

ECLA**EUROPEAN CLASSIFICATION****B42C**

BOOKBINDING (cutting or perforating machines, devices or tools B26; folding sheets or webs B31F; ornamenting books B44)

B42C1/00

Collating or gathering sheets combined with processes for permanently attaching together sheets or signatures or for interposing inserts ([collating or gathering sheets or signatures without permanently attaching them together B65H39/00](#))

B42C1/10

- . Machines for both collating or gathering and interposing inserts

B42C1/12

- . Machines for both collating or gathering and permanently attaching together the sheets or signatures

B42C1/12B

- . . [\[N: Sheet sorters combined with binding devices\]](#)

B42C3/00

Making booklets, pads, or form sets from multiple webs

B42C5/00

Preparing the edges or backs of leaves or signatures for binding

B42C5/02

- . by rounding or backing

B42C5/04

- . by notching or roughening

B42C5/06

- . by fanning

B42C7/00

Manufacturing bookbinding cases or covers of [\[N: books or\] loose-leaf binders](#) ([book covers B42D3/00](#)) [\[C9409\]](#)

B42C7/00B

- . [\[N: Manufacturing suspended files\]](#)

B42C7/00C

- . [\[N: Manufacturing loose-leaf binders, folders\]](#)

B42C7/00C1

- . . [\[N: Attaching fasteners\]](#)

B42C7/00D

- . [\[N: Rounding the back of covers\]](#)

B42C7/00E

- . [\[N: Creasing the back of covers\]](#)

B42C7/00F

- . [\[N: Folding the edges of covers\]](#)

B42C7/00G

- . [\[N: Reinforcing corners of covers\]](#)

B42C7/00H

- . [\[N: Conveying means between operation stations\]](#)

B42C7/00J

- . [\[N: Decorating book covers\]](#)

B42C9/00

Applying glue or adhesive peculiar to bookbinding

- B42C9/00B . [N: by applying adhesive to a stack of sheets]
- B42C9/00B1 . . [N: with a roller ([B42C9/00B2](#) takes precedence)]
- B42C9/00B1B . . . [N: for binding stacks of sheets one at the time]
- B42C9/00B1B1 [N: and subsequently applying a cover (casing-in [B42C11/00](#))]
- B42C9/00B1C [N: with continuous flow of stacks of sheets]
- B42C9/00B1C1 [N: and subsequently applying a cover (casing-in [B42C11/00](#))]
- B42C9/00B2 . . [N: manually (bookbinding presses [B42C13/00B](#))]
- B42C9/00B2B . . . [N: and applying a cover (casing-in [B42C11/00](#))]

- B42C9/00C . [N: applying tape or covers precoated with adhesive to a stack of sheets (covers therefor [B42D3/00B](#))]
- B42C9/00C1 . . [N: the tape being fed from a roller]
- B42C9/00C1B . . . [N: on a single stack of sheets]
- B42C9/00C1C . . . [N: with a continuous flow of stacks of sheets]

- B42C9/00D . [N: applying adhesive to individual sheets for binding them together (by fusing, welding [B42C9/00E](#))]
- B42C9/00D1 . . [N: sheet shingling devices]

- B42C9/00E . [N: by fusing, welding sheets together]

- B42C9/02 . for securing back linings, strips, ribbons or headbands
- B42C9/02B . . [N: for securing bookmarkers]

- B42C11/00 Casing-in**

- B42C11/02 . Machines or equipment for casing-in or applying covers to pamphlets, magazines, pads, or other paper-covered booklets ([B42C11/06](#) takes precedence)
- B42C11/04 . Machines or equipment for casing-in or applying covers to books ([B42C11/06](#) takes precedence)
- B42C11/04B . . [N: Folding end sheets, attaching end sheets to book blocks]
- B42C11/06 . Machines or equipment for casing-in by welding plastic materials

- B42C13/00 Bookbinding presses (general features of presses [B30B](#)); Joint-creasing equipment for bookbinding; Drying or setting devices for books**

- B42C13/00B . [N: Joint-creasing devices]
- B42C13/00C . [N: Drying or setting devices for books]

- B42C15/00 Jacketing books**

- B42C17/00 Rebinding books**

B42C19/00 **Multi-step processes for making books**

B42C19/02 . starting with single sheets

B42C19/04 . starting with signatures

B42C19/06 . starting with webs not provided for elsewhere

B42C19/08 . Conveying between operating stations in machines ([conveyers in general B65G](#))

B42C99/00 **Subject matter not provided for in other groups of this subclass** [\[N0704\]](#)