axles, sleeves}
- 3/0263 {for axle taps}
- 3/0272 . . . {for components of the time-indicating mechanism, e.g. dials}
- 3/0281 . . . {for bearing components}
- 3/029 . . . {for components of the means protecting the mechanism from external influences, e.g. cases}
- 3/04 . . Devices for placing bearing jewels, bearing sleeves, or the like in position {(fixing jewels [A44C 17/04](#); tools for assembling and taking apart gear wheels and bearing components [B25B](#); machines for the manufacture of bearing jewels and components [G04D 3/0002](#))}
- 3/042 . . {for bearing jewels (pressing nippers and hand tools [G04D 1/0042](#))}
- 3/045 . . {for lever, Impulse-pin (adjustment of the escapement [G04D 7/06](#))}
- 3/047 . . {for the coil rolls or bobbins}
- 3/06 . . Devices for shaping or setting watch glasses {(cutting watch glasses [C03B 33/04](#); grinding or working of spectacle lenses and lenses [B24B](#); working plastic materials in general [B29](#))}
- 3/062 . . {Shaping without chipping away, e.g. by hot pressing or by punching out the whole piece from a plate}
- 3/065 . . {Shaping by removing material, e.g. cutting out from a plate, milling the edges}
- 3/067 . . {Setting or taking apart, whereby a temporary deformation of the glass may take place}
- 3/08 . . Machines or apparatus for cleaning
- 3/083 . . {whereby the components to be cleaned are placed in a container}
- 3/086 . . . {whereby the container rotates in a cleaning fluid}
- 5/00 Oiling devices; Special lubricant containers for watchmakers** {(bearings constructed with regard to oiling of the clockwork [G04B 31/08](#); oilcans for lubricating in general [F16N 3/04](#))}
- 5/005 . {Oilcans and other hand tools for lubricating special parts of the clockwork mechanism}
- 7/00 Measuring, counting, calibrating, testing or regulating apparatus** {(measuring devices and calibers in general [G01B](#); counters in general [H03K](#))}
- 7/001 . {Purely mechanical measuring and testing apparatus}
- 7/002 . {Electrical measuring and testing apparatus}
- 7/003 . . {for electric or electronic clocks}
- 7/004 . {Optical measuring and testing apparatus}
- 7/005 . {Counters for small components, e.g. bearing jewels}

- 7/006 . {Testing apparatus for complete clockworks with regard to external influences or general good working}
- 7/007 . . {with regard to the sealing of the case}
- 7/008 . . {with regard to the reaction to shocks}
- 7/009 . . {with regard to the functioning of the automatic winding-up device}
- 7/02 . for mainsprings
- 7/04 . for gearwork, {(e.g. optical control of gear wheels; optical control in general [G01B](#), [G01B 9/08](#))}
- 7/06 . for escapements
- 7/08 . for balance wheels
- 7/081 . . {for adjusting the fellow or the shafts (adjustment of the gear wheels [G04D 7/04](#))}
- 7/082 . . {for balancing}
- 7/084 . . . {by setting adjustable elements, e.g. balance wheel screws}
- 7/085 . . . {by removing material from the balance wheel itself}
- 7/087 {Automatic devices therefor (balancing and loading or removing carried out automatically)}
- 7/088 . . . {by loading the balance wheel itself with material}
- 7/10 . for hairsprings {of balances}
- 7/12 . Timing devices for clocks or watches for comparing the rate of the oscillating member with a standard {(supporting devices for clocks with built-in recording apparatus [G04D 1/063](#); measuring short time intervals [G04F 10/00](#); frequency measuring in general [H04B](#), [G01R](#))}
- 7/1207 . . {only for measuring}
- 7/1214 . . . {for complete clockworks}
- 7/1221 {with recording, e.g. vibrograph}
- 7/1228 {Devices for facilitating the reading or the interpretation of the recording}
- 7/1235 . . . {for the control mechanism only (found from outside the clockwork)}
- 7/1242 {for measuring amplitude}
- 7/125 {for measuring frequency}
- 7/1257 . . {wherein further adjustment devices are present}
- 7/1264 . . . {for complete clockworks}
- 7/1271 . . . {for the control mechanism only (from outside the clockwork)}
- 7/1278 {whereby the adjustment device works on the compass}
- 7/1285 {whereby the adjustment device works on the mainspring}
- 7/1292 {whereby the adjustment device works on the balance wheel}

9/00 Demagnetising devices

99/00 Subject matter not provided for in other groups of this subclass