

**ECLA****EUROPEAN CLASSIFICATION****B27M****WORKING OF WOOD NOT PROVIDED FOR IN SUBCLASSES [B27B](#) TO [B27L](#); MANUFACTURE OF SPECIFIC WOODEN ARTICLES****B27M1/00****Working of wood not provided for in subclasses [B27B](#) to [B27L](#), e.g. by stretching**

B27M1/00B

. [N: Mechanical surface treatment]

B27M1/00B2

. . [N: for preparation of impregnation by deep incising]

B27M1/02

. by compressing

B27M1/04

. by punching out

B27M1/06

. by burning or charring, e.g. cutting with hot wire (as surface treatment B44B) [N: cutting synthetic materials with heated tools [B26F3/06](#) to [B26F3/12](#)]

B27M1/08

. by multi-step processes

**B27M3/00****Manufacture or reconditioning of specific semi-finished or finished articles**  
(features of copying devices [B23Q](#); manufacture of plywood or veneer, shaping plywood or veneer into articles [B27D](#); of central layers for plywood [B27D1/06](#); nailing or stapling machines in general [B27F7/00](#); of elements for cooperage or wheel making [B27H](#)) [N: presses therefor [B27D3/00](#)]

B27M3/00C

. [N: Devices for fixing fittings into holes]

B27M3/00D

. [N: of composite or compound articles (working veneer or plywood [B27D](#))]

B27M3/00D2

. . [N: characterised by oblong elements connected at their ends ([B27M3/00D6](#) takes precedence)]

B27M3/00D4

. . [N: characterised by oblong elements connected laterally ([B27M3/00D6](#) takes precedence; making fencing or the like comprising bars connected by wires [B21F29/02](#); cane or similar material joined by strand or wire twisting [B27J1/00B2](#))]

B27M3/00D4B

. . . [N: by a plurality of clamps each used with similar articles and each functioning similarly but time-delayed]

B27M3/00D4G

. . . [N: by nails, staples or screws]

B27M3/00D4H

. . . [N: by rods or tie wires]

B27M3/00D4K

. . . [N: using glue]

B27M3/00D6

. . [N: characterised by oblong elements connected both laterally and at their ends]

B27M3/00D12

. . [N: characterised by tongue and groove or tap hole connections]

B27M3/00D14

. . [N: characterised by nailing, stapling or screwing connections]

B27M3/00D16

. . [N: characterised by bar or grill connections]

B27M3/00D18

. . [N: characterised by connecting using glue]

B27M3/00P

. [N: of raised panels, i.e. panels having a profiled surface]

B27M3/02

. of roofing elements, e.g. shingles

- B27M3/04 . of flooring elements, e.g. parqueting blocks ([assembling wooden elements on backings of other substances B32B](#), [N: e.g. [B32B31/00F4](#), [E04F15/16](#); [furniture joints F16B12/00](#)]) [[C9502](#)]
- B27M3/06 . . of composite floor plates per se by assembling or jointing the parqueting blocks
- B27M3/08 . of specially shaped wood laths or strips [N: [covering of mouldings with veneer B27D1/08](#)]
- B27M3/10 . of airscrew blades [N: [milling of propeller blades B23C3/16](#)]
- B27M3/12 . of railings, stairs, stair stringers, ladders, or parts thereof
- B27M3/14 . of railroad sleepers
- B27M3/16 . of tool handles or tools, e.g. mallets
- B27M3/18 . of furniture [N: or of doors ([B27D5/00B](#) takes precedence)]
- B27M3/20 . of lasts; of shoes, e.g. sabots; of parts of shoes, e.g. heels
- B27M3/22 . of sport articles, e.g. bowling pins, frames of tennis rackets, skis, paddles
- B27M3/24 . of household utensils, e.g. spoons, clothes hangers, clothes pegs
- B27M3/26 . of smokers utensils, e.g. pipes
- B27M3/28 . of dowels or bolts [N: [wood screws B23G](#)]
- B27M3/30 . of bobbins
- B27M3/32 . of tapered poles, e.g. mine props
- B27M3/34 . of cases, trunks, or boxes, of wood or equivalent material which cannot satisfactorily be bent without softening ([nailing or stapling in general B25C](#), [B27F](#); of cardboard, paper, or similarly workable material [B31B](#)) [N: [Manufacture of cleats therefor \(manufacture of tubes, coops or barrels B27D1/00, B27D1/08; by folding grooved panels B27G5/00\)](#)]
- B27M3/36 . . Machines or devices for attaching blanks together, e.g. for making wire-bound boxes [N: [manufacture of wire-bound wooden tubes B27H5/02](#)]
- B27M3/38 . of walking sticks or of sticks for umbrellas