

ECLA**EUROPEAN CLASSIFICATION****B27G**

ACCESSORY MACHINES OR APPARATUS; TOOLS; SAFETY DEVICES e.g. THOSE FOR SAWS (clamping devices for mitre joints, presses for producing frames, press frames, or cages equipped with clamping devices B25B; woodworkers` benches B25H)

[N: **WARNING**
[C1112]

1. The following IPC groups are not used in the internal ECLA classification scheme. Subject matter covered by these groups is classified in the following ECLA groups:

[B27G17/08](#) covered by [B25D3/00](#)

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B27G1/00

Machines or devices for removing knots or other irregularities or for filling-up holes [N: filling up cracks or holes in a veneer cutting block [B27L5/00](#); caulking decks [B63B5/06B](#)]

B27G3/00

Arrangements for removing bark-zones, chips, waste, or dust, specially designed for use in connection with wood-working machine or in wood-working plants [N: [B23Q11/00F](#) takes precedence]

B27G5/00

Machines or devices for working mitre joints with even abutting ends (with tenon or like connections [B27F](#)) [N: making mitre joints with uneven abutting ends [B27F1/00B](#)]

B27G5/02

- for sawing mitre joints; Mitre boxes (guide fences for timber in sawing machines [B27B27/06](#))

B27G5/02B

- [N: the mitre angle being adjusted by positioning a workpiece relative to a fixed saw]

B27G5/02D

- [N: Mitre boxes] [N0011]

B27G5/04

- for planing, cutting, shearing, or milling mitre joints

B27G11/00

Applying adhesives or glue to surfaces of wood to be joined (applying liquids, e.g. liquid adhesives, to surfaces in general [B05C](#), [B05D](#); adhesive processes [C09J5/00](#); associated with particular wood-working, see the relevant subclasses) [C9603]

B27G11/00B

- [N: Glue guns, glue sprayers] [C9603]

B27G11/02

- Glue vessels; Apparatus for warming or heating glue

Guide heading:

Tools (sawing tools [B27B33/00](#); tools for slotting or mortising machines [B27F5/00](#); tools for the manufacture of wood shavings, chips, powder, or the like [B27L11/00](#)) [C9603]

B27G13/00

Cutter blocks; Other rotary cutting tools ([B27G15/00](#), [B27G17/00](#) take precedence)

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| B27G13/00C | . [N: Rotary tools without insertable or exchangeable parts, except the chucking part] |
| B27G13/00D | . [N: Tools composed of two or more rotating discs] |
| B27G13/00D1 | . . [N: which are adjustable relatively to each other (B23Q17/22K takes precedence)] [C9603] |
| B27G13/02 | . in the shape of long arbors, i.e. cylinder cutting blocks (B27G13/12 takes precedence) |
| B27G13/04 | . . Securing the cutters by mechanical clamping means |
| B27G13/06 | . . Securing the cutters by fluid-pressure clamping means |
| B27G13/08 | . in the shape of disc-like members; Wood-milling cutters (B27G13/12 takes precedence) |
| B27G13/10 | . . Securing the cutters, e.g. by clamping collars |
| B27G13/12 | . for profile cutting |
| B27G13/14 | . . for cutting grooves or tenons |
| B27G13/16 | . . for rounding rods, e.g. dowels |
| B27G15/00 | Boring or turning tools; Augers |
| B27G15/02 | . Drills for undercutting holes |
| B27G17/00 | Manually-operated tools |
| B27G17/02 | . Hand planes (equipped with power-driven cutter blocks B27C1/10) [C9603] |
| B27G17/02B | . . [N: for forming profiles on wood; for trimming or chamfering edges] |
| B27G17/04 | . Spokeshaves; Scrapers |
| B27G17/06 | . Rasps |
| B27G19/00 | Safety guards or devices specially designed for wood saws (in general F16P); Auxiliary devices facilitating proper operation of wood saws |
| B27G19/00B | . [N: for chain saws (braking devices B27B17/08)] |
| B27G19/00D | . [N: for reciprocating saws] |
| B27G19/02 | . for circular saws |
| B27G19/04 | . . for manually-operated power-driven circular saws |
| B27G19/06 | . for band or strap saws |
| B27G19/08 | . Accessories for keeping open the saw kerf, e.g. riving knives, wedge plates |
| B27G19/10 | . Measures preventing splintering of sawn portions of wood |
| B27G21/00 | Safety guards or devices specially designed for other wood-working machines [N: |

auxiliary devices facilitating proper operation of said wood-working machines]

B27G23/00

Gauging means specially designed for adjusting of tools or guides, e.g. adjusting cutting blades in cutter blocks ([N: [B23Q17/22](#) takes precedence; boring templates [B23B49/02](#)]; for guides of sawing machines [B27B27/00](#)) [C9603]