

ECLA**EUROPEAN CLASSIFICATION****B21G****MAKING NEEDLES, PINS OR NAILS****B21G1/00**

Making needles used for performing operations (forming heads on pin-like needles [B21G3/12](#); making U-shaped hairpins [B21G7/04](#))

B21G1/00B

- [N: Needles for special purposes, e.g. knitting, crochet, hat-pins] [N0005]

B21G1/00D

- [N: Special treatments of pins or needles, e.g. annealing, straightening] [N0005]

B21G1/02

- of needles with eyes, e.g. sewing-needles, sewing-awls

B21G1/04

- . of needles specially adapted for use in machines or tools

B21G1/06

- of needles with hook or barb, e.g. crochet hooks

B21G1/08

- of hollow needles or needles with hollow end, e.g. hypodermic needles, larding-needles ([B21G1/10](#) takes precedence)

B21G1/10

- equipped with locking means for the material to be drawn through, e.g. for repairing tubeless tyres

B21G1/12

- Securing, cleaning-off burrs, reconditioning polishing, grinding ([takes precedence over B21G1/02 to B21G1/10](#))

B21G3/00

Making pins, nails, or the like (of pins with individual caps [B21G5/00](#); of U-like shape [B21G7/00](#); of split-pins [B21G7/08](#))

B21G3/00B

- [N: Nails or pins for special purposes, e.g. curtain pins] [N0005]

B21G3/02

- of pins of the kind used in the tailoring trade or the house- hold

B21G3/04

- . with locking or shielding device for the pin point, e.g. safety-pins

B21G3/06

- of nails with shoulders

B21G3/08

- of nails with head and two or more shanks or split shanks

B21G3/10

- of undulated nails or pins

B21G3/12

- Upsetting; Forming heads

B21G3/14

- Reducing diameter of parts otherwise than by rolling

B21G3/16

- Pointing; with or without cutting

B21G3/18

- by operations not restricted to one of the groups [B21G3/12](#) to [B21G3/16](#) ([B21G3/06](#) to [B21G3/10](#) take precedence)

B21G3/20

- . from wire of indefinite length ([by rolling B21G3/30](#))

- B21G3/22 . . . in pairs arranged head to head
- B21G3/24 . . . by simultaneously forming the head of one nail and the adjacent point of another
- B21G3/26 . . by cutting from strip or sheet material
- B21G3/28 . . by forging or pressing
- B21G3/30 . . by rolling
- B21G3/32 . Feeding material to be worked to nail or pin making machines
- B21G5/00 Making pins or nails with attached caps or with coated heads**
- B21G5/02 . of drawing-pins or pins of drawing-pin type
- B21G7/00 Making pins of U-like shape or split-pins (of paper fasteners or staples [B21D53/46](#), [B21F45/16](#))**
- B21G7/02 . of U-like shape
- B21G7/04 . . of hairpins
- B21G7/06 . . . of undulated hairpins
- B21G7/08 . of split-pins, e.g. cotter-pins